

Improvement of the Magnetization of a Superconducting Bulk using an Iron Core

B. Gony, K. Berger, B. Douine, M. R. Koblichka, and J. L ev eque

Abstract—In most studies, the magnetization was carried out without the iron core which is not the case in superconducting electrical applications. So in this paper we study the magnetization of YBCO bulk using a Pulsed Field Magnetization method in a symmetrical iron core. This iron core has the same structure as the iron core in an electrical motor. We have tested a new process of magnetization, firstly without the iron core and secondly with the iron core where we find an enhancement about 36 % of the trapped magnetic field. The contribution of the iron core in this improvement was discussed. These experimentations help to carry out the magnetization of the superconducting bulk in the superconducting motor or in the coupling applications.

Index Terms— High-temperature superconductors, Magnetic cores, Magnetization, YBCO bulk.

I. INTRODUCTION

THE new kinds of High Temperature Superconductors (HTS) are promising materials for the permanent magnet applications [1]-[5]. The superconducting bulks can play many roles in the industrial applications: the application of magnetic bearings [6], [7], and the application of high power density rotating machines [8]-[12] because it can trap or shield a high value of magnetic fields [13]-[15].

The maximum value of remnant magnetic induction in a permanent magnet is less than 1.5 Tesla for the neodymium-iron-boron to date. By using the principle of trapping the magnetic field in a high critical temperature superconductor, it is possible to obtain 4 Tesla on the surface of a superconducting bulk at 77 Kelvin, i.e. in liquid nitrogen, and also up to 17 T at 29 K [12].

Furthermore, increasing the induction value is very important. For example in an application that aims to transfer an effort, by increasing the value of the induction produced, we can increase the value of the magnetic energy in the air gap and thus the electromagnetic torque.

There are several methods of magnetization but we chose the most convenient method to execute in situ, it is PFM for "Pulsed Field Magnetization" method. The general principle of this method is a discharge a capacitor bank in a coil which we

call the inductor. This discharge will generate a magnetic field pulse that will induce eddy currents and trapping a magnetic field in the superconductor bulk. This value of trapped magnetic field in the bulk depends on: the critical current density J_c of the bulk, the size of the bulk, and the form of the magnetic field pulse applied on the bulk [16]-[20].

In the literature, the study of the magnetization was carried out without an iron core [21]-[22], which is not the case in most of the electrical applications. In the traditional motors and in the magnetic coupling applications, an iron core exists, so it is really useful to study the magnetization of a superconducting bulk by using an iron core.

In our knowledge, any detailed study was never carried out concerning the magnetization by a PFM method in a symmetrical iron core. So, we tested and compared the magnetization by PFM method with/ without a symmetrical iron core. We also discussed the results and the role of the iron core in the magnetization process.

First, we present the experimental means that we use for magnetizing. Then we present the new applied process of magnetization that we have studied for two cases: without iron core and with an iron core. Finally, we compare the results and show the contribution of the iron core in the magnetization.

II. EXPERIMENTAL MEANS

In this section, we present the superconducting bulk, the inductor, the two principles of magnetization with and without iron core, and a new process of magnetization. The work was carried out at the temperature of liquid nitrogen 77 K.

A. Superconducting bulk

We carried out all measurements on a superconducting bulk of YBCO which has a 31 mm of diameter, and 16.7 mm of height. The critical temperature of this superconducting bulk type is 92 K. This bulk hasn't any holes inside, Fig. 1.

We always measure the magnetic field at the surface of superconducting bulk. We put two Hall sensors, HPP-NP from Arepoc, adapted to low temperatures: The first one is at the



Fig. 1. The superconducting bulk used.

This work was supported in part by the ANR project REIMS, ANR-10-BLAN-0944.

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center of the bulk surface, and the second is on the edge of bulk surface, at 10 mm from the first sensor. The distance between the active part of the sensor and the surface of the bulk is 0.5 mm.

B. Inductor

We use a copper coil as an inductor, Fig. 2, around the superconducting bulk due to its simple installation in industrial applications which has following parameters: 17 turns, an effective external diameter of 62 mm, an effective internal diameter of 32.6 mm, and an effective height of 20 mm. The section of the copper is about 9 mm² this section helps us to carry out some peaks of current with a current density more than 500 A/mm².

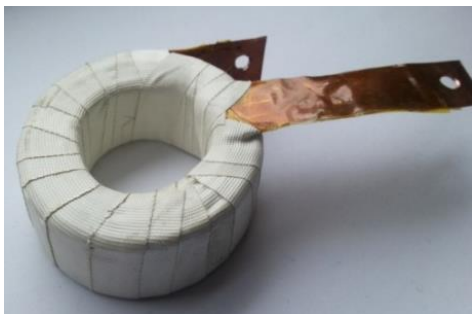


Fig. 2. The magnetization coil.

C. Magnetization circuit and operating mode

In order to apply the PFM method, we use an electrical circuit which consist of an autotransformer, a rectifier AC/DC, 24 capacitors in parallel for a total capacity of 79.2 mF, a thyristor, a diode, a coil, and some measuring devices, e.g. oscilloscope, voltmeter and amperemeter, see Fig. 3.

Basically, to carry out a magnetic field pulse, we should:

- charge the capacitor with a proper level of tension;
- discharge the capacitor in the copper coil.

We have done the magnetization in 2 different cases:

1. Without iron:

The first experimentation part is carried out without any iron in the vicinity of the superconductor, Fig. 4.

2. With iron:

The second one is carried out with an iron core which contains 200 sheets of isolated iron for decreasing the induced current in the magnetic core. Figure 5 shows a schematic of this E-I type iron core with the coil and the superconducting bulk inside it.

This magnetic circuit is almost the same as the one of a motor application like the synchronous motor proposed in

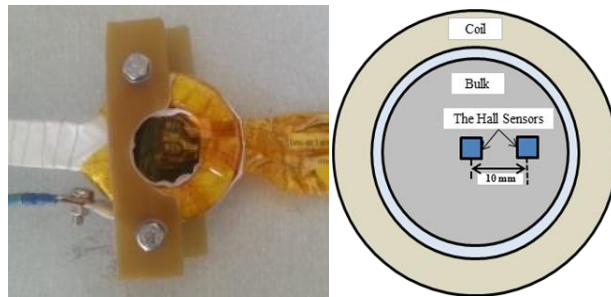


Fig. 4. The bulk YBCO inside its coil (left) and a sketch with the Hall sensors view (right).

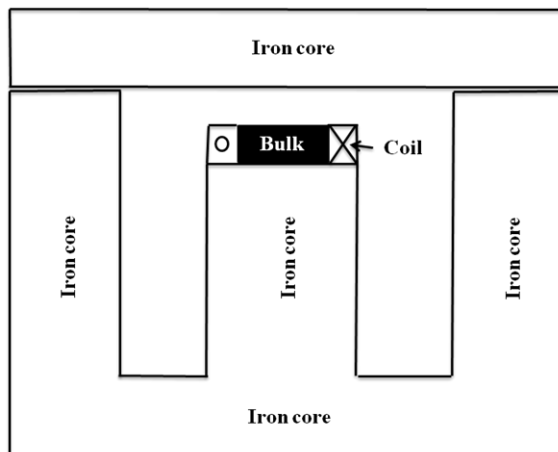


Fig. 5. A schematic of the E-I type iron core used.

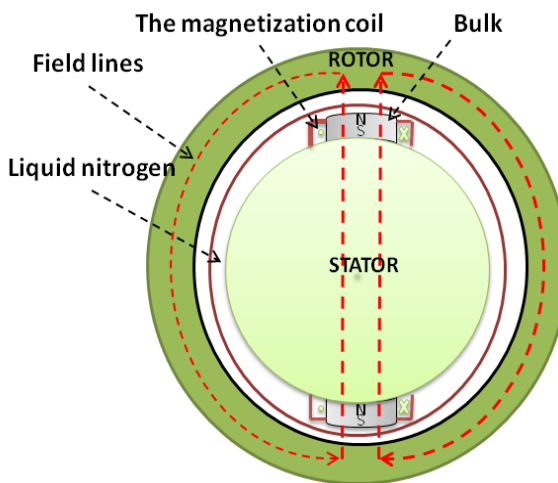


Fig. 6. A schematic of a motor with superconducting bulks. Fig. 6 where the superconducting bulks are at the places of permanent magnets. Field lines will flow in the air, iron, and superconducting bulk.

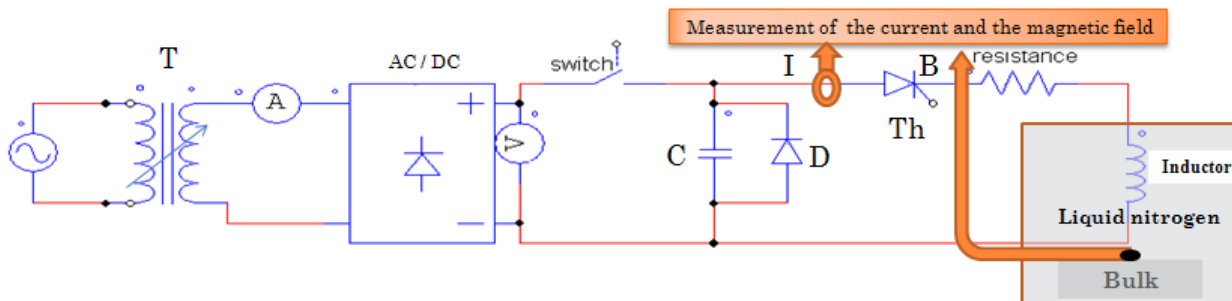


Fig. 3. The circuit of magnetization.

Figure 7 shows the realized magnetic circuit that contains the magnetization coil, the superconducting bulk, and the two Hall sensors. The dimensions of this circuit magnetic are: 130 mm high, 150 mm of width and 74 mm depth. The air gap between the bulk and the iron core is about 7 mm.

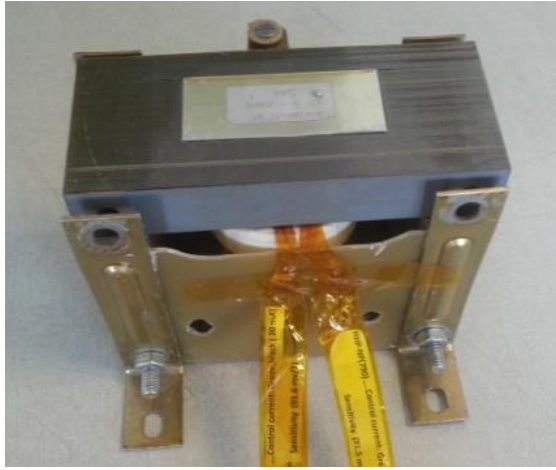


Fig. 7. The realized iron core for the experiments.

III. PROCESS OF MAGNETIZATION

This process is used for the two cases of magnetization, with and without iron. This process of magnetization is a new kind of direct magnetization, i.e. the bulk doesn't have any magnetic field when a higher magnetic field pulse is carried out. In the first part of this process, Fig. 8(a), one pulse is applied according to an initial charge voltage level of the capacitors and we save the maximum applied field and the trapped magnetic field in the bulk after 8-10 minutes. These values are saved for the two Hall sensors. Then we heat the bulk in order to remove the trapped magnetic field. Then we cool down the bulk in order to prepare, and we apply a magnetic pulse with a higher value. We repeat these steps: heating, cooling, applying a higher pulse, and we save the results until the maximum of trapped field is reached.

In the Figure 8(a), four increasing magnetic pulses are applied in phases A, B, C, and D. B_i^A , B_i^B , B_i^C , and B_i^D are

the stable trapped magnetic fields after 8-10 min at the end of the pulses. Where $B_i^C > B_i^A$, B_i^B , and B_i^D , so the charge voltage of the capacitors in phase C leads to the best magnetic pulse.

We repeat the pulse C 3 to 6 times for enhancing the trapped magnetic field without heating the bulk. In Fig. 8(b), $B_i^{C4} > B_i^{C3} > B_i^{C2} > B_i^{C1}$, so the optimal pulse is C4 where we find the optimal trapped magnetic field B_i^{C4} .

IV. RESULTS AND DISCUSSION

A. Without iron

The process of magnetization was applied in the superconducting bulk, and we found the optimal magnetic pulse by repeating the best pulse 4 times. The Figure 9 shows this last pulse: The current pulse has a maximum value of 4745 A, and a duration of 6 ms. The magnetic pulse has a maximum value of 1.6 T on the bulk surface center, and a 0.54 T of stable trapped magnetic field after 10 min. The maximum value measured by the second sensor at the edge is 1.12 T, and the stable trapped magnetic field is 0.39 T. These curves were taken from the oscilloscope, and filtered after that using Matlab.

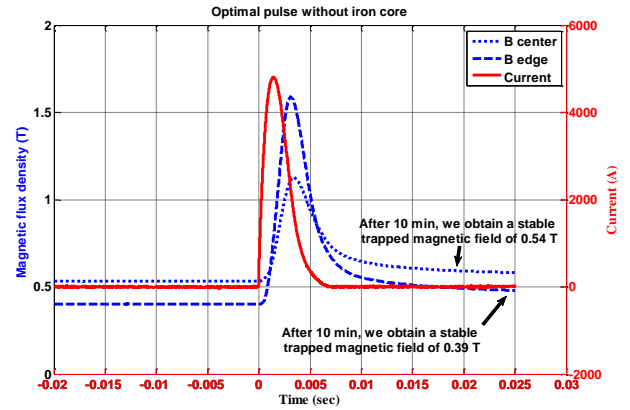


Fig. 9. Optimal magnetic and current pulse without any iron. Hall sensors are at the center and at the edge of the bulk.

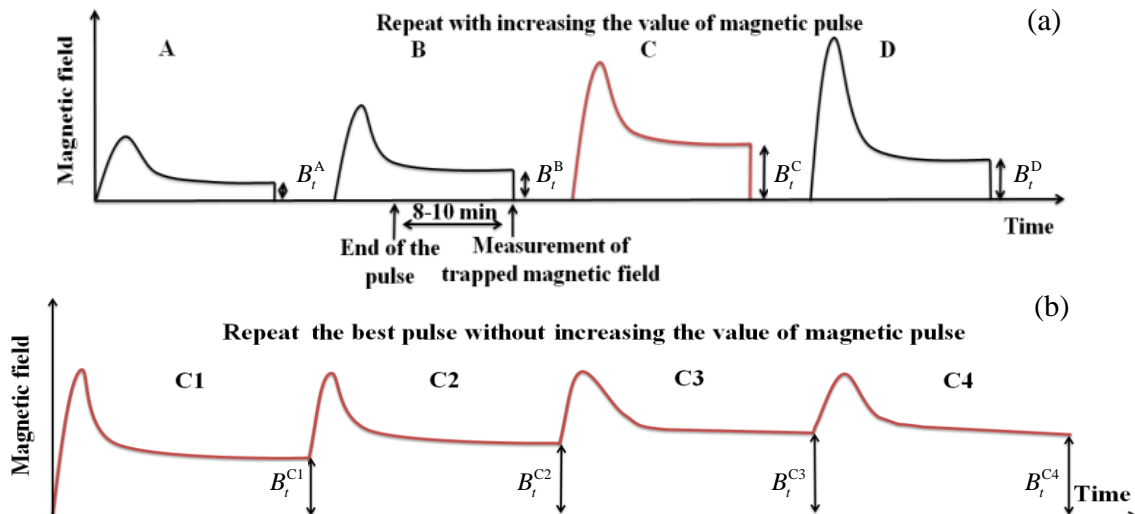


Fig. 8. (a) First part of the magnetization process. Finding the optimal charge voltage of the capacitors that leads to the best trapped magnetic field. (b) Second part of the magnetization process. Enhancement of the trapped magnetic field.

B. With iron

By using the same process of magnetization, we find the optimal pulse by repeating the best pulse 5 times. The maximum value of the current is 2734 A. The sensor at the center and the sensor at the edge measure a maximum value of magnetic flux density of 1.43 T, and 1.79 T respectively. These sensors measure respectively a 0.85 T, 0.6 T of trapped magnetic flux density after 10 min, Fig. 10.

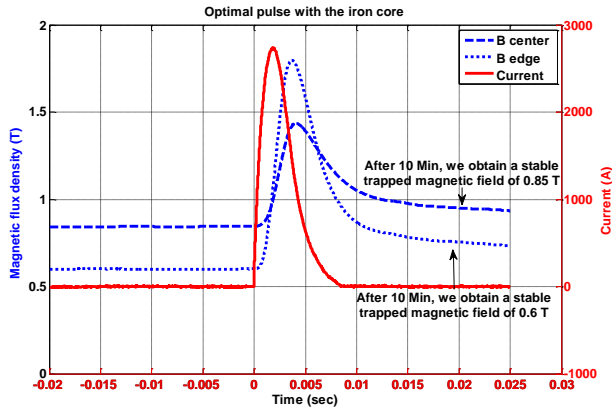


Fig. 10. Optimal magnetic and current pulse with the iron core. Hall sensors are at the center and at the edge of the bulk.

C. Comparison with/without iron

Figure 11 shows a magnetic field comparison between the magnetization with and without the iron core. We clearly see the enhanced trapped magnetic field with the iron core. We have an increasing of 36.5% of trapped magnetic field at the center of the bulk when we do the magnetization inside the iron core, and 35% at the edge of the bulk. In the case of the magnetization inside of the iron core, the maximum value of the current pulse for the optimal field is 43% lower of its value without the iron core. As we know that the magnetic field without the bulk reaction in the air gap is proportional to the value of the current pulse, so we also decrease the applied magnetic field by 43%. We remark that the duration of the two current pulses is nearly the same.

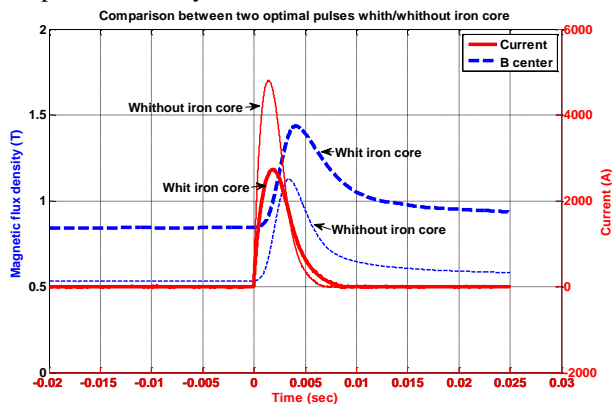


Fig. 11. Comparison the optimal magnetic pulses with and without iron core, and its currents.

In order to study the contribution of the iron core magnetization, we have done this test: we have removed the iron core after the stabilization, at point A, and we observe the value of the trapped magnetic field, Fig. 12. After the new stabilization of the trapped magnetic field, we put again the superconducting bulk in the iron core, at point B, where we

find a new fast increase of the trapped magnetic field. After the new stabilization of the trapped field we remove the iron core a second time, at point C, where we found also a fast decrease of the field. We put the iron core a second time, at point D, and we can also observe a new increase of the trapped magnetic field in the same order of magnitude as for the previous case.

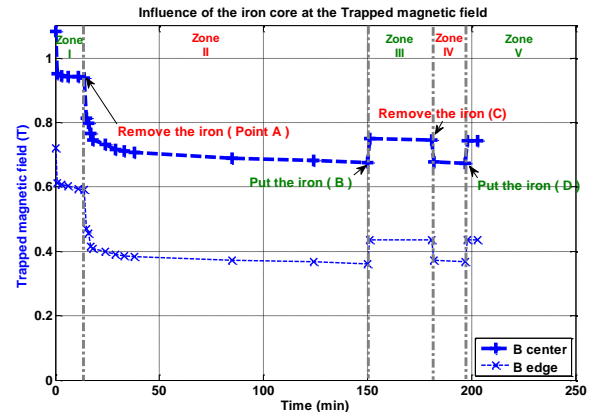


Fig. 12. The influence of the iron core on the trapped magnetic field in the superconducting bulk. The zones I, III, and V correspond to the evolution of the trapped magnetic field when the iron core is in place. The zones II and IV correspond to the evolution of trapped magnetic field is removed.

We can find that the decrease of the value of the trapped magnetic field between the level of the point A, and the level of the point B is due to the change of the magnetic field distribution applied on the superconducting bulk surface. This value is lost if we remove the iron, and we cannot reproduce it without a new magnetic pulse. When we put again the iron core in point B, the fast increase of the magnetic field cannot be explained by current density redistribution in the superconductor. Moreover, the difference between the value at the points B and C, is reproduced between the points C and D. So we can conclude that this change of trapped magnetic field between the points B and C, or C and D, is only due to the iron core magnetization, which is around 70 mT. We lose this value when we remove the iron core and we reproduce it when we put the iron core without any need of a new pulsed magnetization.

The same phenomena can be observed on the trapped magnetic field at the center of the bulk surface and at the edge.

V. CONCLUSION

Through our experimental results, we have proved that the magnetization of superconducting bulks using an iron core enhances the trapped magnetic field up to 36% compared to classical process without iron. A simple coil around the bulk is needed. With the use of iron, we have also decreased the current of the optimal pulse by 43%. A new phenomenon concerning the iron core contribution have been clearly shown and explained. This study will help to carry out the magnetization of bulk superconductors for the superconducting motor or magnetic couplings applications.

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