

## Construction and Persistent-mode Operation of a 0.5-T/240-mm Cold Bore MgB<sub>2</sub> MRI Magnet at 10-15 K

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**Abstract**—This paper presents construction and persistent-mode operation results of a 0.5-T/240-mm cold-bore MgB<sub>2</sub> MRI magnet, wound with monofilament MgB<sub>2</sub> wire, at the MIT Francis Bitter Magnet Laboratory. The magnet, of respective inner and outer diameters of 276 and 290 mm and a total height of 460 mm, has computed pre-shim field homogeneity of 200 ppm over a 12-cm Diameter Spherical Volume (DSV). The magnet results presented include: 1) construction details; 2) electromagnetic and cryogenic performances; and 3) protection technique deployed. To limit the continuous length of Hyper Tech supplied MgB<sub>2</sub> monofilament wire to <300 m, the magnet was divided into 8 series-connected coils, each equipped with its own persistent current switch (PCS) and superconducting joints. Before assembled into the magnet, each coil was tested in the temperature range 10-15 K, cooled by the affluent helium vapor emanating from a pool of liquid helium below. Each coil, in self-field, carried a minimum of >100-A superconducting current at 15 K and a peak field of 0.5 T. The magnet, designed for liquid-helium-free operation, was immersed in solid nitrogen, an excellent thermal mass enhancer in the operating temperature range 10 - 15 K. In the magnet energizing mode, with adjacent coils solder-connected, the 8 coils were charged simultaneously with all 8 PCSs “opened.” In persistent-mode operation, all PCSs were “closed.”