



EUROPEAN
SPALLATION
SOURCE

Cryogenics at The European Spallation Source

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Outline

- Introduction to ESS
- Applications of Cryogenics at ESS
 - Accelerator Cryoplant
 - Cryogenic Distribution System
 - Target Moderator Cryoplant
 - Test and Instruments Cryoplant
- He Recovery and Storage
- Energy Recovery
- Opportunities for In-Kind Contributions
- Summary

Introduction to ESS

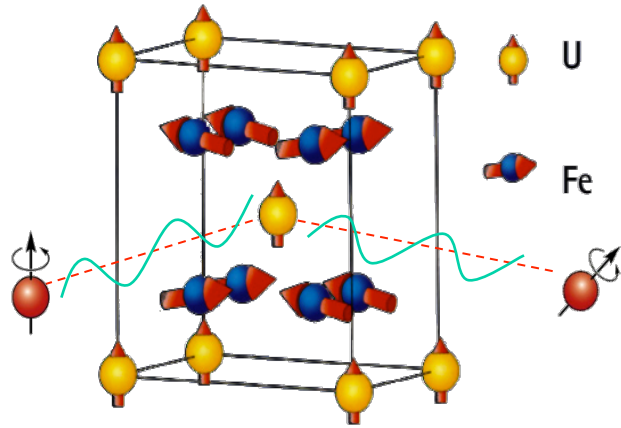
The goal of ESS is to provide a spallation based neutron source significantly more powerful than existing sources: 30 times brighter than ILL and 5 times more powerful than SNS

This facility will enable neutron based research in a wide range of fields including: materials science, condensed matter and biomedical studies

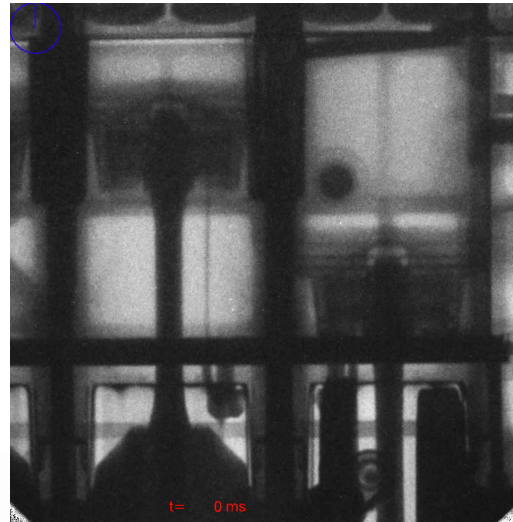
Why Neutrons?

Neutrons and x-rays are complementary

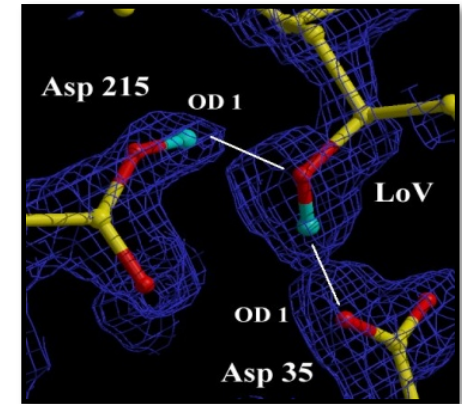
- neutrons...



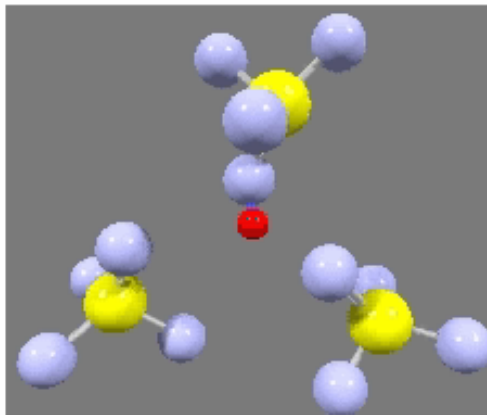
..see magnetic atoms



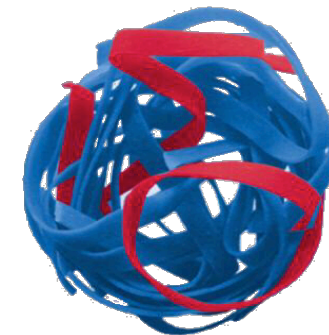
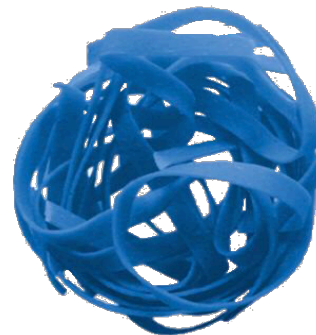
..see inside materials



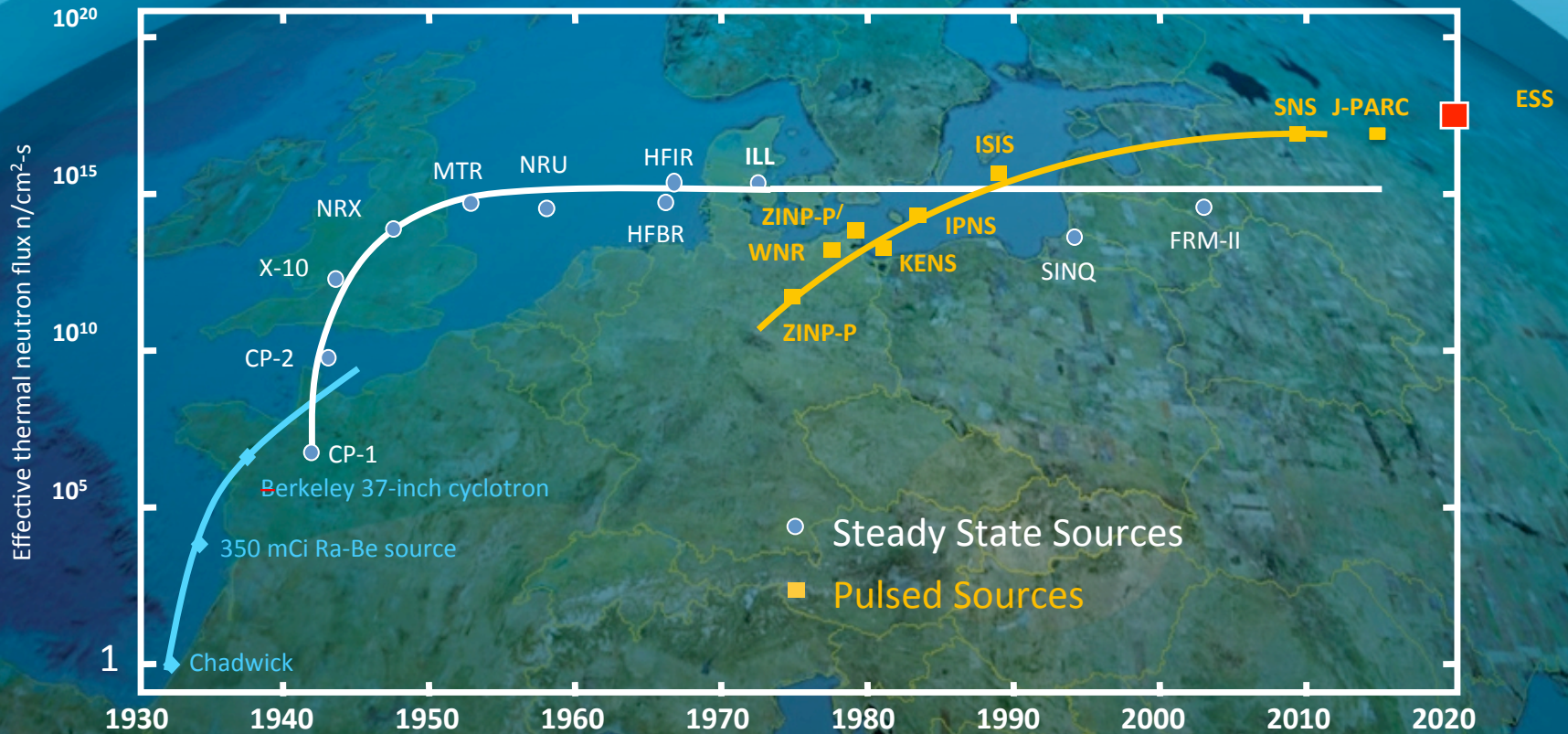
..see light atoms



..see atoms move



ESS - Bridging the neutron gap



(Updated from *Neutron Scattering*, K. Skold and D. L. Price, eds., Academic Press, 1986)



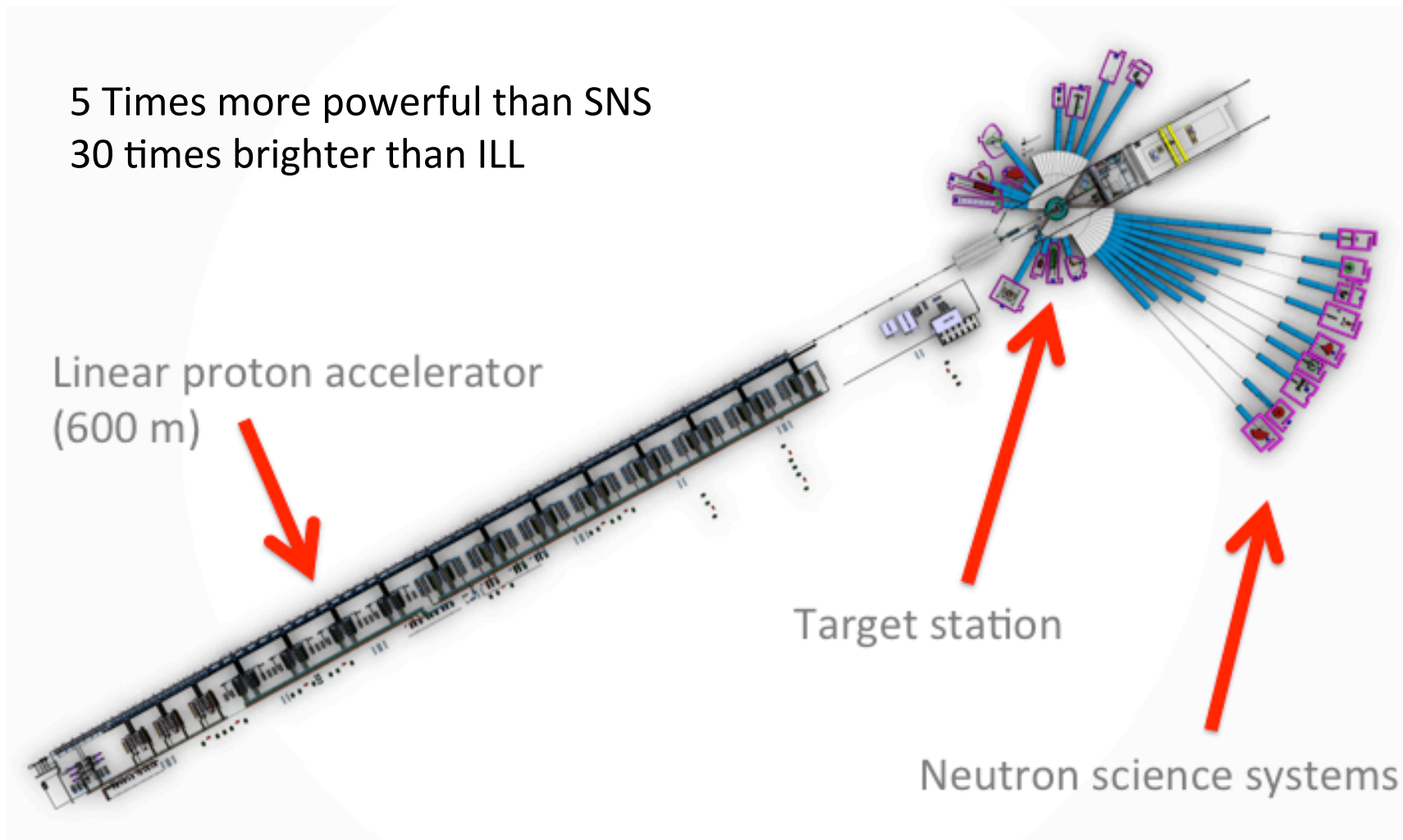
ESS Overview

5 Times more powerful than SNS
30 times brighter than ILL

Linear proton accelerator
(600 m)

Target station

Neutron science systems



A European Science Project

Sweden,
Denmark and Norway:
50% of construction and
20% of operations costs



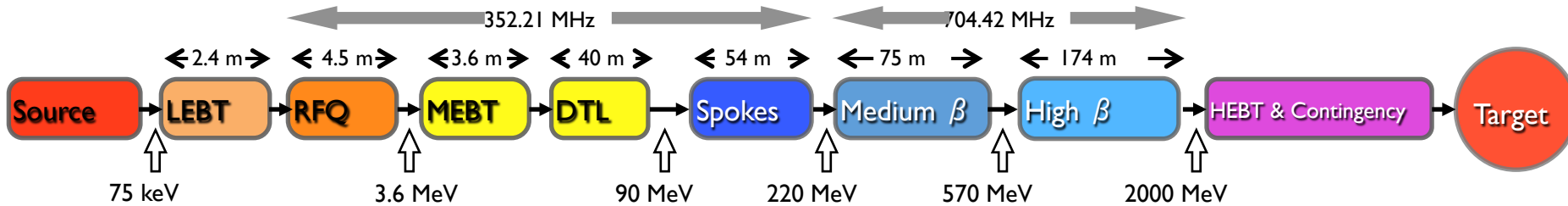
European partners
pay the rest

The view of the Southwest in 2025

- MAX IV – a national research facility, under construction, opens up in 2016
- Science City – a new part of town
- ESS – an international research facility



ESS Linac



	Energy (MeV)	No. of Modules	No. of Cavities	βg	Temp (K)	Cryo Length (m)
Source	0.075	1	0	–	~300	–
LEBT	0.075	–	0	–	~300	–
RFQ	3.6	1	1	–	~300	–
MEBT	3.6	–	3	–	~300	–
DTL	90	5	5	–	~300	–
Spoke	220	13	2 (2S) \times 13	0.5 β_{opt}	~2	4.14
Medium β	570	9	4 (6C) \times 9	0.67	~2	8.28
High β	2000	21	4 (5C) \times 21	0.86	~2	8.28
HEBT	2000	–	0	–	~300	–

Applications of Cryogenics at ESS

- Cooling for the cryomodules (2 K, 4.5 – 300 K and 40 K)
- Cooling for the Target supercritical H₂ Moderator (16.5 K)
- Liquid Helium and Liquid Nitrogen for the Neutron Instruments
- Cooling for the cryomodule test stand (2 K, 4.5 – 300 K and 40 K)
- This is accomplished via 3 separate cryoplants

Accelerator Cryogenics

- Bulk of acceleration is carried out via 3 classes of SRF cavities: Spoke, Medium ($\beta = 0.67$) Beta Elliptical and High ($\beta = 0.86$) Beta Elliptical
- No superconducting magnets in the accelerator. There are some in the instruments
- Cavities operate at 2 K with a 40 – 50 K thermal shield
- Inner power coupler cooling from 4.2 K to 300 K
- Accelerator lattice permits an 14 additional cryomodule to compensate for lower than expected cryomodule gradients (Stage 2)

Elliptical Cryomodule Components

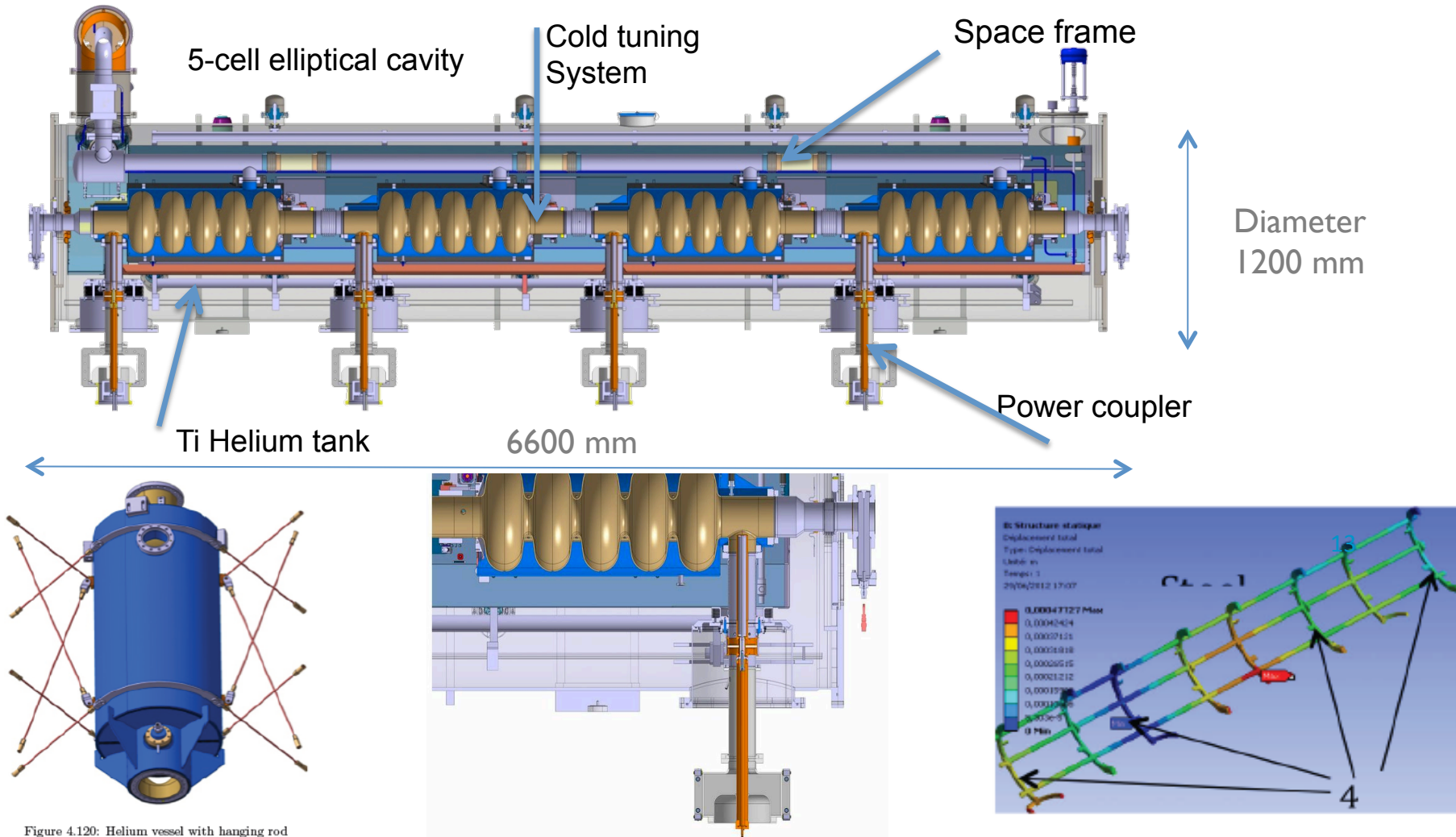
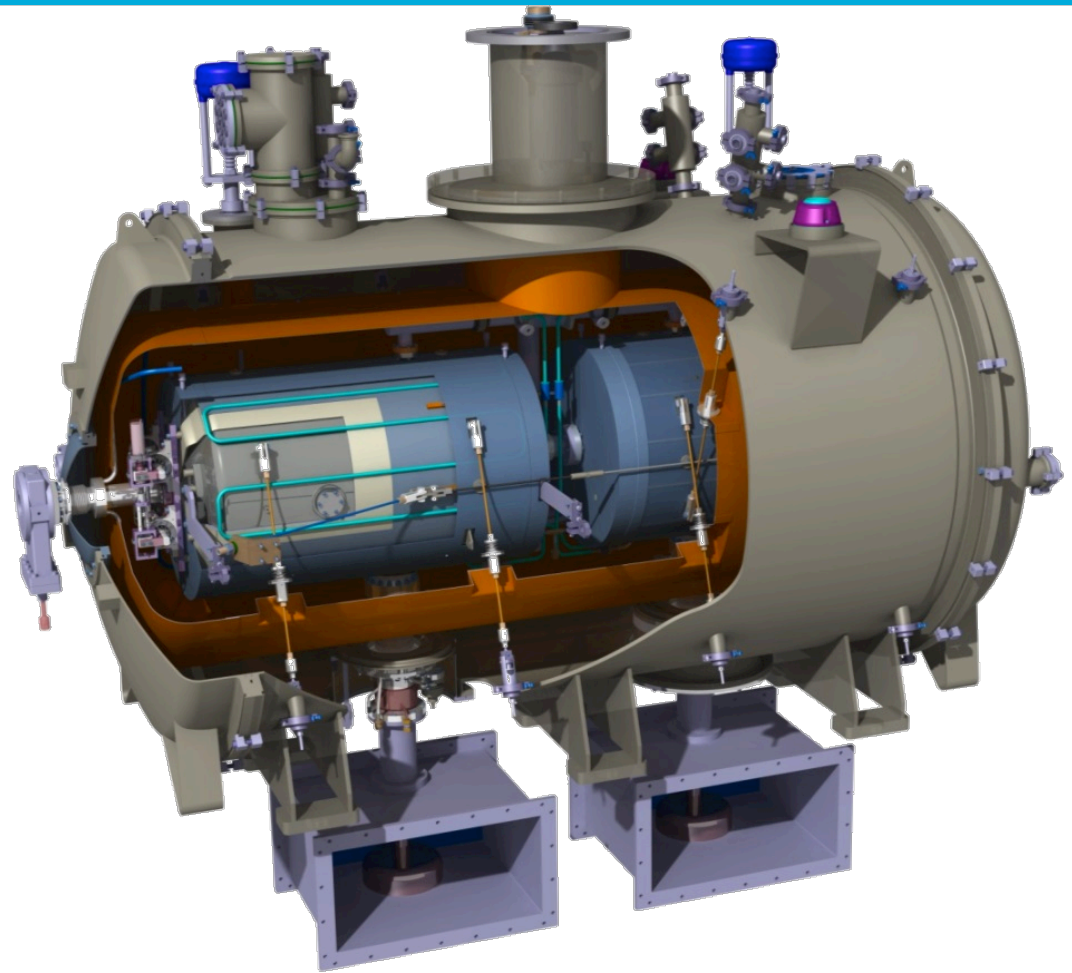
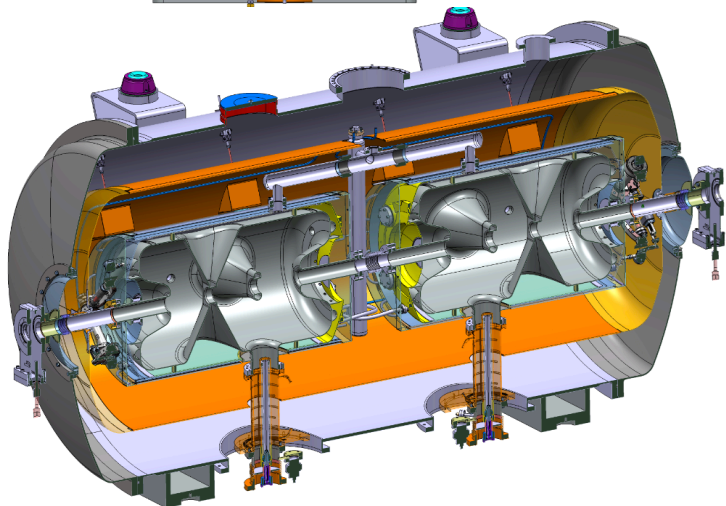
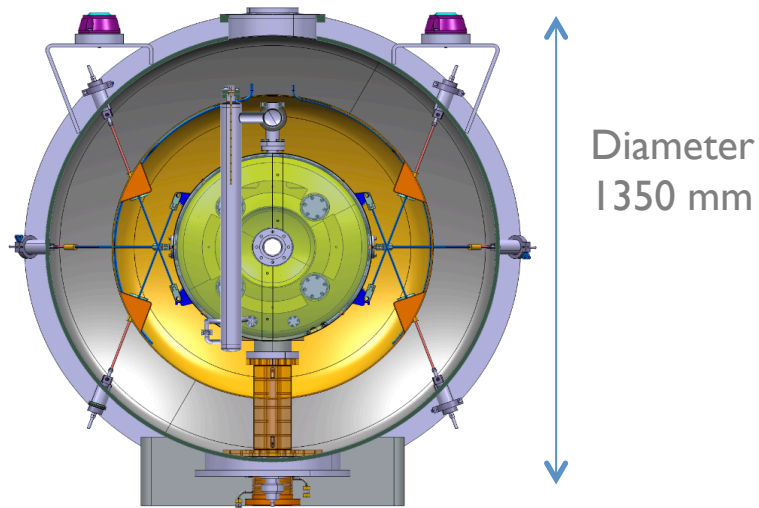


Figure 4.120: Helium vessel with hanging rod
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Spoke cavity string and cryomodule package

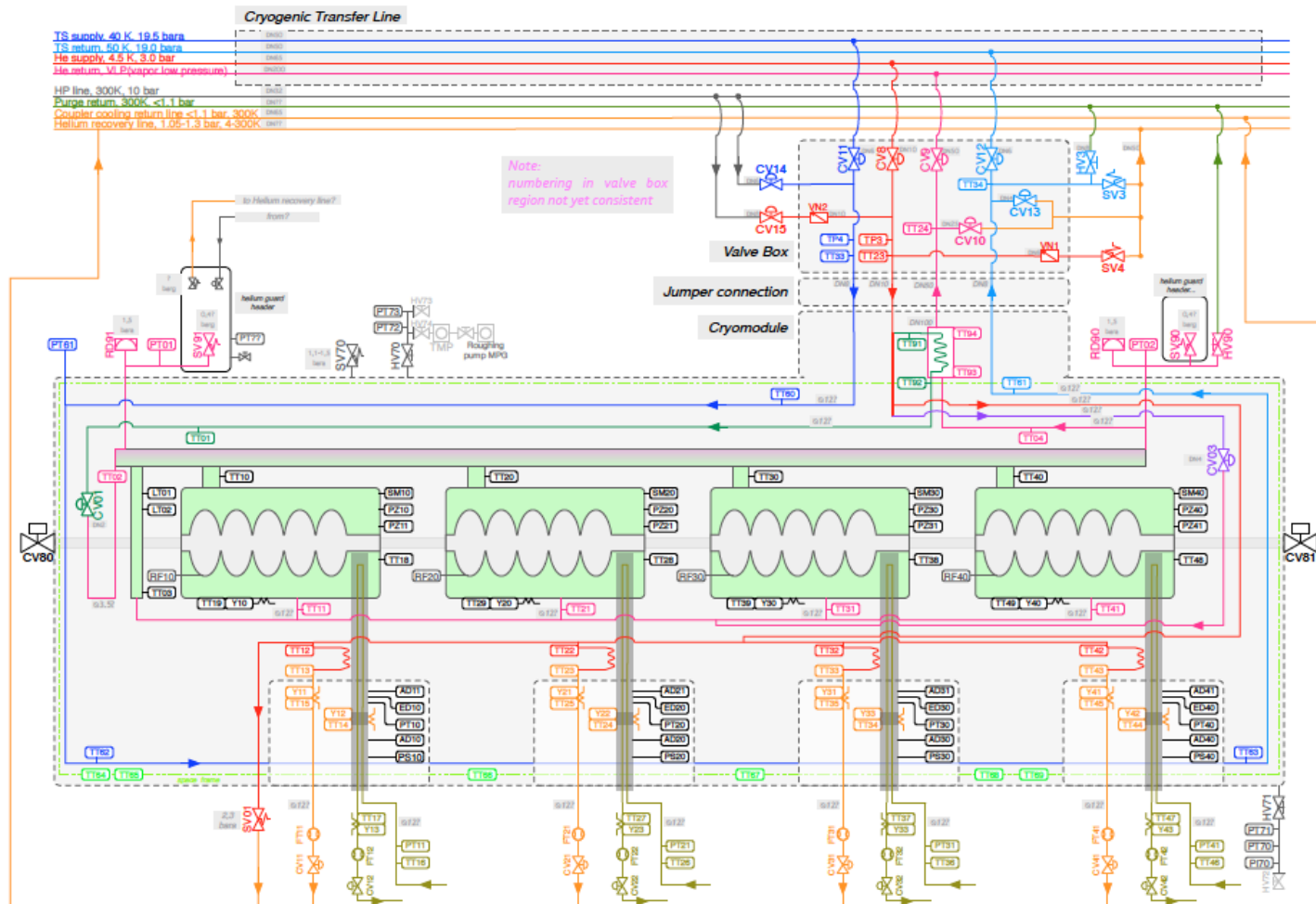


← July 2014 2900 mm →

Cryomodule Heat Load Distribution

	Watts to 2 K							4.5 K Liquefaction (g/s)	Watts to ~50 K
	Static				Dynamic			Total	Total
	Others	Valves	Coupler	Total	Beam	Cavity	Total		
1 Spoke	3.3	0.2	3.5	7	1.5	5.0	6.5	0.092	30
1 MB	6.3	0.2	6.8	13.3	3.3	20	23.3	0.092	46.5
1 HB	6.3	0.2	6.8	13.3	3.3	24.4	27.7	0.092	46.5

Connection between Elliptical Cavity CM and Cryogenic Distribution Line



ESS Accelerator Cryoplant (ACCP)

- Provides cryogenic cooling to Cryomodules
 - 13 Spoke and 30 Elliptical (Stage 1)
 - Sized to allow an additional 14 Elliptical Cryomodules for design contingency (Stage 2)
- Allows for number of operating modes
- Connected to the cryomodules via a cryogenic distribution system
- High availability and turn down capability are important features
- Compressor heat is absorbed by Lund District Heating System (unique ESS feature)

ACCP Capacities

Operation modes		2 K Load, W			4.5 K Load		40-50 K, W
		Isothermal	Non- isothermal	Total	4.5 K, W Total	Liquefaction, g/s	Total
Stage 1 2019- 2023	Nominal	1860	627	2478		6.8	8140
	Turndown	845	627	1472		6.8	8140
	Standby				1472	6.8	8140
	TS Standby	-	-	-	-	-	8140
	Maximal Liquefaction	Loads in standby mode plus maximum liquefaction rate at rising level into the storage tank					
Stage 2 2023-...	Nominal	2226	824	3050		9.0	10819
	Turndown	1166	824	1990		9.0	10819
	Standby				1990	9.0	10819
	TS Standby	-	-	-	-	-	10819
	Maximal Liquefaction	Loads in standby mode plus maximum liquefaction rate at rising level into the storage tank					

ACCP Status

- Heat loads and capacities determined
- Industry studies completed
- Design choices have been made
 - No LN₂ precooling
 - Optimized cold compressor and turboexpander hardware for Stage 1 & Stage 2 to minimize energy consumption
- Detailed Specification and SOW complete and ITT released
- Expected placement of order in February 2015
 - Installation, LHe and GHe storage and Helium Recovery will be separate procurements
- Plant is expected to fully commissioned by June 2018

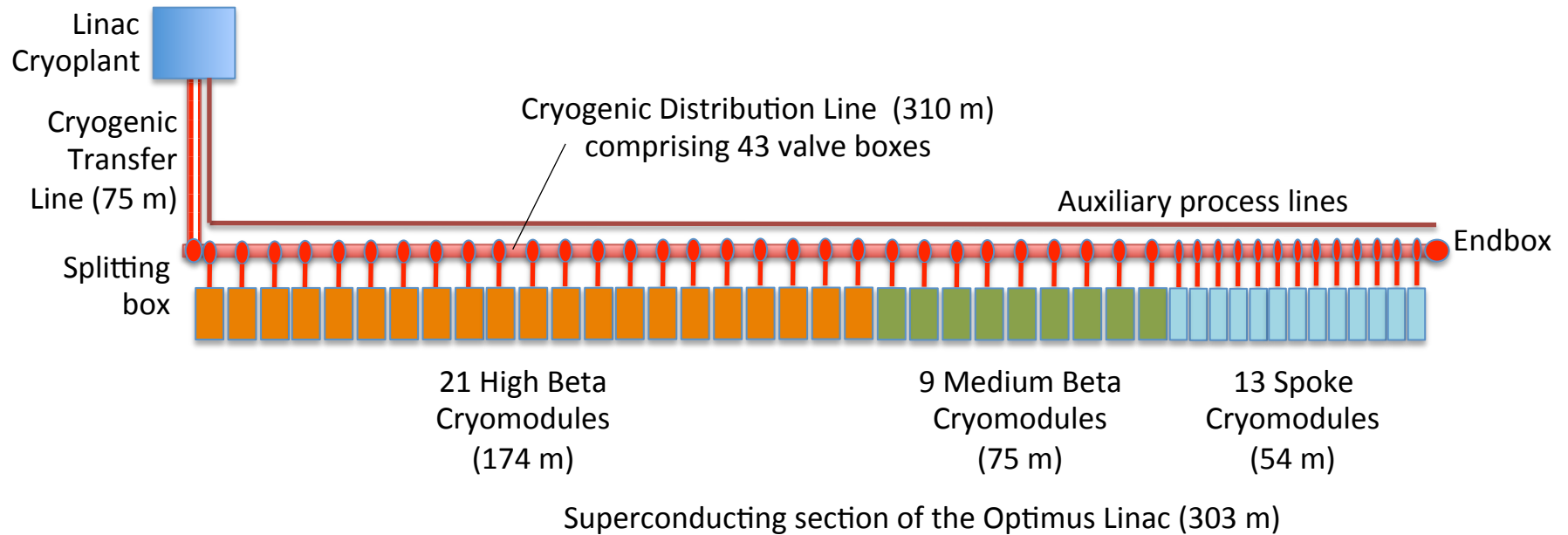
Cryogenic Distribution System



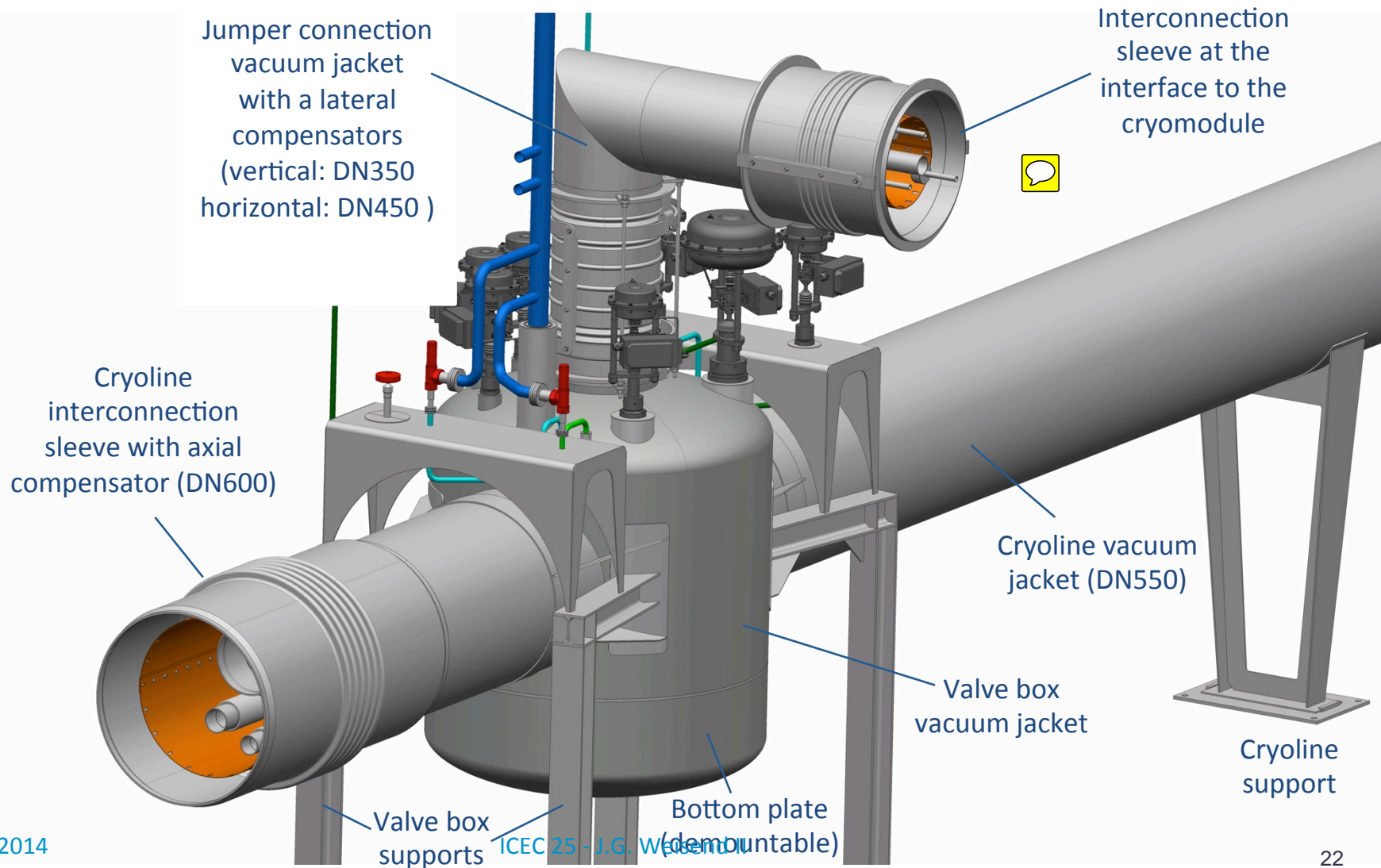
- Allows warm up and cool down of one or more cryomodules w/o affecting remaining cryomodules
- Connection between distribution line & cryomodule is done via fixed connections
- Separate isolation vacuums in the distribution lines and cryomodules
- Operating modes defined
- Conceptual design complete
- Detailed design and production via IKC or commercial contract will start by Q3 2014
- Cryogenic Distribution System must be complete and installed by December of 2017

Linac CDS – function and layouts

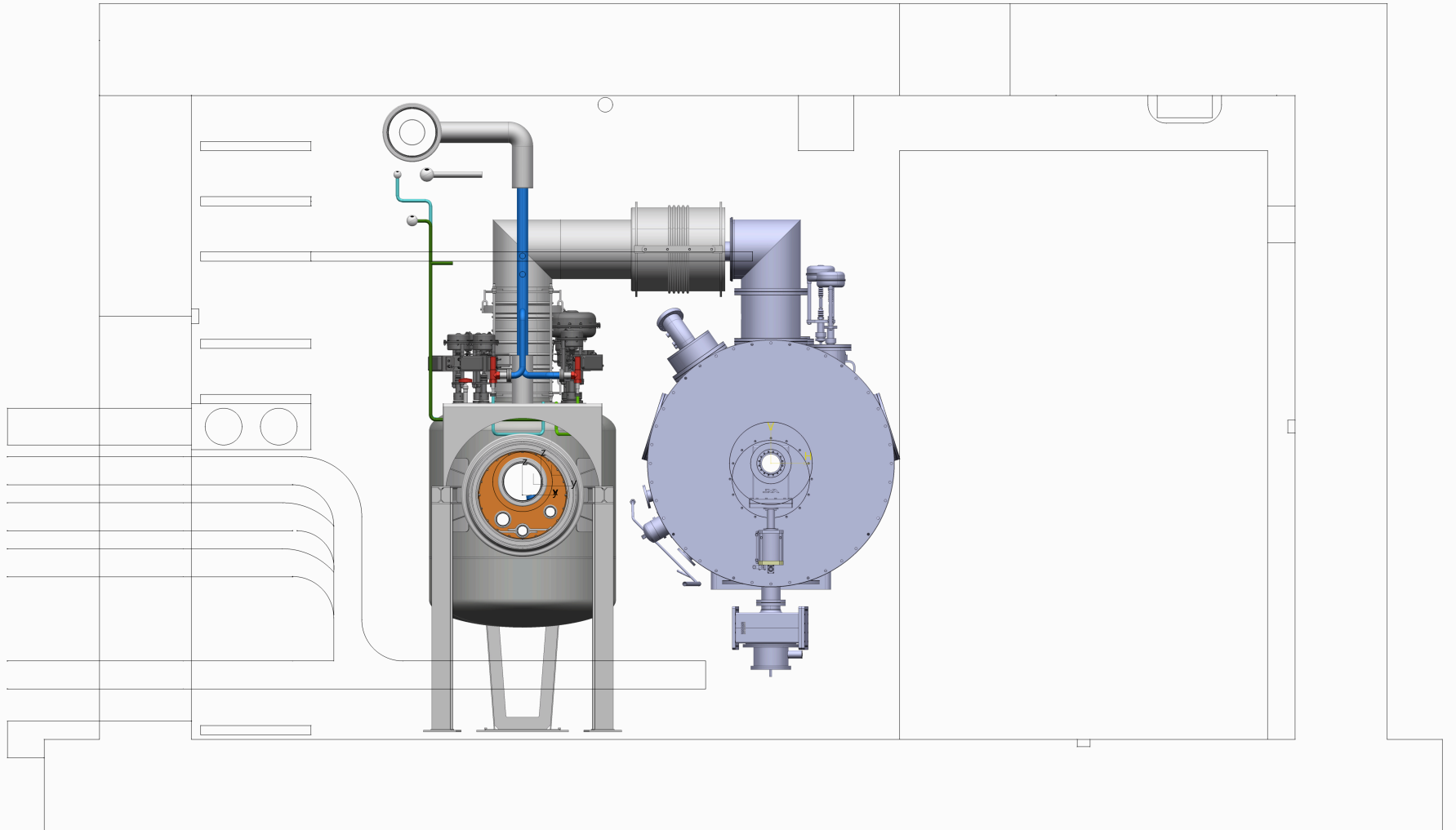
Cryogenic System of the Optimus Linac



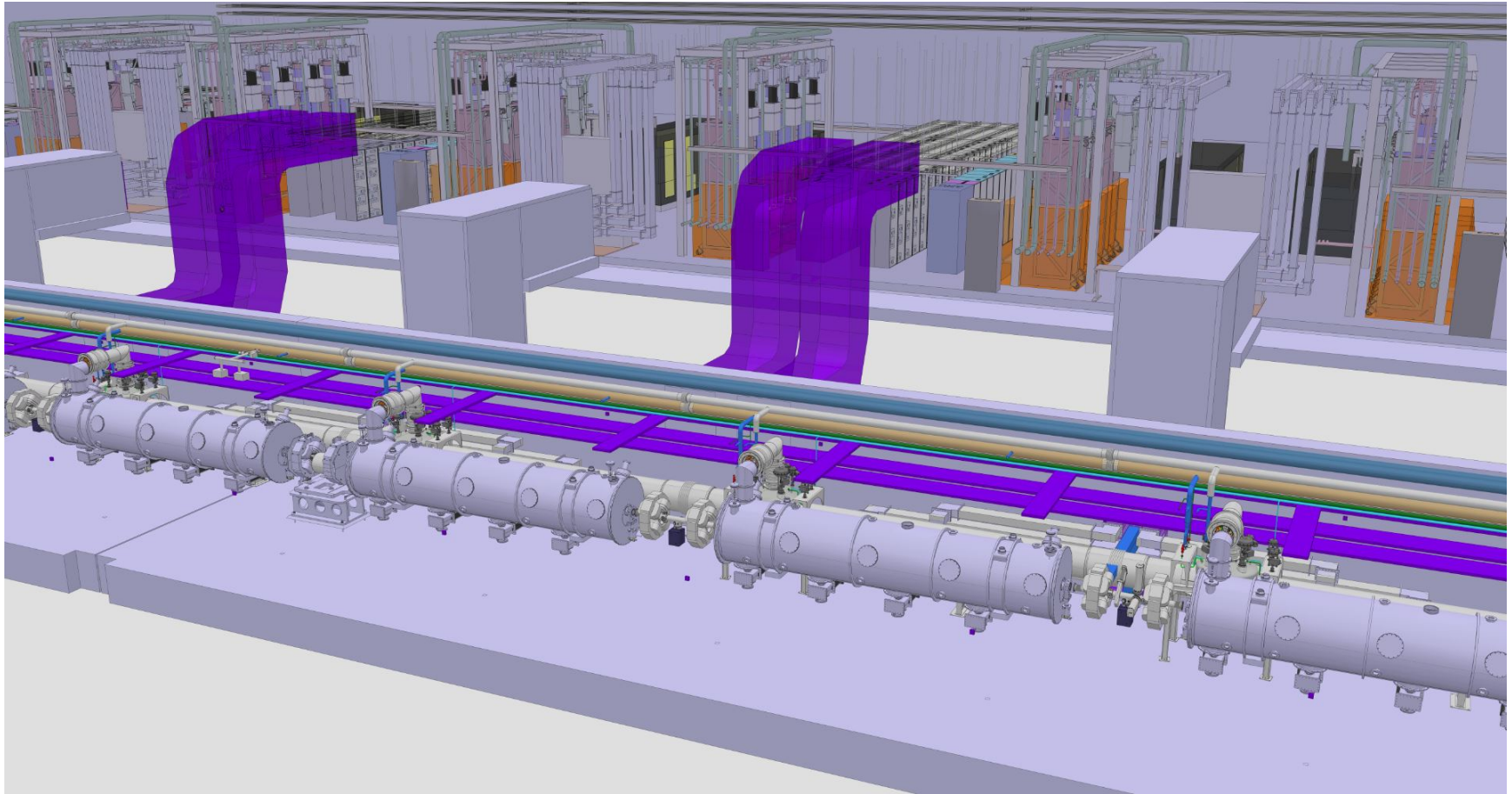
Valve box – vacuum jacket



Cryogenic Distribution Line



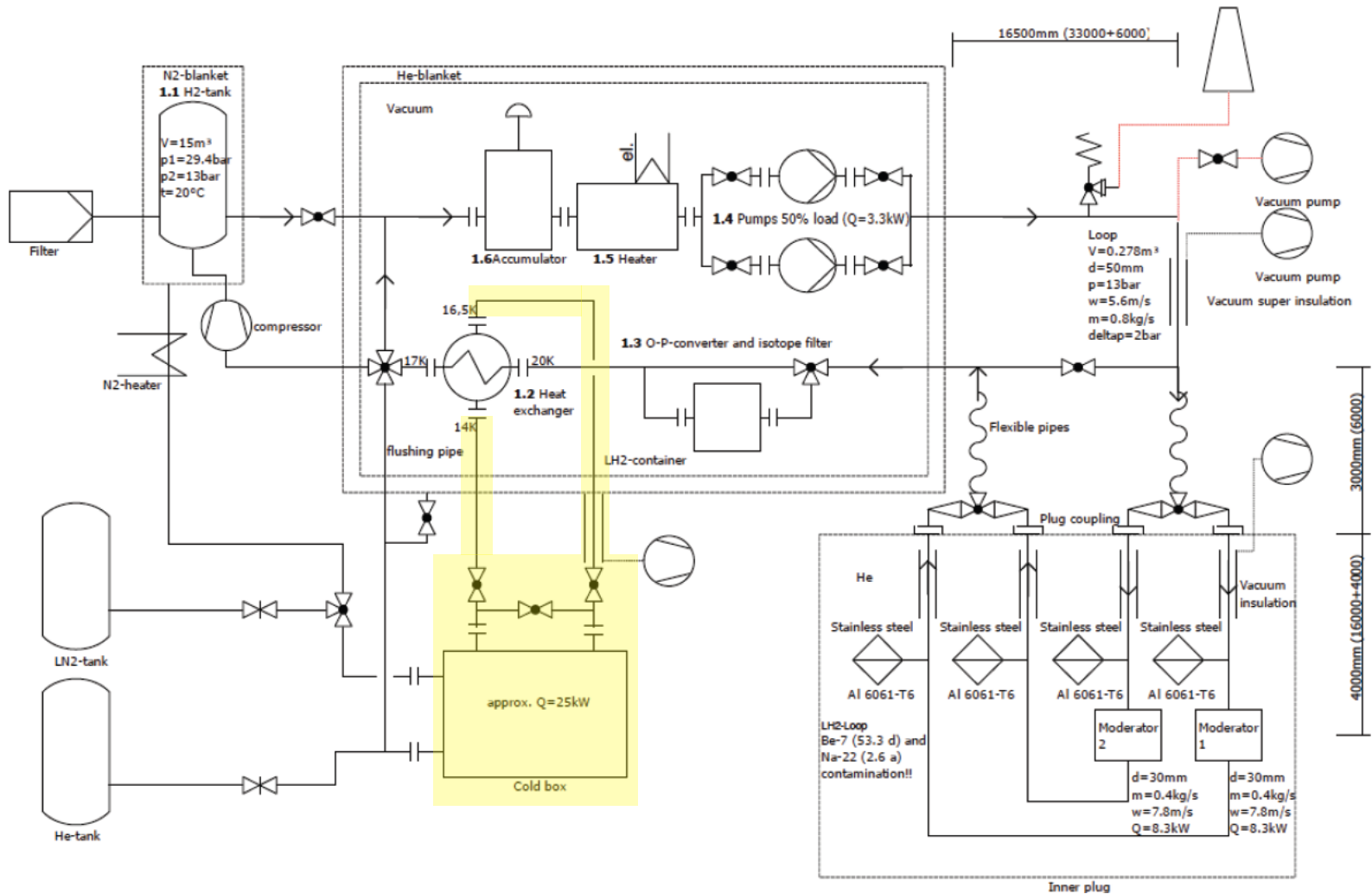
Elliptical Cryomodules in ESS Tunnel



Target Moderator Cryoplant

- Cools the Supercritical H₂ neutron moderators that surround the target
- Provides 20 kW of cooling at 16.5 K via GHe to the He/supercritical H₂ heat exchanger
 - Moderator design is still under development and final heat load won't be known until summer 2014
 - ESS Target Division responsible for the supercritical H₂ system
- Compressor heat is absorbed by Lund District Heating System (unique ESS feature)
- Cryoplant should be ordered in August of 2015 and fully commissioned by June of 2018

Draft Schematic of LH₂ Moderator Loop showing connection to the Target Cryoplant



Test and Instruments Cryoplant



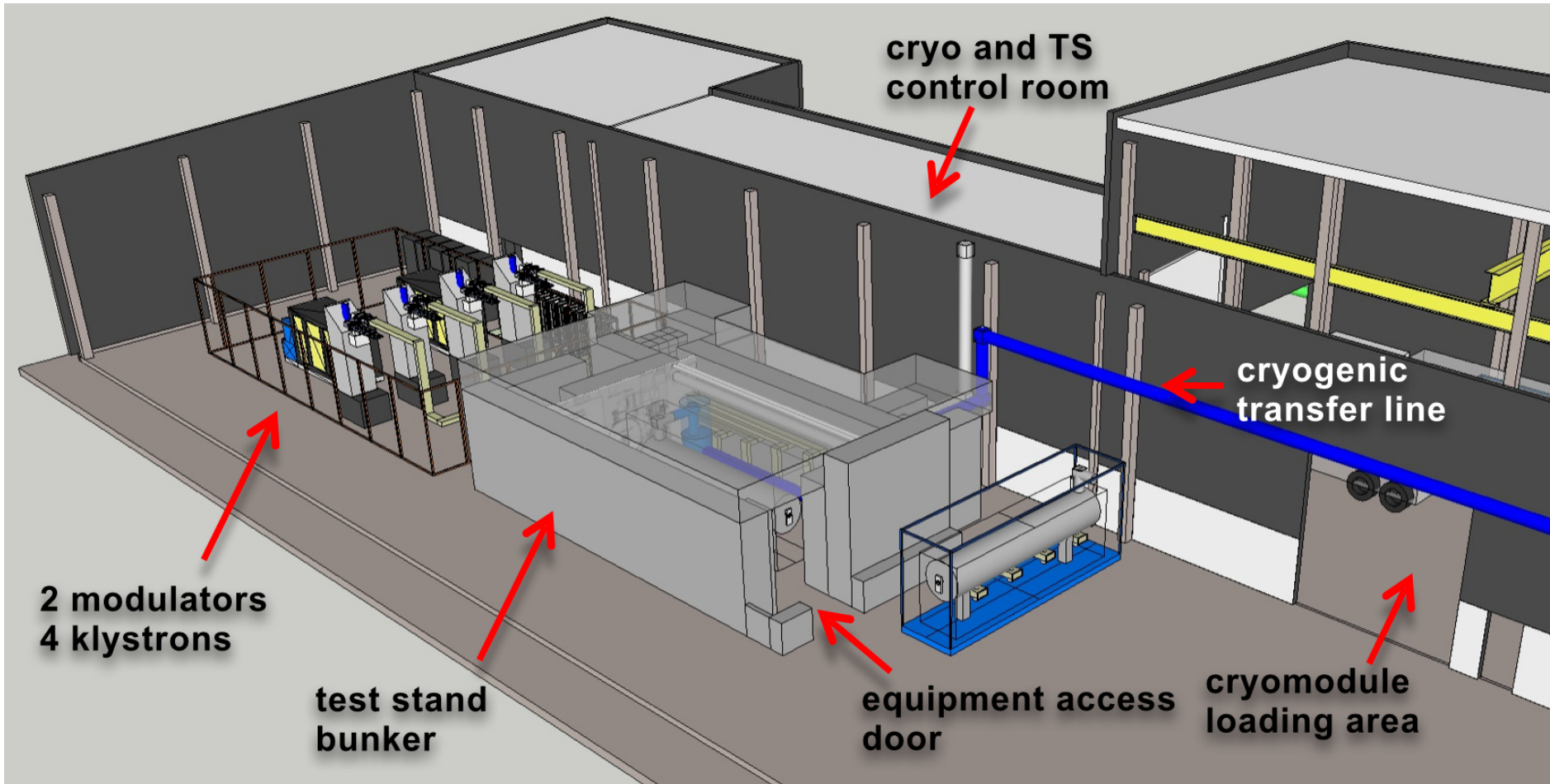
- Provides cooling at 2 K, 40 K and 4.5 K liquefaction for elliptical cryomodule testing
 - 2 K operation done via warm vacuum pumps
- During ESS operations, provides up to 7500 l per month of LHe to the instruments
 - Helium is recovered, purified and reliquefied
- Sufficient LHe storage planned to allow several weeks of Science Ops in the case of cryoplant failure

Test and Instruments Cryoplant Capacity and Status



- The plant will produce:
 - 75 W @ 2 K,
 - 422 W @ 40 K
 - 0.4 g/s at 4.5 K for coupler cooling
- A plant this size exceeds the 7500 l / month liquefaction requirement
- Cryoplant should be ordered in August 2015 and fully commissioned by July 2017

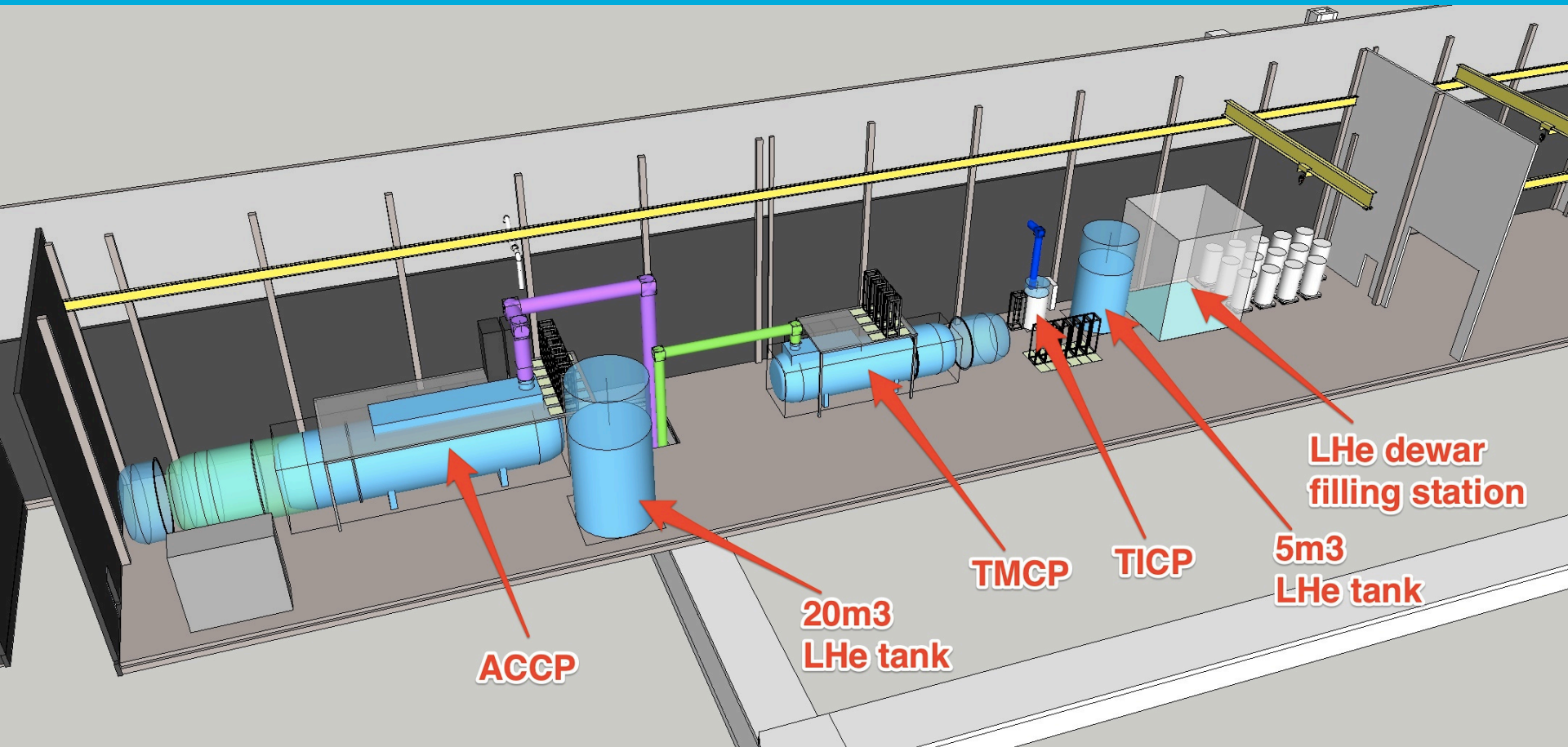
Cryomodule Test Stand Showing Connection to T&I Cryoplant



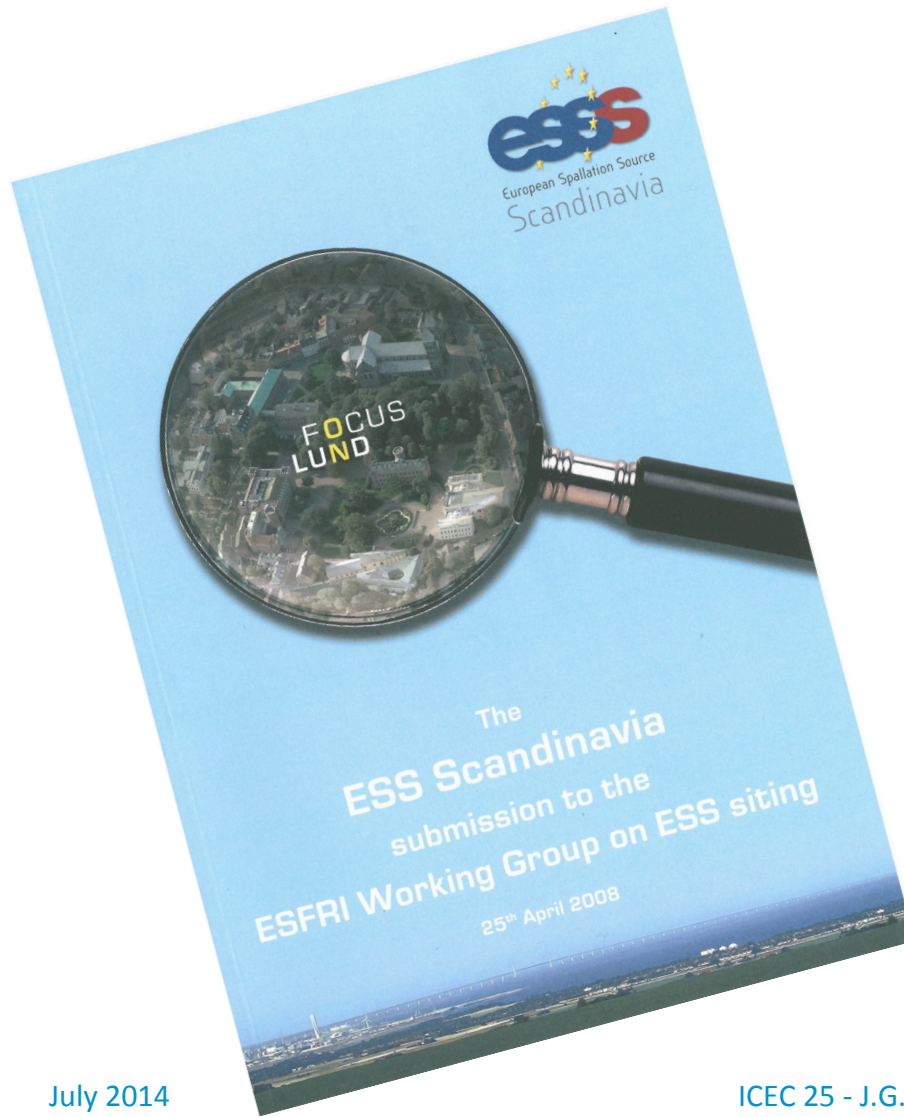
Helium Recovery and Storage

- The ESS goal is to recovery, purify and reuse as much He as possible
- ACCP and TICP cryoplants will share a common gas system while TMCP has separate storage that can be cross connected
- The system will include a separate cryogenic purifier
- Systems will be provided by IKC or separate contracts
- Expected He Storage Capacities:
 - LHe
 - 20 m³ (Includes storage for second fill of linac)
 - 5 m³ (Backup for Instruments He)
 - GHe (20 Bar)
 - 900 m³ - sufficient to hold all the linac inventory
 - GHe (200 Bar)
 - 12 m³ - Instrument He storage

Conceptual ESS Cold Box Room Layout



The ESS Commitment: A Sustainable Research Centre

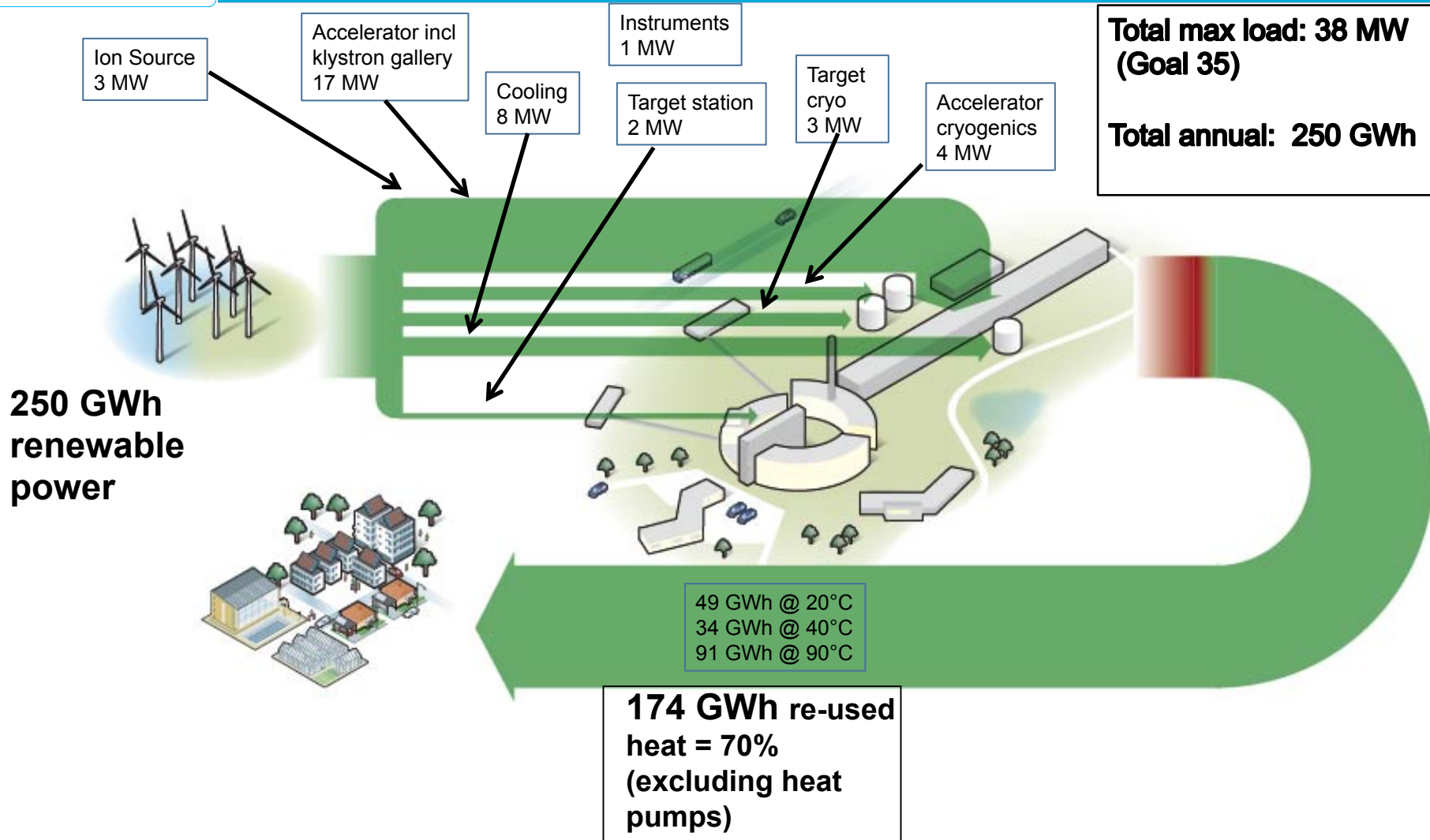


- ✓ **Responsible**
Energy Efficiency
- ✓ **Recyclable**
ESS's cooling is Lund's heating
- ✓ **Renewable**
Power from renewable sources

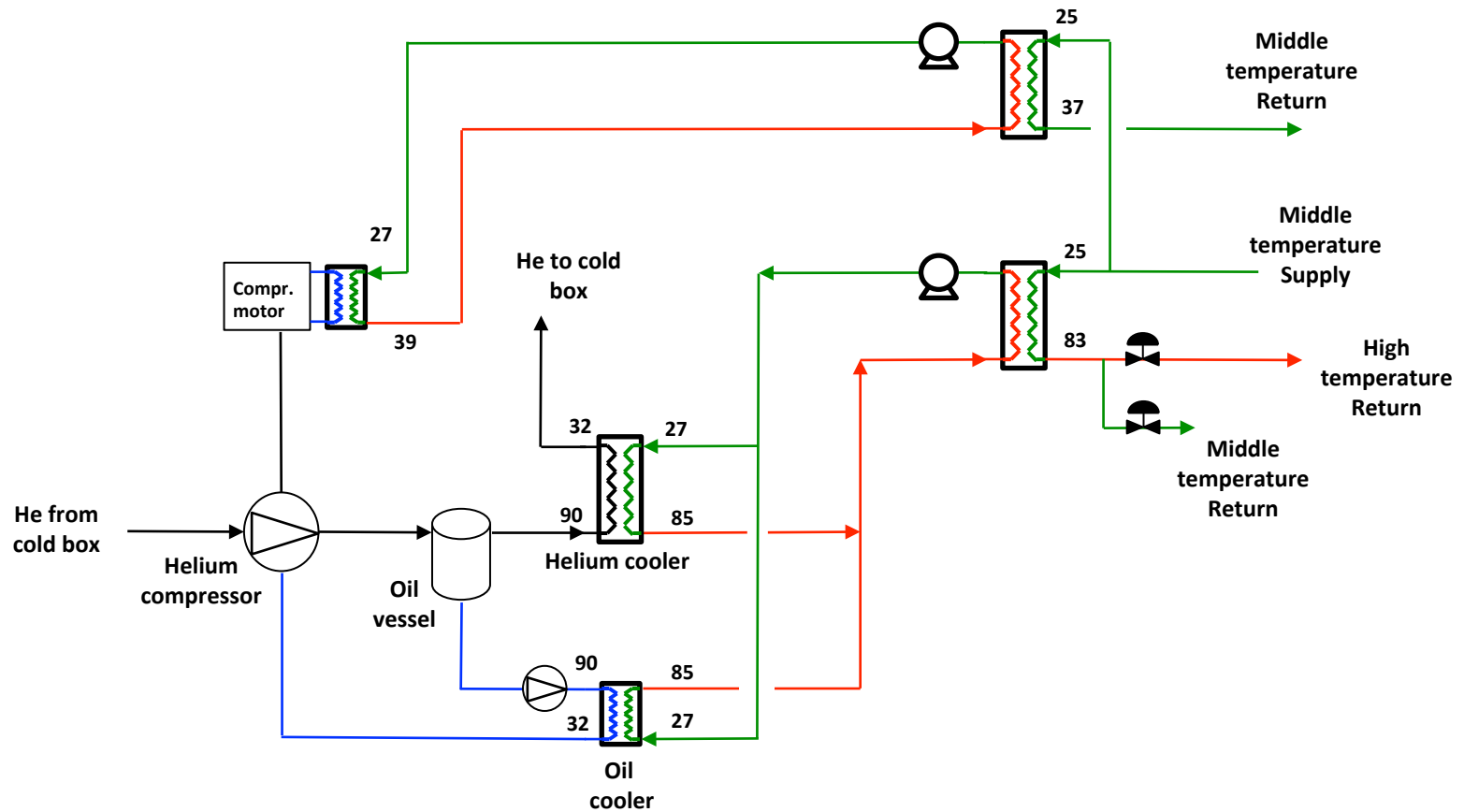
Energy Inventory ESS 2012



SUSTAINABILITY PARTNERS



Energy Recovery from ACCP Compressors



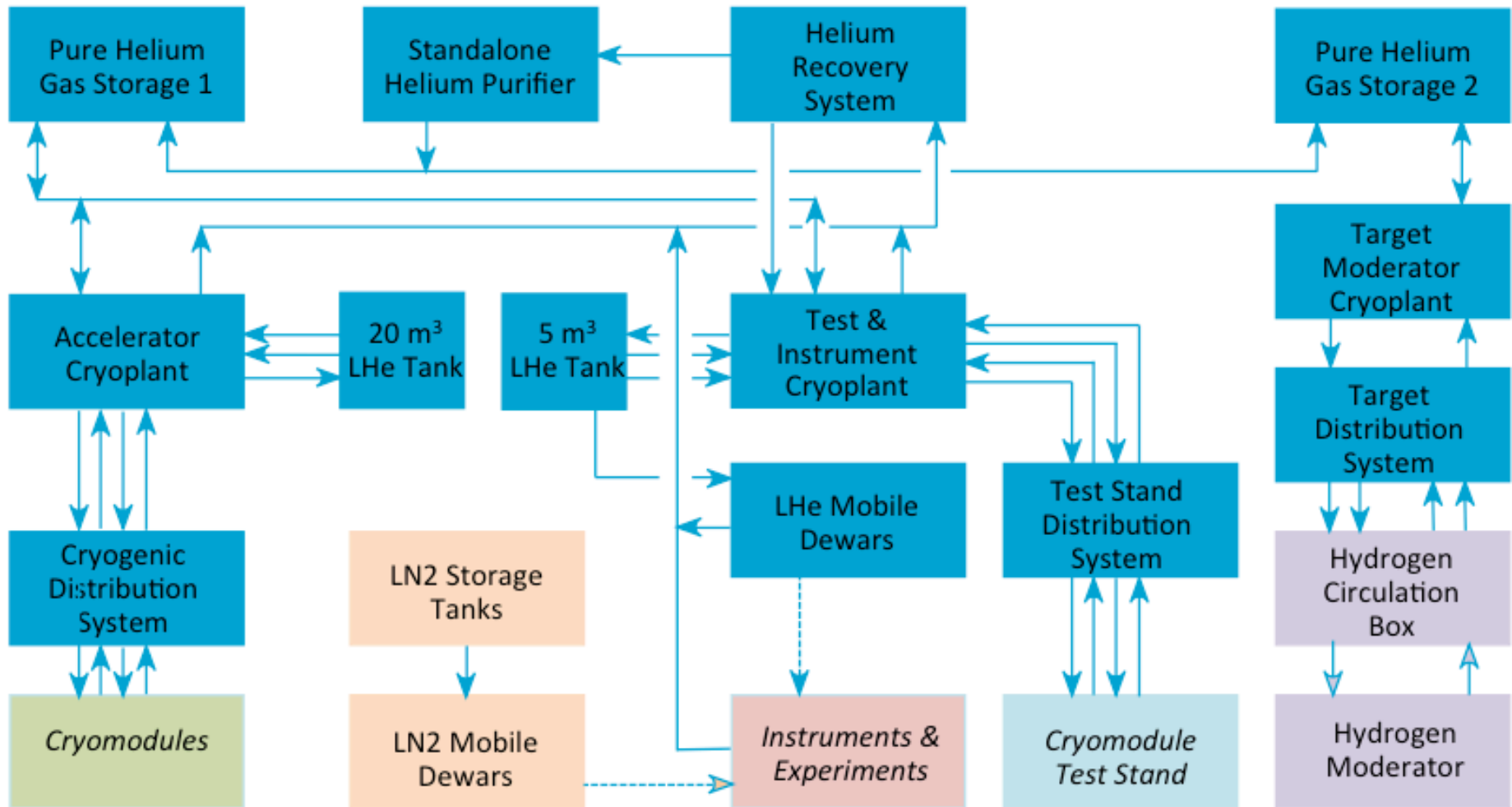
Opportunities for In Kind Contributions to the ESS Cryogenic System



- There are many opportunities for IKC in the ESS Cryogenics System and we are very happy to discuss any of them.
- Possibilities include:
 - Cryoplants (particularly the TMCP and TICP)
 - Cryogenic Distribution System
 - He Recovery and storage
 - Assistance with installation and commissioning



ESS Cryogenic System





High Level Schedule



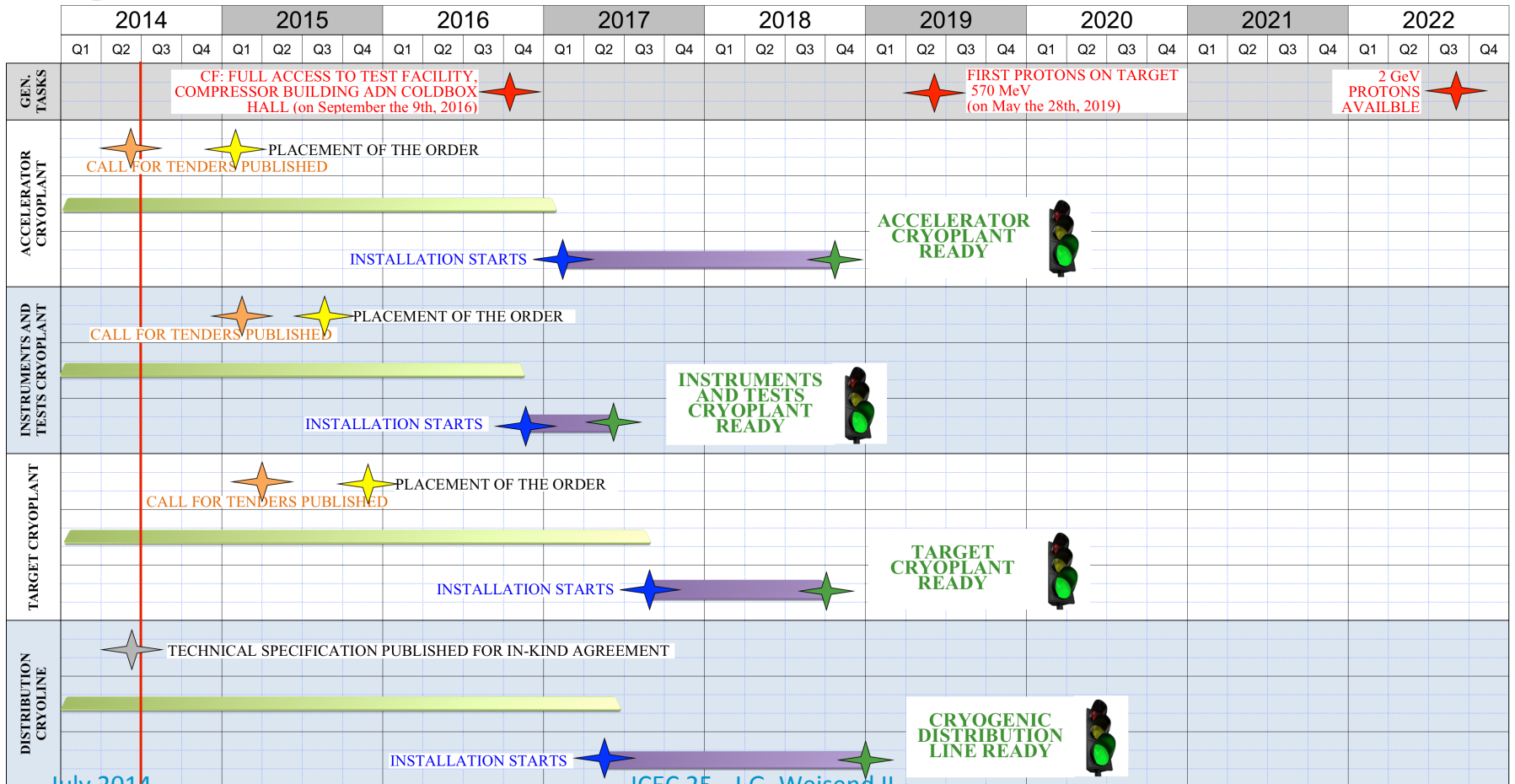
MASTER SCHEDULE - WPII CRYOGENICS



MILESTONES



SYSTEM DESIGN AND PROCUREMENT
 INSTALLATION AND COMMISSIONING



July 2014

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Summary

- Cryogenics will play a major role in ESS and affects the accelerator, target and instruments projects
- Work is well underway
 - A very skilled team has been assembled
 - Industry studies for the largest of the plants have been completed
 - Conceptual designs and technical specifications are complete or under preparation
 - Required buildings and utilities have been defined and are under detailed design
 - Sizable procurements will start in 2014 and 2015
- Significant Opportunities for IKC exist
- ESS has just received the green light to start construction