

## **Development of the First Tesla Class Iron-based Superconducting Coil Tested in 20 T Background Magnetic Field**

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Iron-based superconductors, which were discovered in 2008, represent a new high-temperature superconductor family and have garnered significant attention from the global scientific community [1]. Plenty of studies have been conducted to enhance the critical current density of this superconductor and to optimize the manufacturing process of superconducting wires [2]. In 2017, the Institute of Electrical Engineering, Chinese Academy of Sciences (IEECAS) successfully produced the first 100-m class iron-based superconducting wire, which is an important step from the laboratory towards practical use of iron-based superconductors [3].

In 2019, the first performance test of iron-based superconducting coils made of long wires was conducted in a 24 T background field [4], which demonstrated the high current carrying capacity of coils in high fields. The high-performance 100-m long wires were further verified through the testing of an iron-based superconducting racetrack coil in 10 T, showing an 86.7% of critical current of the short samples [5]. Other studies on pancake coils and solenoid coils also strongly suggest that iron-based superconductors exhibit a bright future for large-scale high-field applications [6-11]. However, besides the high current carrying property of the coils, the strength of magnetic fields generated by them is also an important parameter, especially in high-field regions. Thus, further research into superconducting coils is necessitated to fully show the practical potential of iron-based superconductors.

Recently, the High Magnetic Field Laboratory, Chinese Academy of Sciences (CHFML) and IEECAS combined iron-based superconducting long wires with high-field insert coil technology, and successfully developed an iron-based superconducting coil that generated 1 T of field in a background field of 20 T. Three 100-m iron-based superconducting wires were utilized to

construct nine large-sized double pancake coils (DPC). The performance of all double pancake coils was tested at 4.2 K, and seven double pancake coils with superior performance were selected to assemble into an insert coil as shown in Fig. 1. Charge experiments for the insert coil were conducted at 0 T, 10 T, and 20 T background magnetic fields, respectively. All experiments achieved the design objective, with the iron-based superconducting insert coil generating above 1 T magnetic field at the background field of 0 T, 10 T, and 20 T, respectively. The test results were shown in Fig. 2. Critical performance testing also demonstrated that the insert coil has a critical current of approximately 84 A in the 20-T background field, surpassing all previously reported performance tests of iron-based superconducting coils. More details can be found in reference [12].

The successful development of the first Tesla class iron-based superconducting insert coil was regarded as an iconic achievement that indicates iron-based superconductors have joined the practical high-field magnet family, and iron-based superconducting wires are needed to be seriously considered as one of the candidates to be used for large-scale superconducting magnets [13].

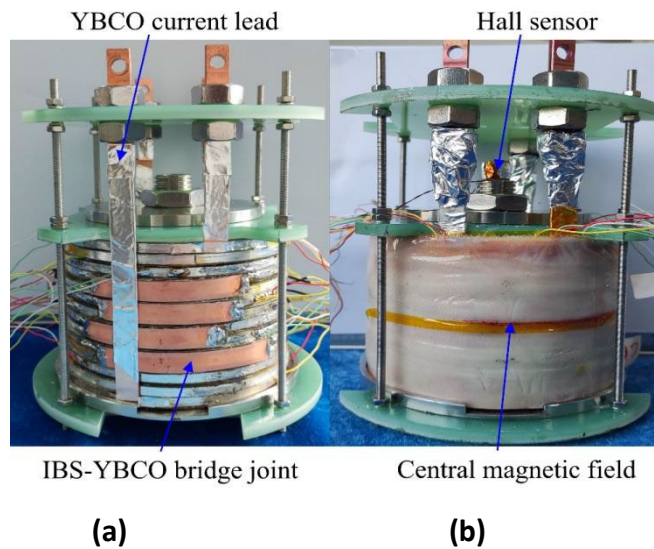


Figure 1. Iron-based superconducting high-field insert coil (a) before reinforcement, (b) after reinforcement.

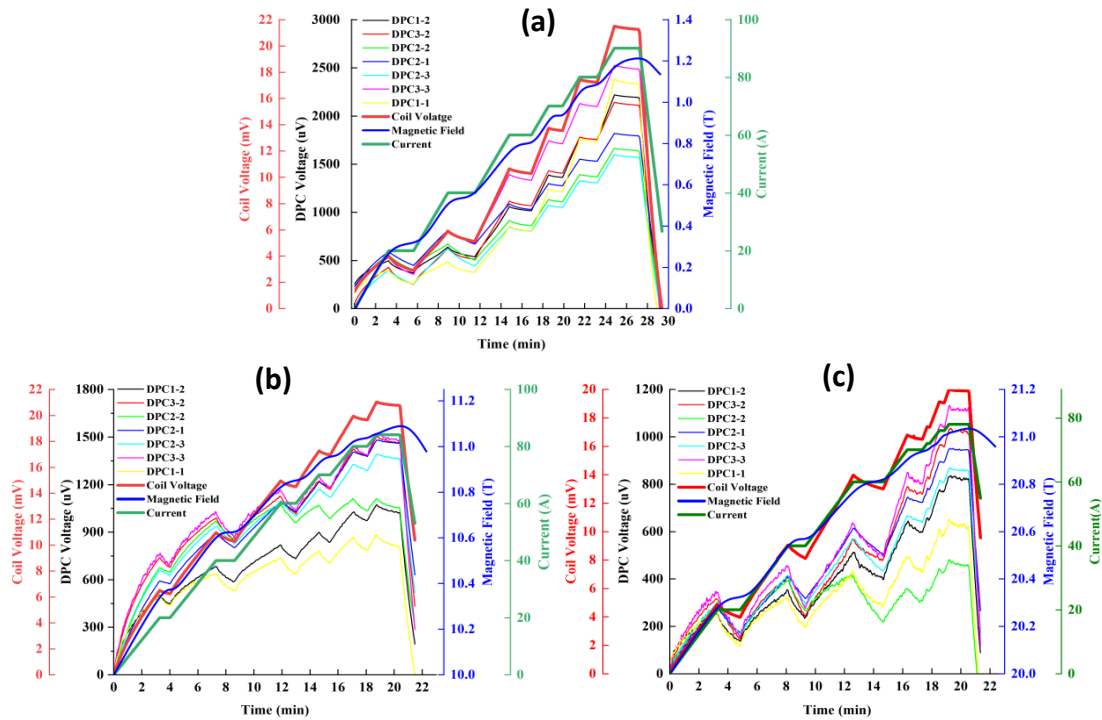


Figure 2. The insert coil charge test results in (a) 0 T (b) 10 T (c) 20 T background.

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