

# Key microstructural features of Bi2212 and Bi2223 wires

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**Cryocoolers**  
**Cryostat Heat transfer**  
Large scale refrigeration

**ICEC25**

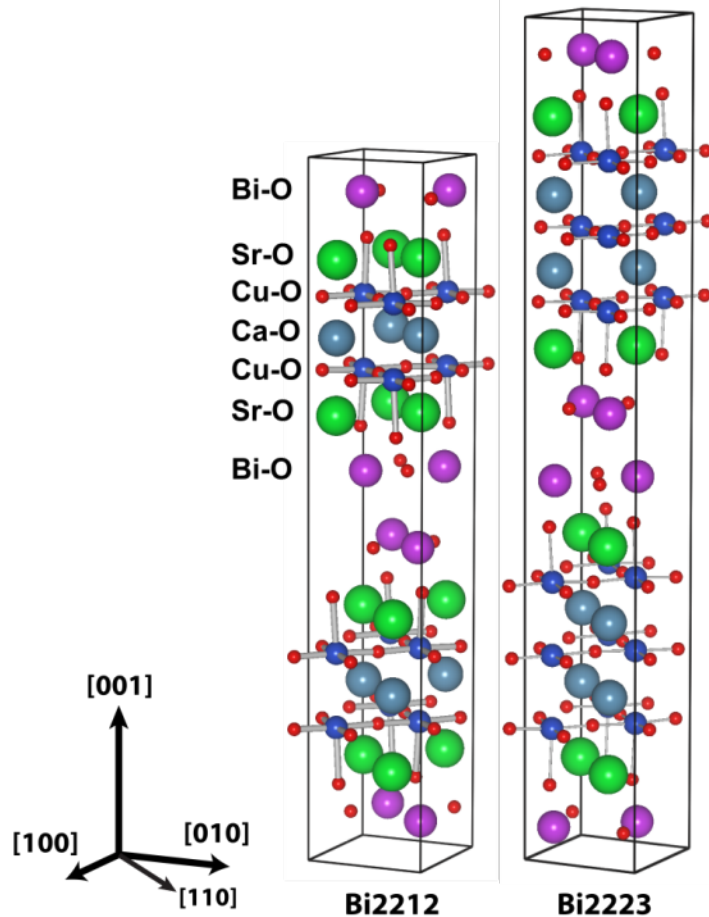
**ICMC2014**

**Superconductor**

**Cryogenics**  
Magnets  
Accelerators  
Detectors

**NbTi/Nb<sub>3</sub>Sn** **MgB<sub>2</sub>** **BSCCO**  
Cryogenic materials testing  
Superconductor stability and AC losses

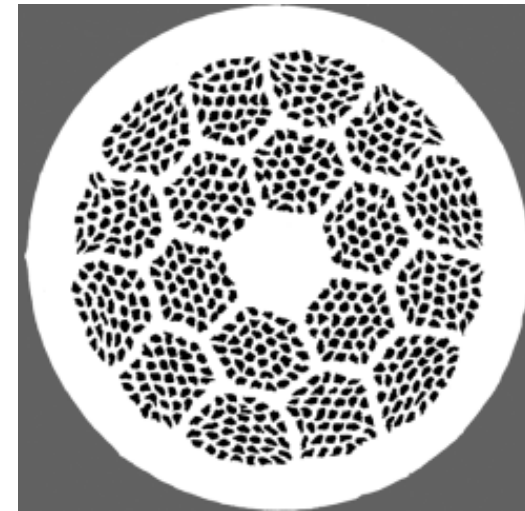
# Sibling materials, but different architectures are needed for high $J_c$



$\text{Bi}_2\text{Sr}_2\text{Ca}_2\text{Cu}_3\text{O}_x$  (Bi2223) conductors  
– Flat tape



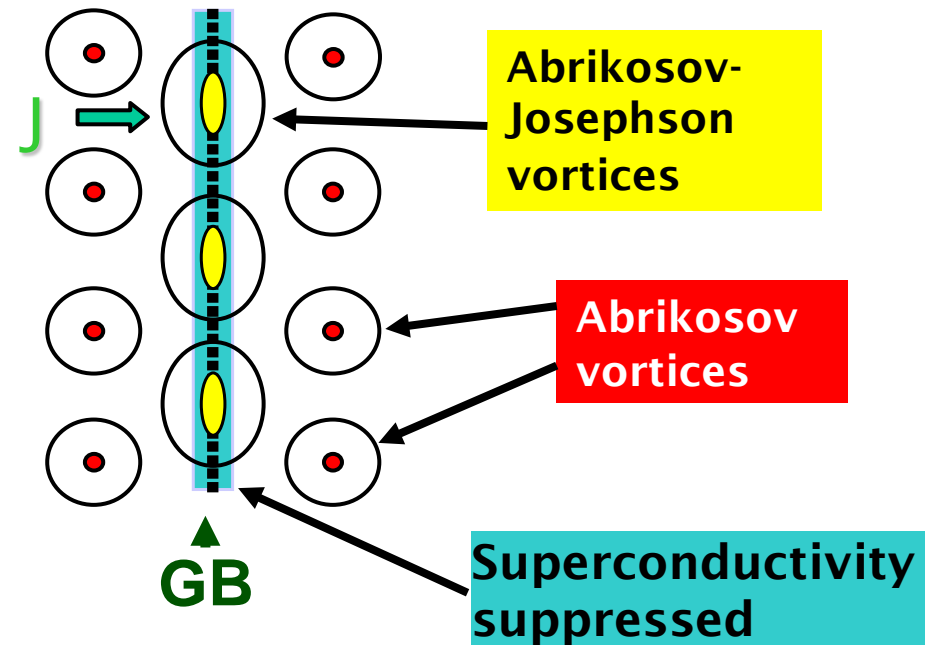
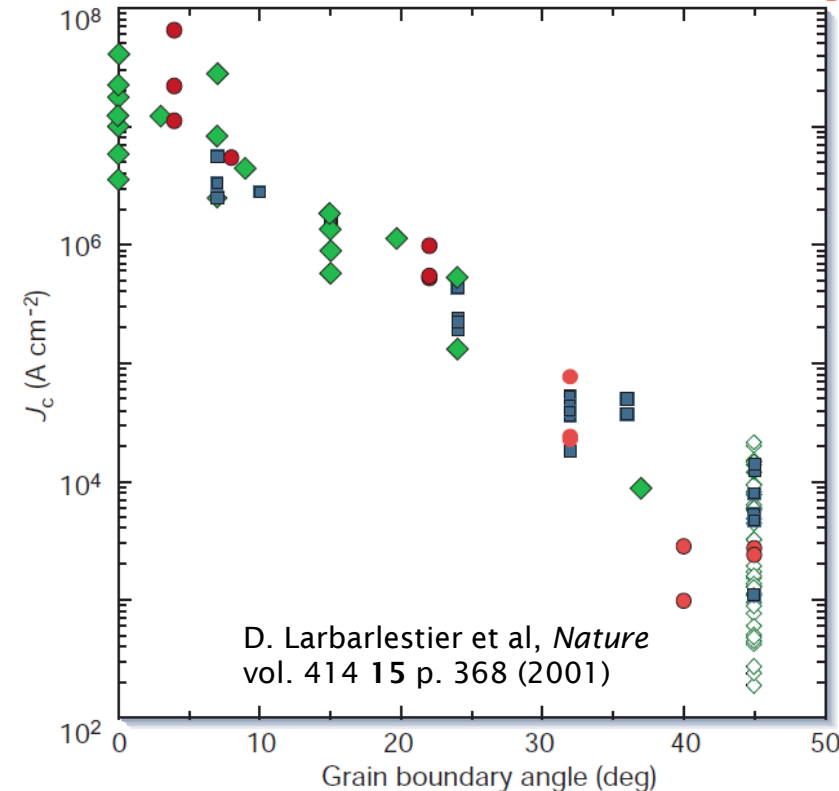
$\text{Bi}_2\text{Sr}_2\text{Ca}_1\text{Cu}_2\text{O}_x$  (Bi2212) conductors  
– Round wire



❖ Bi2223: Uni-axial texture

❖ Bi2212: No macroscopic texture

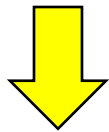
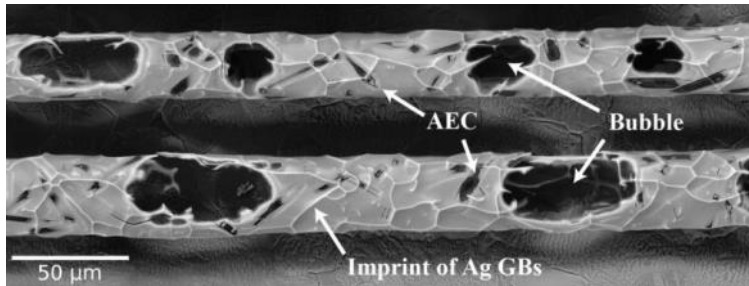
# Planar bi-crystal studies have shown strong $J_c$ decay at HTS GBs



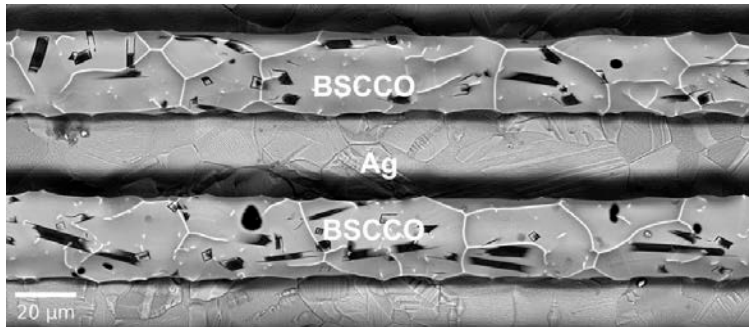
A Gurevich and E.A. Pashitskii, PRB 57, 13875 (1998)  
J. Mannhart and H. Hilgenkamp, APL 73, 265 (1998)

- ❖ Generally high angle GBs should be avoided
- ❖ Typically the  $J_c$  of highly textured HTS is better than that of untextured

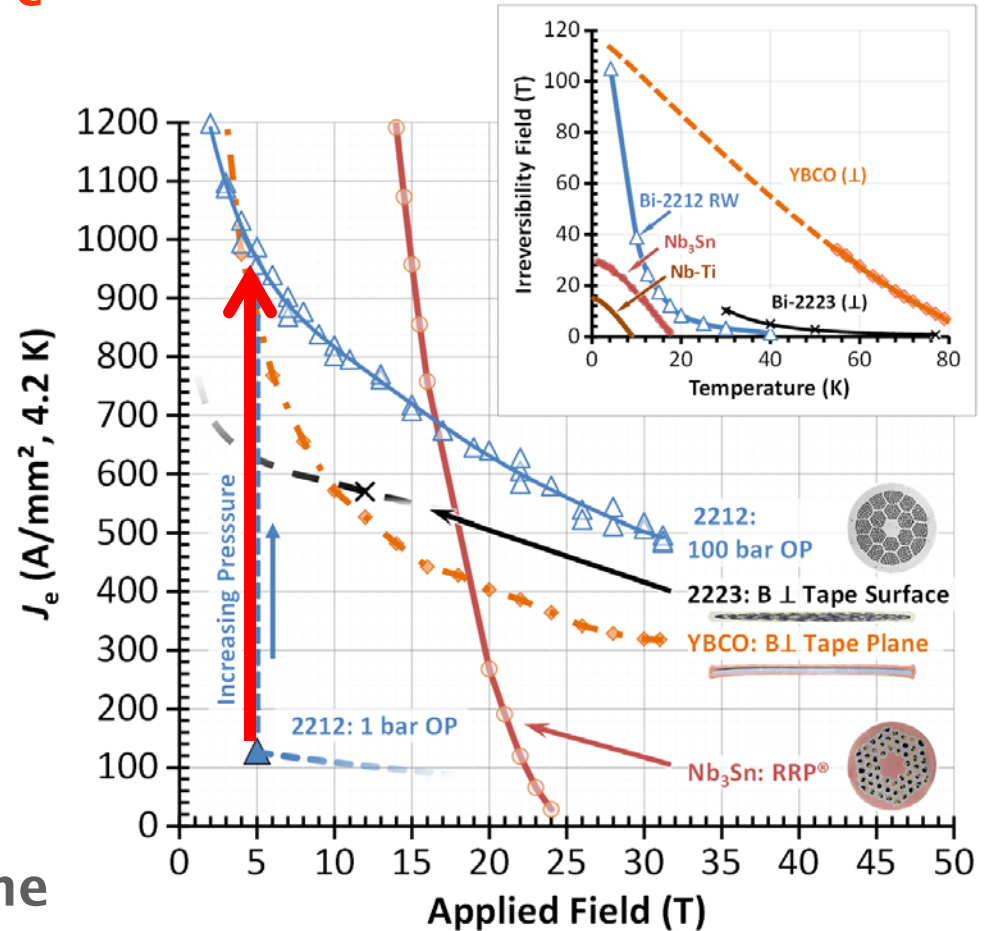
# Elimination of Bubbles is the key for high $J_c$ Bi2212 RWs



Densification



❖ High angle GBs were not the primary current limiting mechanism in Bi2212 RWs

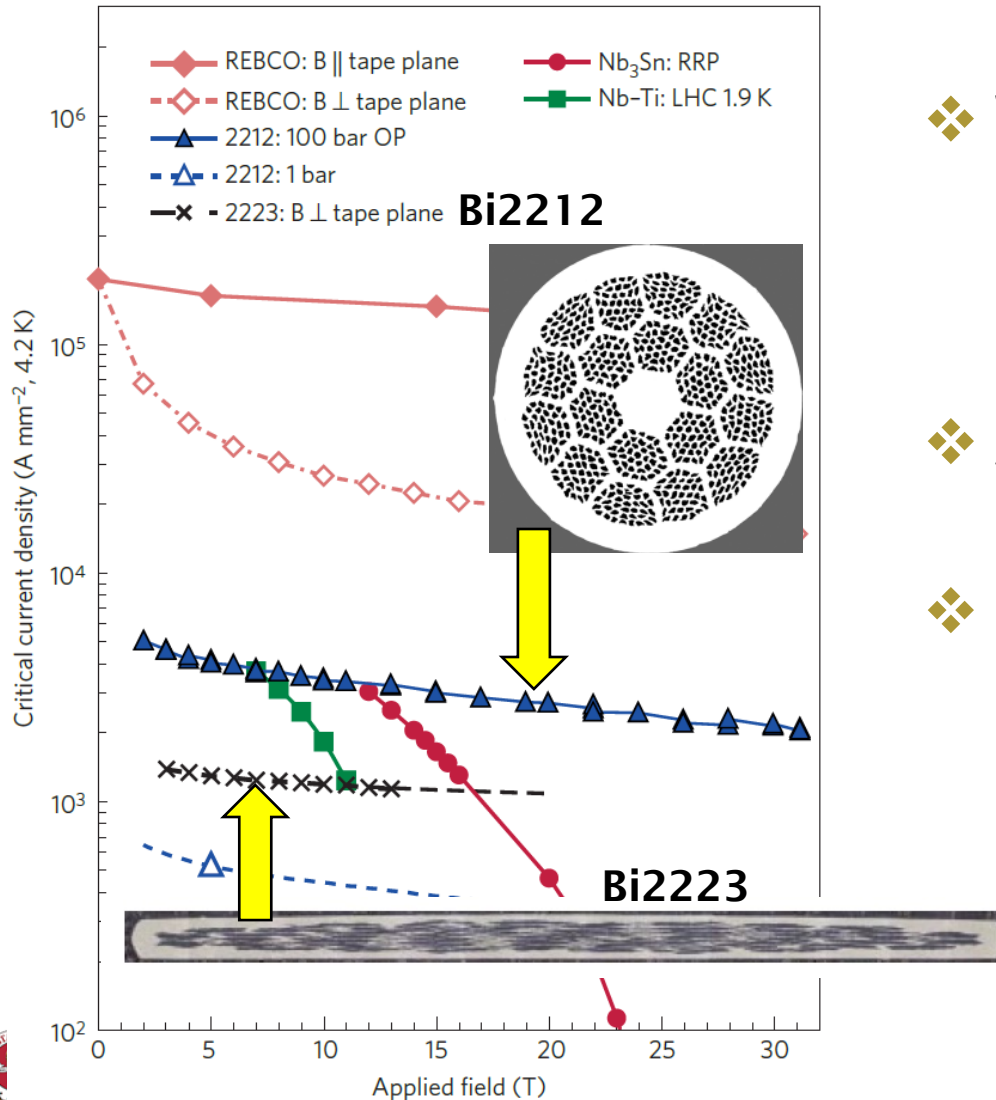


J. Jiang et al, *SuST* 24 082001 (2011)  
 D. Larbalestier et al, *Nature Material* 13 375 (2014)





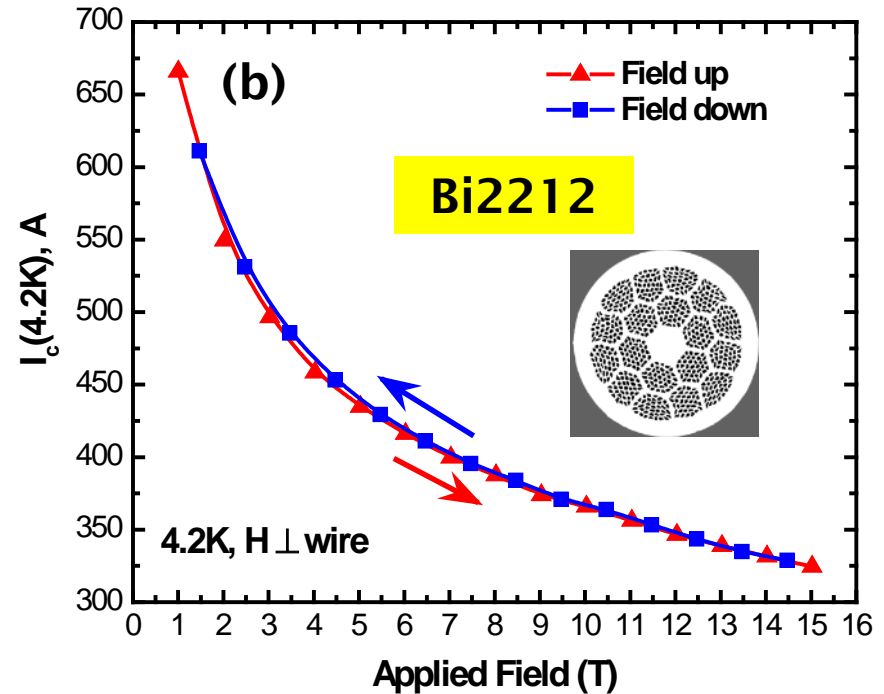
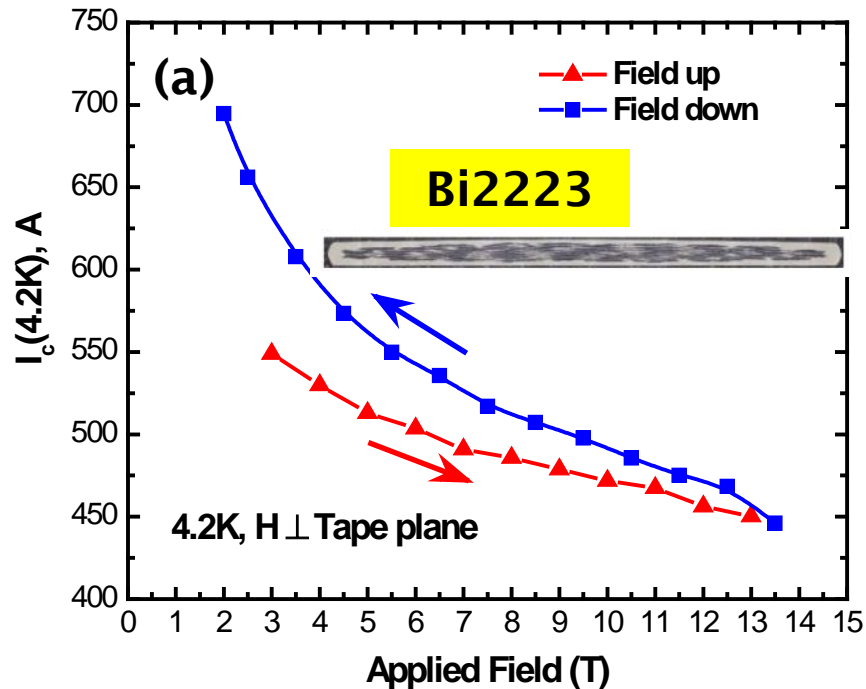
# Fully dense Bi2212 RWs now show higher $J_c$ than highly textured Bi2223 tapes



- ❖ Why do the macroscopically untextured RWs show higher  $J_c$ ?
- ❖ Are HAGBs more transparent in Bi2212?
- ❖ Or any mechanisms that compensate the RW architecture?



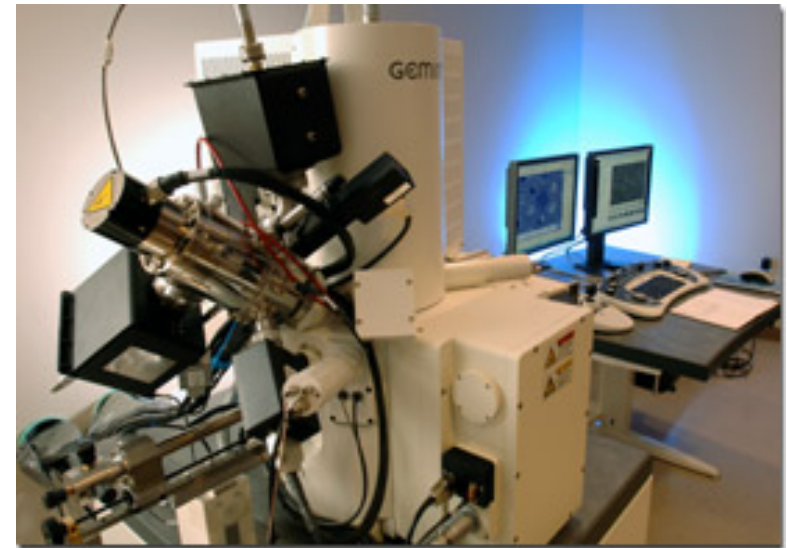
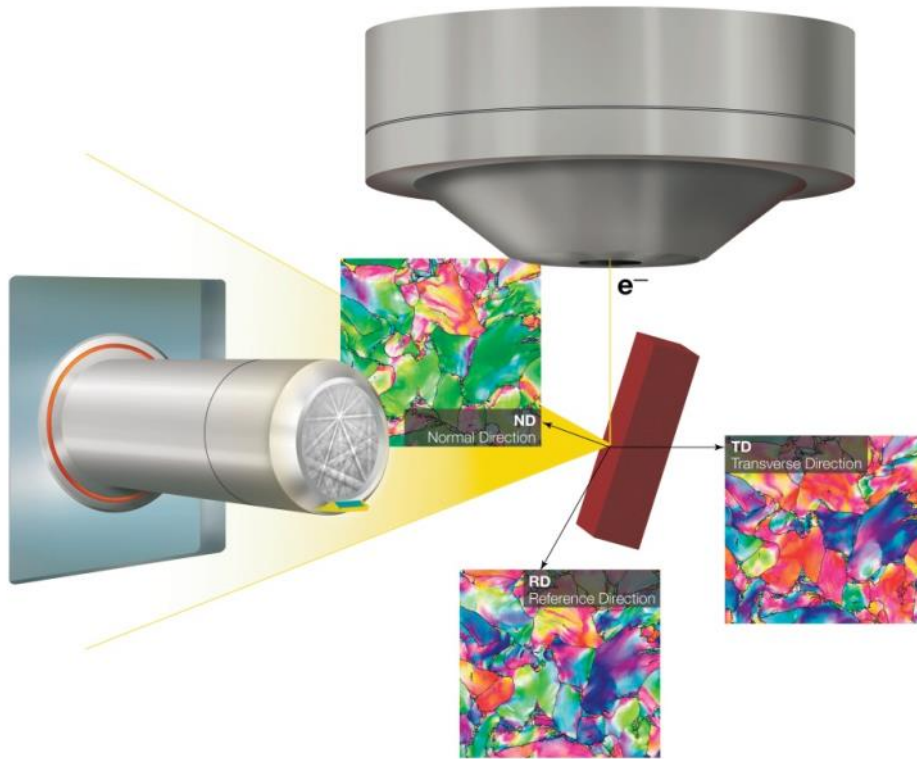
# Comparison of $I_c$ in fields between Bi2223 flat and Bi2212 round wires



By J. Jiang and D. Abraimov

- ❖  $I_c$  hysteresis in fields is caused by granularity of superconductors
  - ❖ Transport current passes through weak links in Bi2223
  - ❖ Weak links may be absent in Bi2212

# Electron Backscatter Diffraction (EBSD) was used to visualize and analyze the microstructure of BSCCO



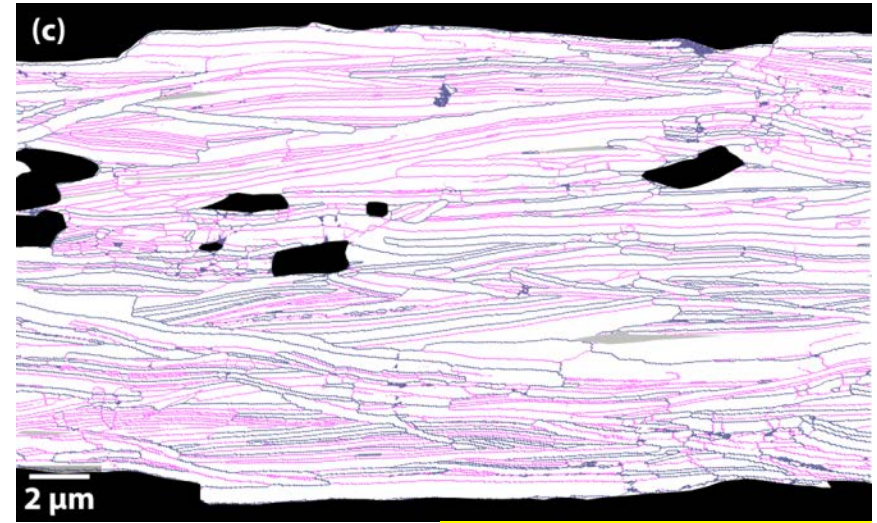
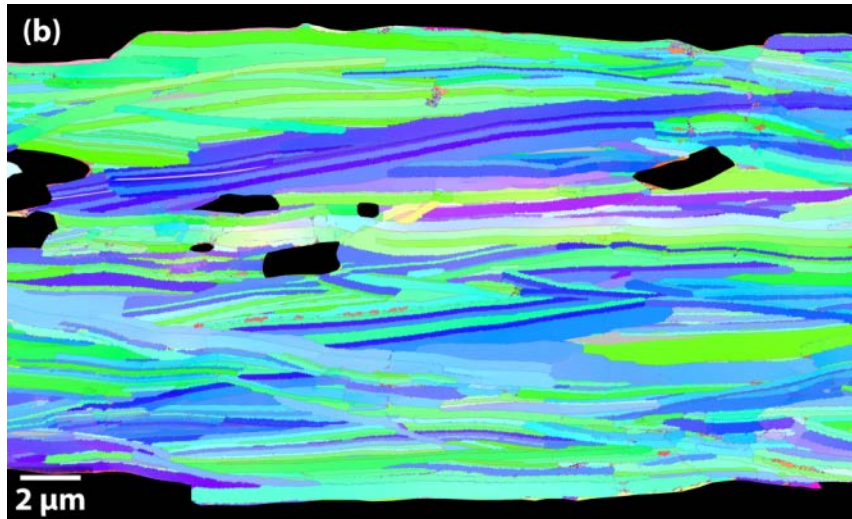
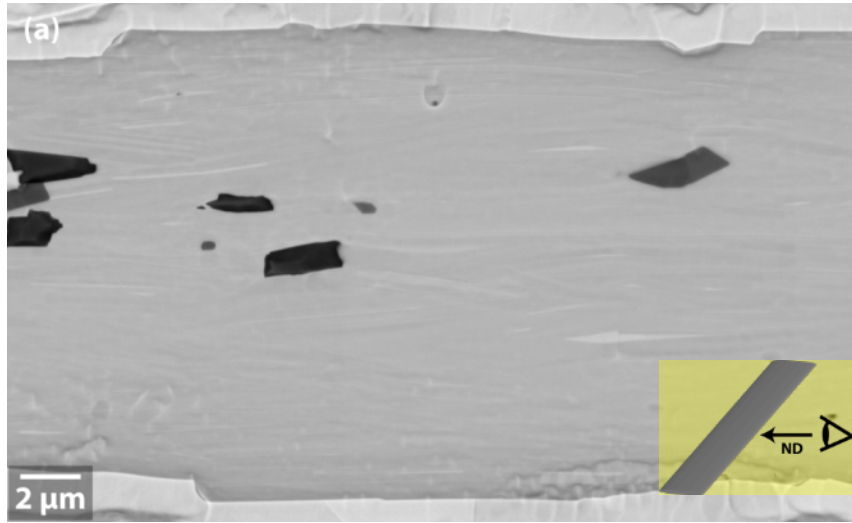
Carl Zeiss 1540 EsB Field Emission SEM

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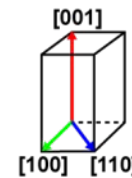
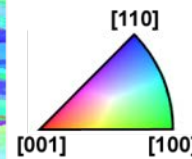
- ❖ The sample surface must be very clean – otherwise the diffraction signals will be blocked



# Uniaxial [001] texture is clearly seen in a Bi2223 tape conductor



Magenta:  $<20^\circ$   
Dark Blue:  $>20^\circ$

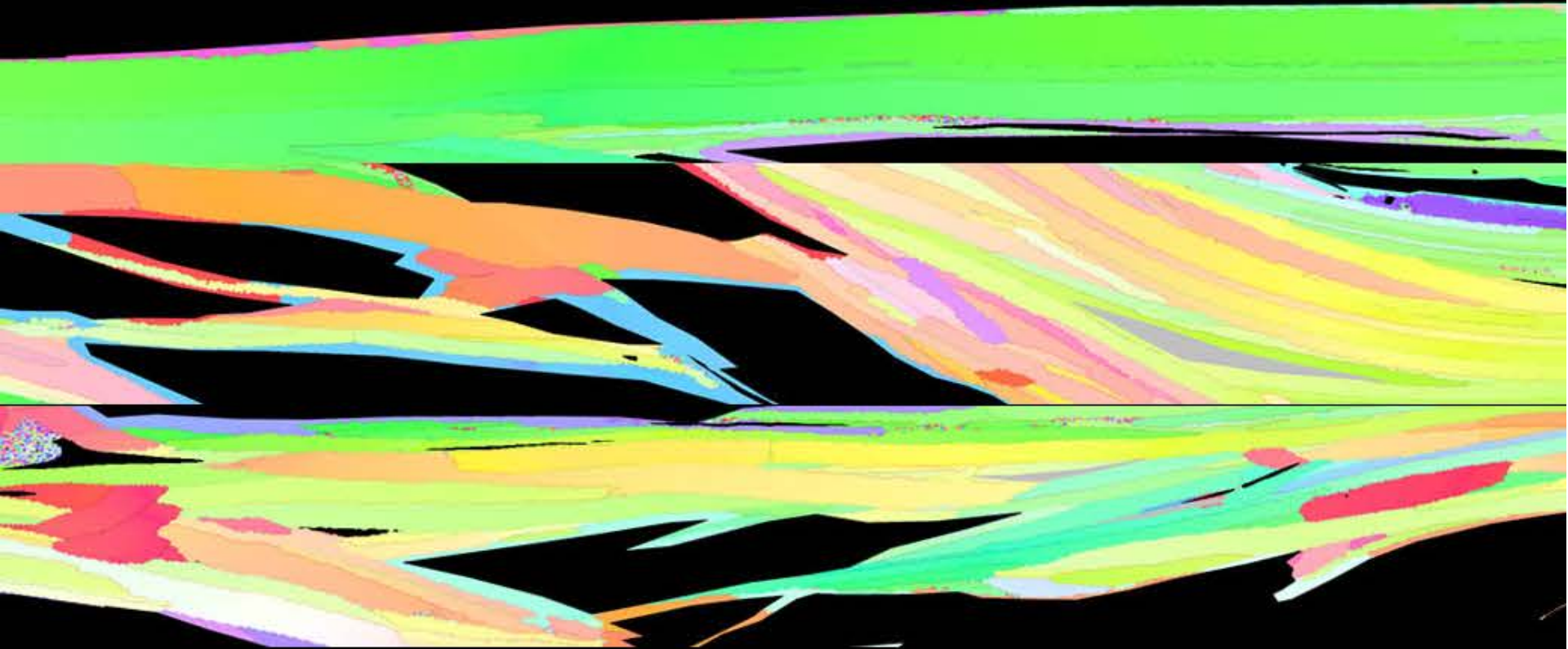


❖ Transport current mostly passes across HAGBs with  $>20^\circ$  misorientation



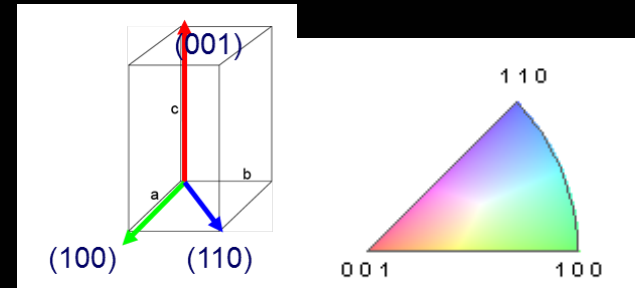


# Grain/GB structure in a Bi2212 filament

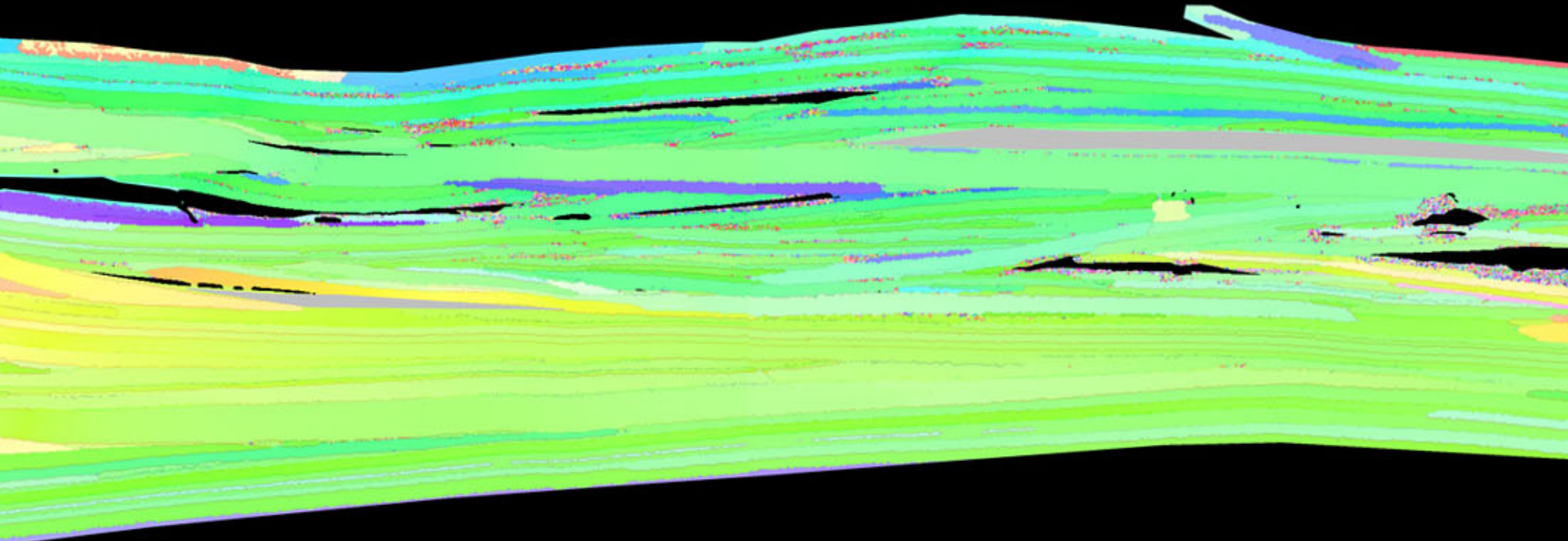


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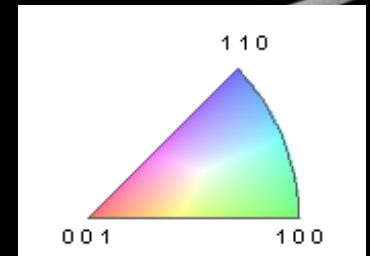
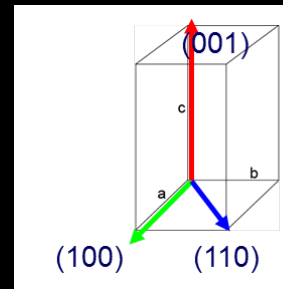
\*Animation made by P. J. Lee

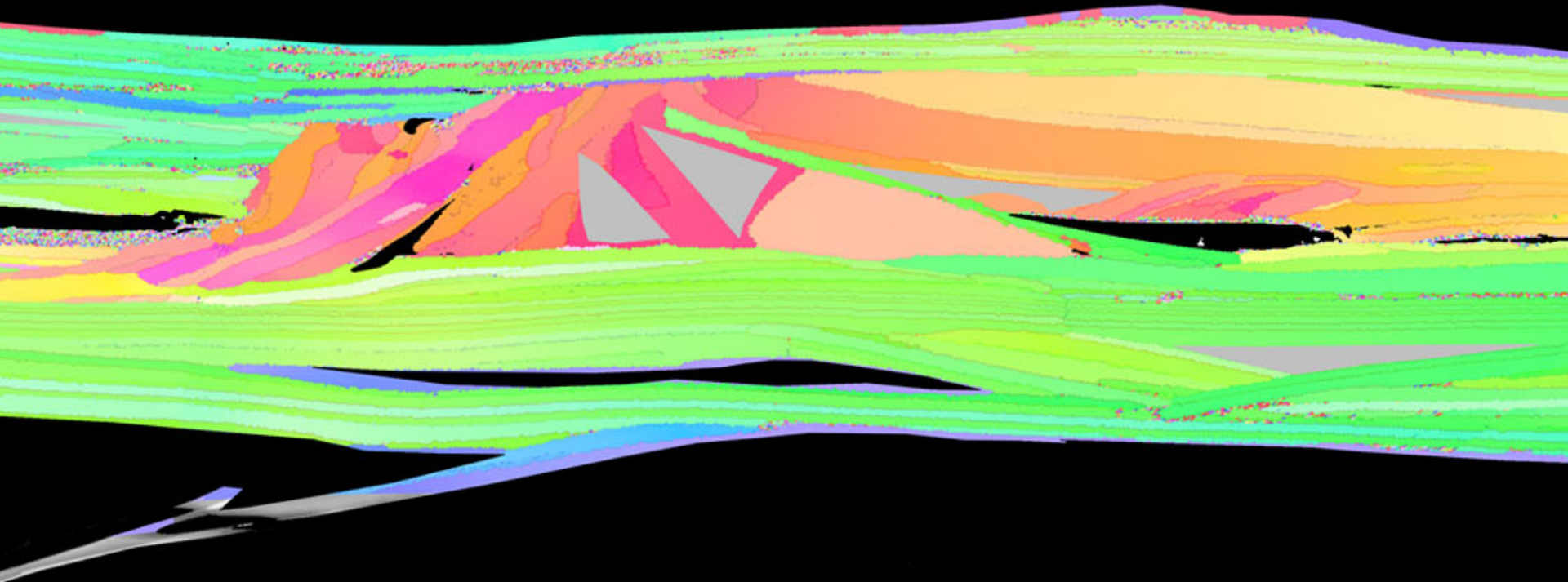




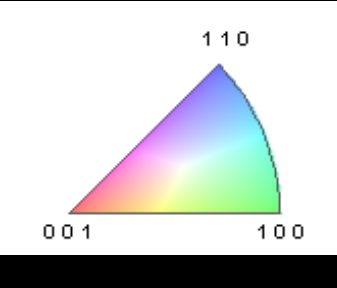
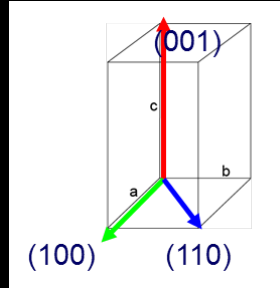


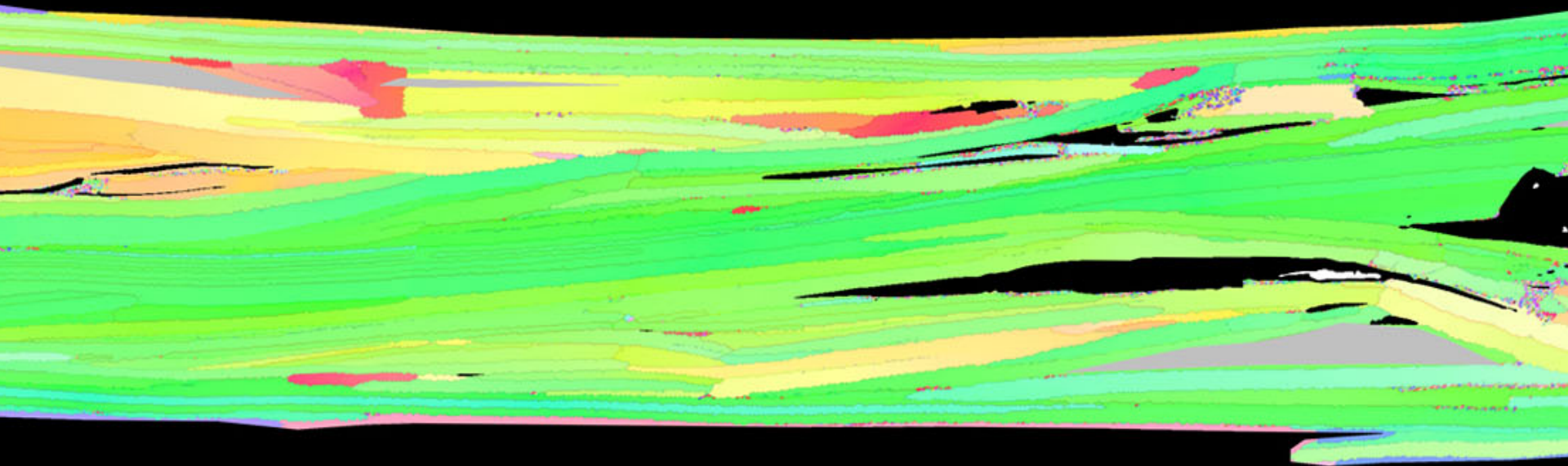
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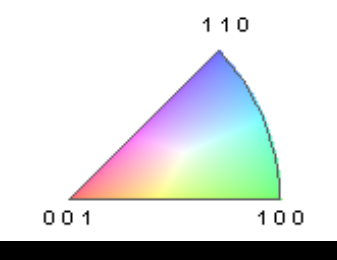
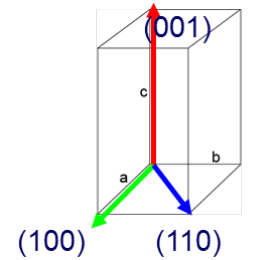


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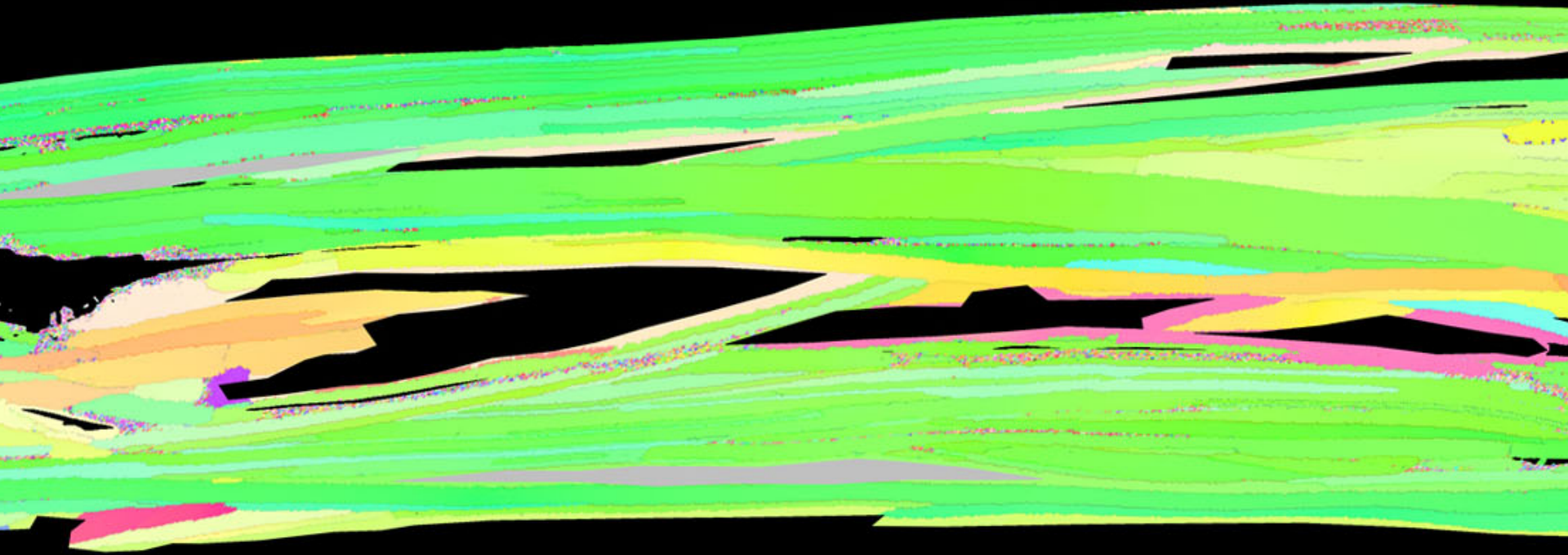




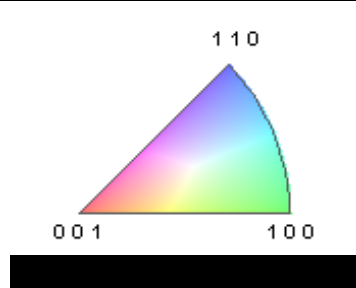
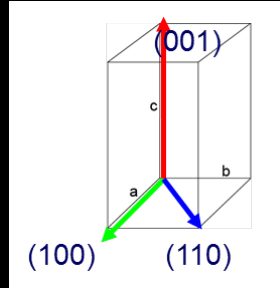
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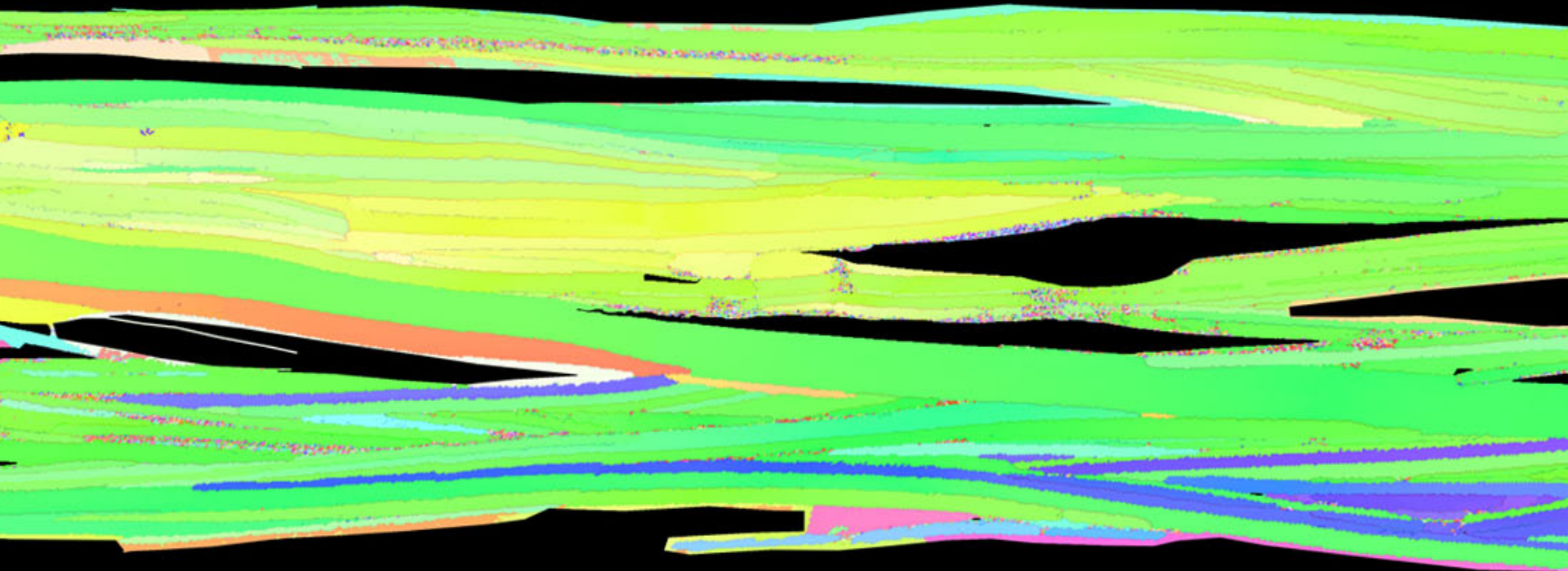




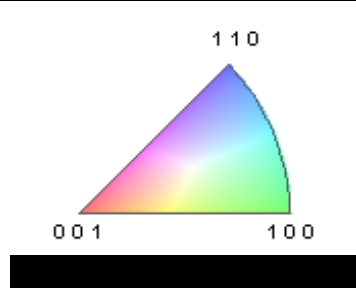
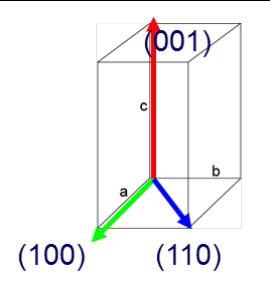


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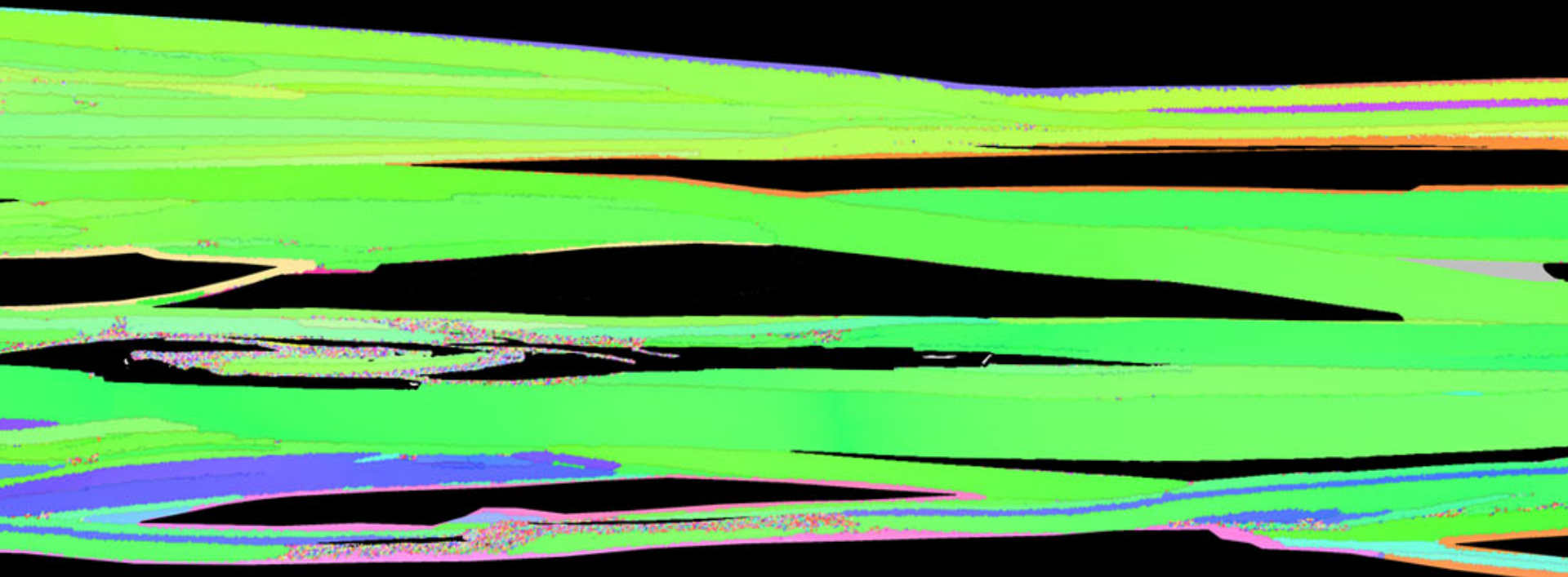




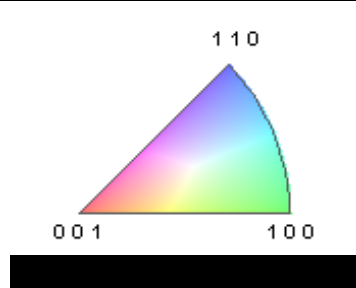
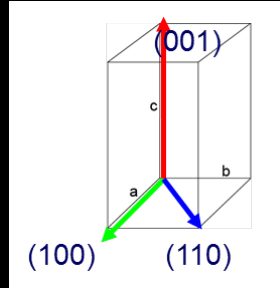
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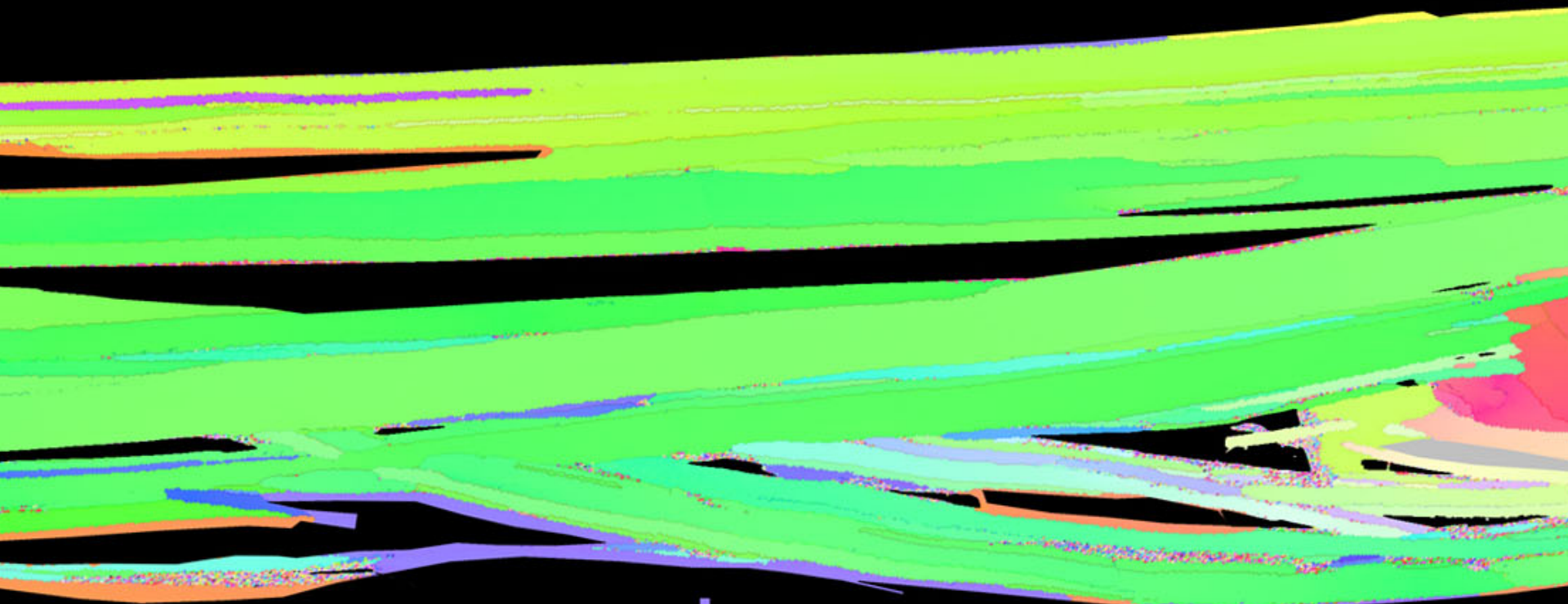




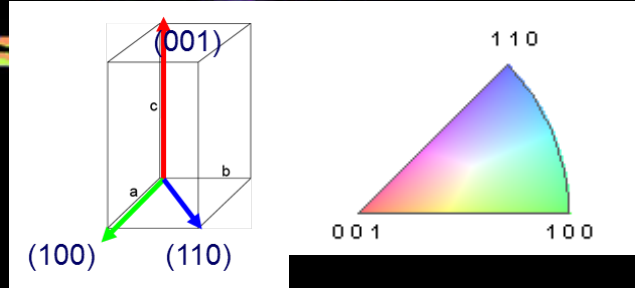


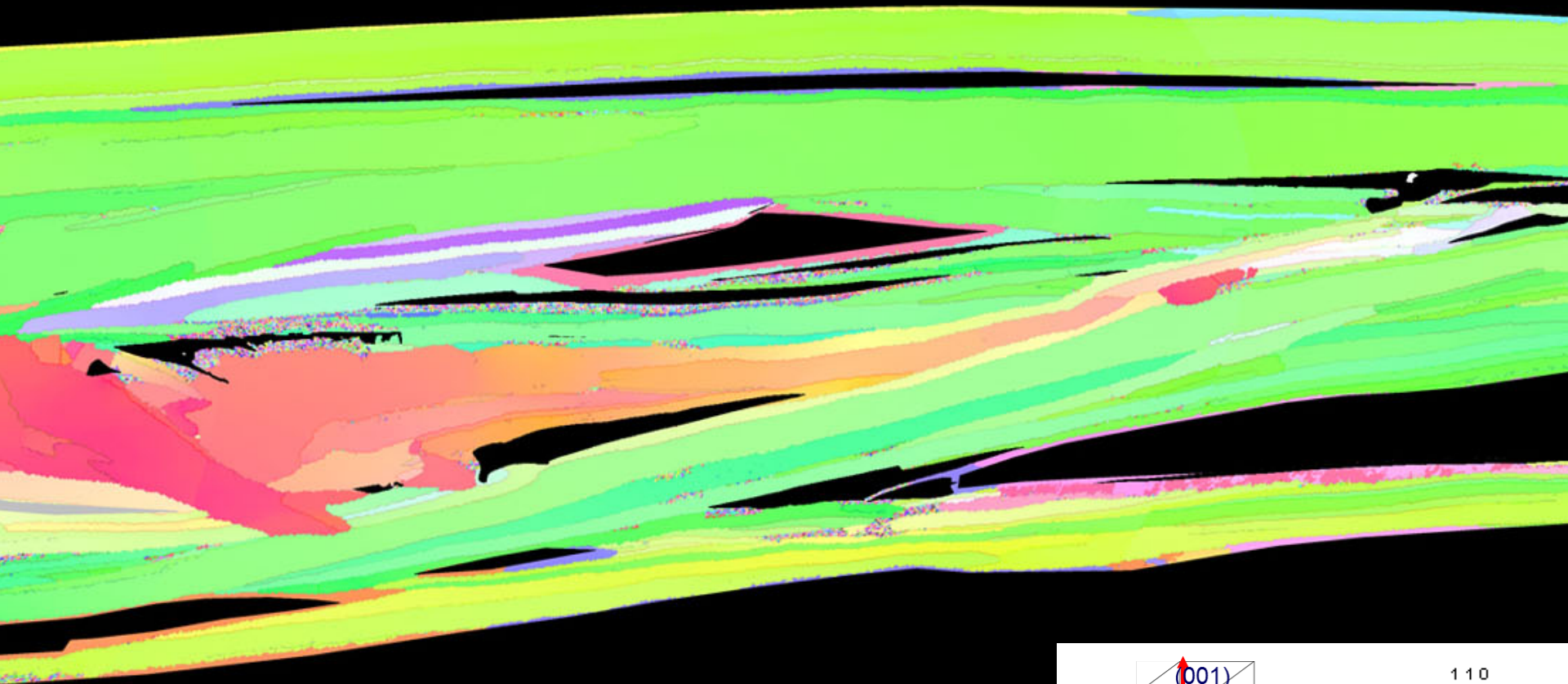
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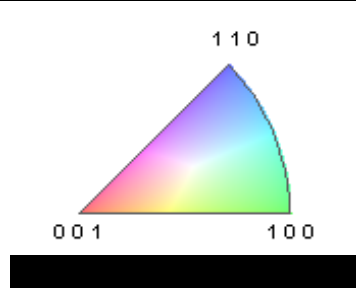
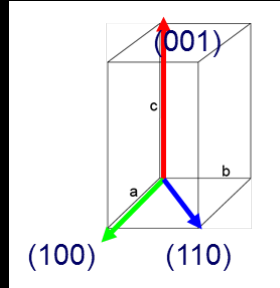


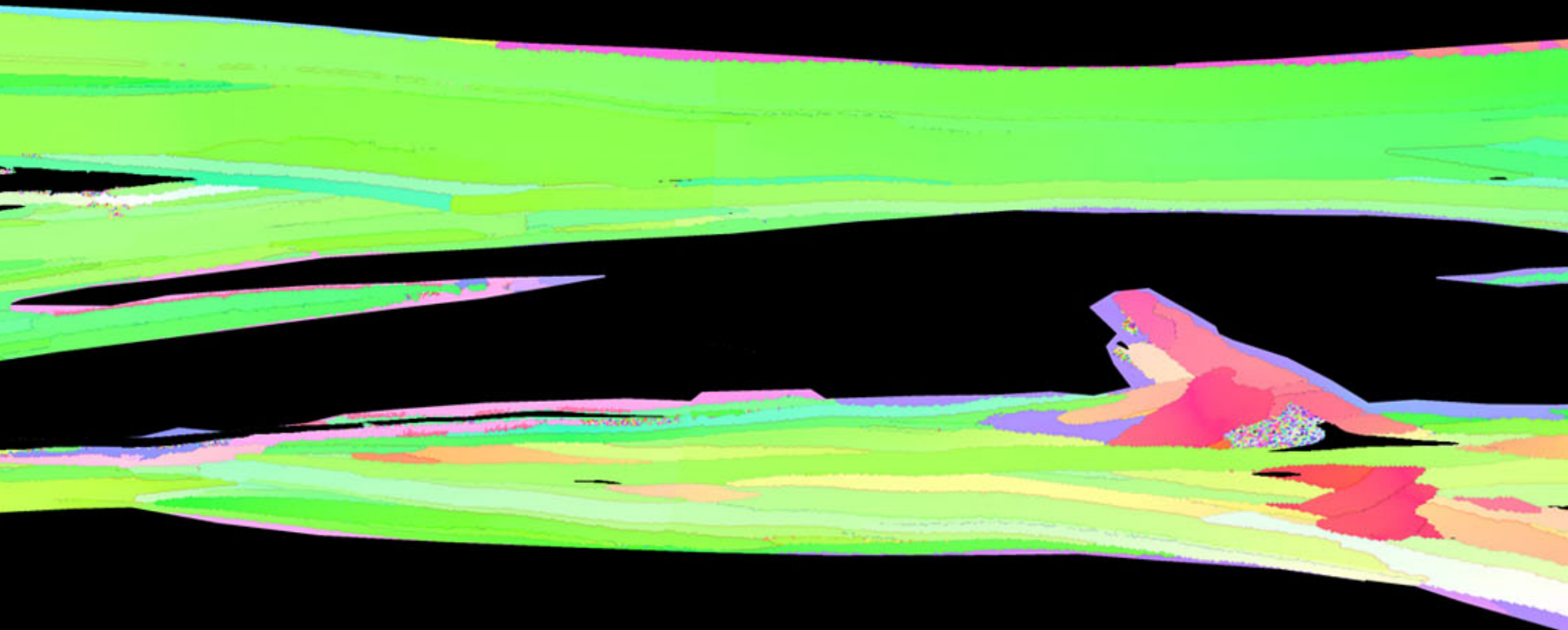
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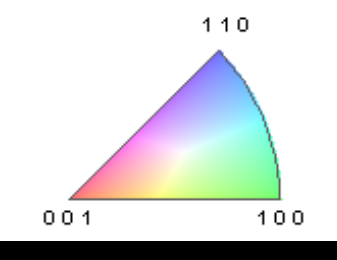
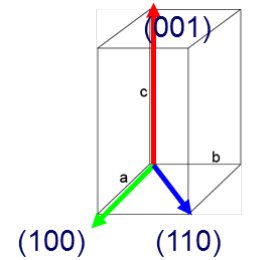


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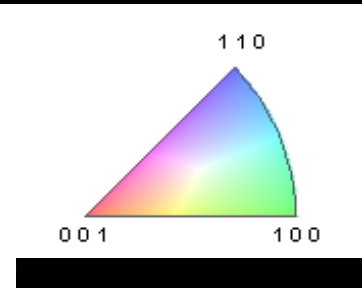
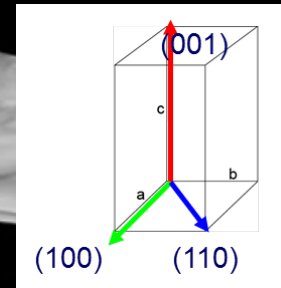
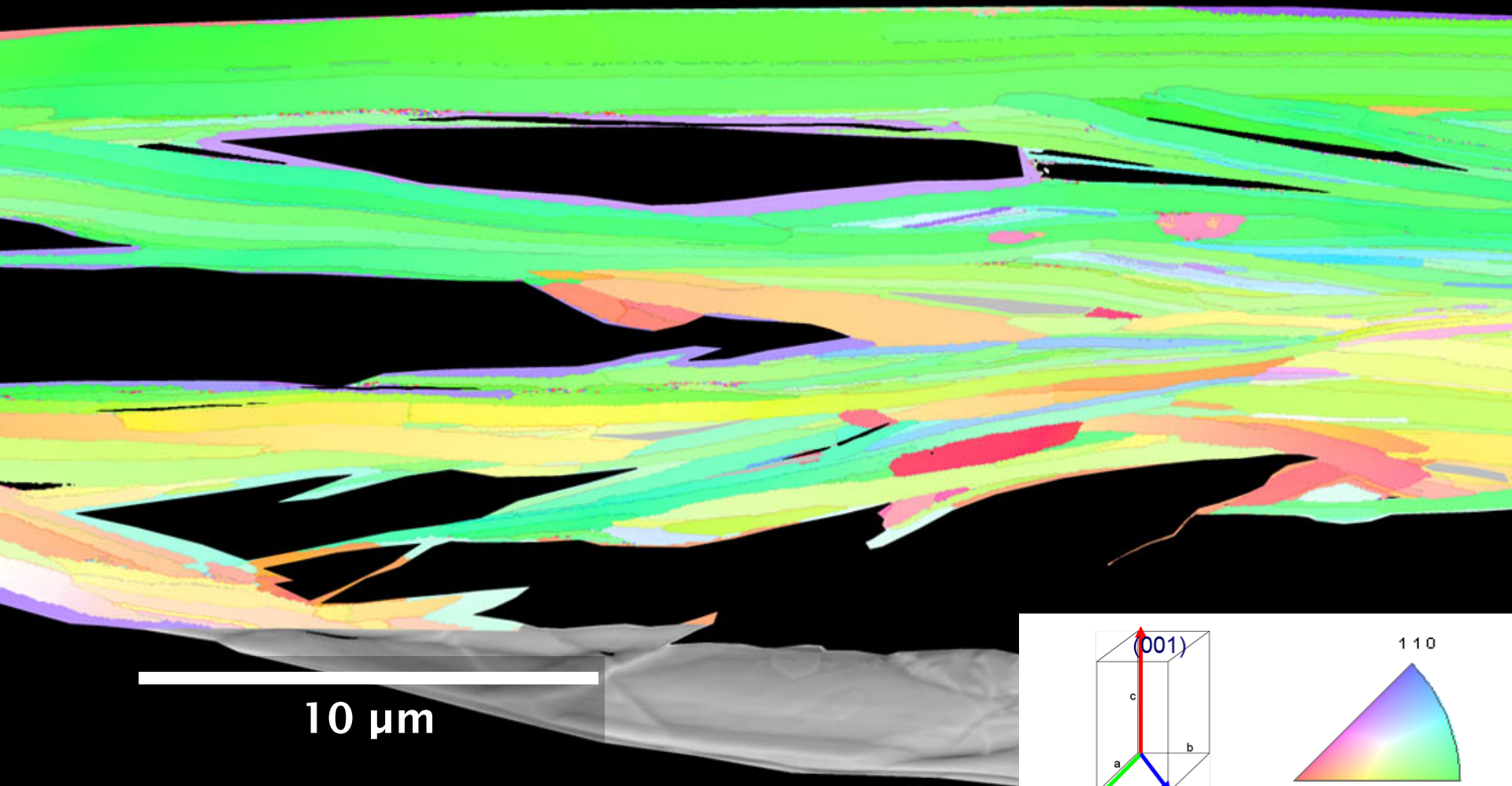




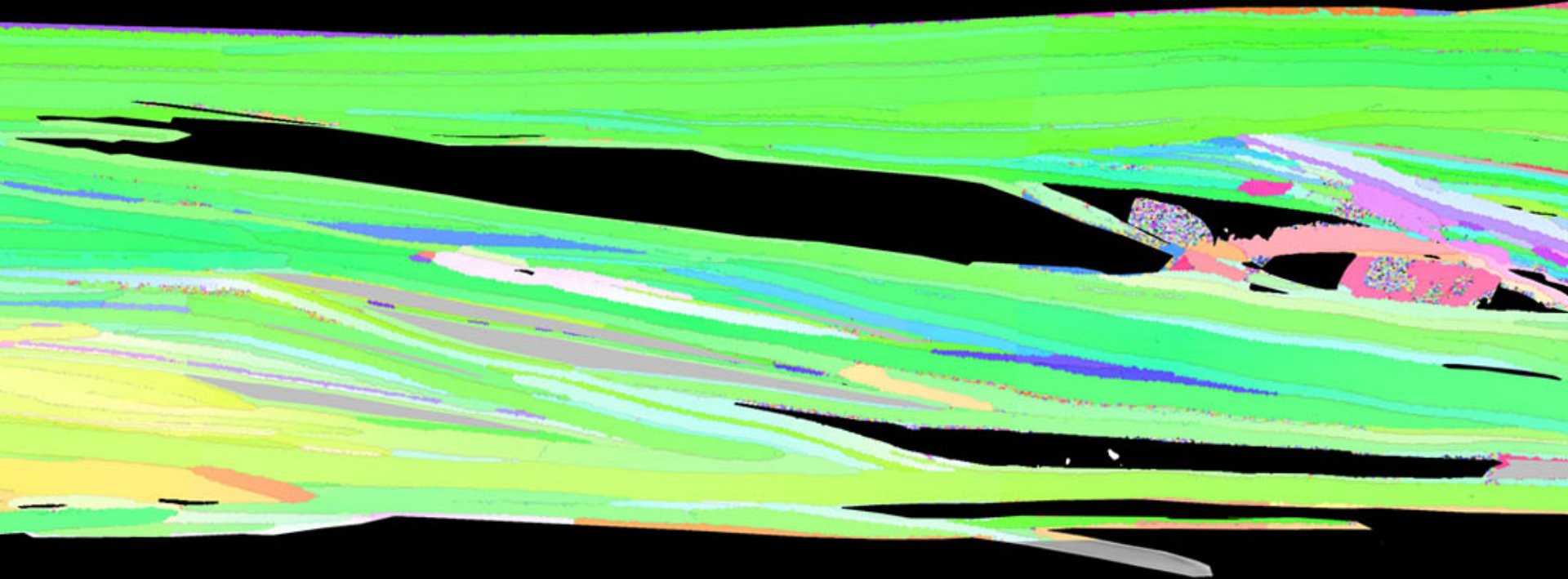
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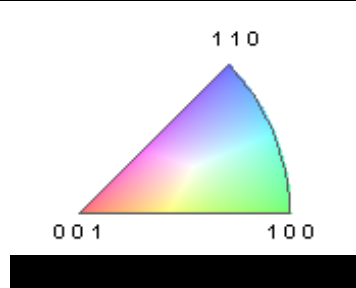
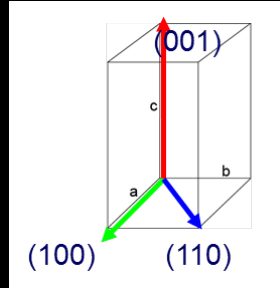


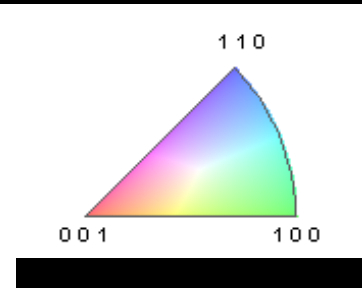
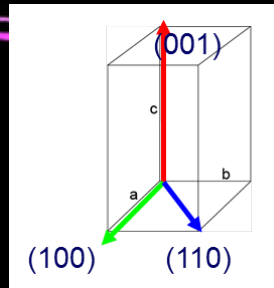
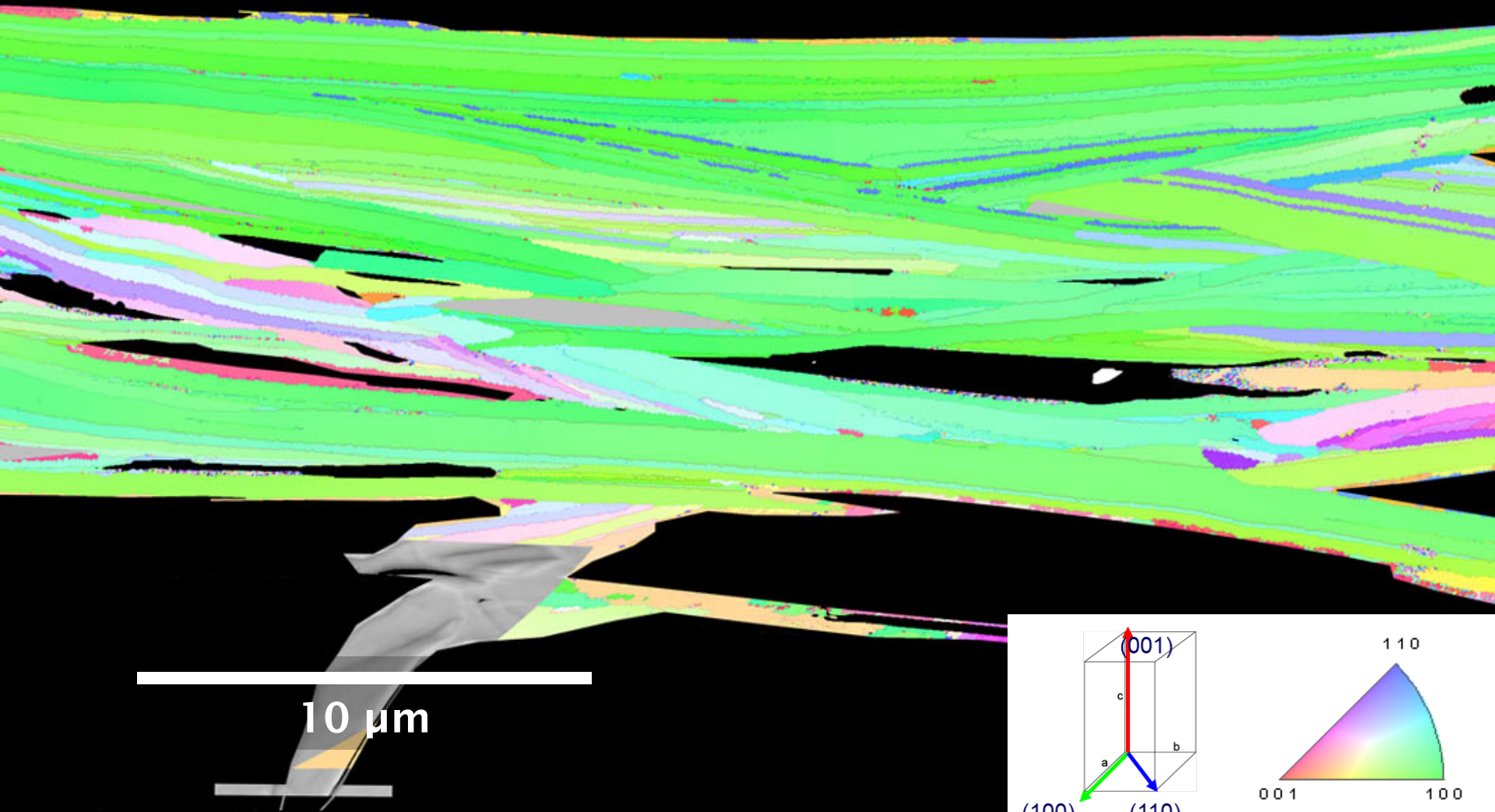




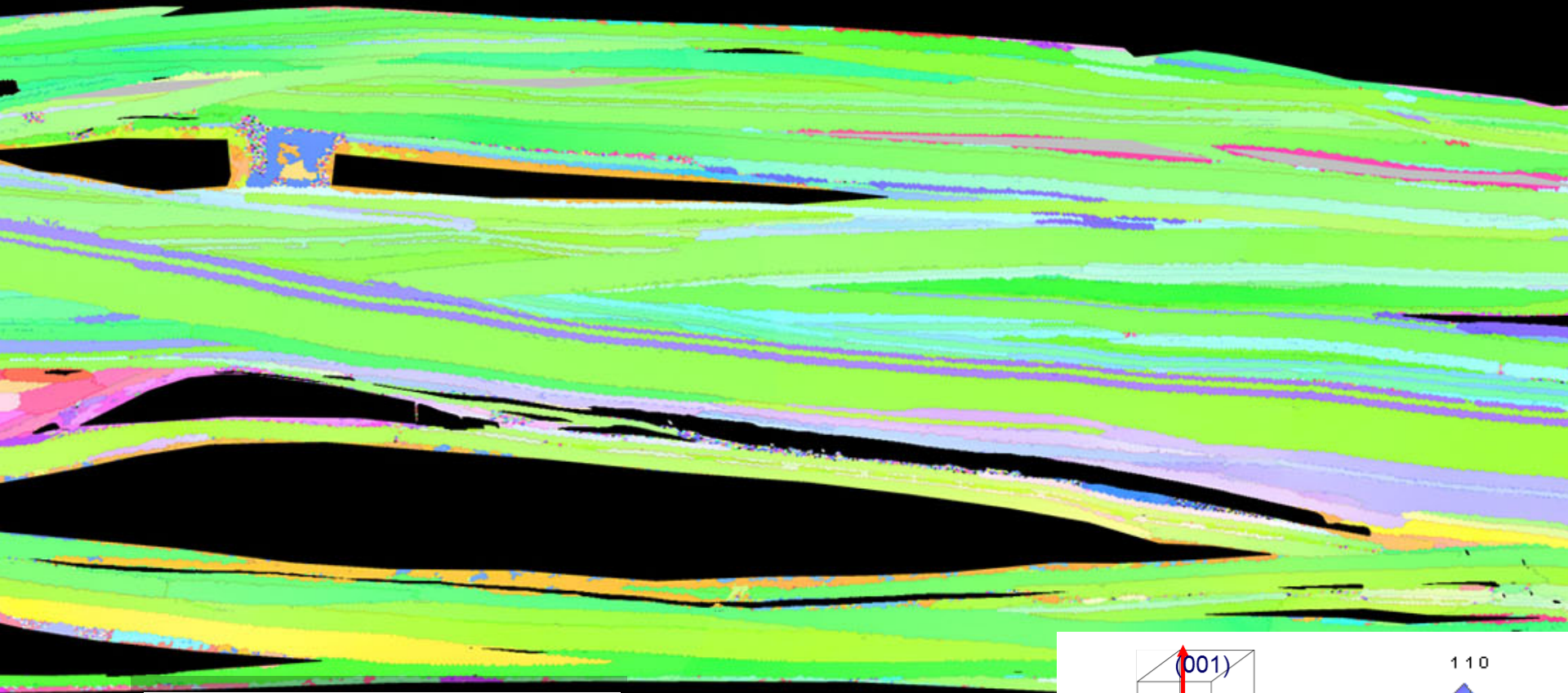


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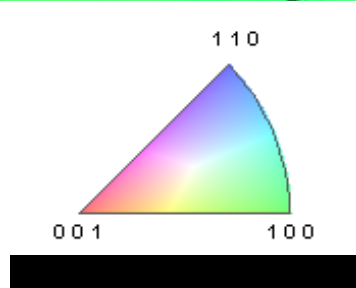
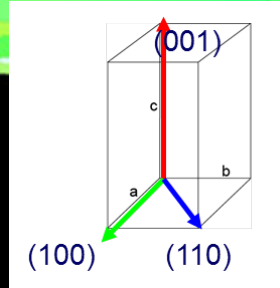


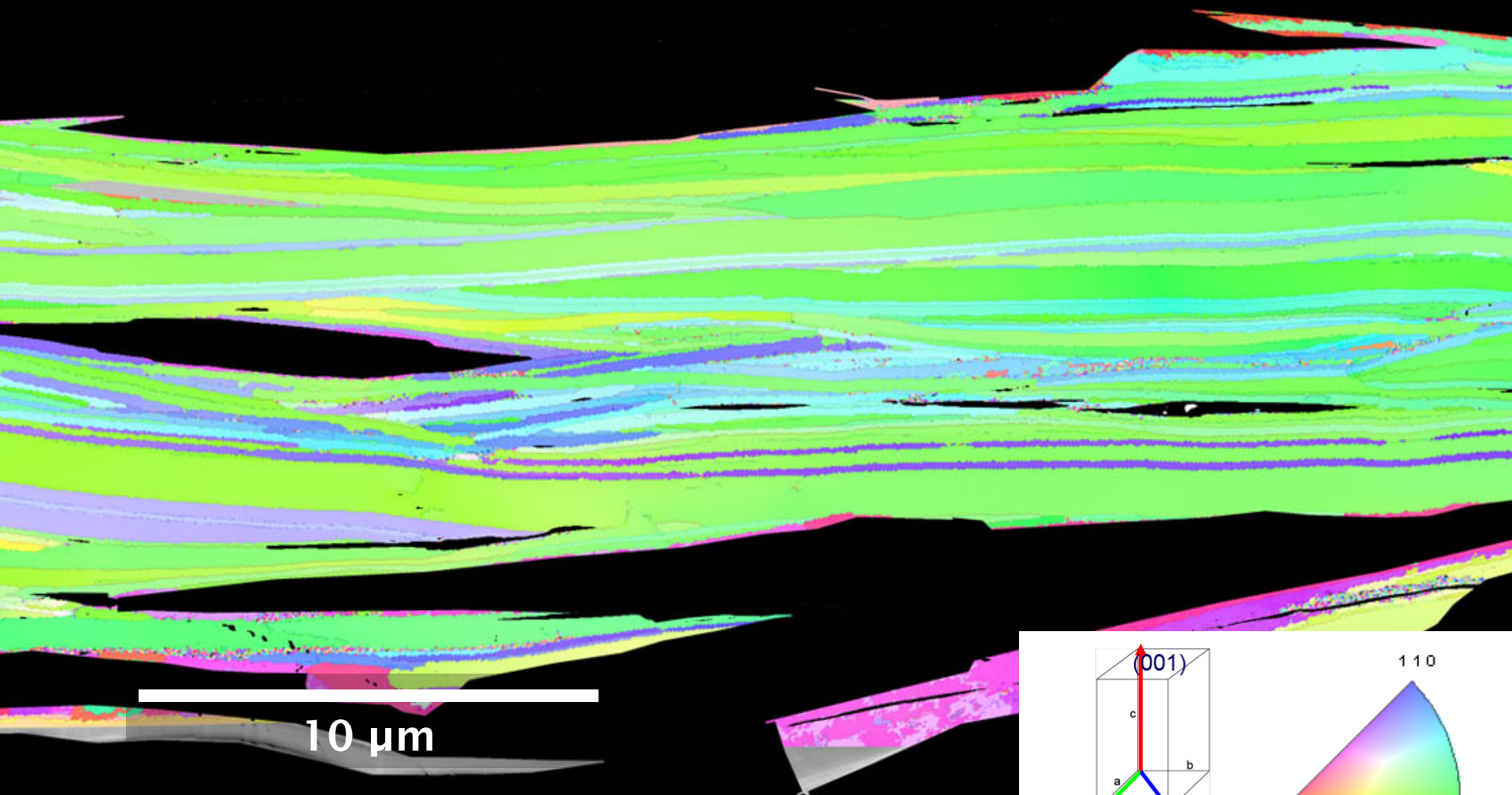




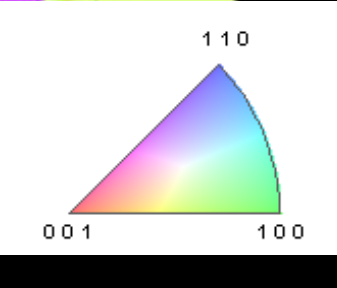
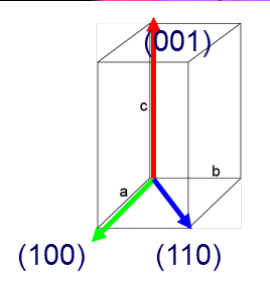


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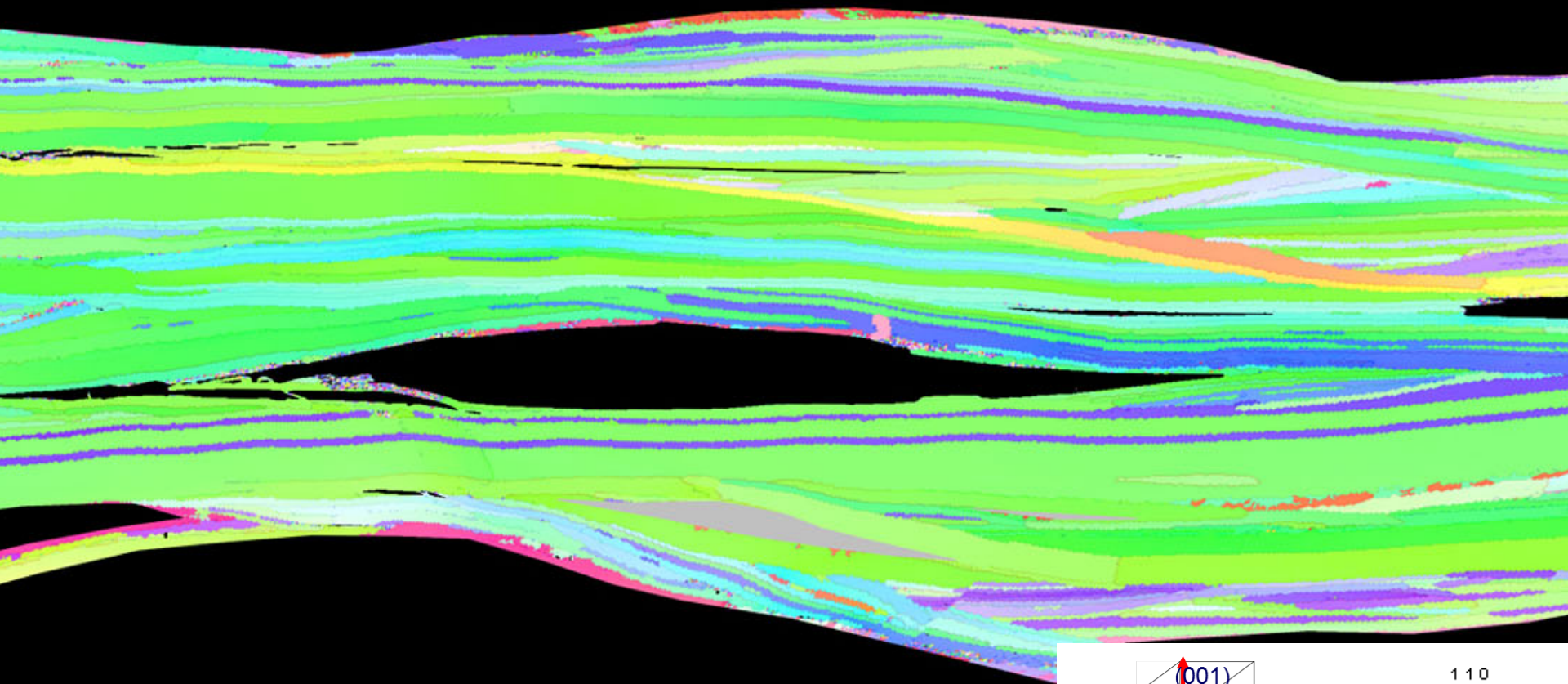




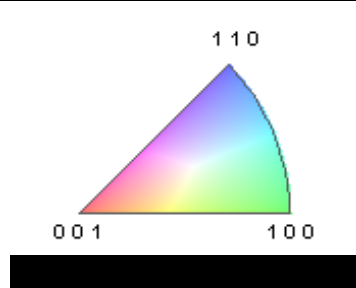
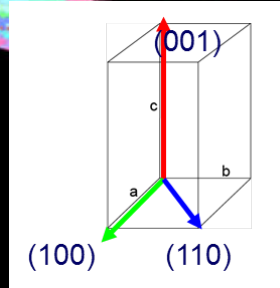
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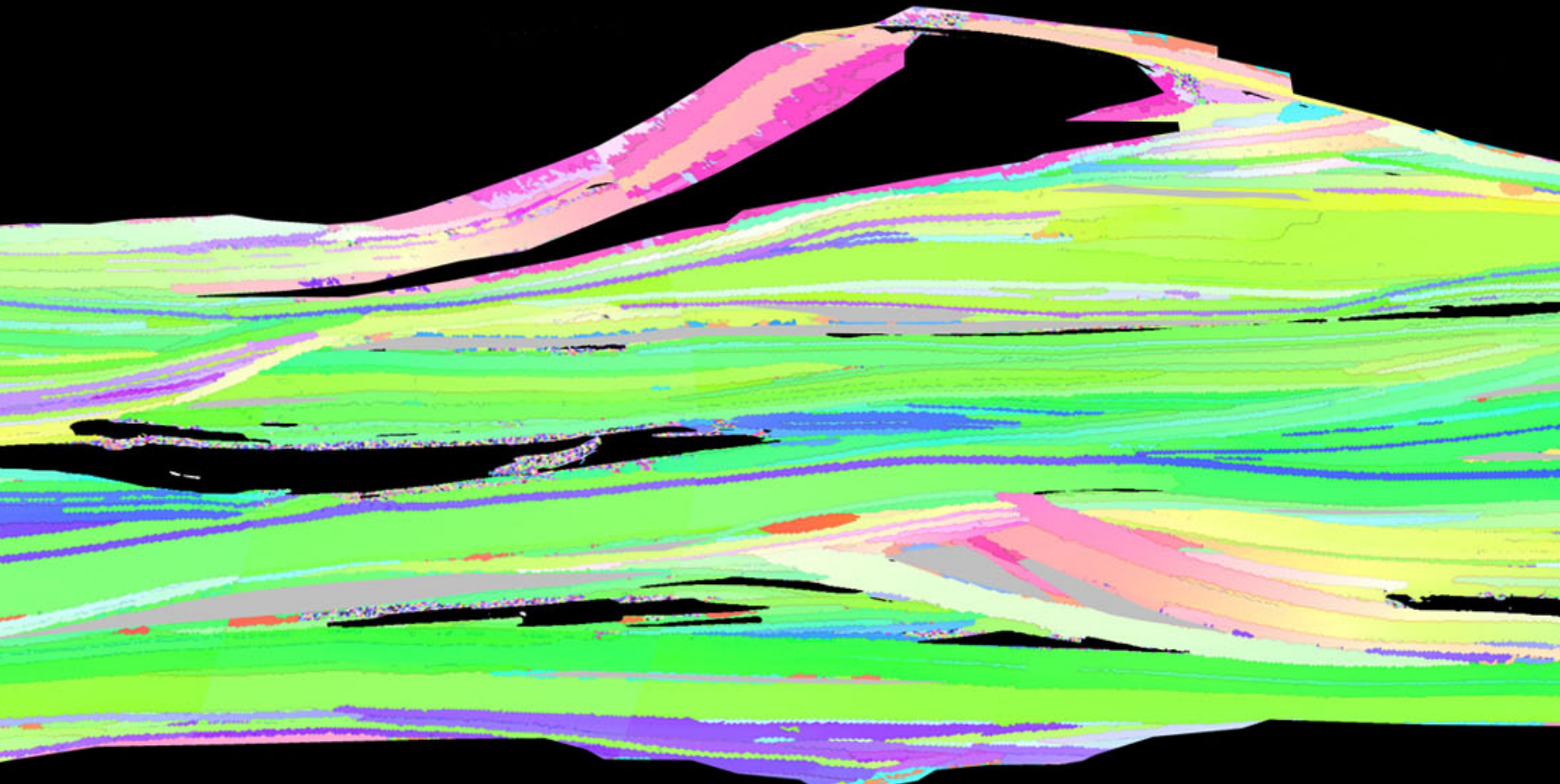




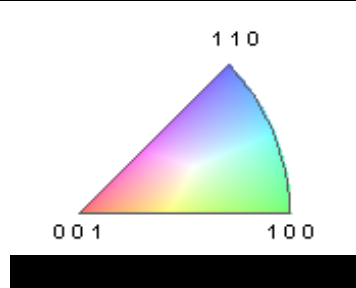
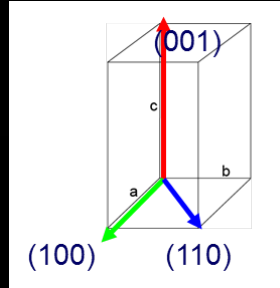
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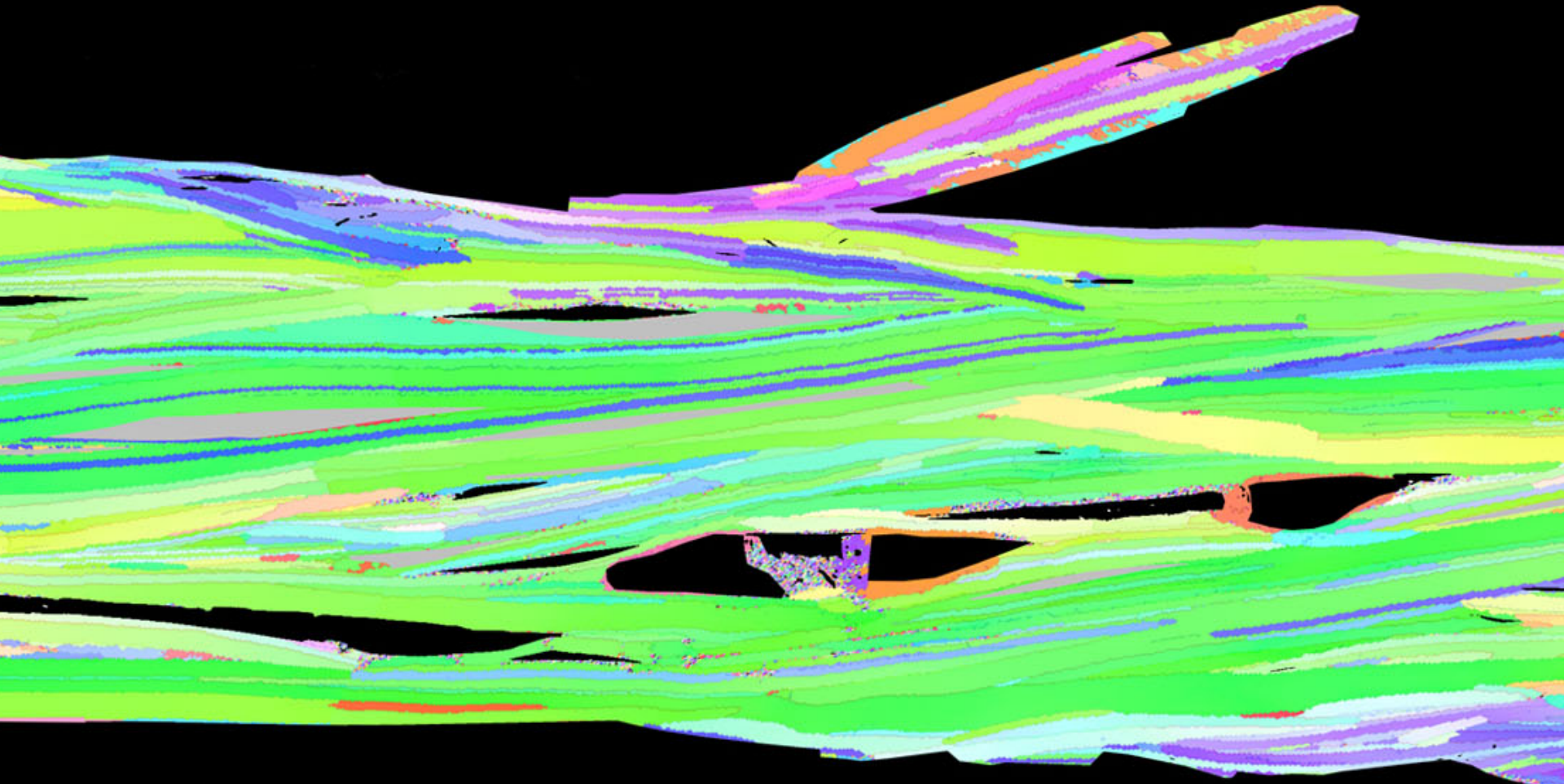




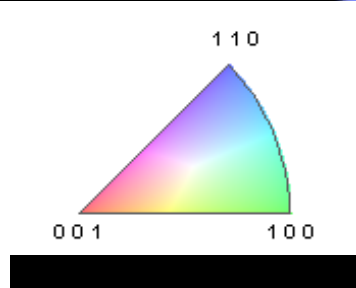
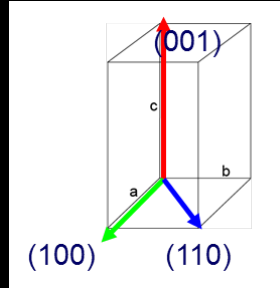


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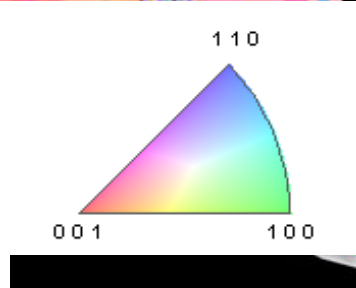
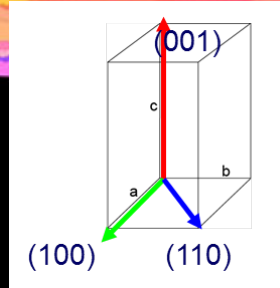
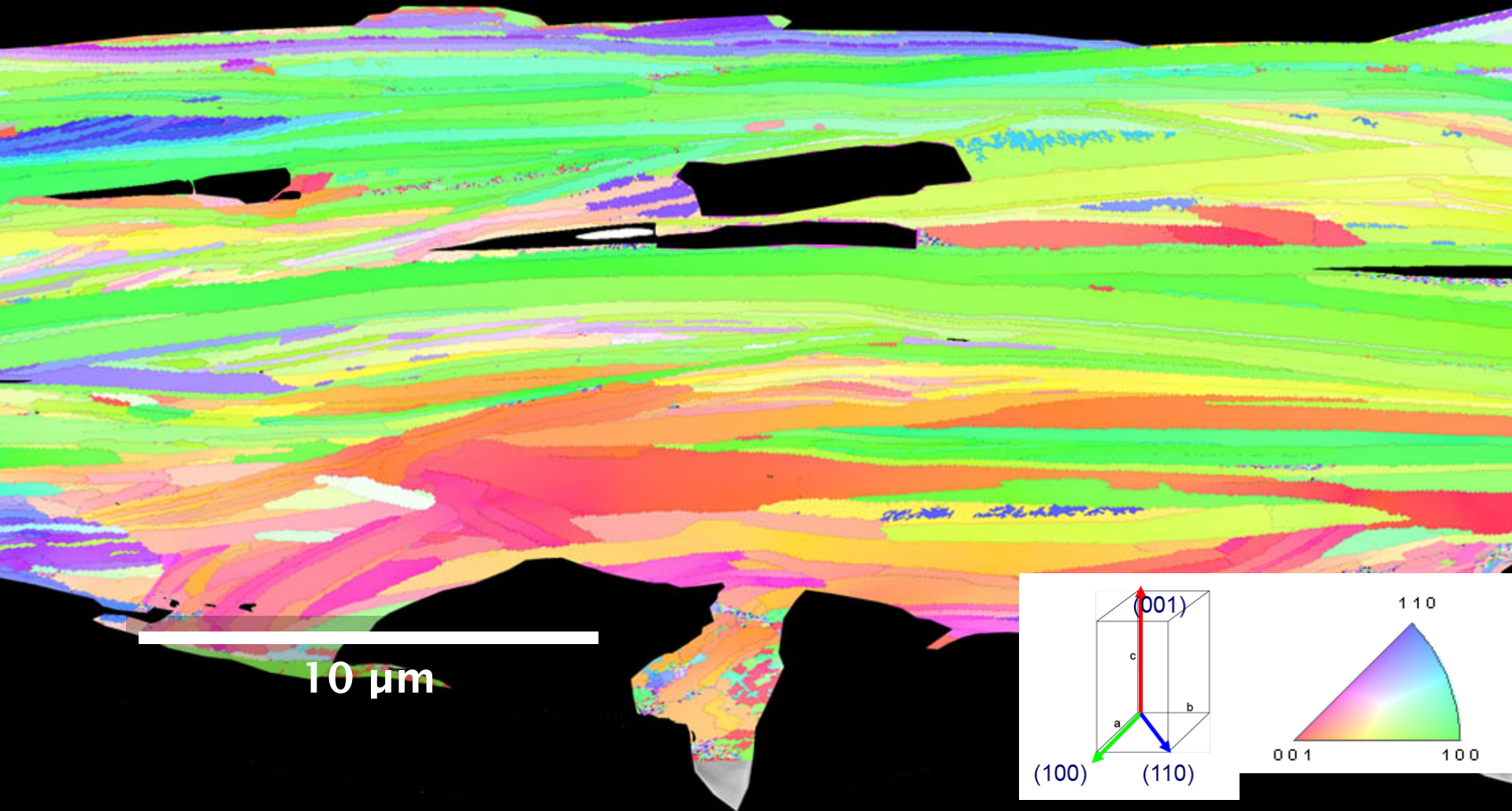




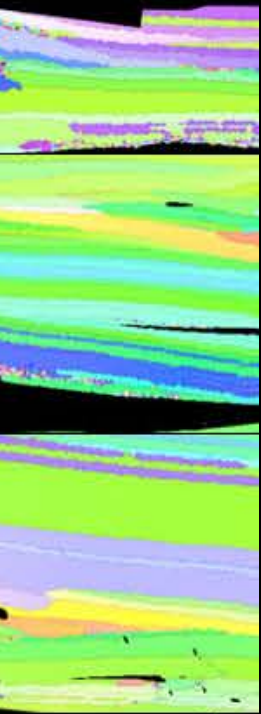
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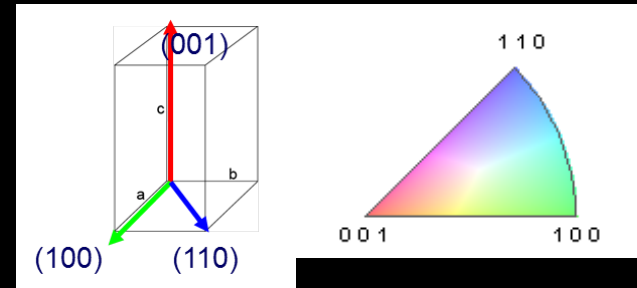




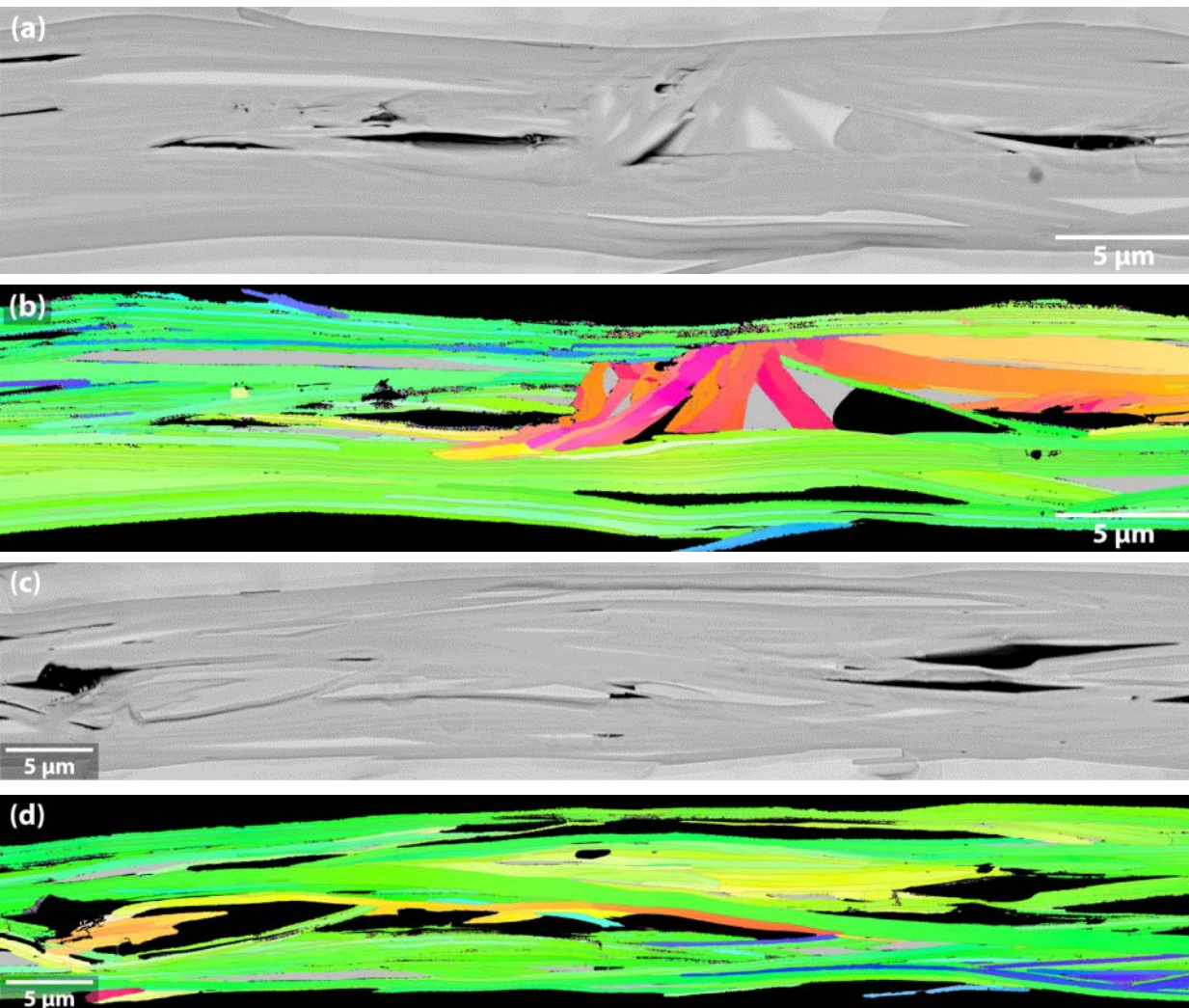




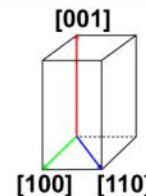
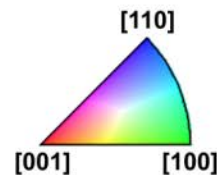
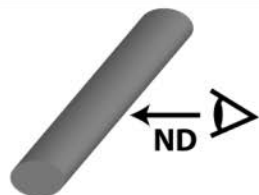
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# Typical grain structure in a Bi2212 RW



- ❖ Grain dimensions (ab vs c-axis) are more anisotropic
- ❖ Larger area of GBs//ab-plane due to the more anisotropic grain shape
- ❖ There are regions close to [001] (red), forming the colony structure



# Typical GB structure in Bi2212

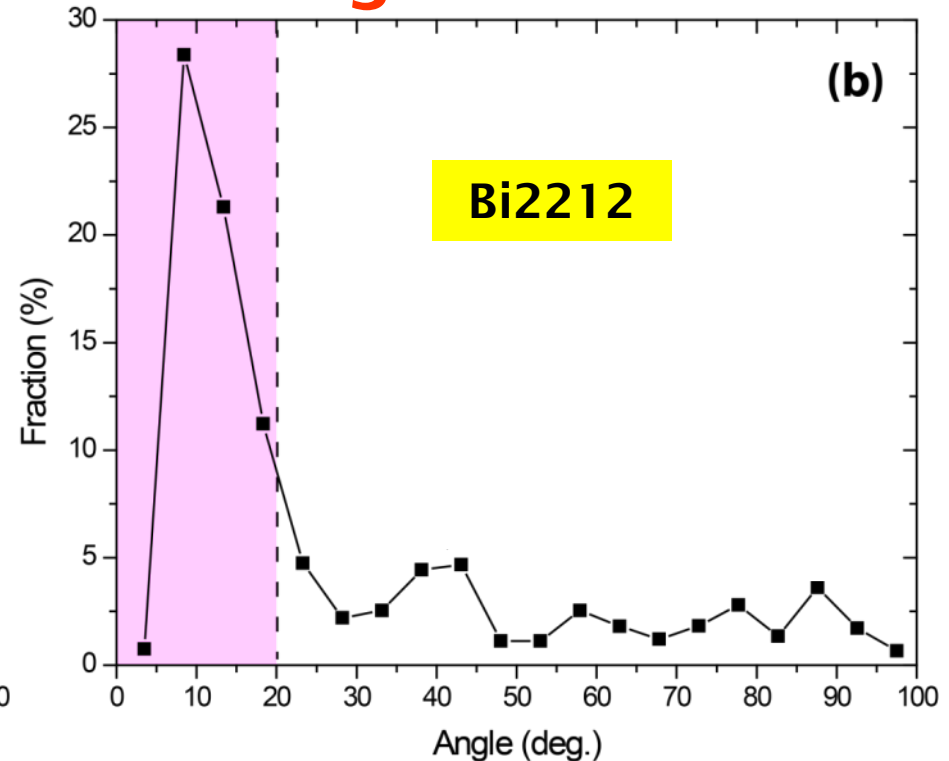
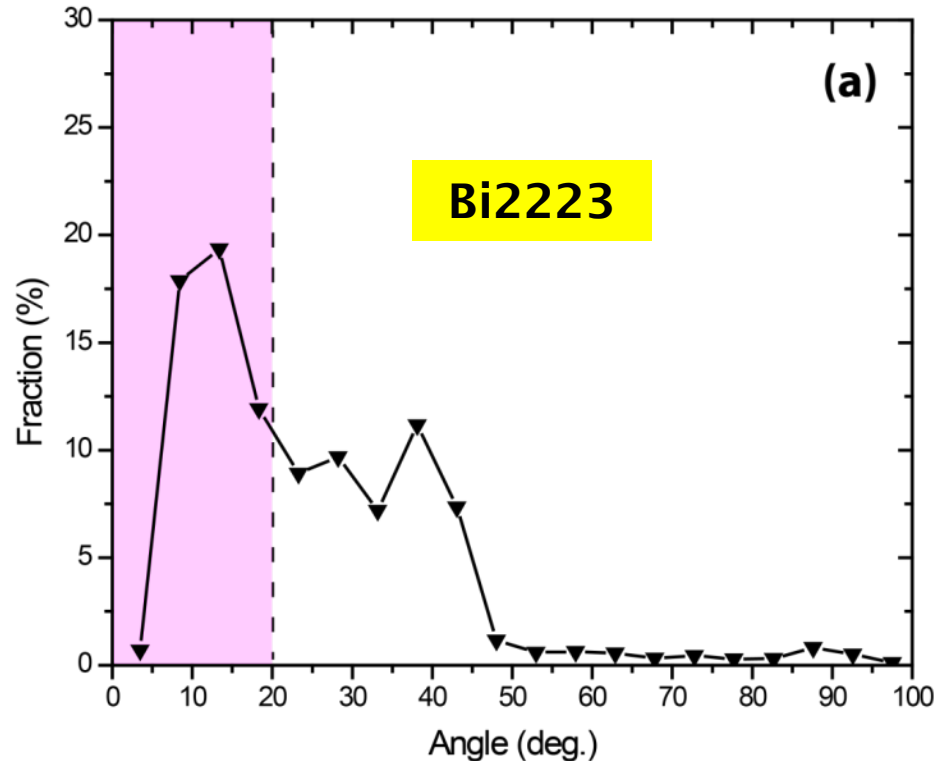


Magenta:  $<20^\circ$   
Dark Blue:  $>20^\circ$

- ❖ Most of GBs appeared here have  $<20^\circ$  misorientation
- ❖ There are more current paths that consists of just  $<20^\circ$  GBs.

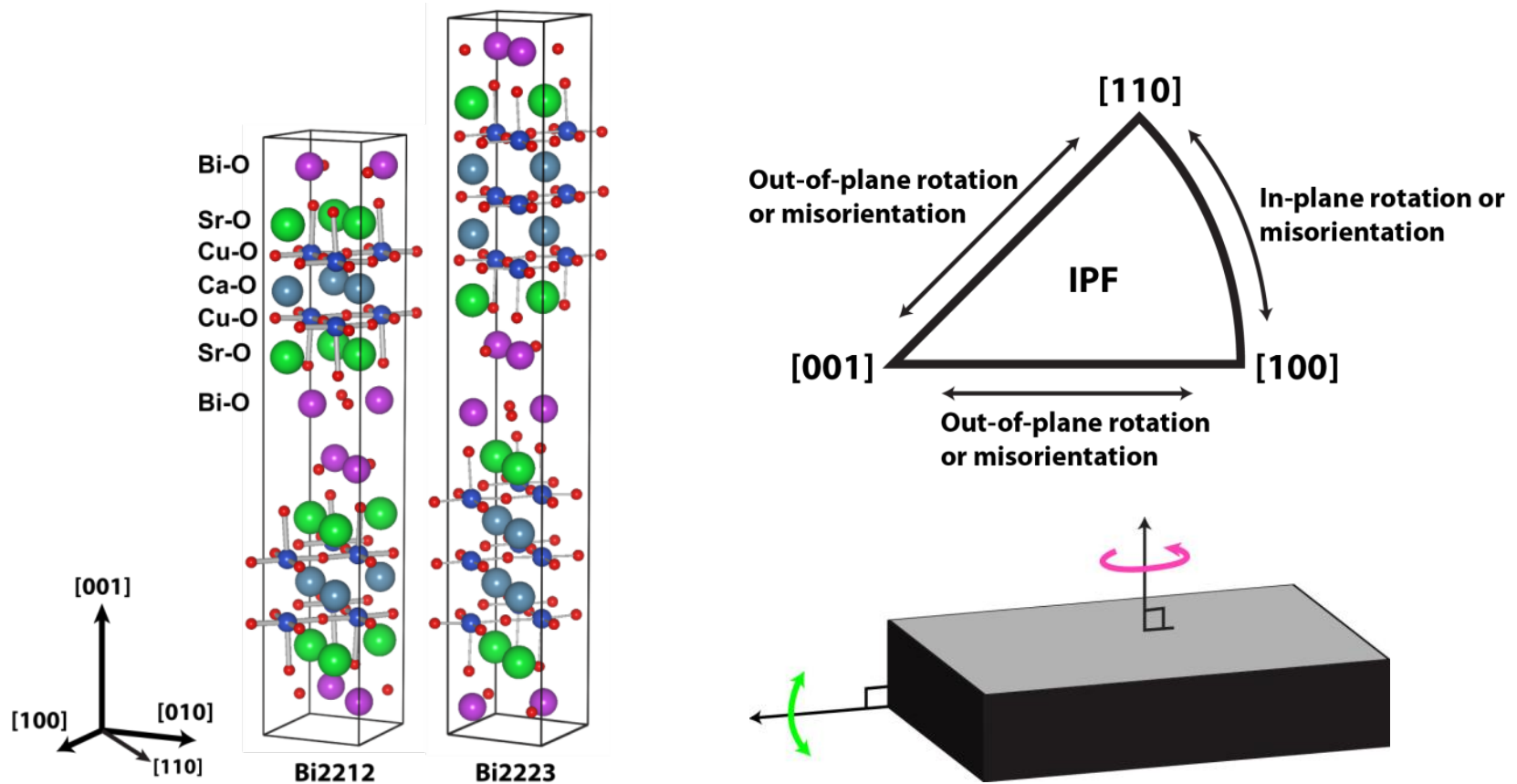


# GB fraction as a function of misorientation angle



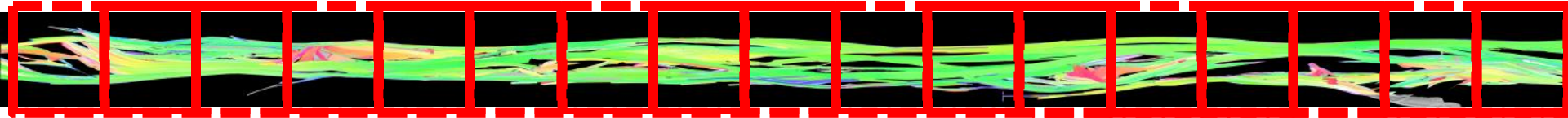
- ❖ In the Bi2223 flat filament, the GB misorientation angles are broadly distributed from  $<5^\circ$  to  $45^\circ$
- ❖ The distribution of Bi2212 misorientation angles shows a sharp peak around  $10-15^\circ$

# Anisotropic BSCCO crystal defines in-plane and out-of-plane misorientation

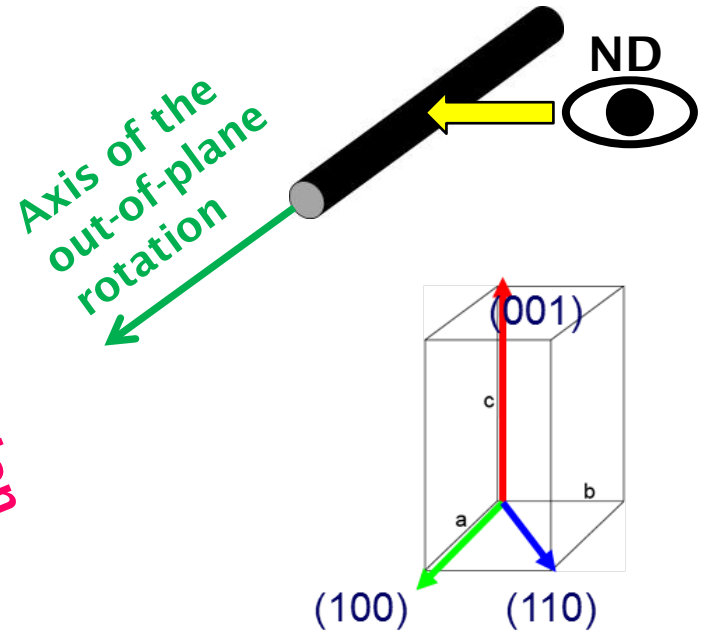
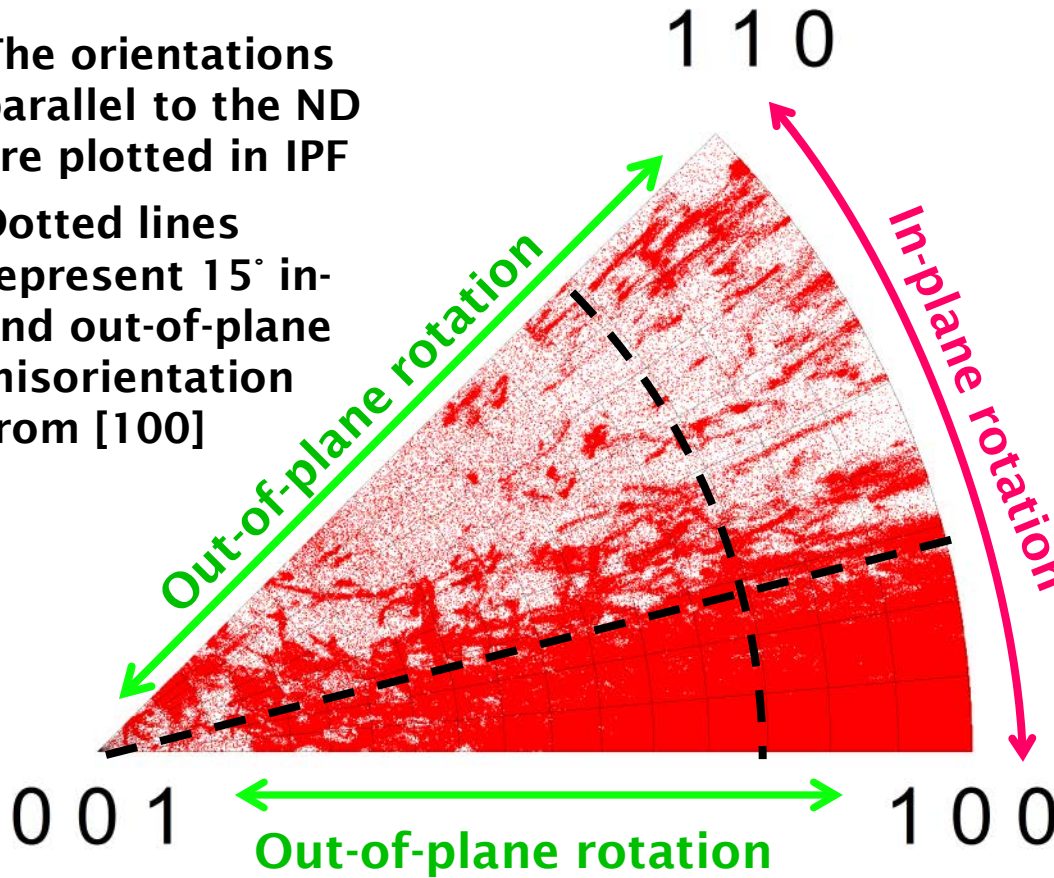


- ❖ In-plane rotation: rotation axis // c-axis
- ❖ Out-of-plane: rotation axis // ab-plane

# Bi2212 grain orientations in the filament

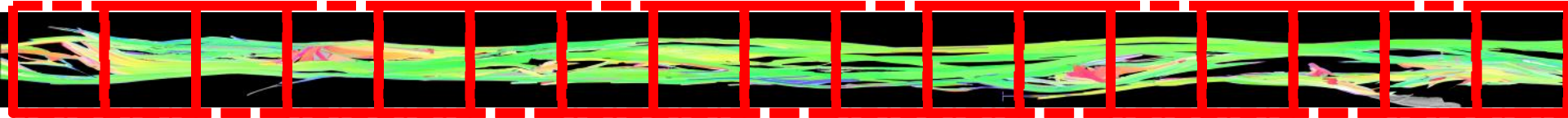


- The orientations parallel to the ND are plotted in IPF
- Dotted lines represent 15° in- and out-of-plane misorientation from [100]

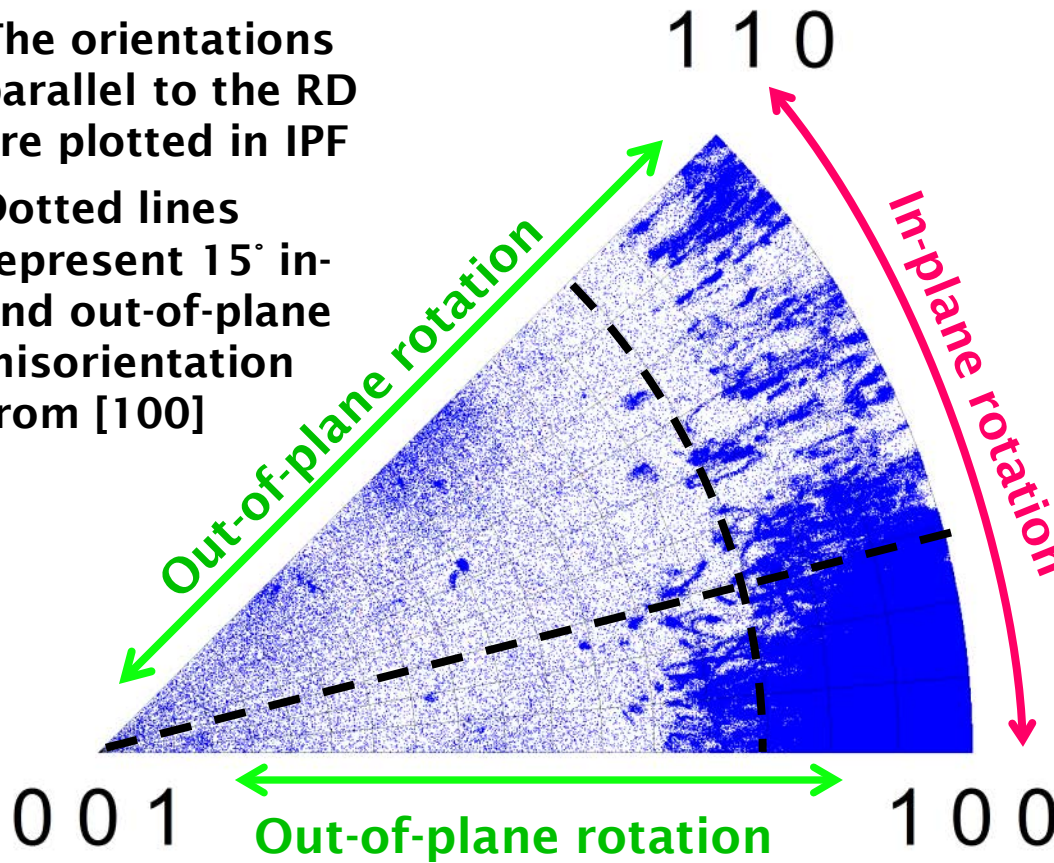




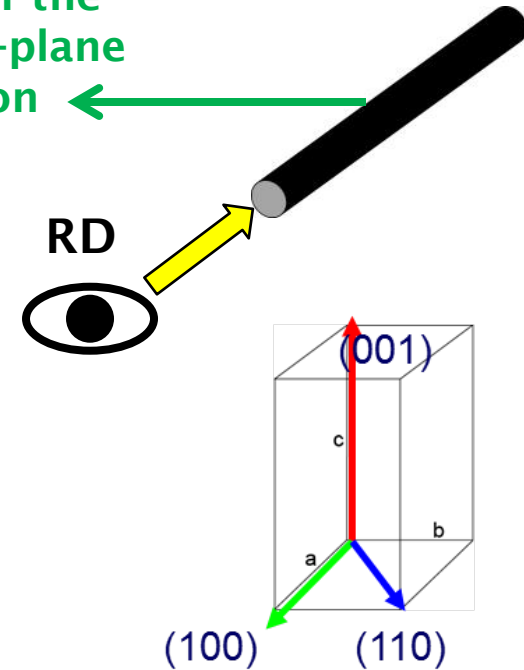
# Bi2212 grain orientations in the filament



- The orientations parallel to the RD are plotted in IPF
- Dotted lines represent 15° in- and out-of-plane misorientation from [100]

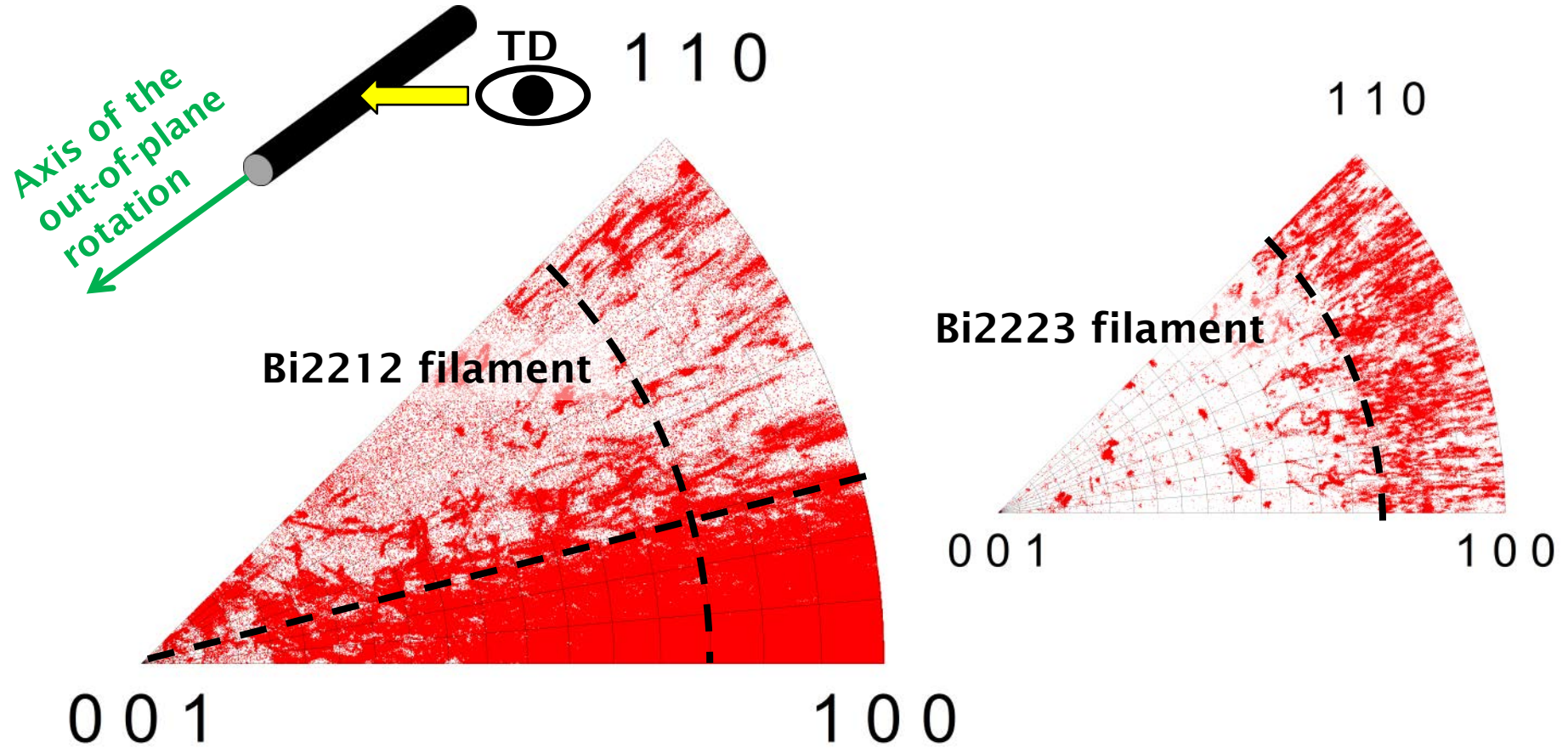


Axis of the out-of-plane rotation ←



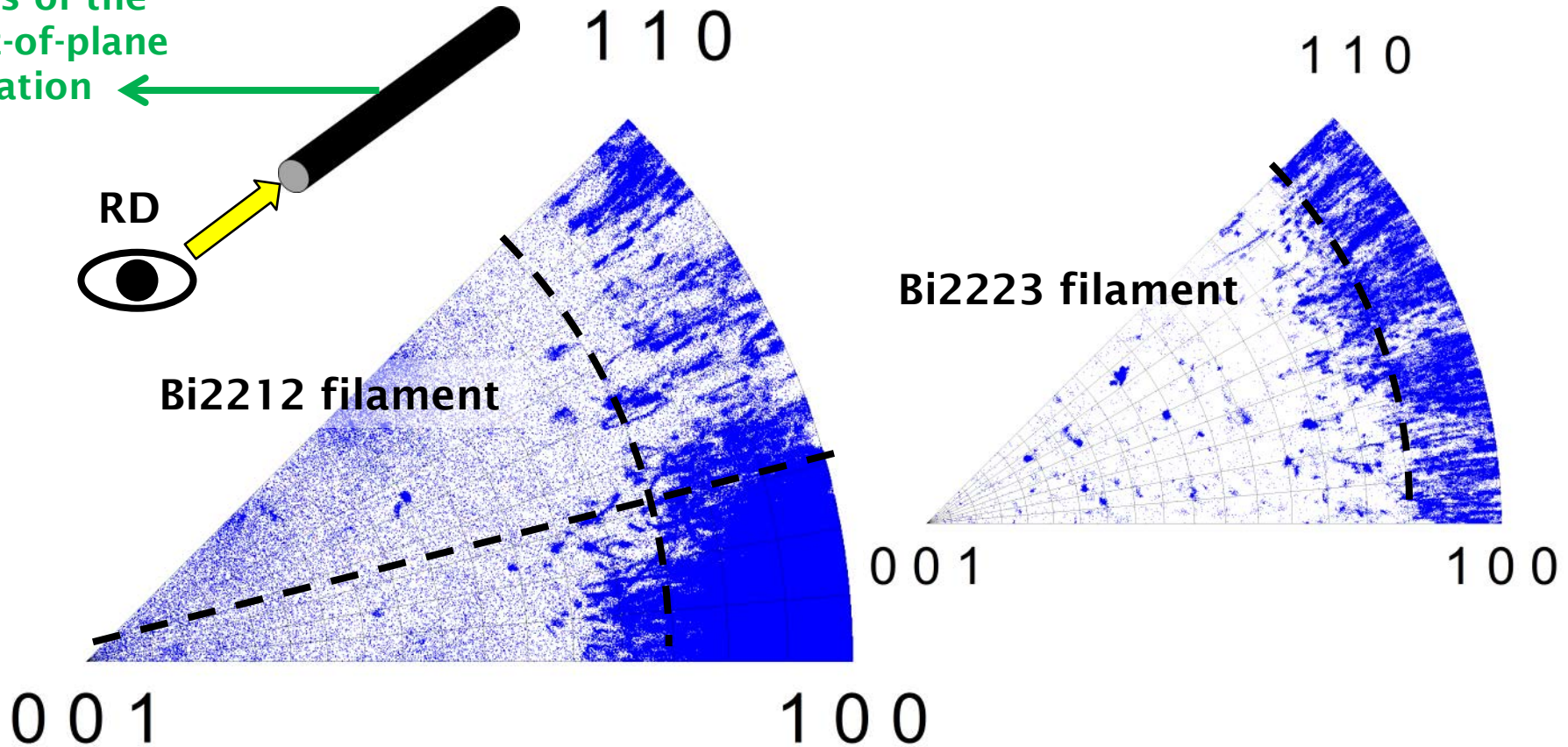
❖ Along the filament direction, both in- and out-of-plane misorientation is ~15° or less

# The Bi2212 filament has greater out-of-plane misorientation along the radial direction



# The Bi2212 has fewer in-plane misorientation

Axis of the out-of-plane rotation ←



- ❖ The in-plane misorientation in Bi2212 is almost  $\sim \pm 15^\circ$  or less
- ❖ Meanwhile, almost random in-plane orientation in Bi2223



# Conclusion

- ❖ Two BSCCO sibling materials require two different architectures for high  $J_c$  wires
  - ❖ Bi2223 needs high uniaxial texture
  - ❖ Bi2212 does not need macroscopic texture
- ❖ The Bi2212 RWs show no  $J_c(H)$  hysteresis
  - ❖ Strong indication that the Bi2212 grains are strongly coupled
  - ❖ There must be HAGBs, but they don't dominate transport  $J_c$
- ❖ Bi2212 has the unique grain structure
  - ❖ There is a huge amount of local texture, although prior deformation (wire drawing) can play no role in the grain growth
  - ❖ The out-of-plane misorientation along the filament direction is  $\sim 15^\circ$
  - ❖ Surprisingly in-plane misorientation is  $\sim 15^\circ$  too

