

# **Recent Research Activities of Applied Superconductivity in China**

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**Yuejing Tang, HUST, Wuhan**

**Bisong Cao, Tsinghua Univ.**

# Content



- ➔ **Overview of Research Teams and Financial Support;**
- ➔ **Recent Progresses at Materials, Electronics and Large-scale Applications;**
- ➔ **Near Future Progresses, Plans or Proposals;**
- ➔ **Summary**

# Research Teams for Materials (11 Teams)

Research Institute or Company	Research Activities
NIN/Western Superconductor	NbTi, Nb <sub>3</sub> Sn/Al, BSCCO-2212, 2223, MgB <sub>2</sub> , YBCO Substrates
IEE-CAS	YBCO, MgB <sub>2</sub> , Fe-based Wires or Tapes
SHJT Univ/Shanghai Supercond.	YBCO by IBAD+PLD
Shanghai Univ/Shangchuan Supercond.	YBCO by IBAD+MOD
Suzhou-NANO	YBCO by IBAD+MOCVD
BUT	YBCO Substrates
Innova Superconductor	BSCCO-2223 tapes
Tianjing Hytech	YBCO Film
GRINM	YBCO Bulk
Peking Univ	MgB <sub>2</sub> Film
STUE	YBCO Film

## Research Teams for Electronics (10 teams)

<b>Research Institute or Company</b>	<b>Research Activities</b>
<b>IOP-CAS</b>	<b>SQUID and Application, Microwave Filter, qubit</b>
<b>Peking Univ</b>	<b>SQUID and application (MCG and other Geophysics)</b>
<b>SIMIT-CAS</b>	<b>SQUID and application (MCG, Geophysics and ULF-NMR/MRI), Single-photon Detection</b>
<b>Nanjing Univ</b>	<b>Single-photon Detection, THz, qubit</b>
<b>Tsinghua Univ/Zongyi Superconductor</b>	<b>Microwave Filter, qubit</b>
<b>USTC</b>	<b>Qubit, Single-photon Detection</b>
<b>Zhejiang Univ</b>	<b>qubit</b>
<b>PMO-CAS</b>	<b>THz</b>
<b>16th Institute</b>	<b>Filter</b>
<b>NIM</b>	<b>Voltage standard</b>

# Research Teams for Large-Scale Applications (15 Teams)

Research Institute or Company	Research Activities
IEE-CAS	FCL, Cable, SMES, Transformer, Electric Machine, NMR, MRI, High Field Magnet, accelerator magnet, Fusion Magnet and other applications
HUST	FCL, SMES, Electric Machine
WHI-712	Electric Machine
Tsinghua Univ	MRI, Cable, FCL, SMES
Tianjing Univ/Innopower	Cable, FCL
CEPRI	Cable, SMES, FCL
NCUEP	Cable
SWJTU	Maglev
SICT	Cable
Western Superconductor	MRI, High Field Magnet
Hefei-CAS	Fusion Magnet, High Field Magnet
IHEP-CAS	Accelerator Magnet, MRI, ADS magnet, Magnetic separation
IMP-CAS	Accelerator Magnet, ADS magnet
IAEC	cyclotron accelerator magnet
TIPC-CAS	Fusion Magnet, high field Magnet
SIAP-CAS	Magnet for FEL, Cavity

## MRI Industries in China

- 1. Ningbo Jansen magnetic resonance Technology LTD : MRI magnet and System (0.35-1.5 T)**
- 2. Shanghai United Imaging Healthcare LTD: MRI magnet and system ( 1.5T, 3T)**
- 3. Alltech Medical System LTD: MRI magnet and system(1.5T)**
- 4. Shengyang Neusoft Medical system LTD: MRI magnet and system (1.5T)**
- 5. Xinli Superconductor: MRI magnet and system (1.5T)**
- 6. Times medical system LTD , MRI system**
- 7. Beijing Wangdong medical equipment LTD, MRI system (0.35T,1.5T)**
- 8. BASDA medical system LTD, MRI system**
- 9. Liaoning KAMPO Medical system LTD, MRI system (0.35,1.5T)**
- 10. Suzhou Lonri Medical system LTD, MRI System (0.35T, 1.5T)**
- 11. Xingaoyi Medical system LTD, MRI system (0.35T,1.5)**
- 12. Anke medical system LTD, MRI system(1.5T,0.35T)**



## **Financial Supports for Applied Superconductivity in China (last 5 yrs)**

<b>Central Government</b>	<b>863 Plan for Superconductivity (tech), 100M RMB</b> <b>973 Plan for Superconductivity (basic), 100M RMB</b> <b>National Natural Science Foundation</b> <b>China Contribution to ITER &amp; related, 250M RMB</b> <b>EAST Project for Fusion in China, 200M RMB</b>
<b>Local Governments</b>	<b>Beijing City Government, 10M RMB</b> <b>Shanghai City Government, 50M RMB</b>
<b>Industry Company</b>	<b>China State Power Grid, 10M RMB</b> <b>South Power Grid, 30M RMB</b> <b>Datang Telecommunication, 20 M RMB</b> <b>Zhongtian Group, 30M RMB</b> .....
<b>CAS &amp; Institutes</b>	<b>CAS, IEE, IOP, IHEP, IMP, SIMIT, SIAP, TIPC</b>
<b>MRI's Companies</b>	<b>~12 companies for R&amp;D of MRI magnet and system</b>
	<b>Total: ~ 1150M RMB (=175M USD) /last 5 yrs</b>



## **Content**

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## **The R&D of Superconducting materials in China**

- **LTS for ITER and MRI: Western Superconductor;**
- **BSCCO-2223, 2212: NINMR;**
- **Substrates: NINMR and Beijing Polytechnic;**
- **IBAD+MOCVD: Suzhou Nano, IEE-CAS**
- **IBAD+MOD: Shanghai University/Shangchuan Superconductor;**
- **PLD: Shanghai Jiao Tong University/Shanghai Superconductor;**
- **MgB<sub>2</sub> wires and tapes: NINMR, IEE-CAS**
- **Fe-based wires and tapes: IEE-CAS.**



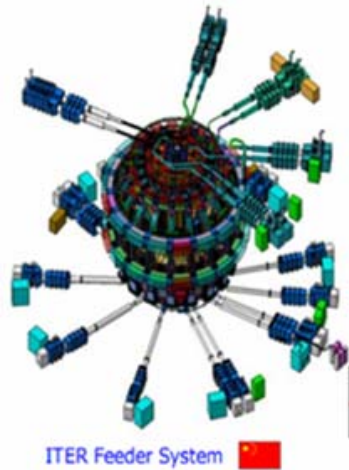
## LTS Materials at Western Superconductor

Western Superconducting Technologies Co., Ltd. (WST) was founded in 2003 in Xi'an City, China and focus on the production of the superconducting strands for ITER project, and NINMR is its largest share holder and the founder institution.



Production capability of Ti alloy and superconductor: 6000 ton ingots of Ti alloy, 3000 ton rods of Ti alloy and 400 ton superconductor per year

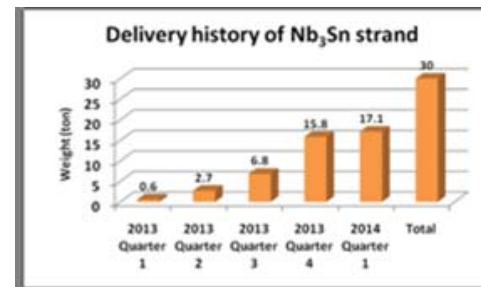
## ☰ China's contribution of superconductors for ITER project



China (WST):

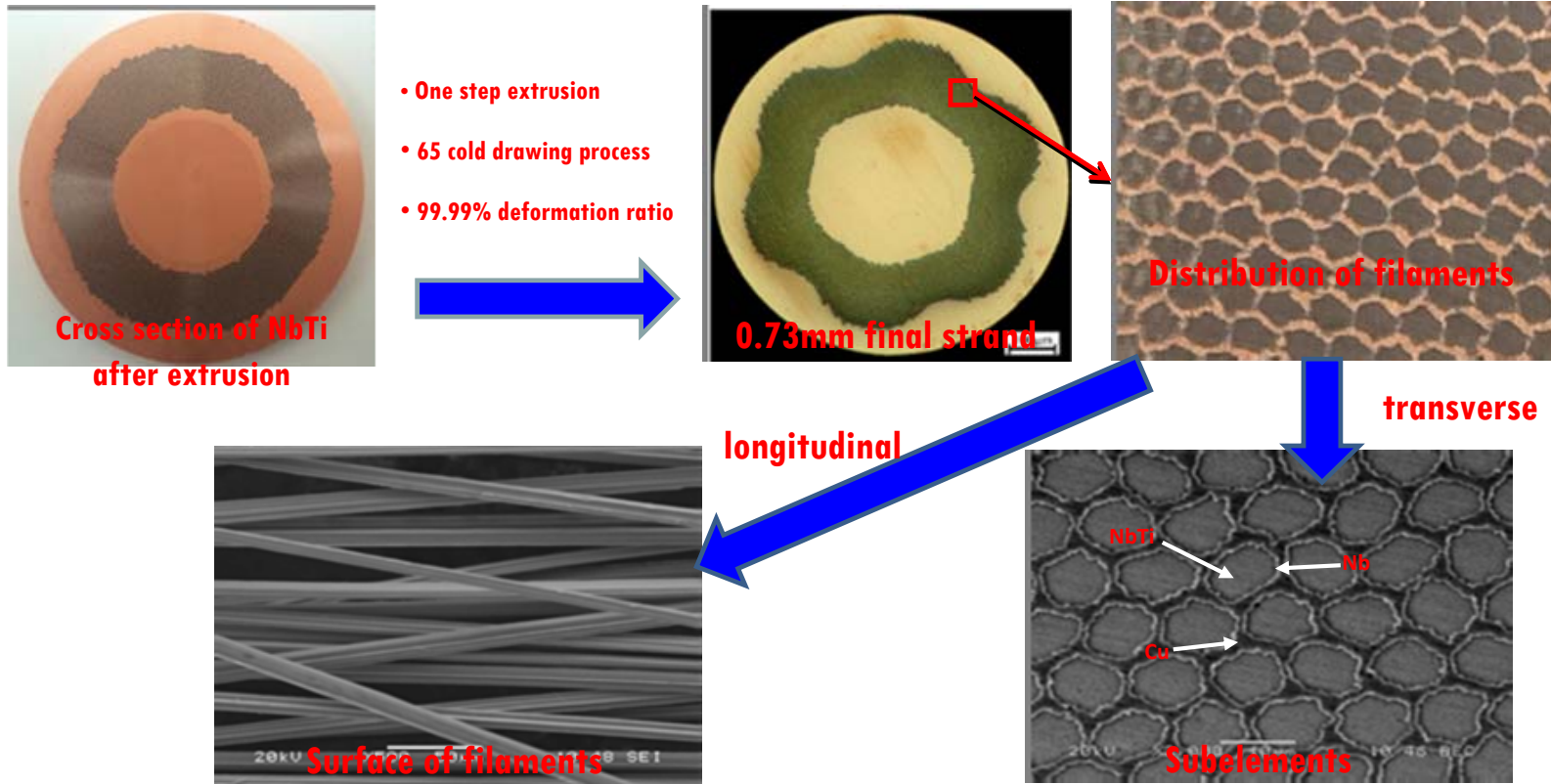
180 tons of NbTi strand

30 tons of Nb<sub>3</sub>Sn strand



Coils	Superconducting wire	Weight (t)	Percentage (%)					
			CN	EU	JA	KO	RF	US
TF	Nb <sub>3</sub> Sn	420	7.5	20.2	25	20	19.3	8
CS	Nb <sub>3</sub> Sn	122			100			
PF	NbTi	224	65				35	
CC/Feeder	NbTi	21	100					

## WST: Ultrafine filamentary NbTi strands for ITER



The length of the strand can be reached up to 90km

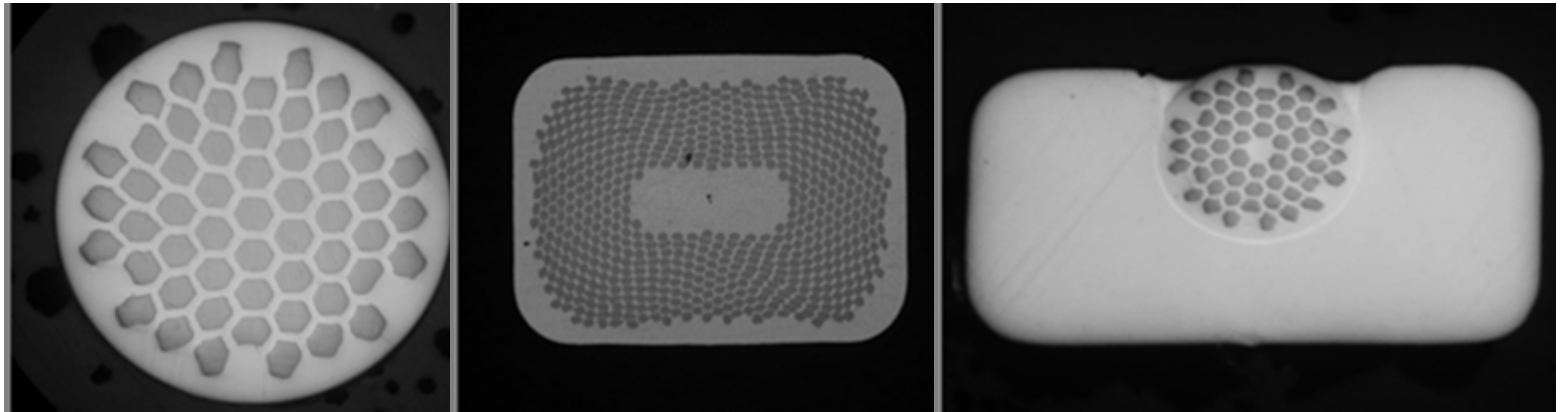




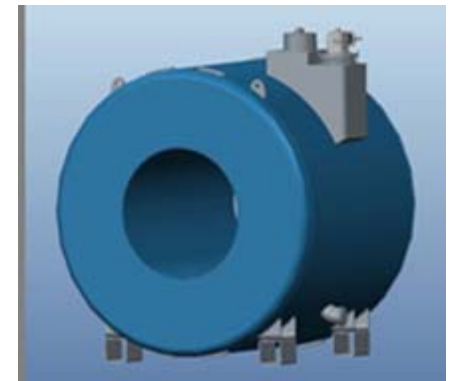
# WST: NbTi Strand for MRI Application

- Monolith and wires for MRI and scientific application have been developed and manufactured, and used for the Companies in China.

Typical Cross Section



Principal Civil Customers



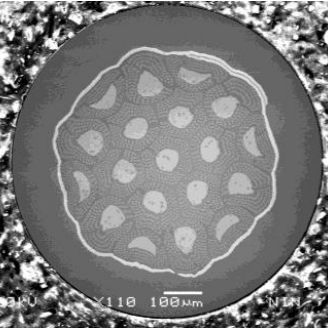
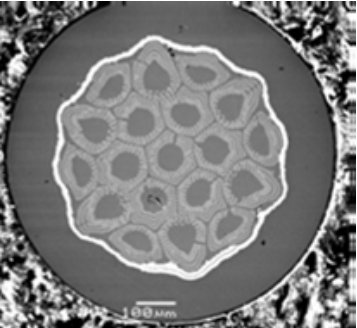
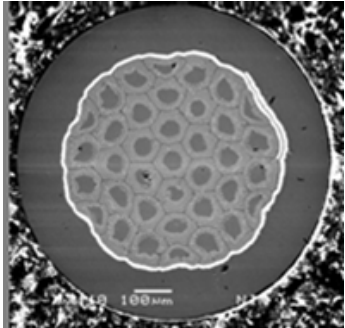
[www.united-imaging.com](http://www.united-imaging.com)

<http://alltechmed.com>

<http://www.xmc.cn>



## WST: Internal-tin Nb<sub>3</sub>Sn Strand for ITER

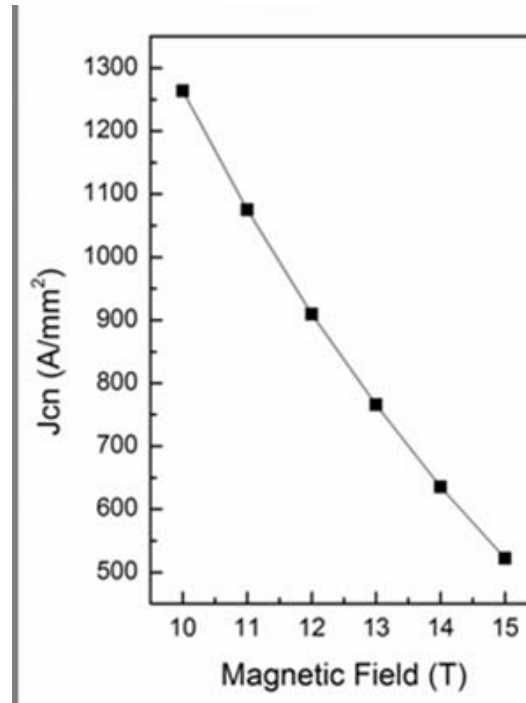
Strand type	Type 1	Type 2	Type 3
Cross section			
Structure feature	Cu split	Cu split	Cu split
	--	Tin spacer	--
	--	--	37 sub-elements
$I_c$ (A) @4.2K, 12T	>250	>280	>270
n value @4.2K, 12T	>20	>20	>20
RRR(273K/20K)	>100	>100	>100
$Q_h$ (mJ/cm <sup>3</sup> ) @4.2K, ± 3T	<300	<340	<320



## WST: Bronze Nb<sub>3</sub>Sn wires

### Performance of Nb<sub>3</sub>Sn wires with bronze/Nb ratio

	Design 1	Design 2	Design 3
Matrix material	Cu15.5 Sn0.25 Ti		
Filament material	Nb		
Number of filaments	13579		
Bronze/Nb area ratio	2.5	2.2	2.0
Filament spacing (μm)	1.4	1.3	1.2
I <sub>c</sub> (A) @4.2K, 12T	236	239	244
J <sub>cn</sub> (A/mm <sup>2</sup> )@4.2K,12T	907	923	930
n value	37	36	40

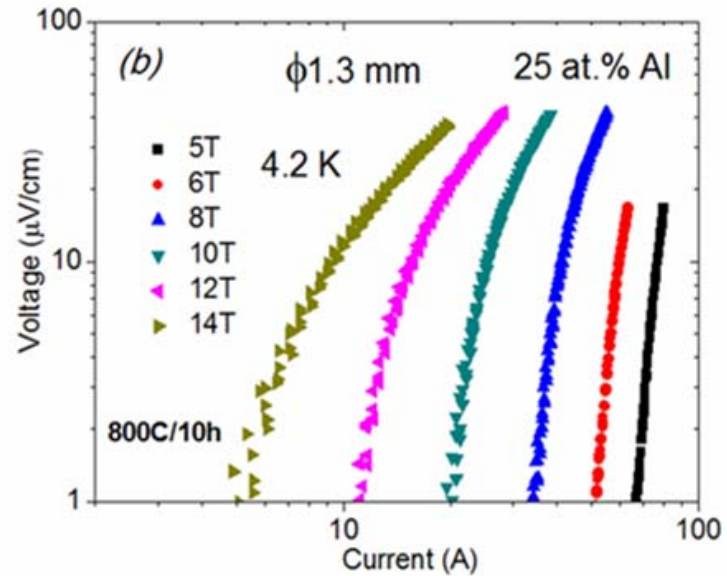
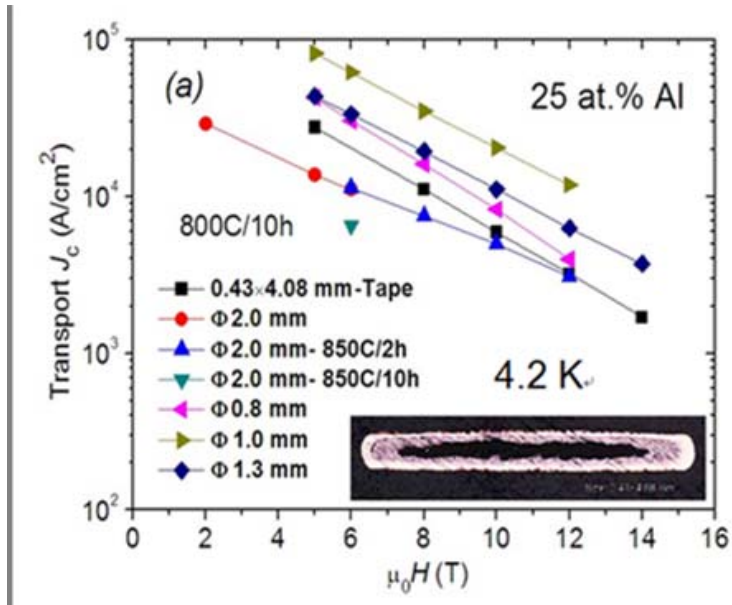


- By optimizing the design, the  $J_{cn}$  of bronze Nb<sub>3</sub>Sn superconducting wires exceeds 900A/mm<sup>2</sup> at 4.2K and 12T .





## WST: Fabrication of Nb<sub>3</sub>Al wire by combing ball-milling and PIT

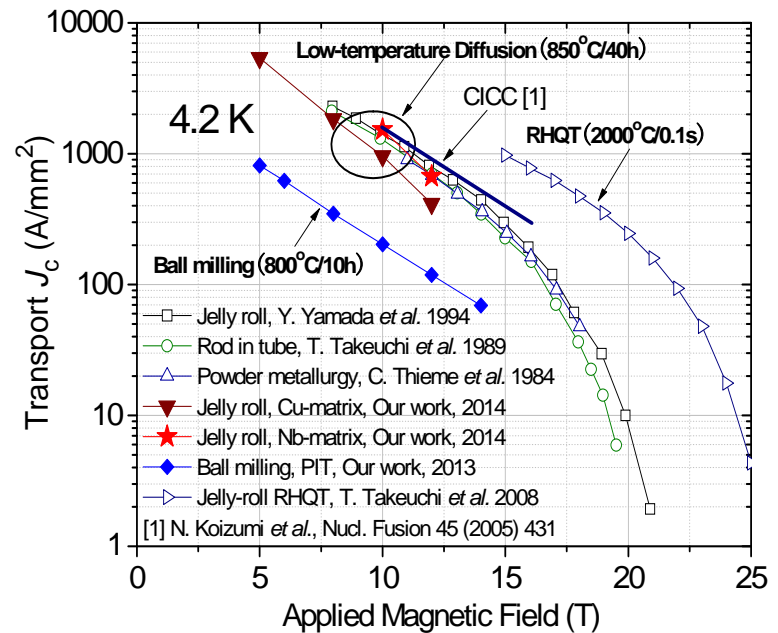
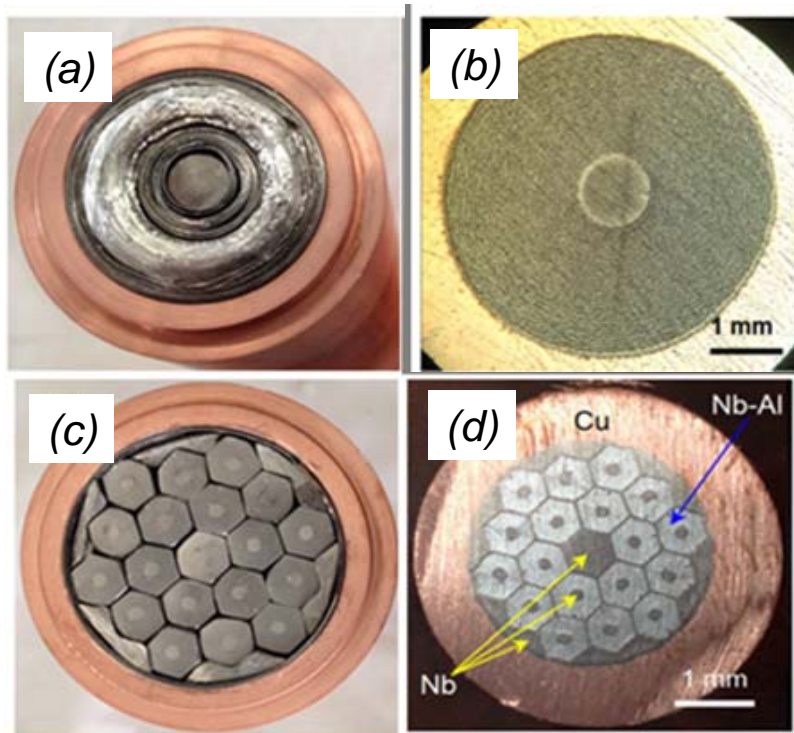


By optimizing the fabrication technique, the transport  $J_c$  of Nb<sub>3</sub>Al superconducting wires made by PIT method, is up to 10000 A/cm<sup>2</sup> at 4.2K and 12T .





## WST: Development of Jelly-roll $Nb_3Al$



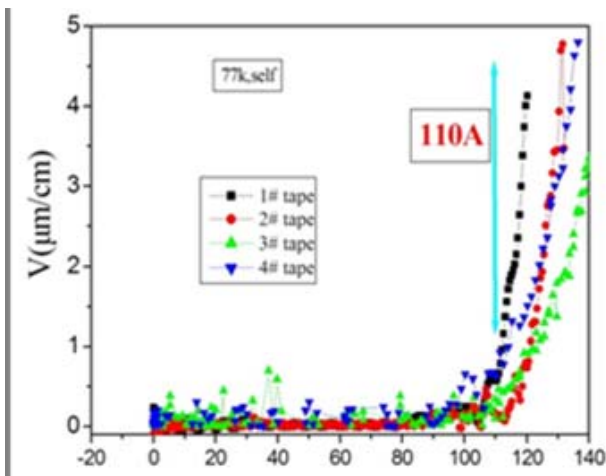
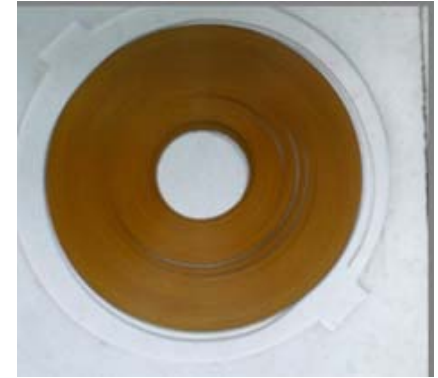
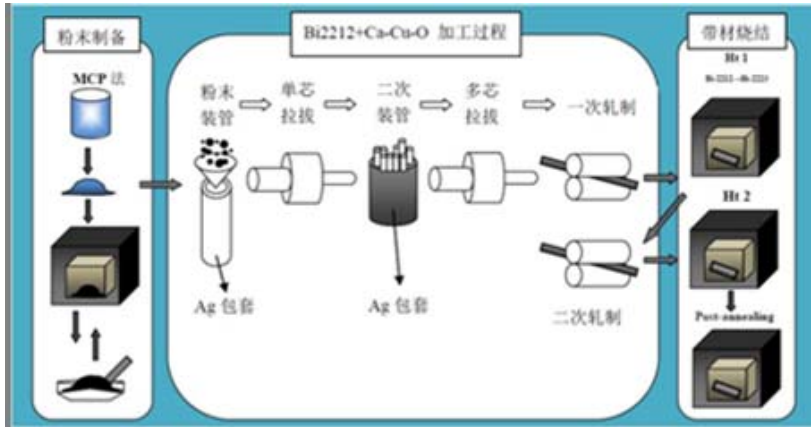
### Properties of $Nb_3Al$ wires by two heat-treatment methods:

(1) Low-temperature diffusion:  $J_c$  (4.2K, 12T) = 670  $A/mm^2$ ;

(2) Rapid Heating Quench:  $J_c$  (4.2K, 15T) = 1000  $A/mm^2$ ,  $T_c$ : 17.9-18.0 K,  $H_{c2}(0)$ : 29.7 T



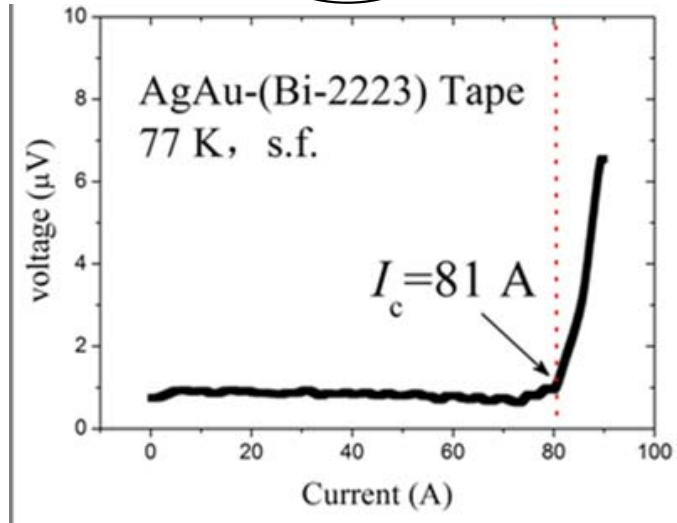
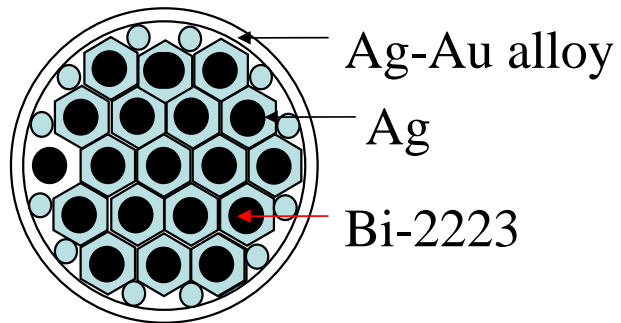
# NINMR: Bi-2223 HTS tapes



**200-500 meters long Bi-2223 tapes  
fabricated by NINMR: with the  $I_c$  of  
 $\sim 100A$ ,  $J_c = 4 \times 10^4 A/cm^2$  (77K, s.f.)**

## ■ NINMR: Bi-2223/AgAu tapes for current leads

Used for the design and built of CFETR in China.



**Matrix: Ag-Au alloy (5.4 wt. % Au)**  
**Thickness : 0.25 mm**  
**Width : 4.3 mm**  
**Critical Tensile Stress: 50 MPa**  
**Critical Current : ~80 A -100A**



# NINMR: Bi-2212 superconducting wires

Short samples :

$$I_c = 890 \text{ A}$$

$$J_{c0} = 1100 \text{ A/mm}^2$$

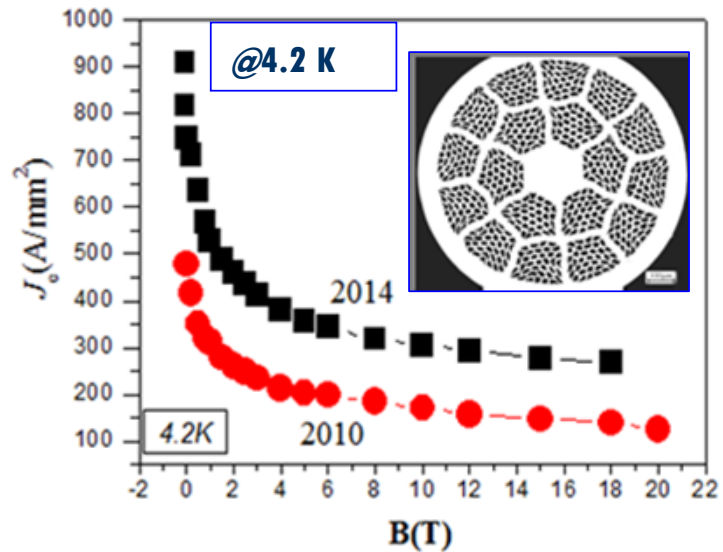
$$J_c = 5200 \text{ A/mm}^2$$

(4.2 K, s.f.)

Fabrication of 200-m long  $\Phi 1.0\text{mm}$  wires

$$4.2 \text{ K, } 0 \text{ T: } J_{c0} \sim 920 \text{ A/mm}^2, \quad J_c \sim 4400 \text{ A/mm}^2$$

$$4.2 \text{ K, } 20 \text{ T: } J_{c0} \sim 270 \text{ A/mm}^2, \quad J_c \sim 1200 \text{ A/mm}^2$$



Bi-2212 wires

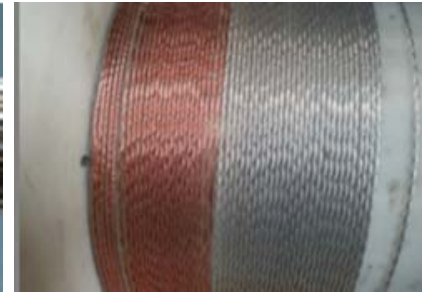




## NINMR: Fabrication of Bi-2212 CICCs



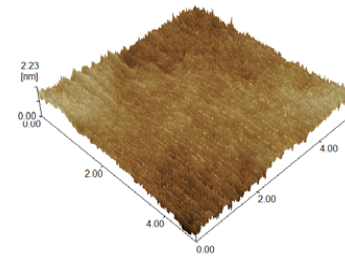
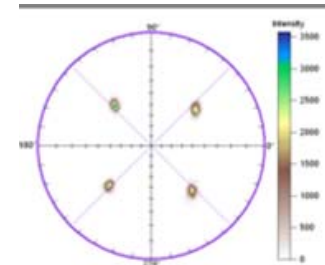
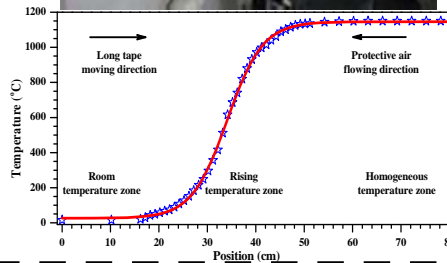
<b>First stage</b>	<b>Number of Bi-2212 wires</b>	<b>2</b>
	<b>Tension</b>	<b>20 N</b>
	<b>Pitch</b>	<b>18-20 mm</b>
<b>Second stage</b>	<b>Number of Bi-2212 wires</b>	<b>2 × 3</b>
	<b>Tension</b>	<b>20 N</b>
	<b>Pitch</b>	<b>49 mm</b>
<b>Third stage</b>	<b>Number of Bi-2212 wires</b>	<b>2 × 3 × 7</b>
	<b>Tension</b>	<b>30 N</b>
	<b>Pitch</b>	<b>90 mm</b>



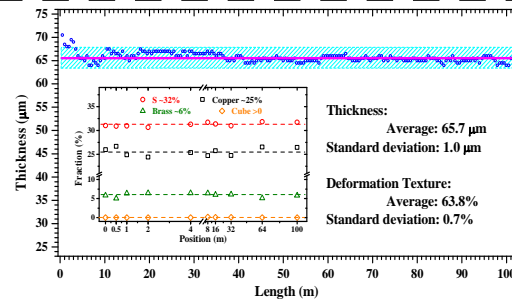
**Bi-2212 cables**

## ☰ NINMR: Long-length & Textured Ni5W, Ni7W and Ni9W tapes

### NiW-alloy ingot

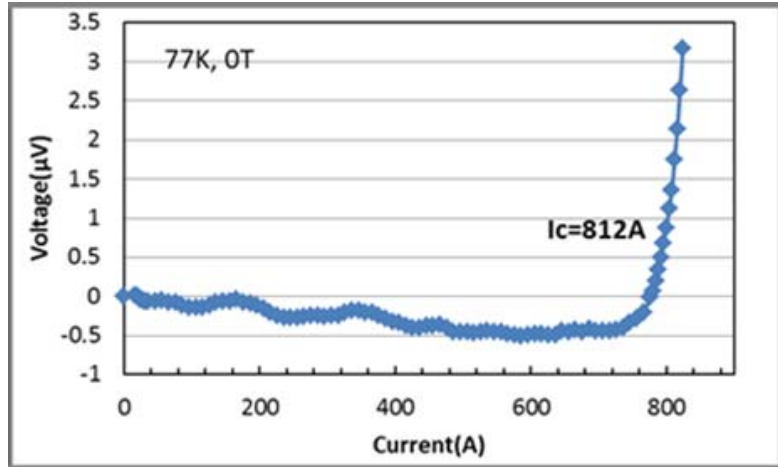


- ✓ Thickness ~ 66  $\mu\text{m}$
- ✓ Width = 10 mm
- ✓ Length > 500 m

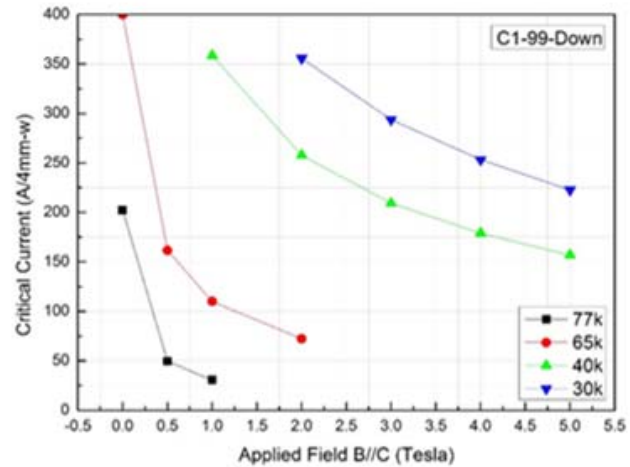


- Sharp cube textured (~100%) Ni5W tapes with the level of hundred meters were obtained by conventional metallurgy method.
- Content of cube texture in Ni7W and Ni9W tapes reaches 99.5% and 94% respectively.

## ☰ SUZHOU NANO/IEE-CAS: YBCO Coated Conductor by MOCVD



Short sample (12mm-w) at 77 K, self field



Short sample under magnetic field (12mm-w)

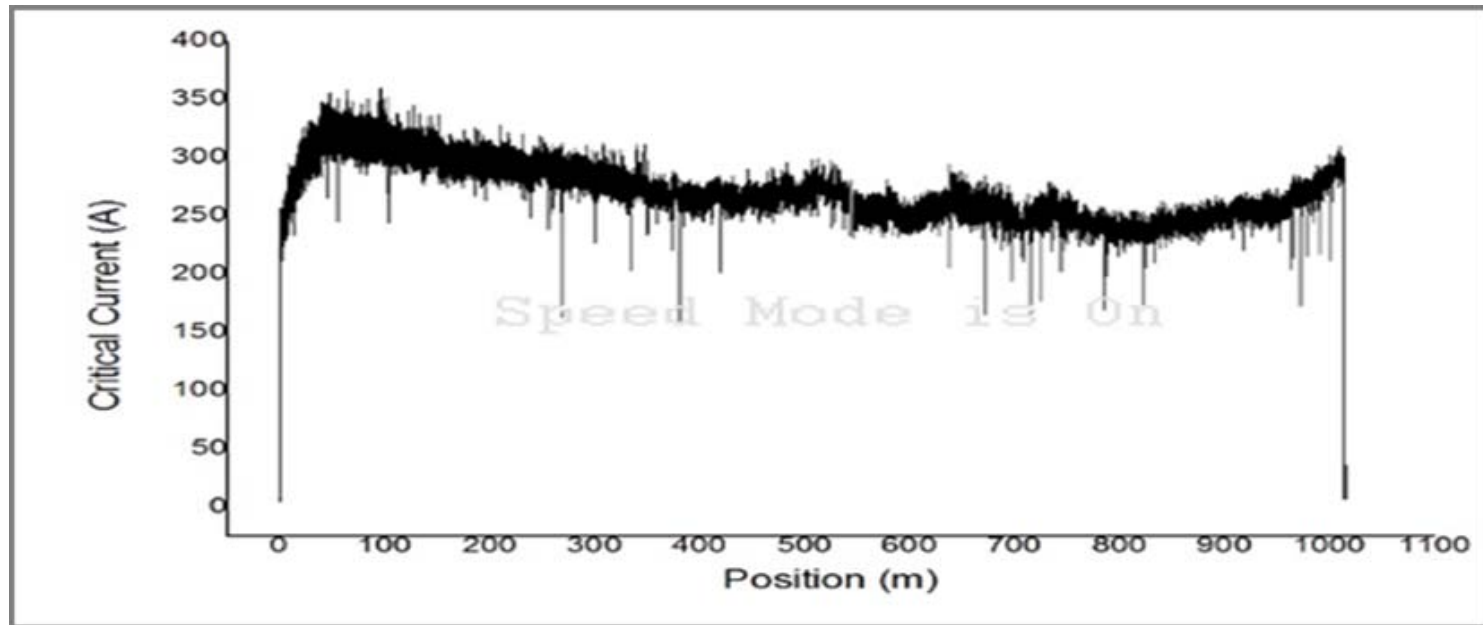


Production capability: 1000m, with width of 12mm and thickness of YBCO 1-3  $\mu m$ ;

Speed: 50 -100 m/h;



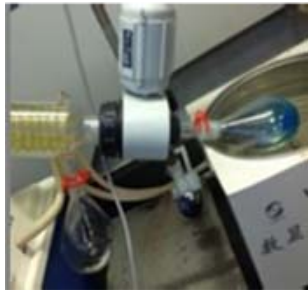
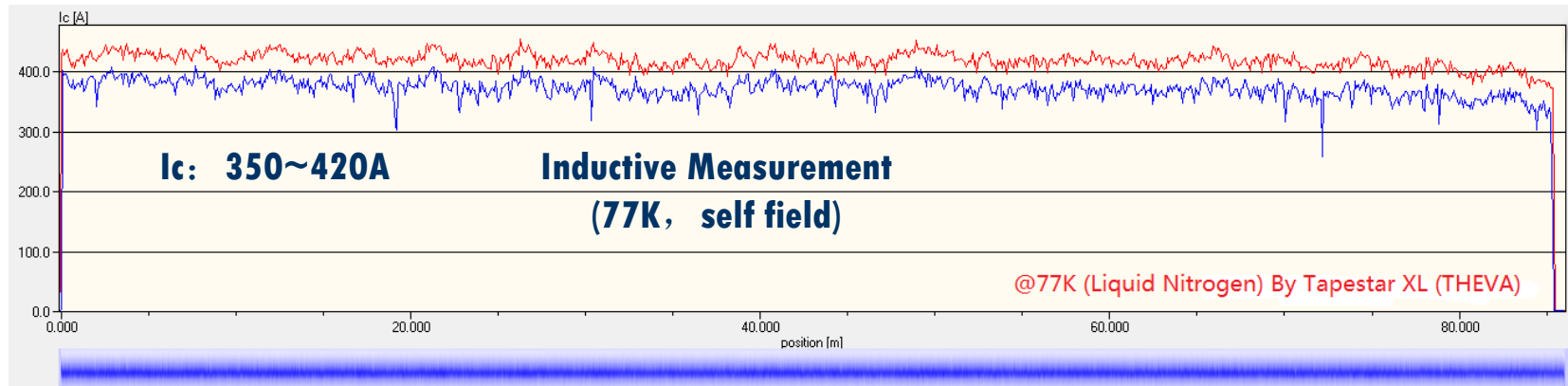
## ☰ SUZHOU NANO/IEE-CAS: YBCO Coated Conductor by MOCVD



$I_{c\_average} = 280 \text{ A @ } 77\text{K}$

**1000 m long YBCO tape fabricated by MOCVD**

## ☰ Shanghai University/Shangchuan Superconductor: YBCO by MOD



**Solution Preparation**



**Coating + Low temperature Pyrolysis**



**High-temperature Crystallization**



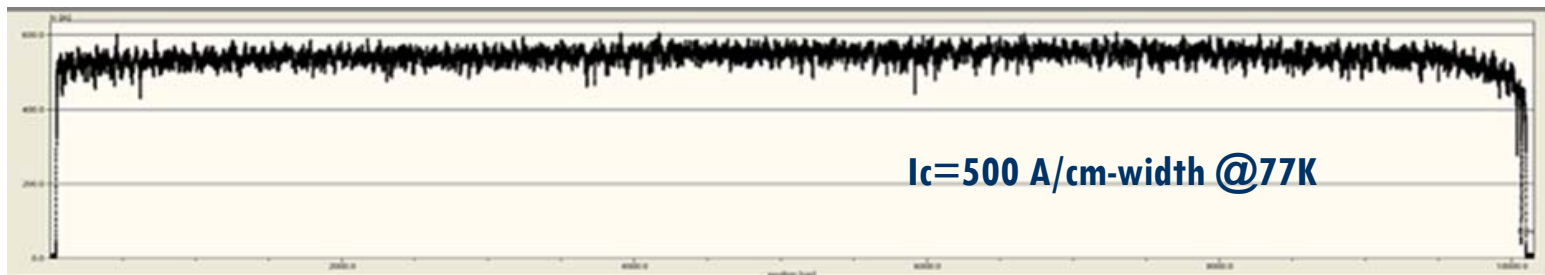
**Oxygenation**

## Shanghai University/Shangchuan Superconductor: YBCO by MOD

Laminated with Brass and Polyimide Insulating Tapes

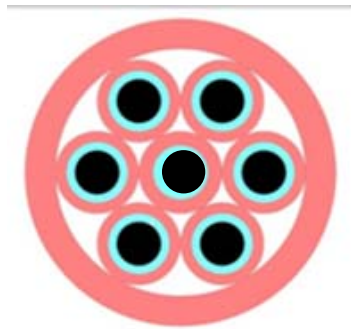


## SHJT Univ./Shanghai Superconductor: YBCO by PLD

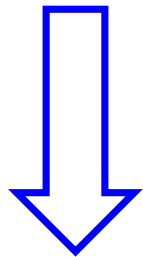


**Test of the  $J_c$  homogeneity of the 100m long tape**

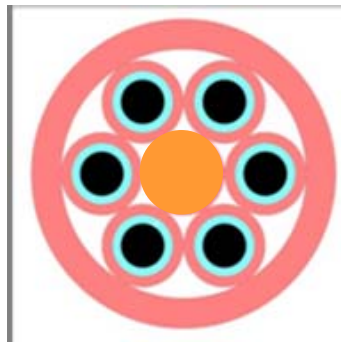
## ☰ NINMR: MgB<sub>2</sub> Wires and Tapes



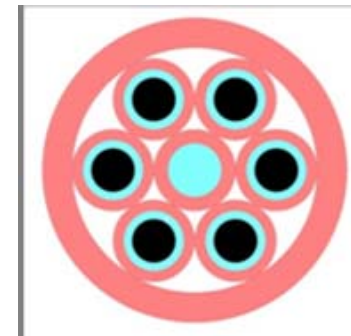
7-MgB<sub>2</sub> filaments



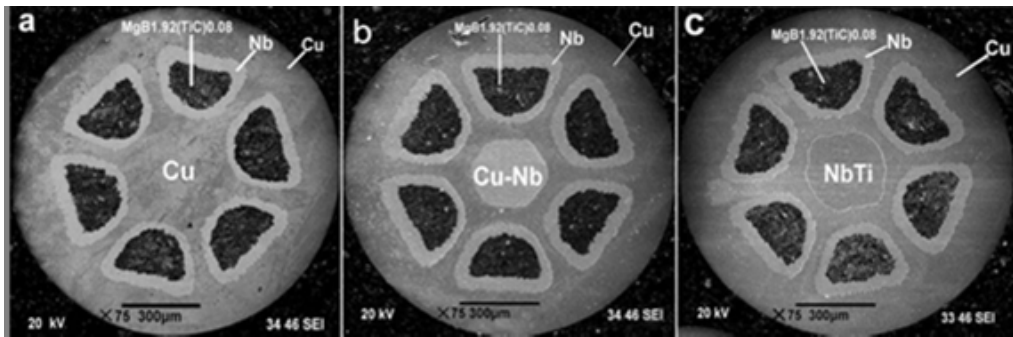
Central filament  
broken



6-MgB<sub>2</sub> filaments  
+Cu reinforcement



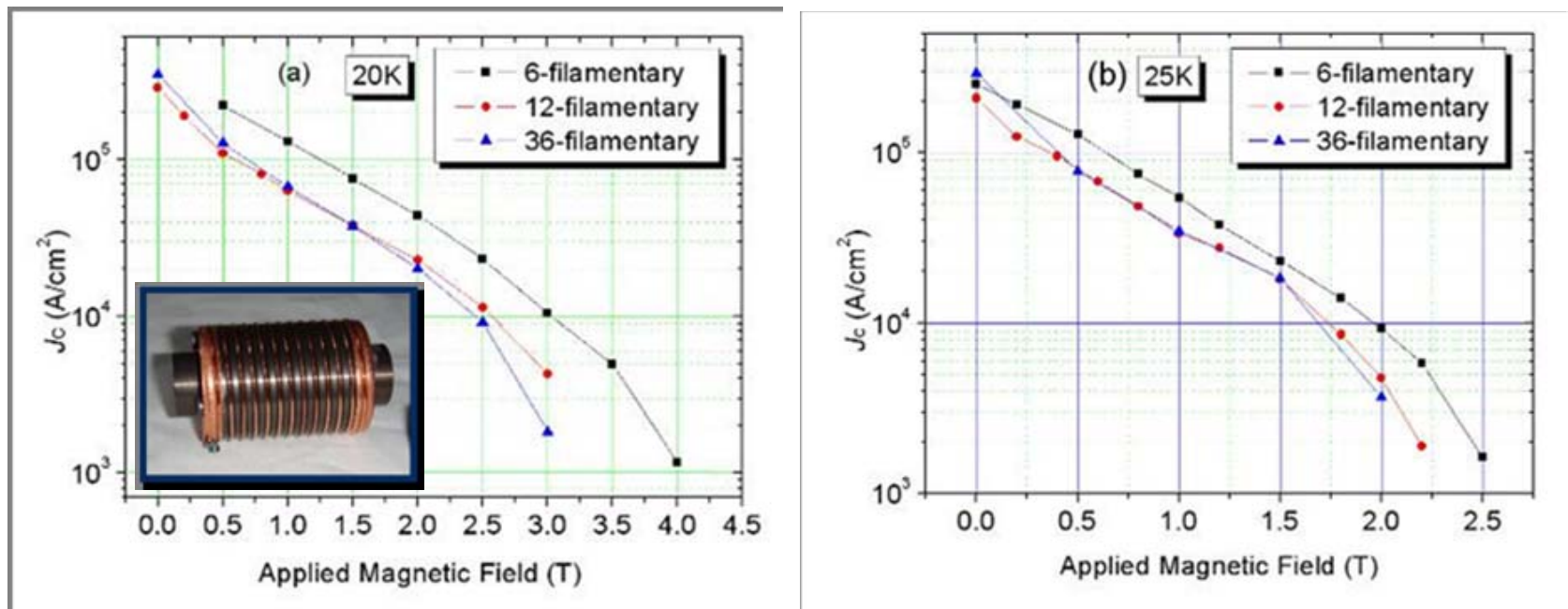
6-MgB<sub>2</sub> filaments  
+Nb/Cu or NbTi  
reinforcement





## ☰ NINMR: MgB<sub>2</sub> Wires and Tapes

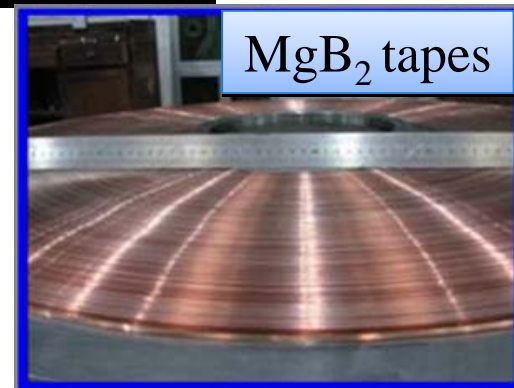
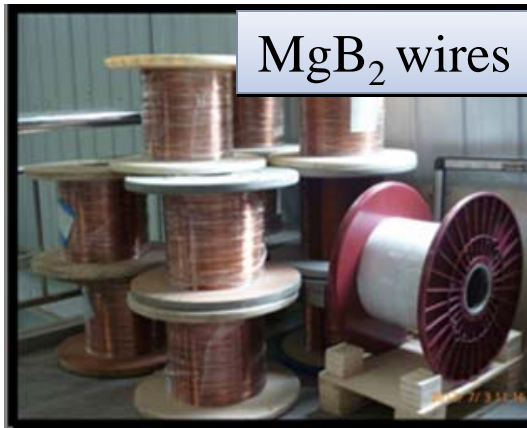
### Superconducting Properties of km-level wires



**Capability: 1500 meters long MgB<sub>2</sub> superconducting wires**  
**At 20 K、 2 T,  $J_c = 4.3 \times 10^4$  A/cm<sup>2</sup>**

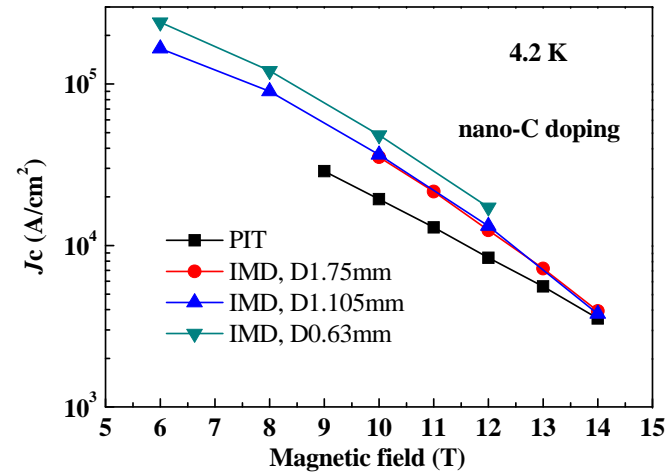
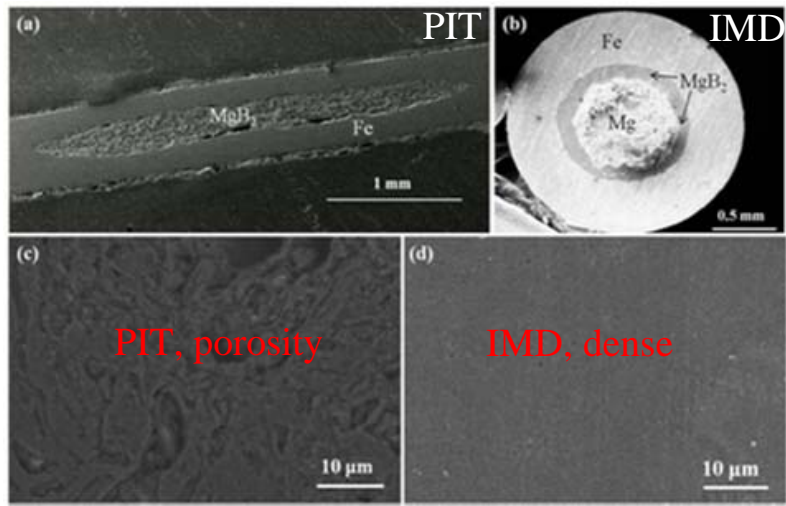
## ☰ NINMR: MgB<sub>2</sub> Wires and Tapes

### Production of 1500 m MgB<sub>2</sub> wires/tapes



**The fabrication technology of kilometer MgB<sub>2</sub> wire is stable, and 20 kilometers MgB<sub>2</sub> superconducting wires have been fabricated.**

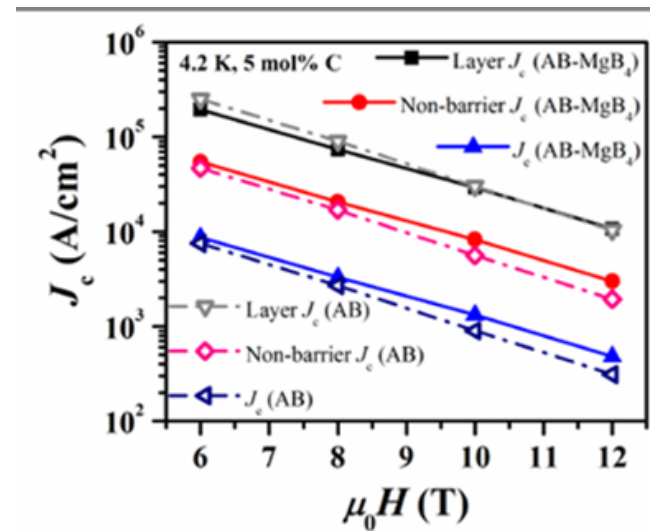
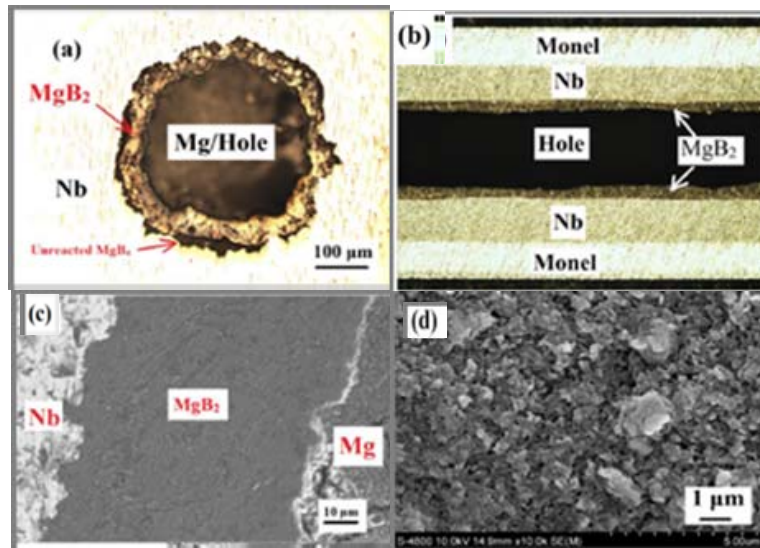
## IEE-CAS: IMD-processed $\text{MgB}_2$ wire fabricated with crystalline boron powders



- Compared with PIT-processed  $\text{MgB}_2$  tape, the  $\text{MgB}_2$  reacted layer of IMD-processed wire presented a better homogeneity.
- The IMD process is also found to be less sensitive to the purity of the boron powders, compared to the PIT method.
- The  $J_c$  of  $4.8 \times 10^4$  A/cm<sup>2</sup> at 10 T was achieved for IMD-processed  $\text{MgB}_2$  wires fabricated with crystalline boron powders, which is almost comparable to that made by amorphous boron powders.



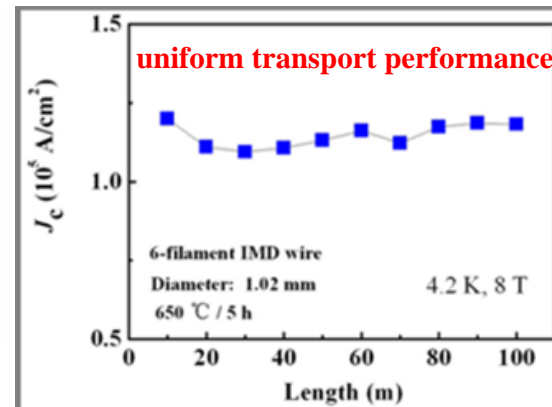
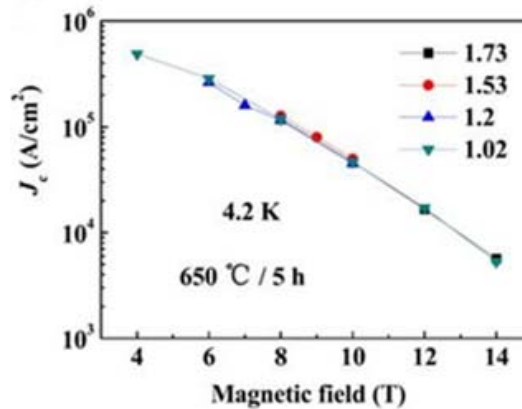
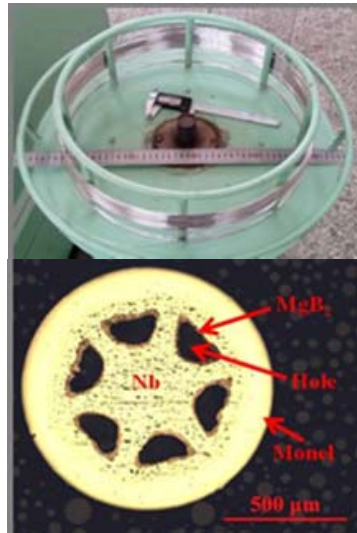
## IEE-CAS:IMD-MgB<sub>2</sub> wires using MgB<sub>4</sub> precursors



- Monofilament MgB<sub>2</sub>/Nb/Monel wires were fabricated using MgB<sub>4</sub> precursors by internal Mg diffusion (IMD) process.
- Compared to the IMD-processed wires fabricated using boron precursors, the engineering  $J_e$  of MgB<sub>2</sub> wire made using MgB<sub>4</sub> precursor were enhanced due to the improved grain connectivity and the enlarged fill factor.

Xu et al., *Supercond Sci Technol*, accepted

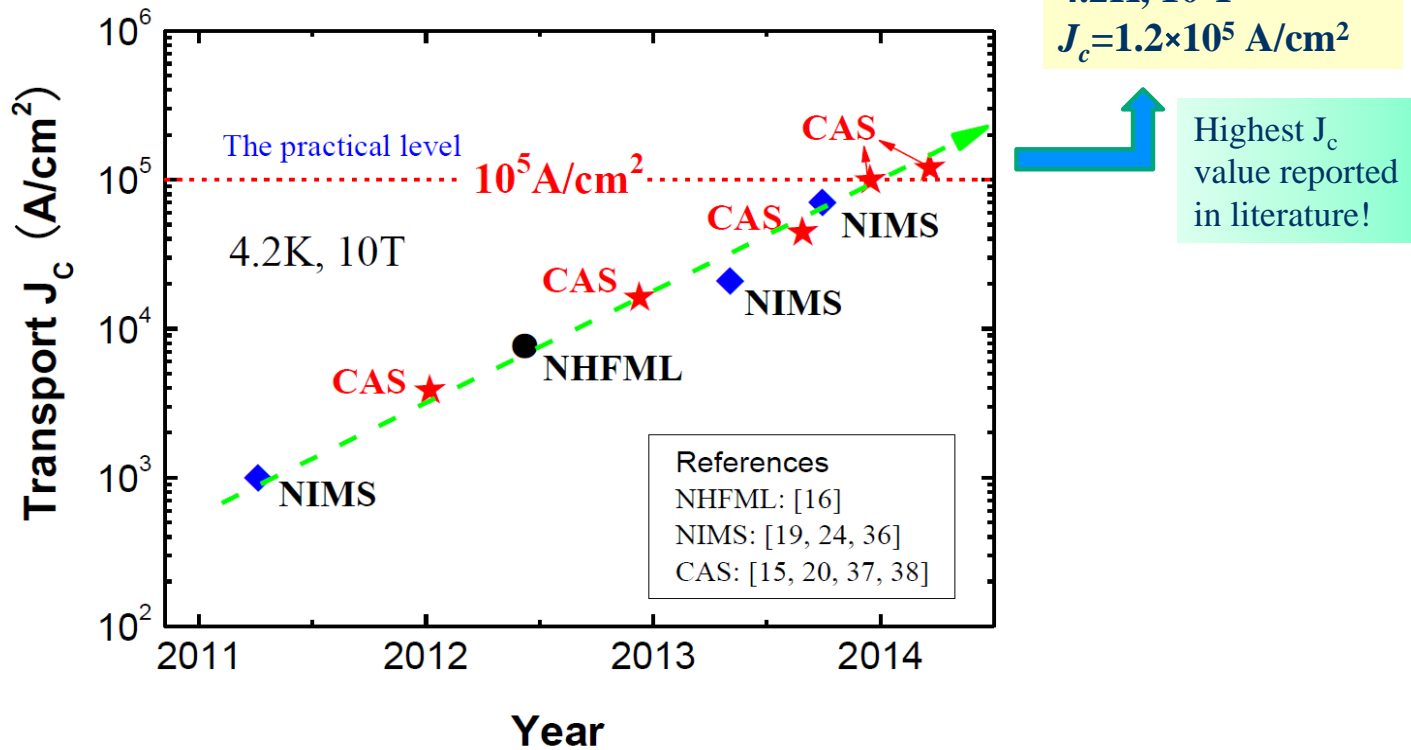
## EE-CAS: 100 m-class IMD-processed 6-filament $\text{MgB}_2$ wire



- A 100-m long 6-filament  $\text{MgB}_2$  wire was successfully fabricated using internal magnesium diffusion (IMD) process.
- The  $\text{MgB}_2$  layer and the sub-filament region are regular, and the  $J_c$  values have a fairly homogenous distribution throughout the wire.
- A layer  $J_c$  as high as  $1.2 \times 10^5$  A/cm<sup>2</sup> at 4.2 K and 8 T was obtained, which was the highest value of the long multifilament IMD wire reported so far, to our knowledge.

## IEEE-CAS: Fe-based SrKFeAs-122 (Sr-122) tapes or wires

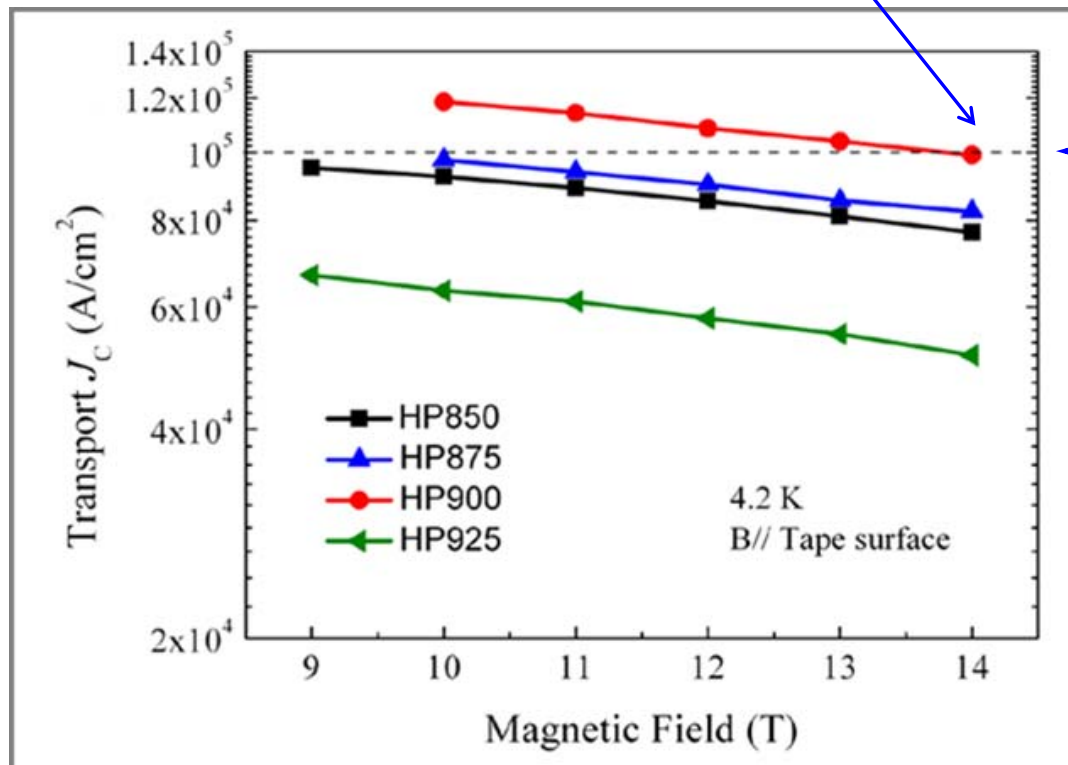
In last few years, the  $J_c$  has been rapidly enhanced for Sr-122 wires and tapes



For a Review: Yanwei Ma, Development of high-performance iron-based superconducting wires and tapes, *Physica C* 516 (2015) 17-26.

## IEEE-CAS: Fe-based SrKFeAs-122 (Sr-122) tapes or wires

By hot-pressing method,  $J_c$  values were achieved in Sr-122/Ag tapes:  $J_c \sim 1.0 \times 10^5 \text{ A/cm}^2$  (4.2 K, 14 T)



Highest  $J_c$  value reported in literature!

At 4.2 K and 10 T:

$$J_c = 1.2 \times 10^5 \text{ A/cm}^2$$

Main challenge:

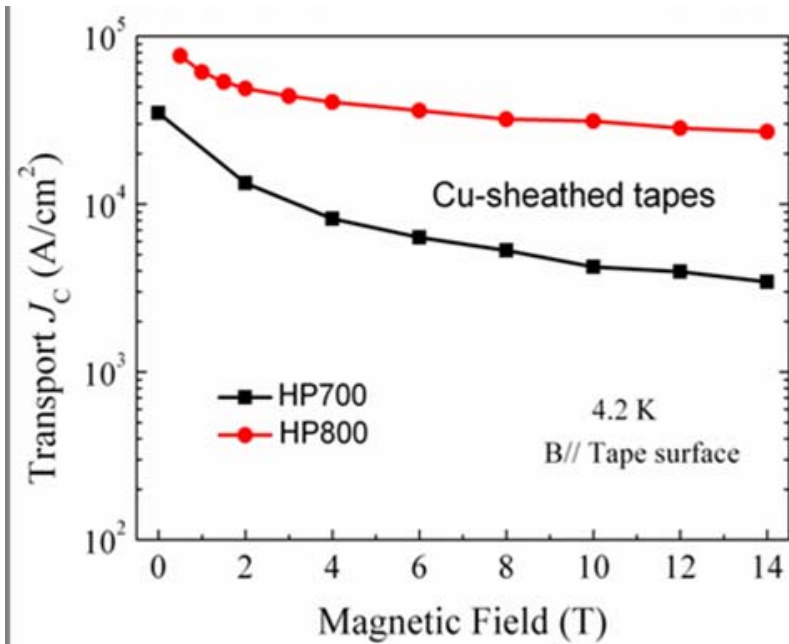
How to transfer the already achieved high  $J_c$  to the long tapes or wires required for application.

Is there still a room for the  $J_c$  improvement by hot pressing?

Lin et al., Sci. Rep. 4 (2014) 6944

## IEE-CAS: Fe-based Sr-122 tapes or wires

### Fabrication of Cu-sheathed Sr-122 tapes



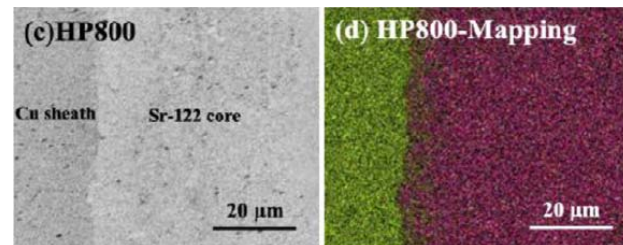
At 4.2 K, 10 T

Transport  $J_c$ :

$$3.1 \times 10^4 \text{ A/cm}^2$$

Engineering  $J_e$ :

$$> 10^4 \text{ A/cm}^2$$

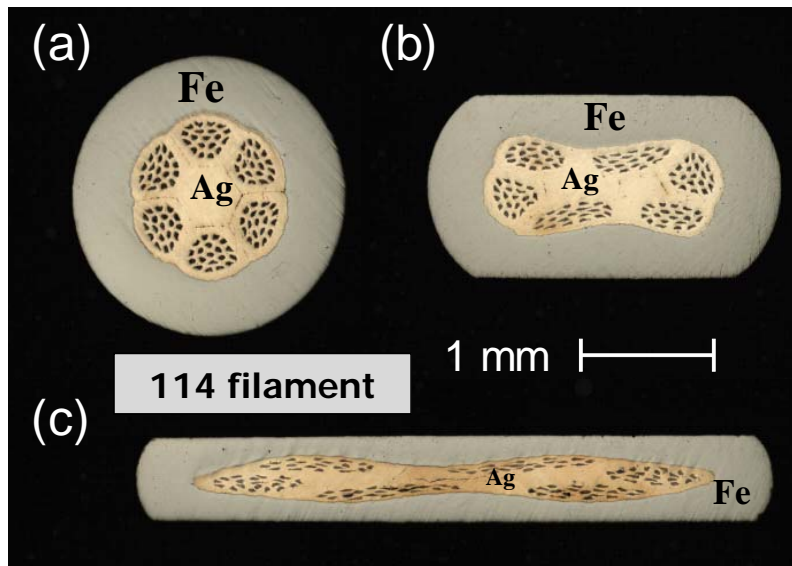


We obtained nearly phase-pure Sr-122 tapes with hot pressing at 800°C for 30 minutes. This rapid fabrication method can effectively thwart the diffusion of Cu into Sr-122 core.

Lin, et al., *Sci. Rep.* 5 (2015) 11506

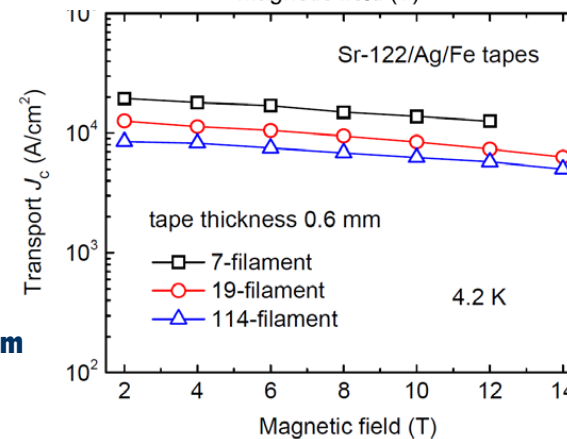
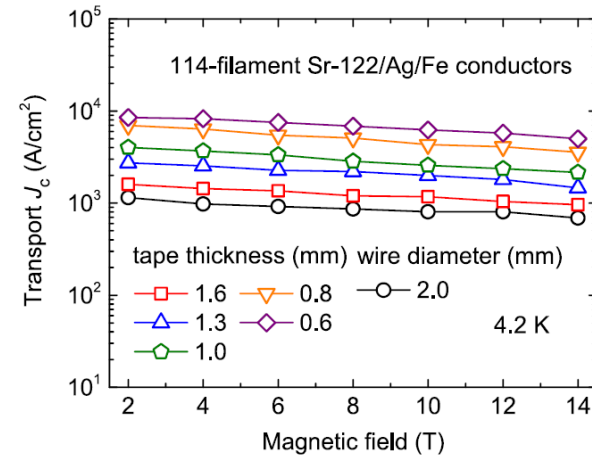
## IEE-CAS: Fe-based Sr-122 tapes or wires

### Fabrication of 114-filament Sr-122/Ag/Fe wires by the drawing and rolling



At 4.2 K, 10 T:

- ◆ 114-core round wires:  $J_c = 800 \text{ A/cm}^2$ .
- ◆ When they are flat rolled into tapes, the  $J_c$  grows with the reduction of tape thickness. the  $J_c = 6.3 \times 10^3 \text{ A cm}^{-2}$  in 0.6 mm thick tapes.
- ◆ 7-core tapes:  $J_c = 1.5 \times 10^4 \text{ A/cm}^2$ .
- ◆ This  $J_c$  degradation can be ascribed to the sausage effect.

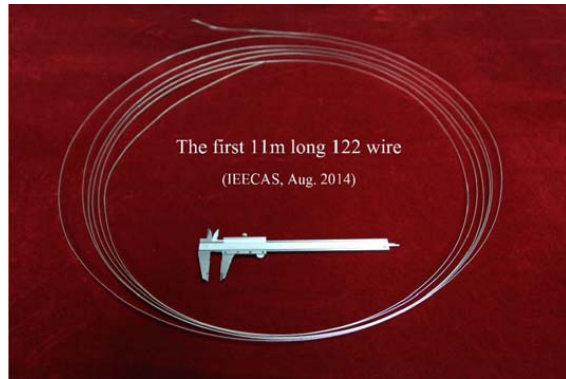


Yao et al., *JAP* 118 (2015) 203909

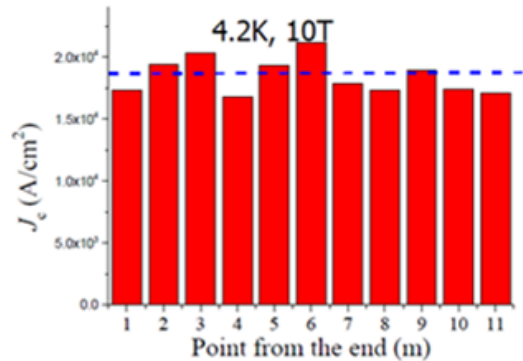


## IEE-CAS: Fe-based Sr-122 tapes or wires

The first 11m long Sr-122/Ag tape



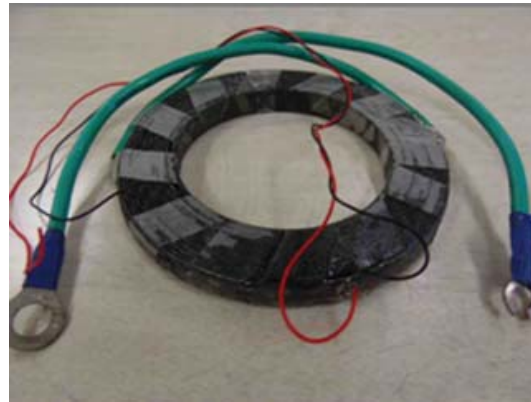
Uniform wires can be achieved.



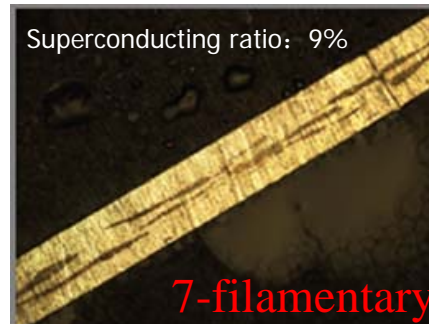
The minimum  $J_c \sim 1.7 \times 10^4 \text{ A/cm}^2$

The average  $J_c$  of this long Sr-122/Ag wire is  $\sim 18400 \text{ A/cm}^2$

Test coil using 10 m long Sr-122/Ag tape



OD: 110 mm  
 ID: 71.5 mm  
 Turns: 15x2



Length: 10 m  
 Thickness: 0.44 mm  
 Width: 3.7 mm  
 Short tape  $I_c$ :  $\sim 100 \text{ A}$   
 (4.2 K, 0 T)

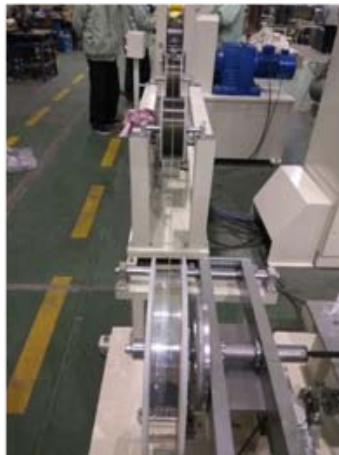
Ma, *Physica C* 516 (2015) 17

**In Aug., 2016**

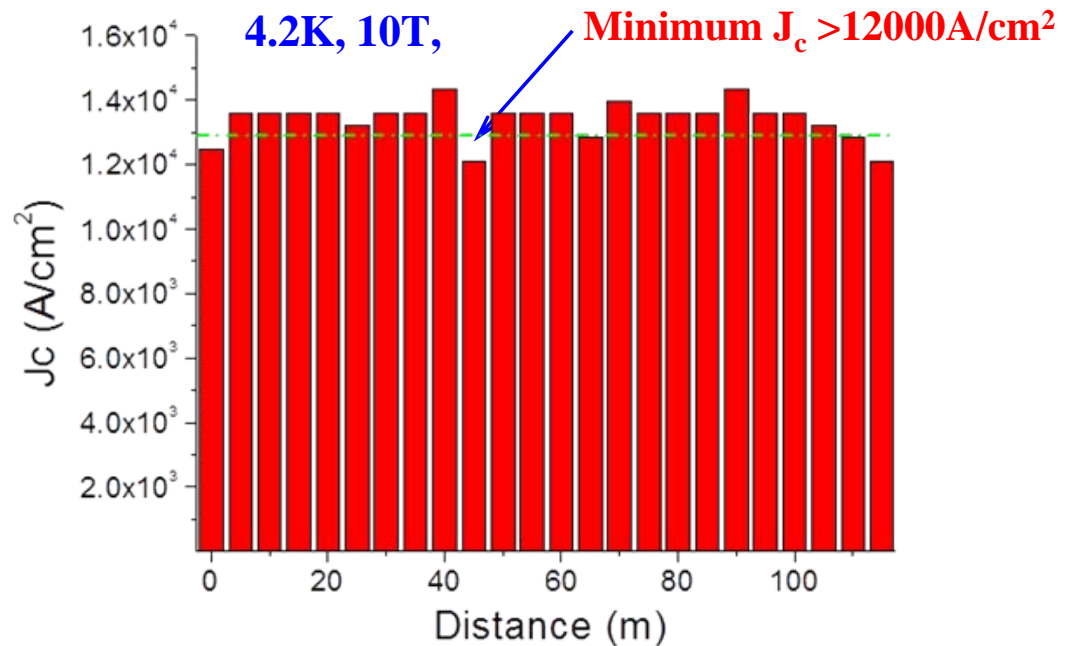
**Significant Progress**

## IEE-CAS: Latest achievement-the first 100 m long Sr-122 tapes

100m long 7-filament wire



**Iron-Based Superconductor**



**Transport Jc distribution along the length of the first 100 m long 7-filament Sr-122 tape**



## **Superconducting Electronics in China**

- **Single Photon detectors (SNSPD, TES...)**
- **SQUIDs (MCG, Geophysics, ULF-NMR/MRI...)**
- **MW filters and subsystems**
- **Superconducting qubits**
- **THz**
- **Metrology**



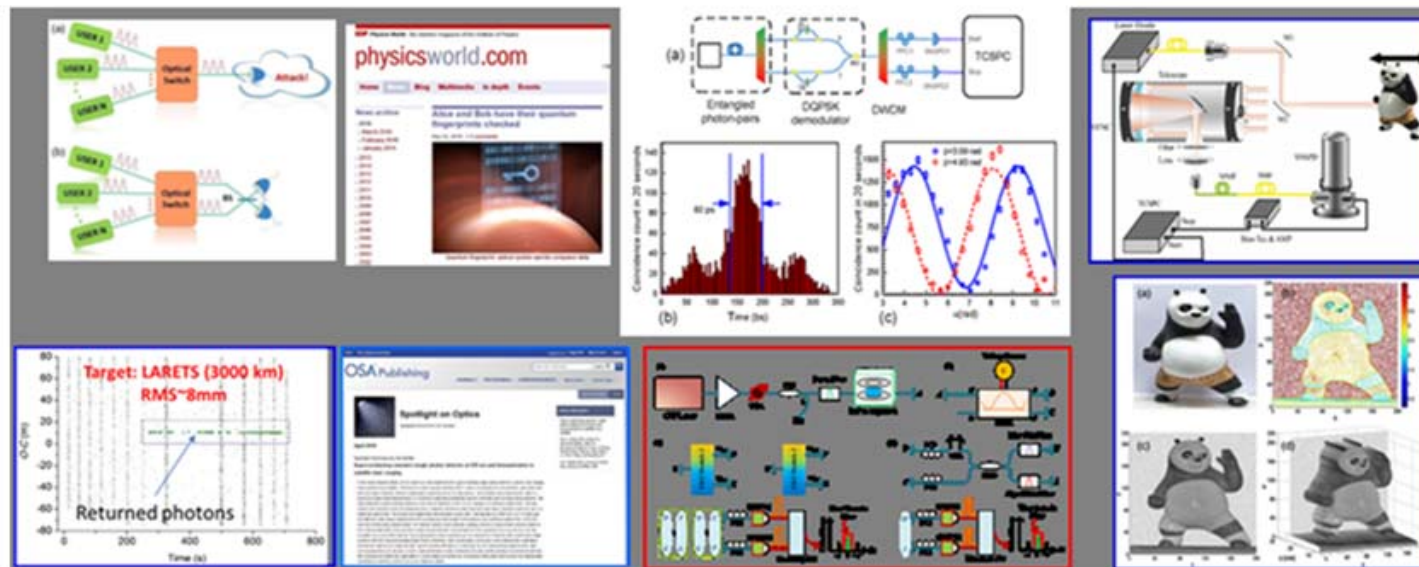
## Nanjing University: Superconducting Nanometer-SPD

<b>SNSPDs</b>	<b>Wavelength (nm)</b>	<b>System efficiency (%)</b>	<b>Time jitter (ps)</b>	<b>Repetition rate(Hz)</b>	<b>Detection area (<math>\mu\text{m}^2</math>)</b>	<b>Fiber</b>
<b>SNSPD/Si</b>	<b>1550</b>	<b>60 %</b>	<b>&lt; 50</b>	<b>100 M</b>	<b>10×10</b>	<b>Single mode /multimode</b>
<b>SNSPD/Si</b>	<b>1550</b>	<b>60 %</b>	<b>&lt; 50</b>	<b>50 M</b>	<b>15×15</b>	<b>Single mode /Multimode</b>
<b>SNSPD/Si</b>	<b>1650/ 1550</b>	<b>80% 72%</b>	<b>~ 70</b>	<b>10 M</b>	<b>30×30</b>	<b>Single mode /Multimode</b>
<b>SNSPD/MgF<sub>2</sub></b>	<b>532-1550 - 2700</b>	<b>&gt; 30% &gt; 1.6 %</b>		<b>40M</b>	<b>10×10</b>	<b>Single mode /Multimode</b>
<b>1×6 SNSPD</b>	<b>1550</b>	<b>&gt; 40%</b>				<b>Single mode</b>

**Dark cunt rate: 100 cps**  
**Temperature: 2.3K**

**Updated by 31<sup>th</sup> Dec, 2015.**

## SNSPD applications



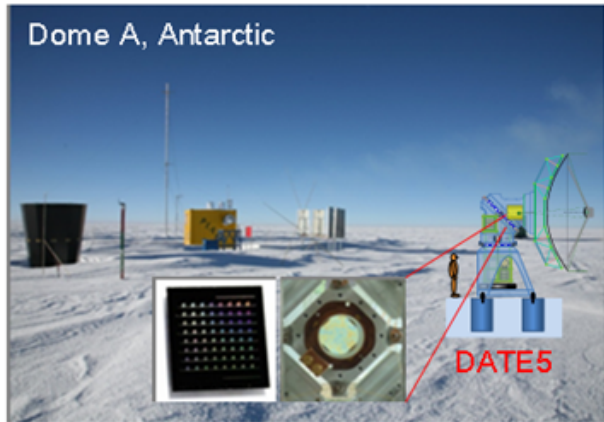
### Multiple systems used in

- MDI-QKD (measurement device independent quantum key distribution)
- Quantum fingerprinting protocol for quantum communication
- Quantum source characterization
- Light detection and ranging (LiDAR)
- Photon imaging

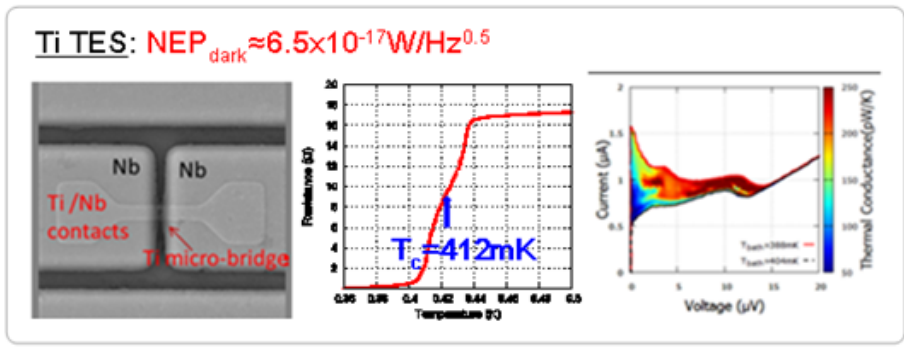
Jian-Yu Guan et al, PRL 116, 240502 (2016); Hao li, et al, OE, 24, 3535(2015)

# THz Superconducting Imaging Array (TeSIA) Developed for DATE5 Telescope

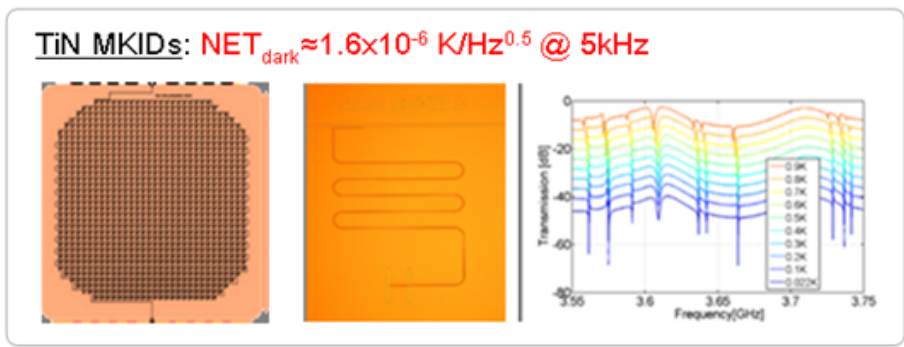
*By Purple Mountain Observatory, CAS*



**THz Superconducting Imaging Array (TeSIA)**  
**Band: 0.9THz/350mm**  
**Detector: MKIDs or TES**  
**Sensitivity:  $\sim 1 \times 10^{-16} \text{W}/\text{Hz}^{0.5}$**



**Ti TES detector (l), measured R-T (m) & I-V/G-V (r)**

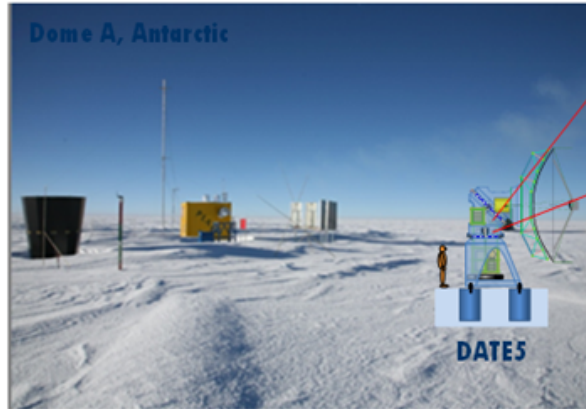


**32x32 TiN MKIDs chip (l), a single resonator (m) & measured S21 characteristic at different bath temperatures (r, showing a few resonators)**

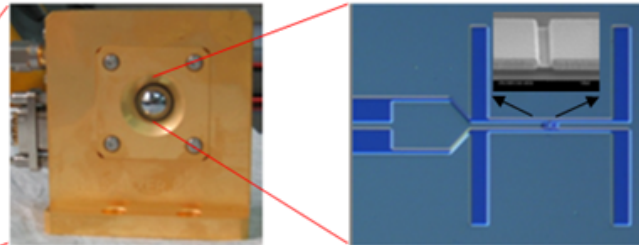
S.C. SHI et al., J Low Temp Phys (2015)  
 W. Zhang et al., J Low Temp Phys (2015)  
 J. Li et al., J Low Temp Phys (2015)

# THz Superconducting Hot-Electron Bolometer (HEB) Mixer Developed for DATE5 Telescope

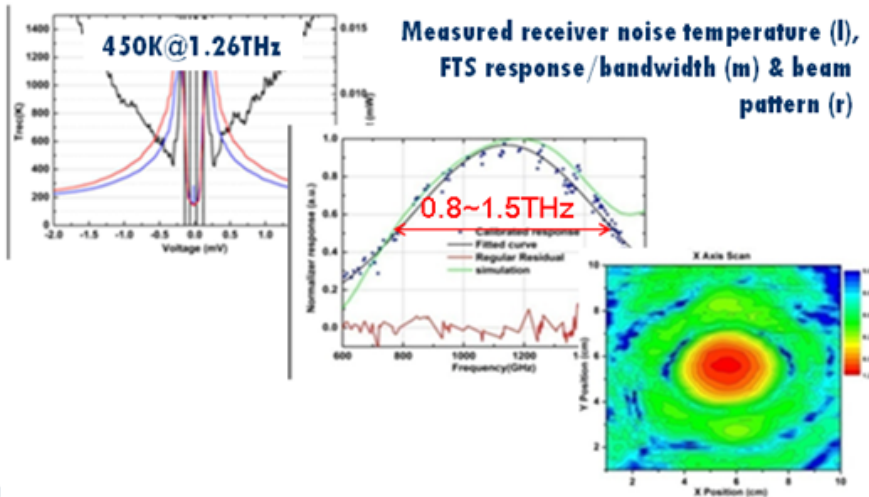
*By Purple Mountain Observatory, CAS*



China's planned observatory at Dome A, Antarctic, including a 5m THz Telescope (DATE5) operating at 0.9 & 1.4 THz



1.4THz superconducting HEB mixer (left) & NbN HEB device (right)

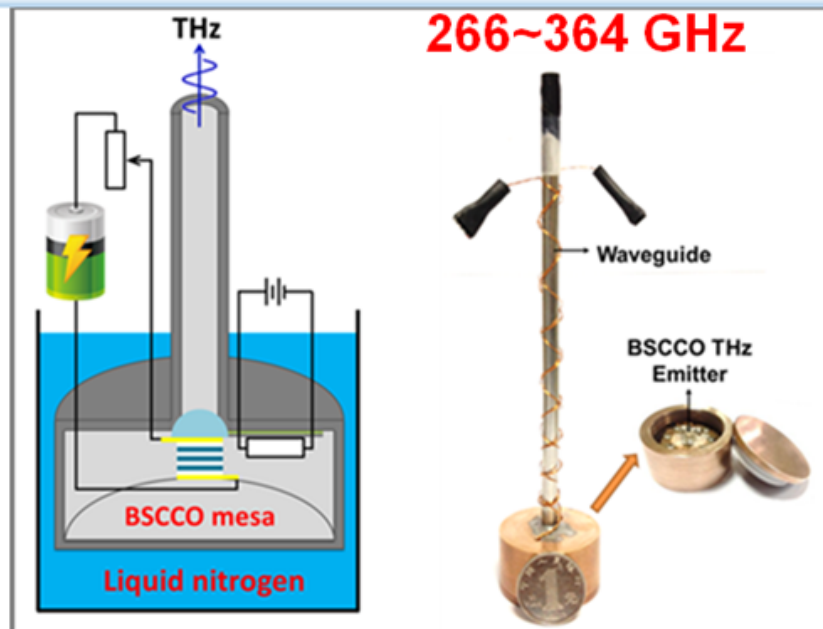
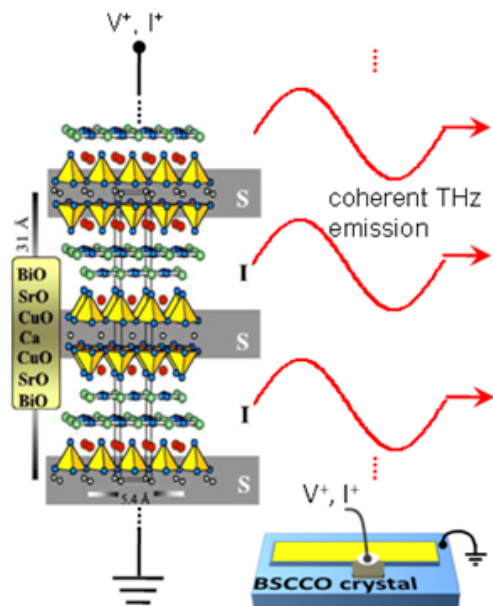


K.M. Zhou et al., IEEE Appl. Supercond. 25/3 (2015)  
 W. Miao et al., APL 104, 052605 (2014)  
 Zheng Lou et al. Rev. Sci. Instrum. 85, 064702 (2014)



## Nanjing Univ: THz torch operated in liquid nitrogen

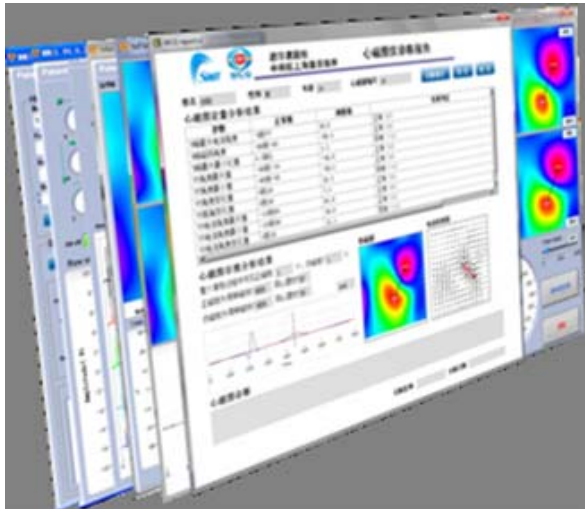
“While intrinsic ‘natural’ junctions in BSCCO were discovered well over 20 years ago, the potential for the first truly attractive application as a portable THz source cooled by liquid N<sub>2</sub> has been demonstrated only recently (Hao *et al.*, 2015)” -----Alex I. Braginski, Handbook of SC Materials, Chapter E4.4.3, (2015)



Ji et al., Appl. Phys. Lett., 105, 122602 (2014)  
Hao et al., Phys. Rev. Applied, 3, 024006 (2015)



## IMIT-CAS: MCG system development and applications



**4-9 chn SQUID gradiometer based MCG systems under clinical trials**

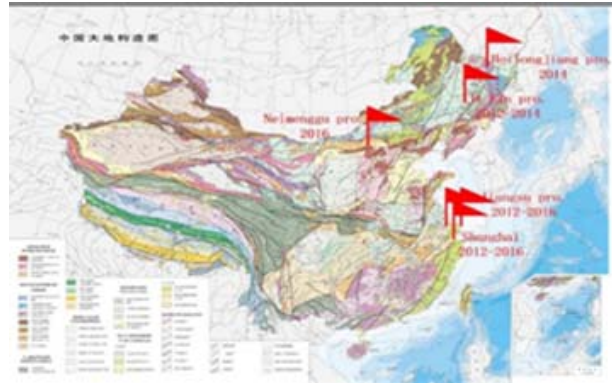
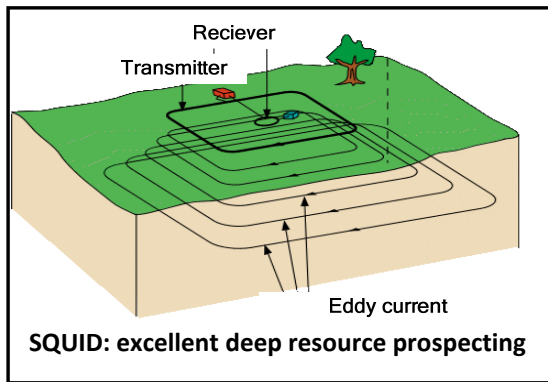
**- 4 chn system installation: Shanghai sixth hospital, Beijing 309 hospital**

**- 9 chn system installation: Shanghai Xuhui and Jiangding central hospitals**

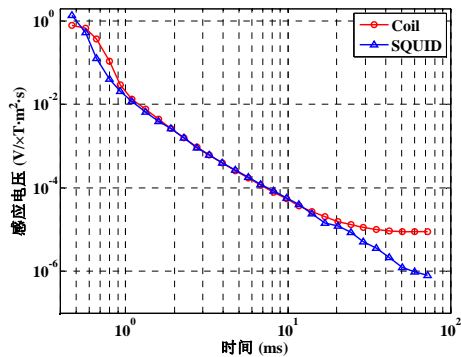
**36 chn SQUID magnetometer based MCG system under optimization**

**4 chn feto-MCG prototype developed**

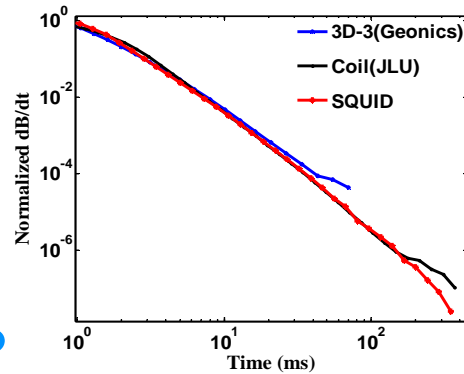
# IMIT-CAS/PKU: SQUID geophysical applications – TEM



Medium resistivity ( $>100\Omega\cdot m$ )

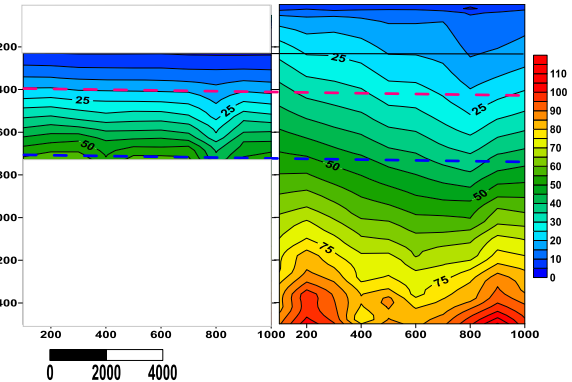


Low resistivity overburden ( $<100\Omega\cdot m$ )



Coil receiver

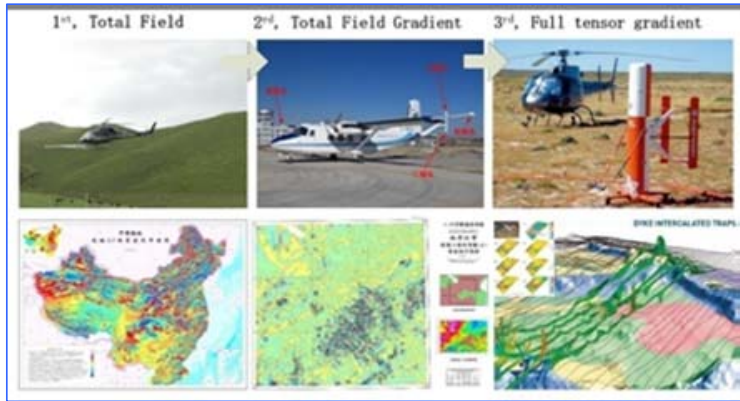
SQUID receiver



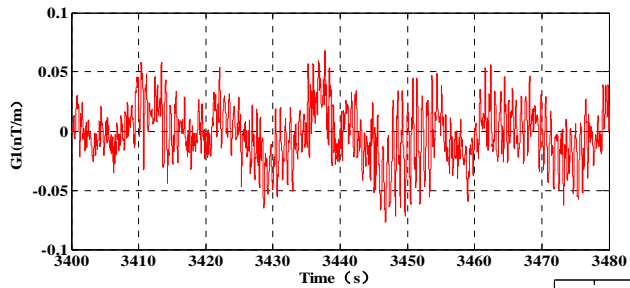
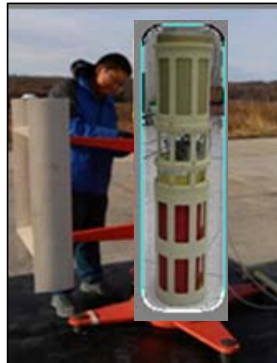
**SQUID receiver demonstrates superior capability for high resolution conductivity measurements for both deep and shallow regions compared to coil receiver**

# 📄 SIMIT-CAS: Full tensor system for aeromagnetic

## Development for aeromagnetics

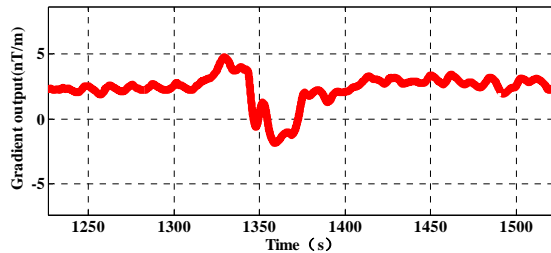


## ● Full tensor system developed by SIMIT

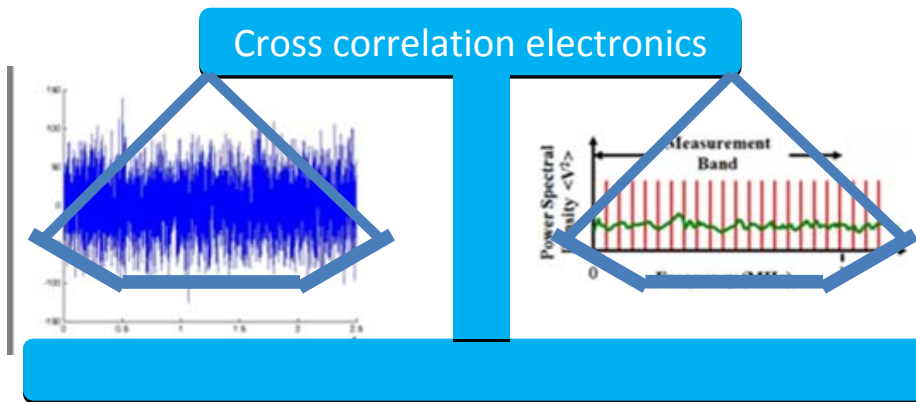


System resolution  
 $< \pm 0.05 \text{ nT/m}$

A 4nT/m geological anomaly detected by FTG system @ 200m



## ☰ NIM: Quantum voltage calibrated noise thermometer



$$k = \frac{\langle V_R^2 \rangle}{\langle V_Q^2 \rangle} \Big|_{f=0} = \frac{\langle V_Q^2 \rangle_{cal}}{4TR}$$

Johnson noise  $\langle V_R^2 \rangle$

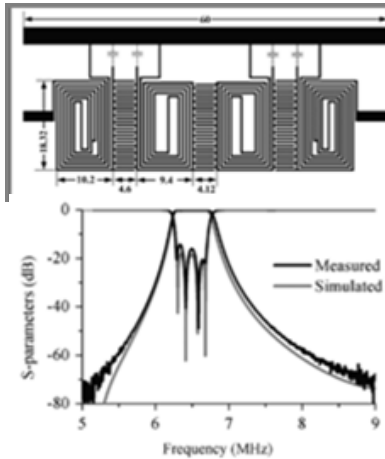
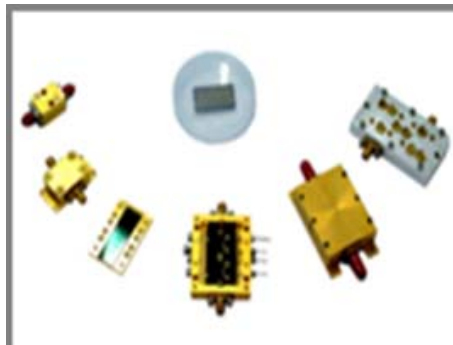
Quantum voltage noise  $\langle V_Q^2 \rangle$

- **NIM-NIST collaboration**
- **Determine  $k_B$  through comparing the Johnson noise to the quantum accurate voltage waveform synthesized with AC-Josephson Voltage Standard.**
- **Relative uncertainty of  $3.9 \times 10^{-6}$ , contribute to CODATA2014**

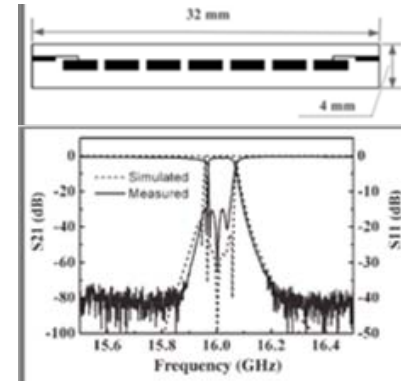
Qu et al., *Metrologia* 52 S242 (2015)

# R&D for HTS filter in China

## ● HTS filters

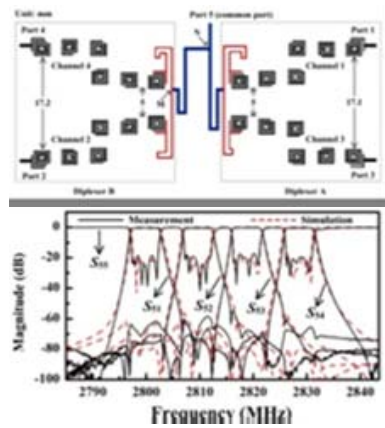


HF (6.5 MHz) HTS Filter

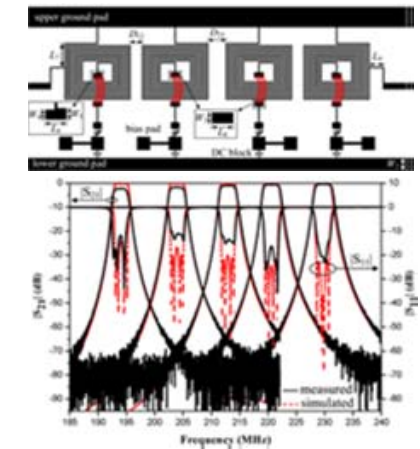


Ku (16 GHz) HTS Filter

## ● HTS filter systems



S-band HTS Quadruplexer



HTS Tunable Filter





## Application of the HTS filter in Beijing & Guangzhou

- Field test of HTS filter subsystems in eight CDMA base stations (BTS) in urban area of Beijing

The Mobile mean Tx power decreases 4.2 dB



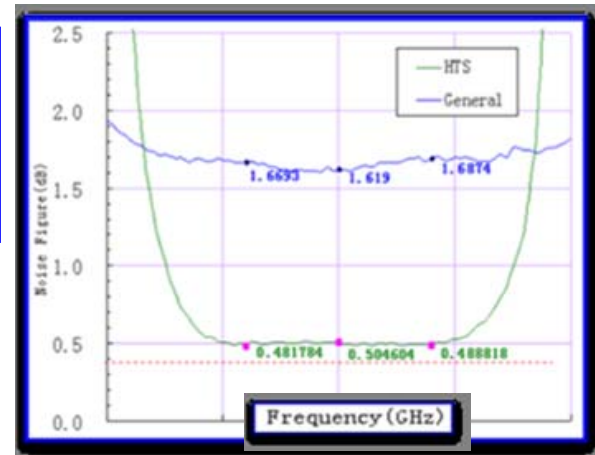
- Recent years, Development of HTS filter systems for 4G LTE mobile base stations in Guangzhou, cooperating with China Unicom.





## III IOP-CAS: HTS Microwave Applications in Civilian Satellites

Comparison test between HTS and conventional satellite receiver front-end was carried out in 2005. Results showed a reduction of noise temperature of 73% (from 129 K to 35 K).

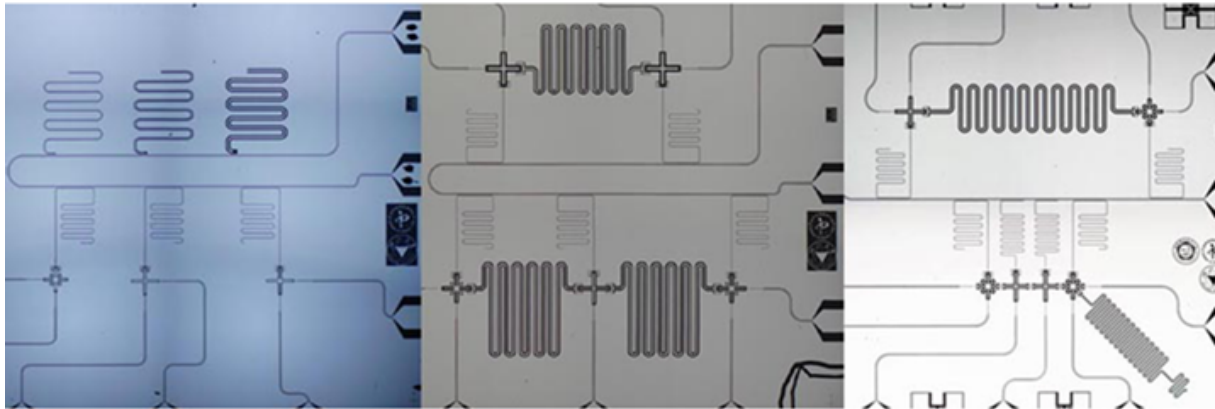


On October 14, 2012, our HTS filter subsystem was launched into Space with a Chinese Experimental Satellite (SJ-9). This is the first space experiment for HTS device in China.

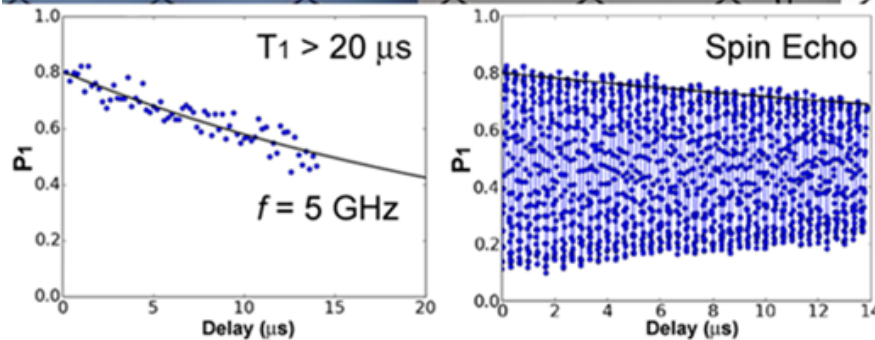
The HTS subsystem as a payload of the Chinese space laboratory has been developed and will be launched in 2016.



## OP-CAS/ZJU/USTC: Xmon Qubit



**3 qubits,  
5 qubits,  
6 qubits,  
10 qubits  
.....**



**--Based on the quantum chip, we  
succeeded in demonstrating an  
quantum HHL algorithm .**

**--More designs are in fabrication.**

- ✓ **Xmon qubits: Best  $T_1$  above 20  $\mu\text{s}$  (10 – 20  $\mu\text{s}$  on average),  
 $T_2^*$  above 10  $\mu\text{s}$  (5 - 10  $\mu\text{s}$  on average).**

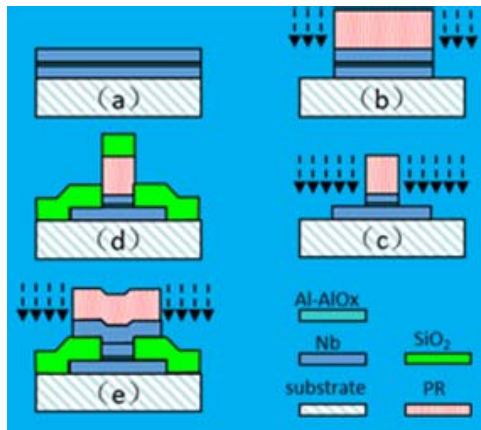
- ✓ **Single-qubit gate fidelity above 99.5% (RB).**

**Nat. Commun. 7, 11018 (2016)**

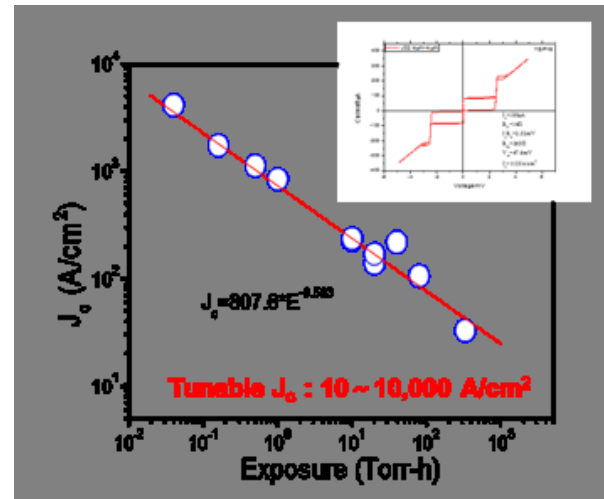
**$T_1 = 10 \mu\text{s}$ ,  $T_2^* = 5 \mu\text{s}$**

## ☰ SIMIT: Nb/AlO<sub>x</sub>/Nb and NbN/AlN/NbN junctions

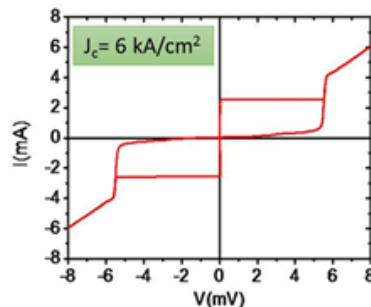
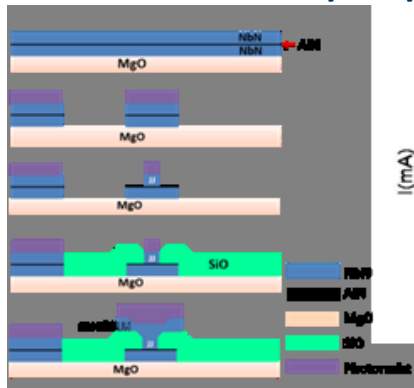
### Nb/AlO<sub>x</sub>/Nb tunnel junction with tunable critical current density



X. J. Kang et al., *Physica C*, 503, 29-32 (2016).



### Fabrication of NbN/AlN/NbN tunnel junction



Z. Wang et al., *APL*, 102, 14604 (2013)

$$V_g = 5.53 \text{ mV}, \quad I_c R_N = 3.4 \text{ mV}$$

$$V_m = 68.8 \text{ mV}, \quad R_{sg}/R_N = 20$$



## **Large-Scale Application in China**

- **Power Application;**
- **Fusion Magnet;**
- **Accelerator Magnet;**
- **MRI/NMR;**
- **High Field Magnet;**
- **Other Applications;**

## IEEE-CAS: The First Superconducting Power Substation



**1MJ SMES**



**10kV HTS FCL**



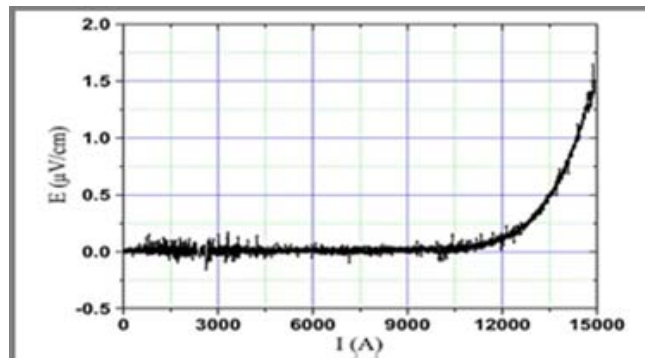
**10kV HTS  
Transformer**



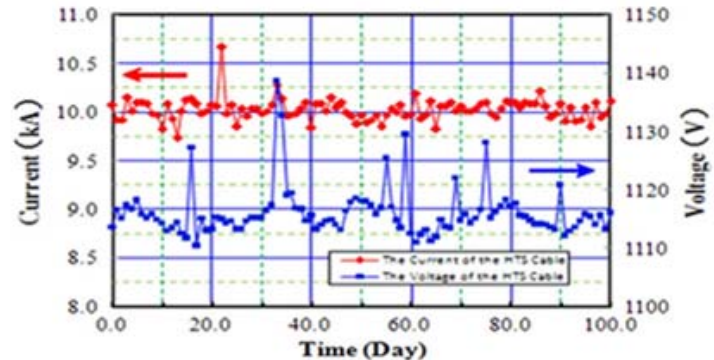
**75m/10kV Power  
Cable**



## IEEE-CAS: 360m/10kA DC Superconducting Power Cable



**I<sub>c</sub> Test of the Cable**



**Operation of Cable**

- The Cable was demonstrated at Zhongfu Aluminum Electrolyzer Workshop;
- Demonstration shows it can save 65% of transmission losses compared with the conventional cable;



## Innopower: 220kV AC-SFCL (Saturated Type)

<b>Parameters</b>	<b>Specifications</b>
<b>Rated voltage (kV)</b>	<b>220</b>
<b>Rated current (A)</b>	<b>800</b>
<b>Rated frequency (Hz)</b>	<b>50</b>
<b>Insulation grade</b>	<b>A</b>
<b>Impedance at power transmission (<math>\Omega</math>)</b>	<b>1.85</b>
<b>Max. prospective fault current (kA)</b>	<b>50</b>
<b>Max. limited fault current (kA)</b>	<b>30</b>
<b>Limiting action time</b>	<b>Immediate</b>
<b>Recovery time (ms)</b>	<b>500</b>
<b>Total weight(t)</b>	<b>120</b>
<b>Installation volume L <math>\times</math> W <math>\times</math> H (m<sup>3</sup>)</b>	<b>8 <math>\times</math> 8 <math>\times</math> 9</b>

## Innopower: 220kV AC-SFCL (Saturated Type)



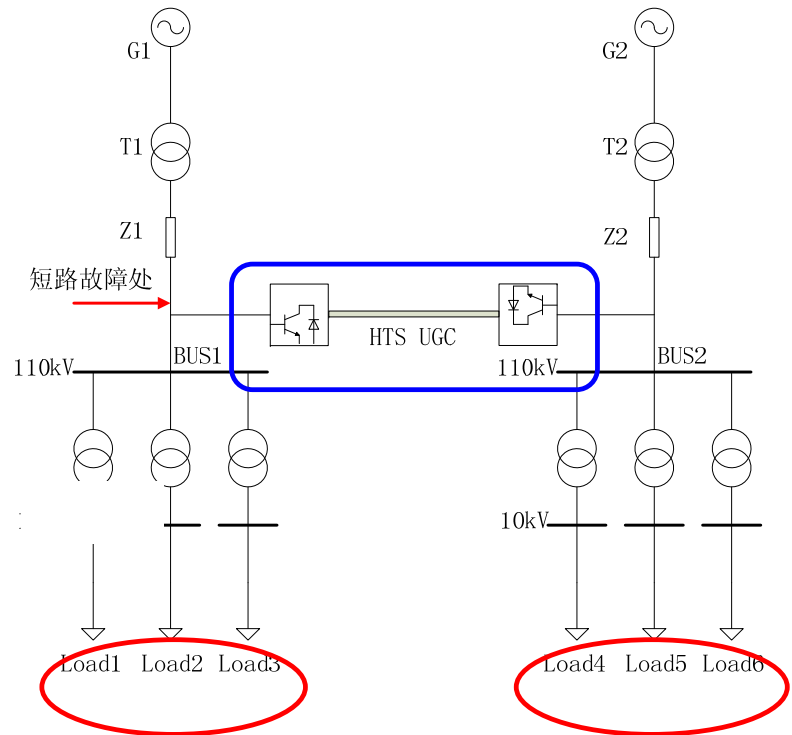
**In 2012, the 220kV/300MVA SFCL was manufactured and installed at Shigezhuang substation of Tianjin, in grid operation.**

## Tsinghua University: Closed-loop Distribution by HTS DC Cables

### HTS DC Cables + VSC-HVDC

#### Advantages:

- 1) reducing backup capacity of 110kV lines;
- 2) improving quality of bus voltage;
- 3) reducing oscillations after a fault;
- 4) enhancing reliability and security.

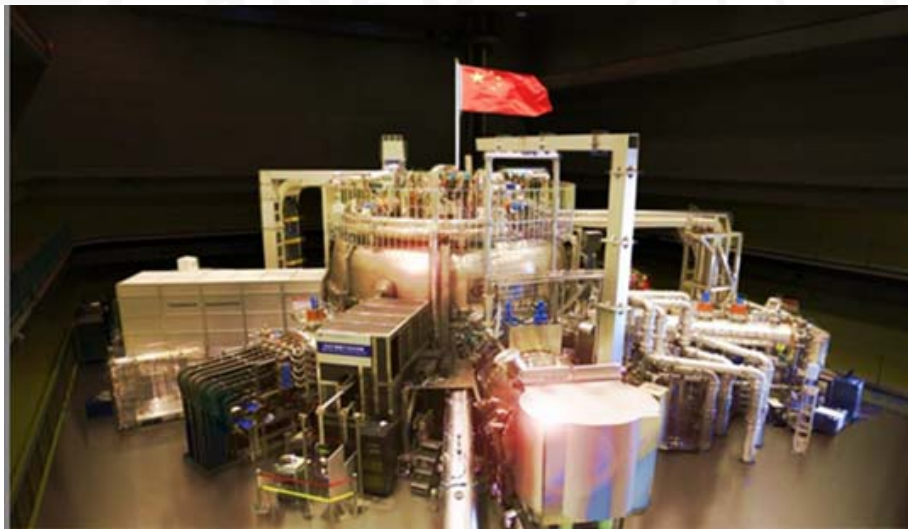
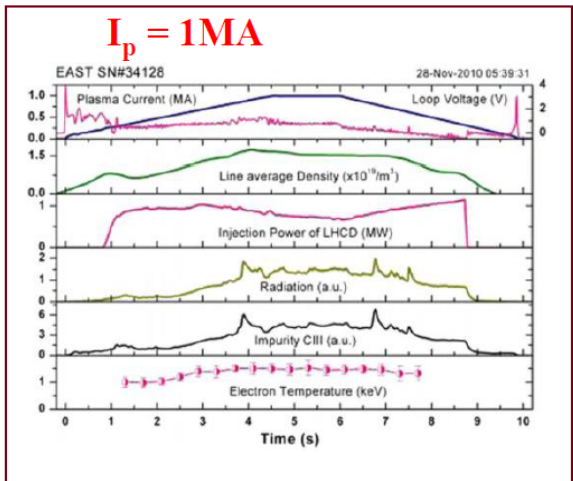
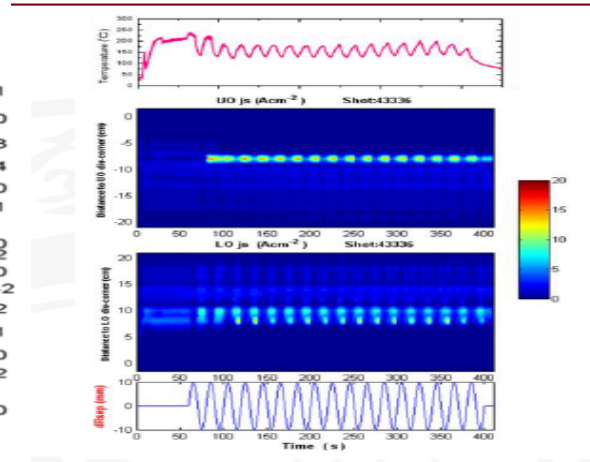
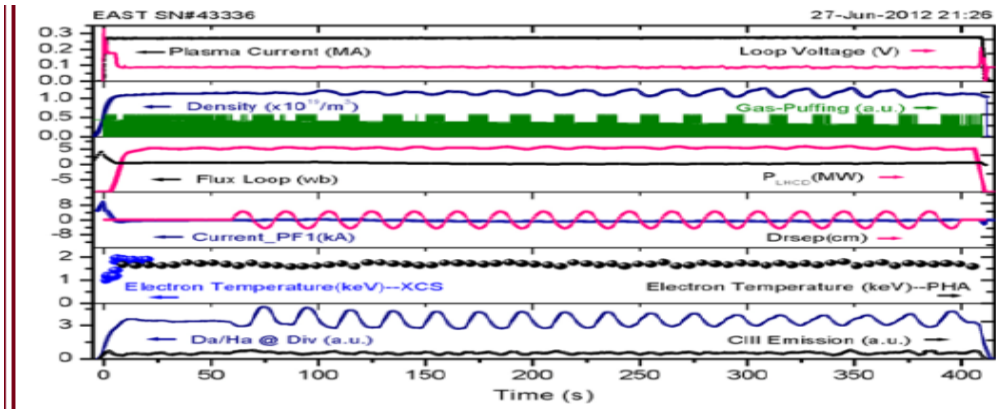


Project is ongoing

# IPP-CAS: Experimental Advanced Superconducting Tokamak (EAST)



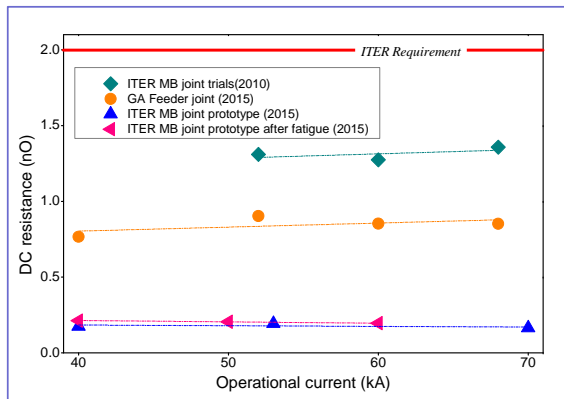
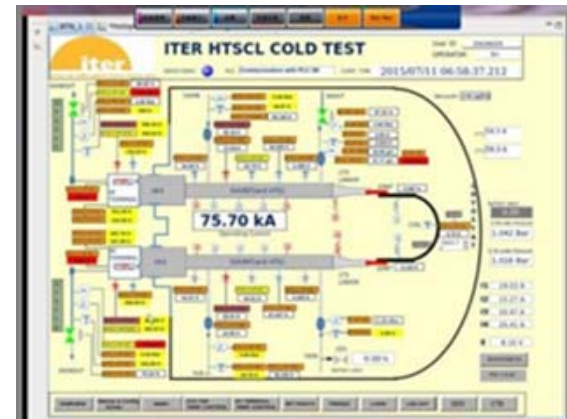
411 sec. Steady state operation





# PP-CAS: ITER Superconducting Feeder

➤ The qualified 68kA & 10kA HTSCL, superconducting joint and other key components have been completed, and the feeder has been in fabrication for ITER.



Test results of joint resistance

Overview of Feeder  
 >1600 tons, >60 thousands of parts.



Twin boxes superconducting joint

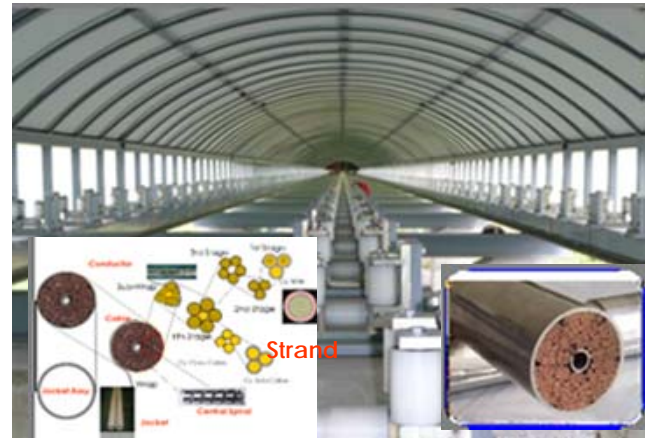
68kA HTSCL operated at 75kA





## IPP-CAS: ITER Superconducting Conductor

- **TF conductor PA: 11 conductors, 7.5% of ITER TF conductor**
- **PF conductor PA: 60 conductors of PF/2/3/4 and PF5, 69% of ITER PF conductor;**
- **Correction Coil (CC) and Feeder conductor PA: 18 CC conductors, 3 Main Busbar and 2 CC Busbar conductors**



1000 meters' winding production lines



Winding of PF2/3/4 conductor



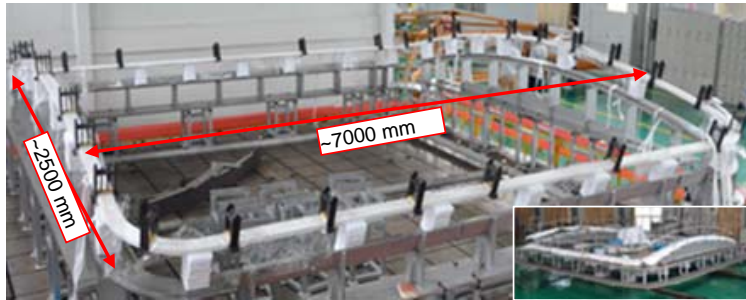
ITER Conductor

**6 TF conductors, 15 PF conductors, 14 CC conductors, and 5 Feeder conductors' production and acceptance test have been completed. 26 conductors have been accepted by ITER and delivered.**



## IPP-CAS: ITER Correction Coil & PF6 Coil

- **Composed of 18 coils, made from NbTi superconducting cable.**
- **The series production has been started from 2016.**



Coil after winding



Dummy coil after VPI

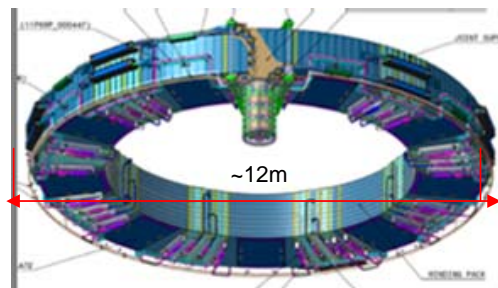


Automatic welding of coil case



Insulation qualification

### □ ITER PF6 Coil



PF6 Coil (~400tons)



Winding platform



Vacuum chamber for leak check



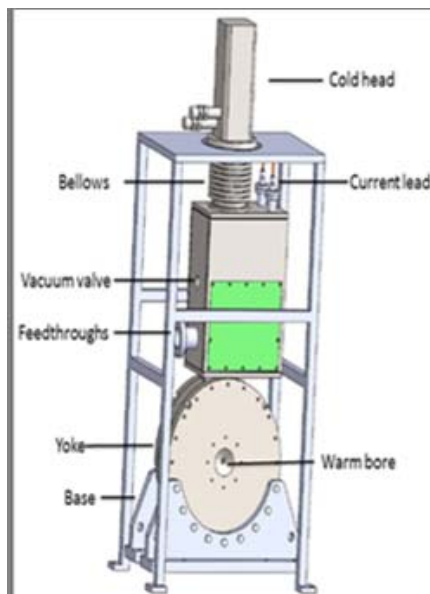
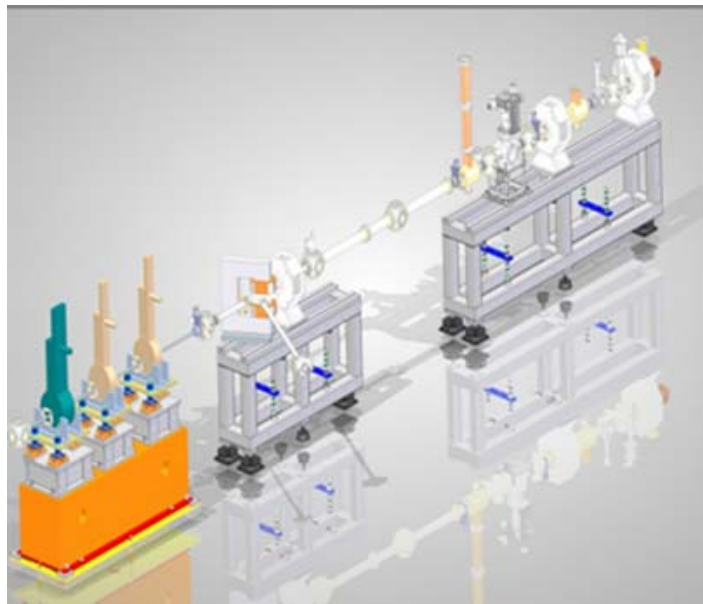
Short 3\*3 trial VPI mock-up

- **Short 3\*3 trial VPI mock-up which has passed 90kV(acceptance criteria is 5.7kV) high voltage test**
- **The qualification of dummy coil is on going.**



# IHEP-CAS: HTS Solenoid Lens for Electron Microscope in Shanghai Jiaotong University

- ➔ The HTS solenoid magnet is designed to focus the high energy electron beam for the ultra-fast electron microscope.
- ➔ The double-pancake Bi-2223 HTS coil and iron yoke design, with 2T.



## MRI in China: typical products, 1.5T MRI System



	<b>BASDA Bstar-150</b>	<b>AllTech Centauri</b>	<b>Anke SuperNova 1.5T</b>	<b>XGY SuperScan-1.5T</b>	<b>Neusoft NSM-S15</b>
<b>1、 magnet</b>					
<b>Magnetic field</b>	<b>1.5T</b>	<b>1.5 T</b>	<b>1.5 T</b>	<b>1.5 T</b>	<b>1.5 T</b>
<b>homogeneity (ppm)</b>	<b>45 cm dsv &lt; 8ppm</b>	<b>45 cm dsv &lt; 10 ppm</b>	<b>45 cm dsv &lt; 15 ppm</b>	<b>45 cm dsv &lt; 15 ppm</b>	<b>45 cm dsv &lt; 8 ppm</b>
<b>2、 gardient</b>					
<b>Switch rate</b>	<b>130T/m/s</b>	<b>105T/m/s</b>	<b>93T/m/s</b>	<b>110T/m/s</b>	<b>82T/m/s</b>
<b>3、 sequence</b>					
<b>Imaging matrix</b>	<b>1024X1024</b>	<b>1024 True with standard protocols.</b>	<b>1024X1024</b>	<b>1024X1024</b>	<b>1024X1024</b>
<b>FOV</b>	<b>450mm</b>	<b>400 mm</b>	<b>420mm</b>	<b>440mm</b>	<b>450mm</b>
<b>4、 RF system</b>					
<b># of channel</b>	<b>8~16</b>	<b>8</b>	<b>8</b>	<b>4</b>	<b>8</b>

## MRI in China: typical products, 1.5T MRI System



Country	The installed units of MRI / one million people
Japan	38
US/EU	54
Korea	7
<b>China</b>	<b>3</b>

**The potential market for MRI in China will be a big number.**

# Tsinghua University: a 7 T Animal MRI Magnet



**Magnetic Field Intensity :  $7.0 \pm 0.05\text{T}$**

**Magnetic Field Uniformity:  $<5\text{ ppm}$  (80 mm DSV)**

**Air Bore: 160 mm**

**Stability of magnetic field:  $<0.1\text{ ppm/hr}$**

**Intensity of gradient: 100 mT/m**

**Gradient linearity:  $<\pm 5\%$  (80mm DSV)**

**Gradient switching rate: 500 mT/m/ms**



## IEE-CAS: magnet for NMR with Cryocooler

- 1) Zero liquid helium boiling-off
- 2) Center field from 7-11.75 T

PARAMETERS FOR SUPERCONDUCTING MAGNET	
Magnetic field	11.75T
Available bore	54mm
Operating current	103.7A
Stability of magnetic field	10 <sup>-6</sup> /h
Homogeneity	0.2 ppm in diameter of 50 mm
5G line in axial	1.8m
5G line in radius	1.2 m
Operating temperature	4.2 K
FTIR cooling capacity	1.0W/4.2 K
Liquid helium boiloff	Near zero
Superconducting wire	Nb3Sn/NbTi

	Bruker	IEE-CAS
NMR Frequency	400 MHz	400MHz
Drift	8 Hz/hr	0.7~4 Hz/hr
SC shim coils	Z <sub>1</sub> , Z <sub>2</sub> , Z <sub>3</sub> , X, Y, ZX, ZY, XY, X <sup>2</sup> -Y <sup>2</sup>	Z <sup>1</sup> , Z <sup>2</sup> , Z <sup>3</sup> , X, Y, ZX, ZY, XY, X <sup>2</sup> -Y <sup>2</sup>
Radial 5G Stray Field from Magnet Center	55 cm	53 cm
Axial 5G Stray Field from Magnet Center	100 cm	100 cm
System weight	651 kg	491 kg
LHe volume	95 /	61
LHe hold time	270 days	3 years
LHe hold time	14 days	No
LN2 refill	58 /	0
Vibration	Set anti vibration leg	anti vibration leg + inner struct.





# IEE-CAS: 19.8T superconducting magnet system with HTS insert

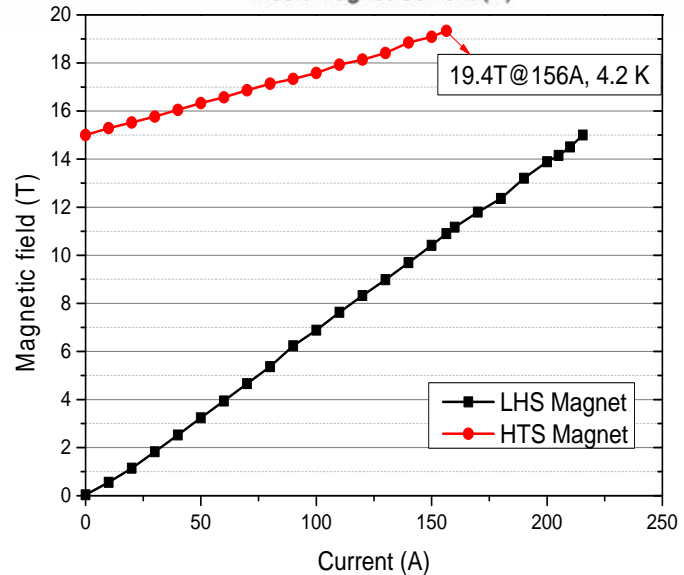
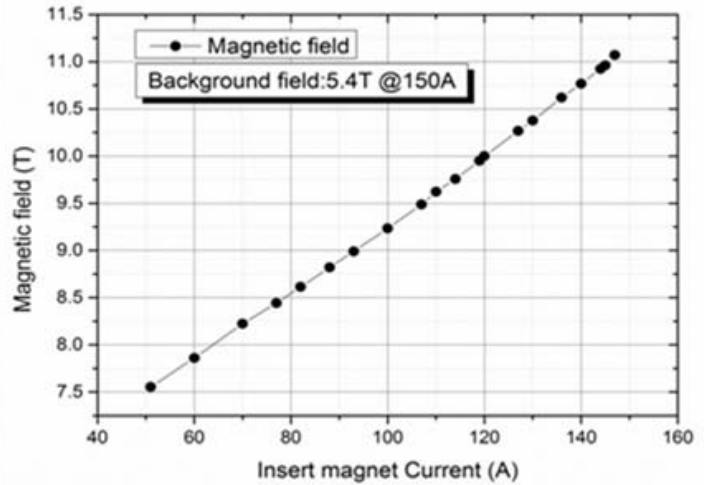


YBCO+ Bi2223/11T/40mm

Bi2223/4.8T/35 mm



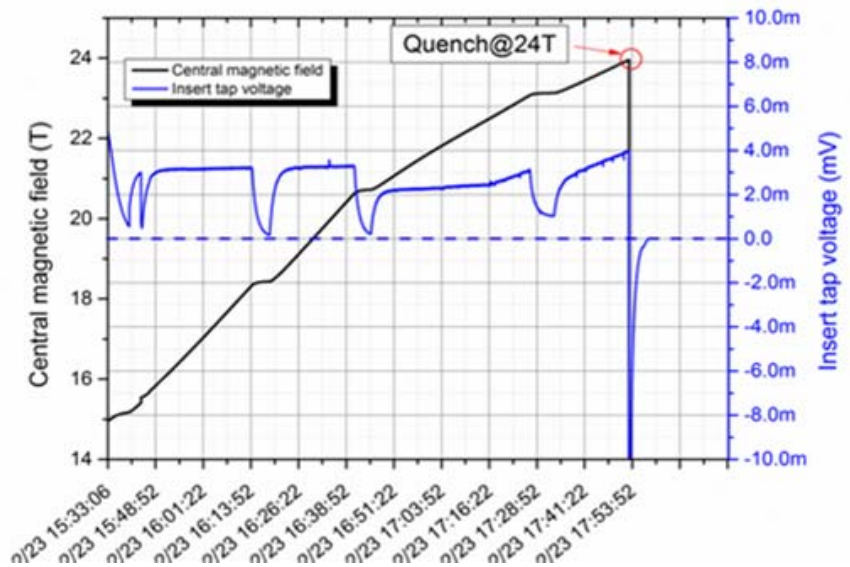
Background magnetic field 15 T



## IEE-CAS: 24.3T superconducting magnet system with HTS Insert



**YBCO Insert in 9 T/40 mm**  
**Background B = 15 T/160mm**

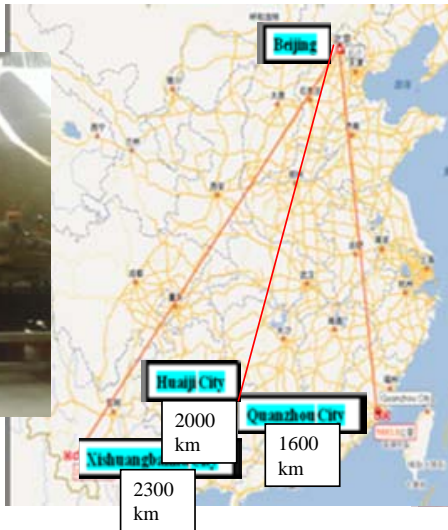


# IHEP-CAS: HGMS for kaolin mine purification



Kaolin	Fe%	Ti%	Al%	others
Raw ore	<b>0.73</b>	<b>0.04</b>	<b>37.77</b>	<b>yellow</b>
Product	<b>0.49</b>	<b>0.01</b>	<b>37.88</b>	<b>Concentration, 15%</b> <b>Flow velocity, 3.0cm/s</b> <b>Filling rate, 6%</b> <b>dispersant, 2%</b>

Nepheline syenite	Fe%	Ti%	Al%	others
Raw ore	<b>8.25</b>	/	/	<b>black</b>
Product 0# (0.5T)	<b>6.54</b>	<b>0.69</b>	<b>18.81</b>	<b>Concentration, 15%</b> <b>Flow velocity, 1.5cm/s</b> <b>Filling rate, 6%</b> <b>dispersant, 3%</b>
Product 1# (2.5T)	<b>1.23</b>	<b>0.01</b>	<b>21.18</b>	
Product 1# (5.5T)	<b>0.37</b>	<b>0.01</b>	<b>19.99</b>	



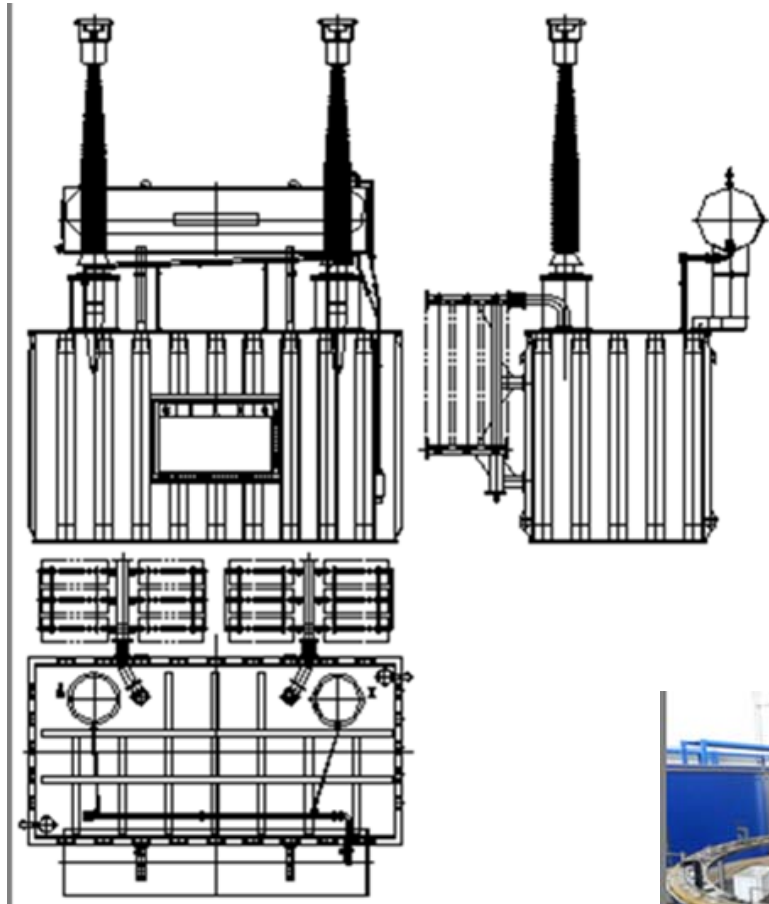
Kaolin mine

# Content



- ✓ **Overview of Research Teams and Financial Support;**
- ✓ **Recent Progresses at Materials, Electronics and Large-scale Application;**
- ➔ **Near Future Progresses, Plans or Proposals;**
- ➔ **Summary**

## South Power Grid: 500kV AC-SFCL (Saturated Type)



<b>Weight of core and windings</b>	<b>155t</b>
<b>Weight of oil</b>	<b>96t</b>
<b>Transport weight</b>	<b>200t</b>
<b>Total weight</b>	<b>320t</b>
<b>Outline:L × W × H</b>	<b>9m × 7.5m × 11.5m</b>
<b>Transport dimension:L × W × H</b>	<b>8.8m × 4.5m × 4.8m</b>





# IEE-CAS/Xi'An Electric: 1 MJ FCL-SMES for wind power

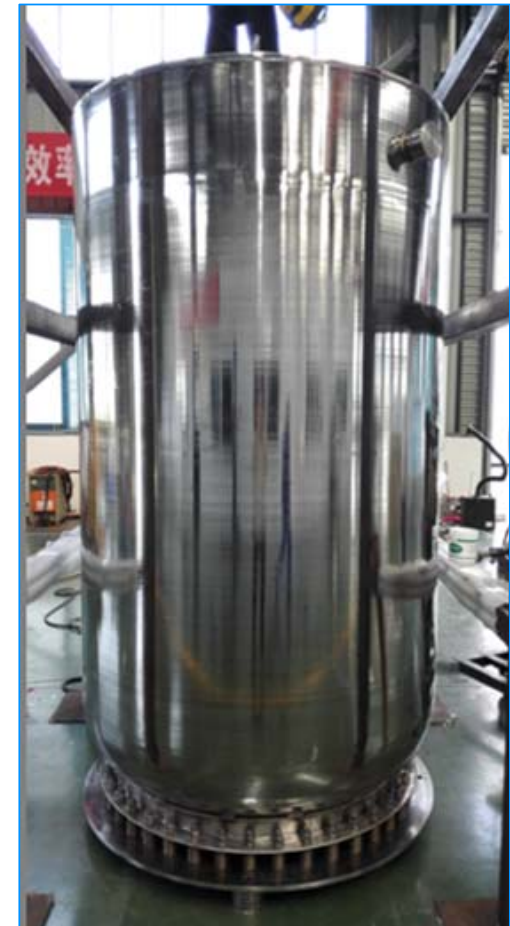


## Major parameter:

- (1) Power rating : 1MVA
- (2) Energy storage capability: 1MJ
- (3) Operational voltage level: 10kV
- (4) Fault current limiting rate:  $\geq 50\%$
- (5) Fault current endurance time:  $\geq 100\text{ms}$
- (6) Response time:  $\leq 2\text{ms}$
- (7) Efficiency:  $\geq 90\%$
- (8) Total harmonic distortion:  $\leq 5\%$



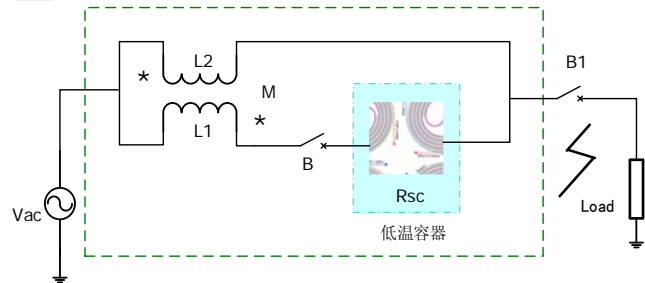
Superconducting coil



Power conditioning system



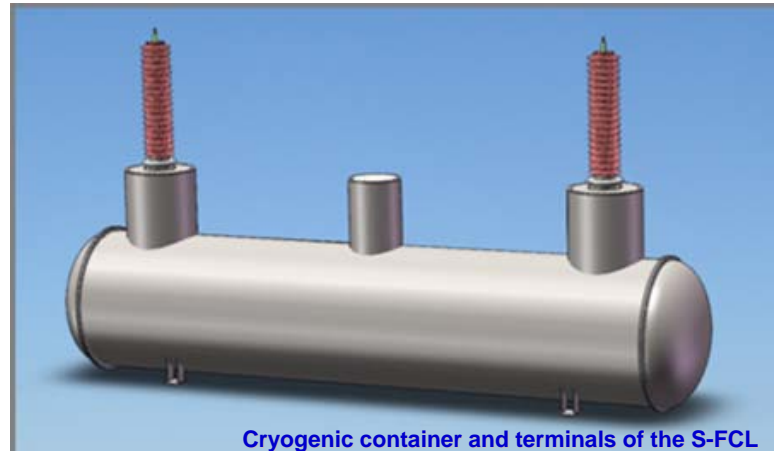
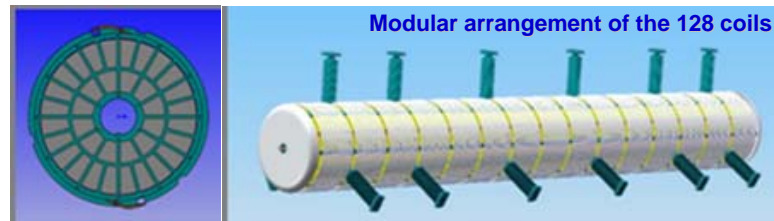
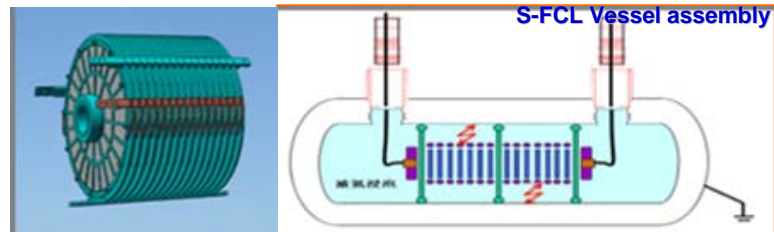
# IEE-CAS/Zhongtian Group: 220 kV/1.5kA AC Resistive FCL



Schematic diagram of FCL

The main parameters of the FCL

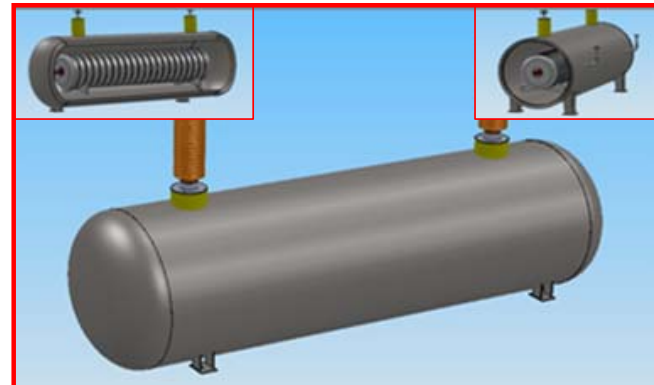
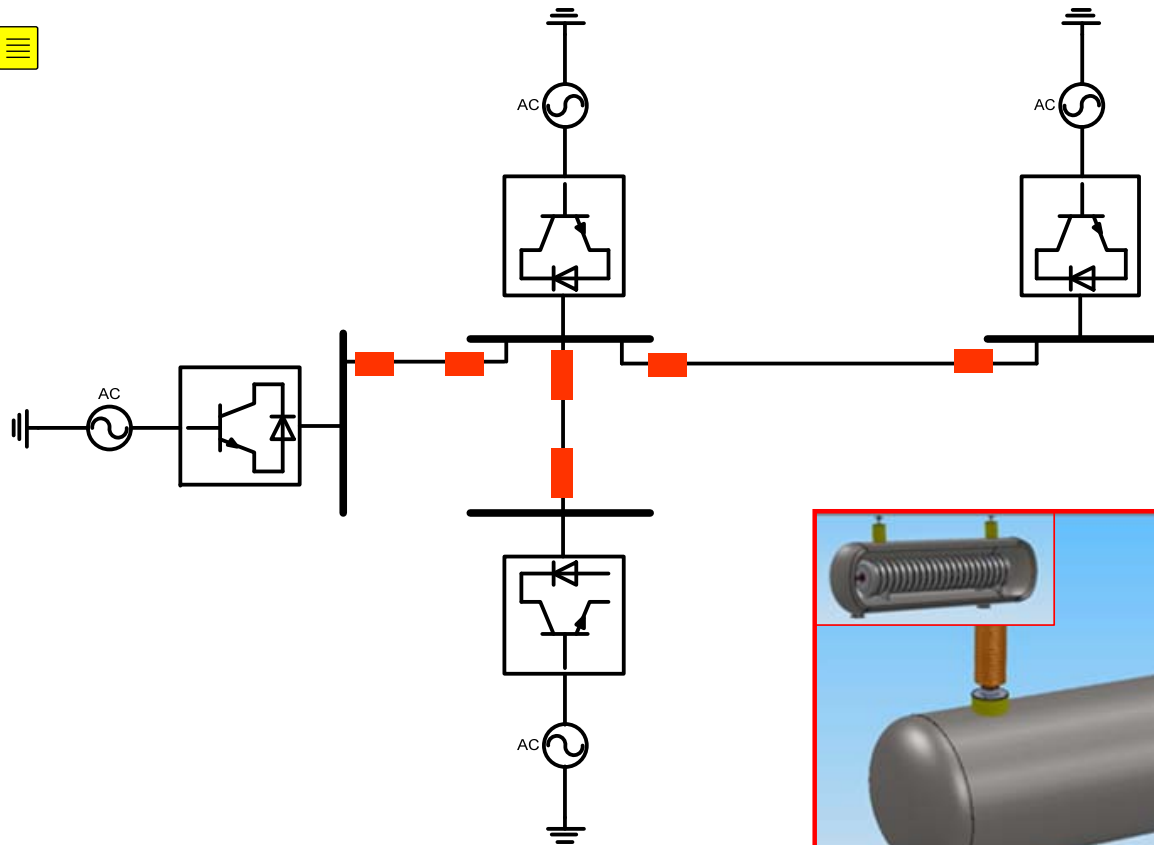
Items	Parameters
Rated Voltage	220 kV
Rated Current	1.5 kA
Prospective Current	63 kA
Current-Limiting Impedance	2.74-3 $\Omega$
$R_{\text{supercond}}$	18 $\Omega$ (40-60ms)
Lasted for Super. Element.	30-40 ms
12 mm wide steel-stabilized YBCO conductor	11 km
Bifilar Coils	128
Cryogenic vessel	$\varnothing$ 2.5 m/11 m



Cryogenic container and terminals of the S-FCL

# DC Superconducting fault current limiter for VSC-HVDC Grid

## 160~200kV/1kA



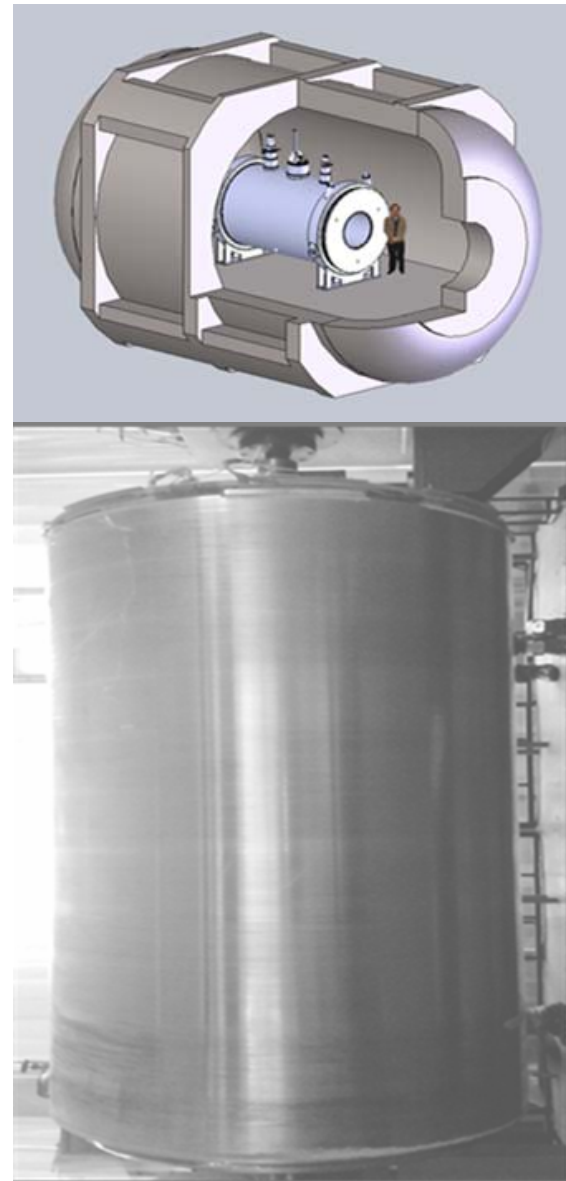
■ HTS DC Resistive FCL

## IEE-CAS/IBP-CAS: 9.4 T MRI System

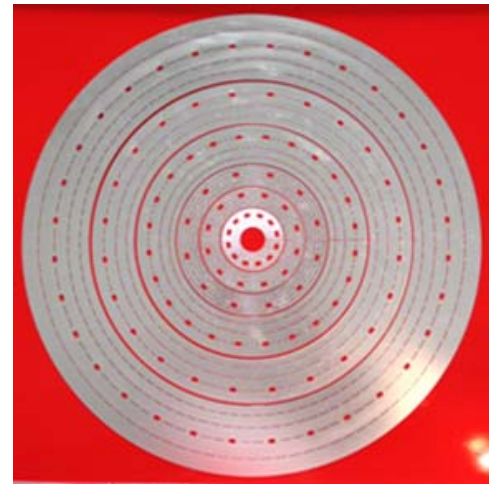
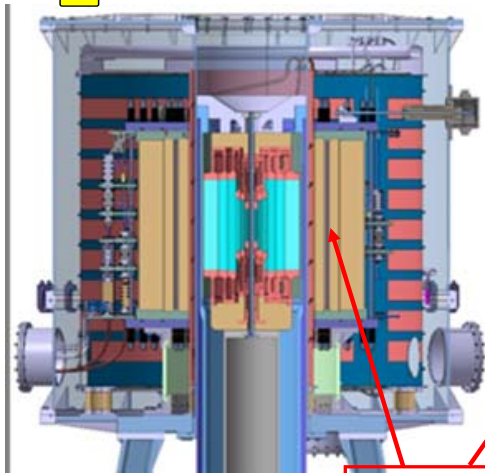


### Design of the Magnet

<b>Length of magnet</b>	<b>3500 mm</b>
<b>Height of magnet</b>	<b>1842 mm</b>
<b>Center field</b>	<b>9.4 T</b>
<b>Warm bore</b>	<b>800 mm</b>
<b>Total turn</b>	<b>118764</b>
<b>Total inductance</b>	<b>5286 H</b>
<b>Stored energy</b>	<b>138 MJ</b>
<b>Volume of LHe</b>	<b>~ 1000 l</b>
<b>homogeneity</b>	<b><math>&lt; \pm 0.1 \text{ ppm (DSV 300mm)}</math></b>
<b>Stability of field</b>	<b><math>&lt; 0.02 \text{ ppm/h}</math></b>
<b>Weight of Magnet</b>	<b>25 ton</b>

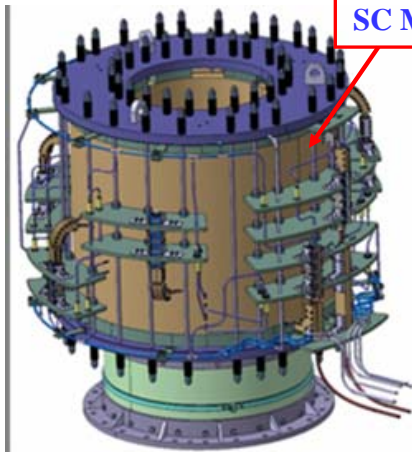


## China High Magnetic Field Laboratory-CAS: 45 T Hybrid Magnet



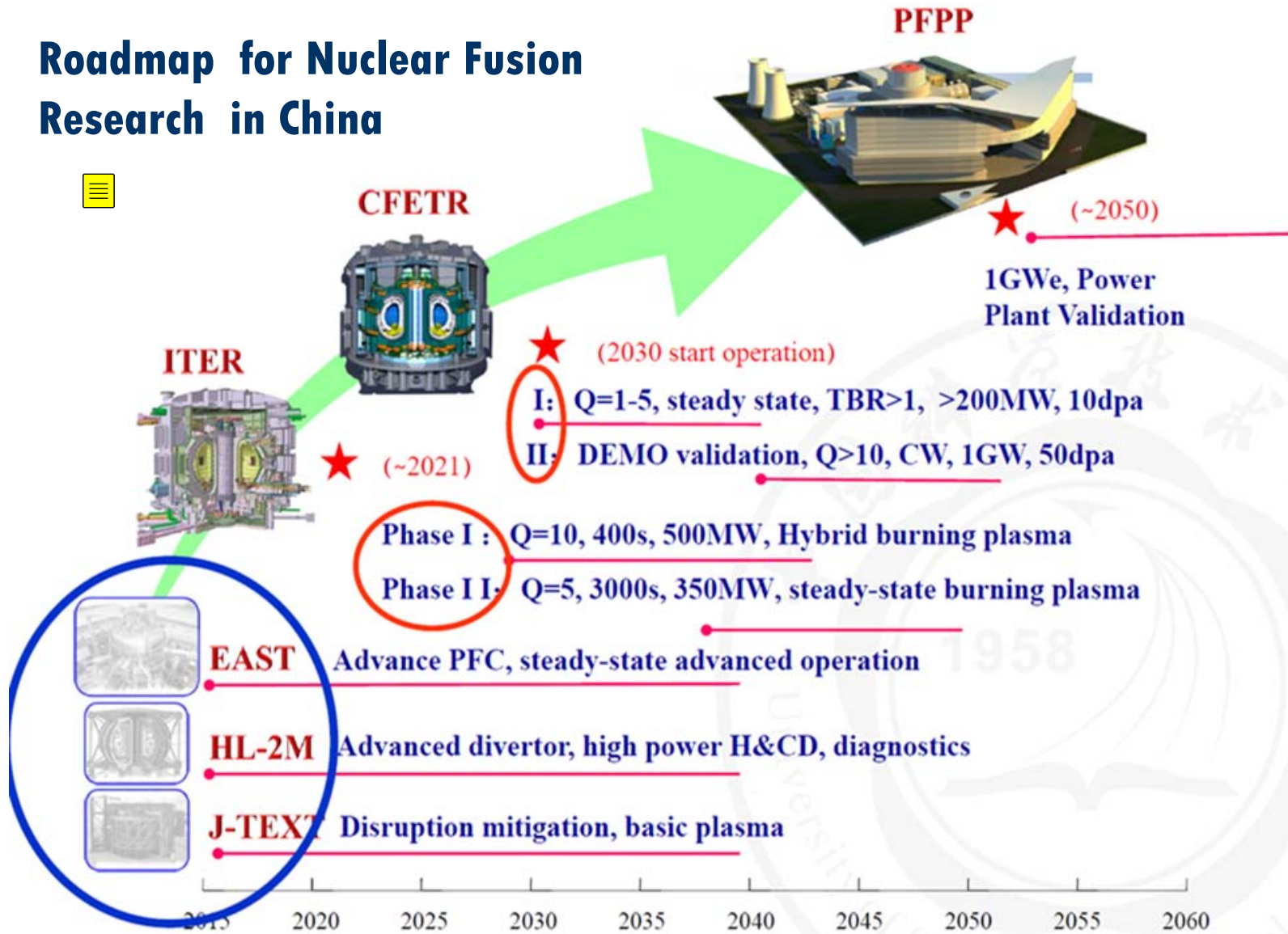
**Bitter Disks Six Coils**  
**Inner diameter 38 mm**  
**Outer diameter 710 mm**

**SC Magnet**



**A 11T/800mm superconducting outsert of the CHMFL hybrid magnet is being assembled now. The outsert composed of three Nb<sub>3</sub>Sn coils wound from four grades of Cable-in-Conduit Conductor (CICC) cooled with forced-flow supercritical helium at an inlet temperature of 4.5 K.**

# Roadmap for Nuclear Fusion Research in China



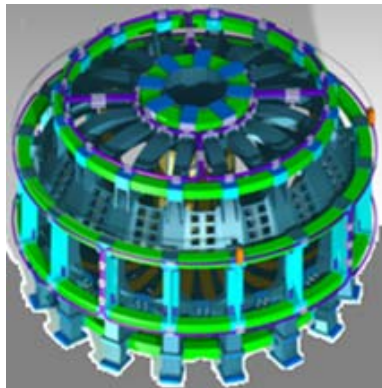




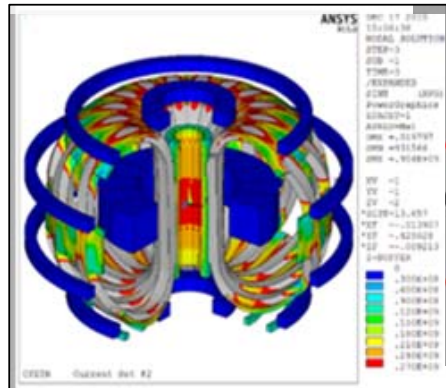
## IPP-CAS: China Fusion Engineering Test Reactor (CFETR)

- The conceptual design of magnets has been completed
- The R&D of CFETR CS model coil is on going
- The test of CS Nb<sub>3</sub>Sn conductor has been completed

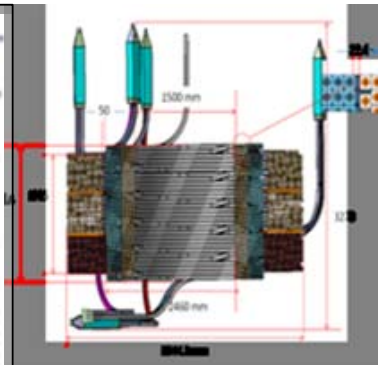
### □ Design and analysis of CFETR Magnets



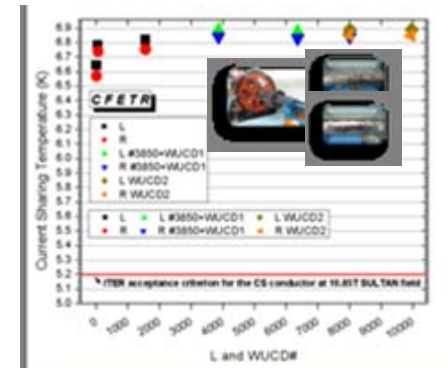
Design and analysis of CFETR Magnets



### □ R&D of CS Model coil for CFETR



Design of CFETR CS model coil



Test results of CFETR Nb<sub>3</sub>Sn conductor





## China Fusion Engineering Test Reactor (CFETR)

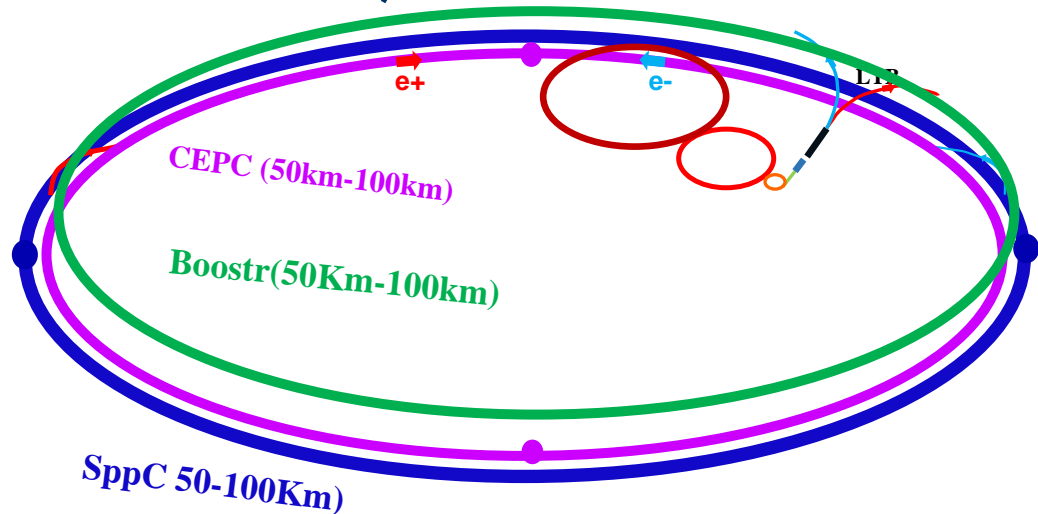




## Proposals for high Energy Accelerator in China

--CEPC(Circular Electron-Positron Collider)

--SppC(Super Proton-Proton Collider)



**Phase 1:  $e^+e^-$  Higgs (Z) factory** two detectors, 1M Z Boson & Higgs events in 10yrs

$E_{cm} \approx 240\text{GeV}$ , luminosity  $\sim 2 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ , can also run at the Z-pole

Precision measurement of the Higgs boson (and the Z boson)

**Phase 2: a discovery machine;** pp collision with  $E_{cm} \approx 50\text{-}100 \text{ TeV}$ ; ep/HI options

Discovery machine for Beyond Standard Model

## CEPC-SPPC site and schedule Candidate: Qinghuandao)

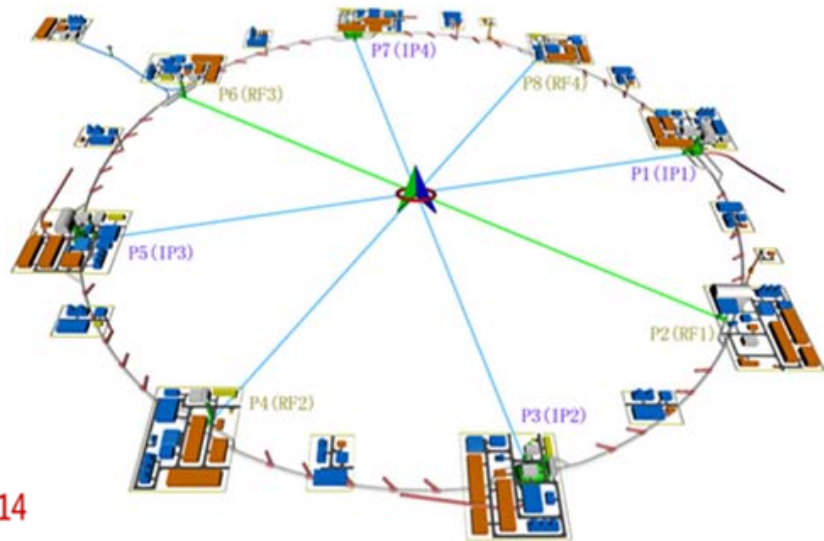


### ■ CEPC

- Pre-CDR study R&D and preparation work
  - Pre-study: 2013-15 → Pre-CDR by the end of 2014
  - R&D: 2016-2020
  - Engineering Design: 2015-2020
- Construction: 2021 – 2027
- Data taking: 2030 – 2036

### ■ SppC

- Pre-study, R&D and preparation work
  - Pre-study: 2013-2020
  - R&D: 2020-2030
  - Engineering Design: 2030-2035
- Construction: 2036-2042
- Data taking: 2042 -



CEPC-SPPC in Qinghuandao, 50km or 100 km



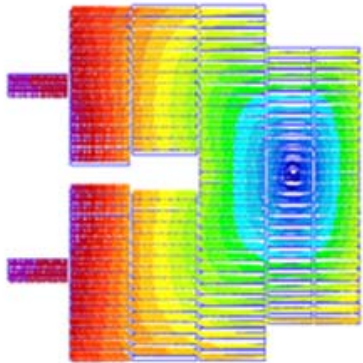
# Conceptual Design for SPPC Dipole Magnets



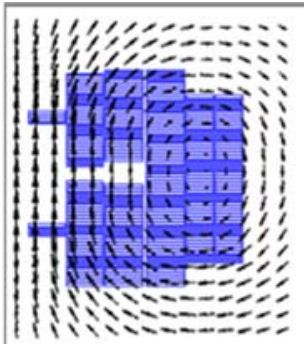
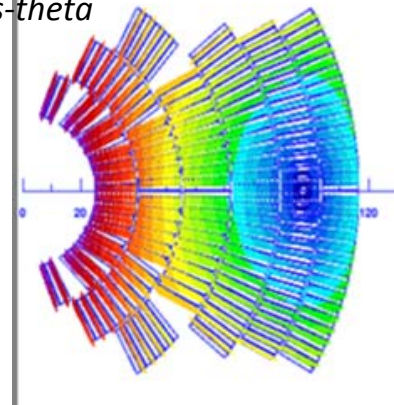
## Comparison of different coil configurations

Common coil vs Cos-theta

Common coil



Cos-theta



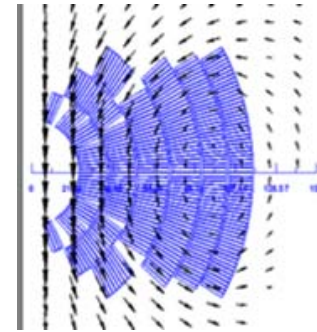
Common coil

Different coil configurations for 20-T dipole magnet

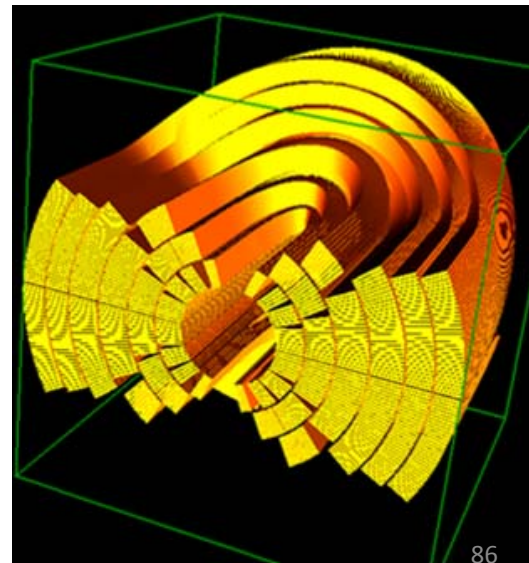
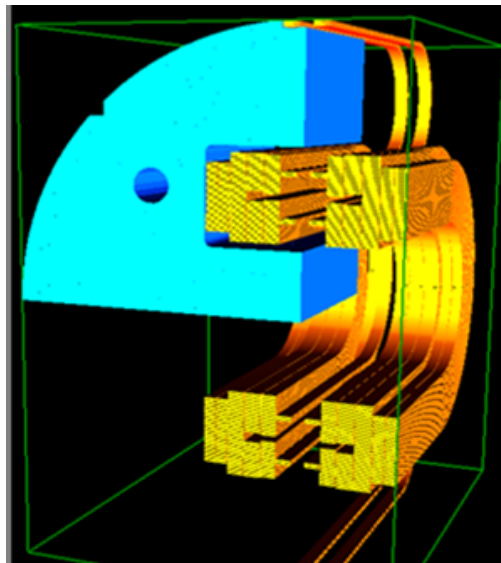
Left: Common coil

Right: Cos-theta

Coil ends



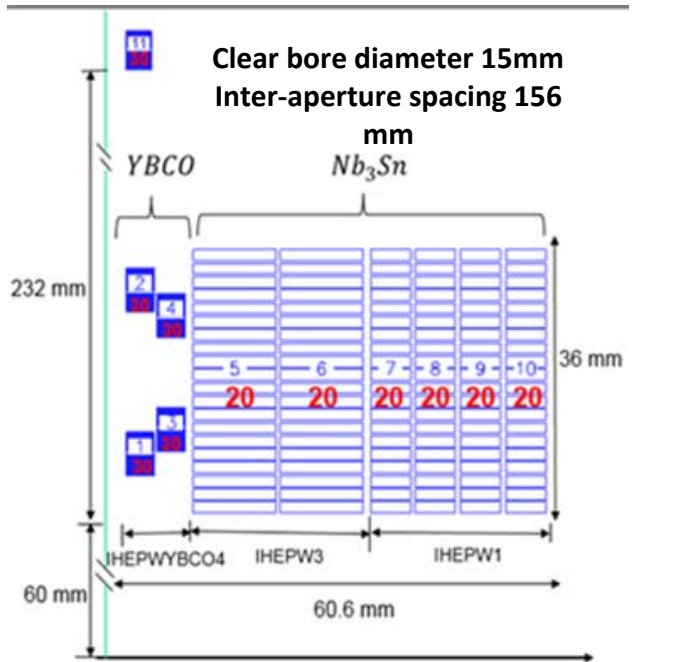
Cos-theta



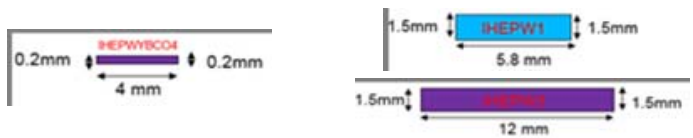


## Model Magnet Development for SPPC

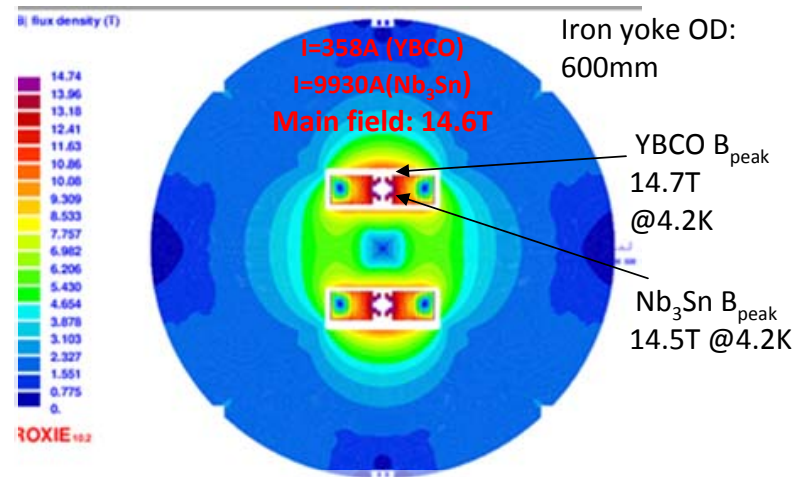
To fabricate a 14-T dipole magnet (with two apertures) with HTS and Nb<sub>3</sub>Sn superconductors, to test the field optimization method of HTS & Nb<sub>3</sub>Sn coils.



Coil configuration in the 1<sup>st</sup> quadrant



For per meter of such magnet, the required length of the strand: YBCO: 0.6 Km; Nb<sub>3</sub>Sn in total: 9.12 Km



Field distribution in the cross section of the magnet

Main parameters of the cables

Cable	High ↑	Width-i	Width-o	Ns	Strand	Filament	Insulation
IHEPW1	5.8	1.5	1.5	14	IHEPWCJC	Nb3Sn	0.15
IHEPW3	12	1.5	1.5	29	IHEPWCJC	Nb3Sn	0.15
IHEPWYBCO	4	0.2	0.2	1	IHEPWYBCO	YBCO	0

Main parameters of the strands

Strand	diam.	cu/sc	RRR	Tref	Bref	Jc@ BrTr	dJc/dB
IHEPWCJC	0.82	1	100	4.2	12	2400	400
IHEPWYBCO	-	-	-	4.2	12	1020	40

# Content

- ✓ **Overview of Research Teams and Financial Support;**
- ✓ **Recent Progresses at Materials, Electronics and Large-scale Application;**
- ✓ **Near Future Progresses, Plans or Proposals;**
- ➔ **Summary**



# Summary

- ➔ **In China, we have established a completed research system in applied superconductivity, and the research teams cover all aspects of applied superconductivity in materials, electronics and large-scale applications;**
- ➔ **In last five years, China has achieved a lot of progresses in applied superconductivity, and made good contributions in international collaborations such as ITER etc;**
- ➔ **In the future, China will have a big market for superconducting products, and the energy development and scientific research would lead to more challenges and requirements for superconducting technology in China.**

# **Content**

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# **Many Thanks**