



EUCAS 2015
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Lyon Convention Centre

Yokohama Project

(240m, 66kV, 200MVA HTS cable)

Special Session (2A-LS-01.3)
Large Scale – Industries and utilities

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1. Backgrounds

2. Demonstration Project (2007-2013)

-Japan's first live power transmission-

3. New Project (2014-2016)

-safety and reliability-

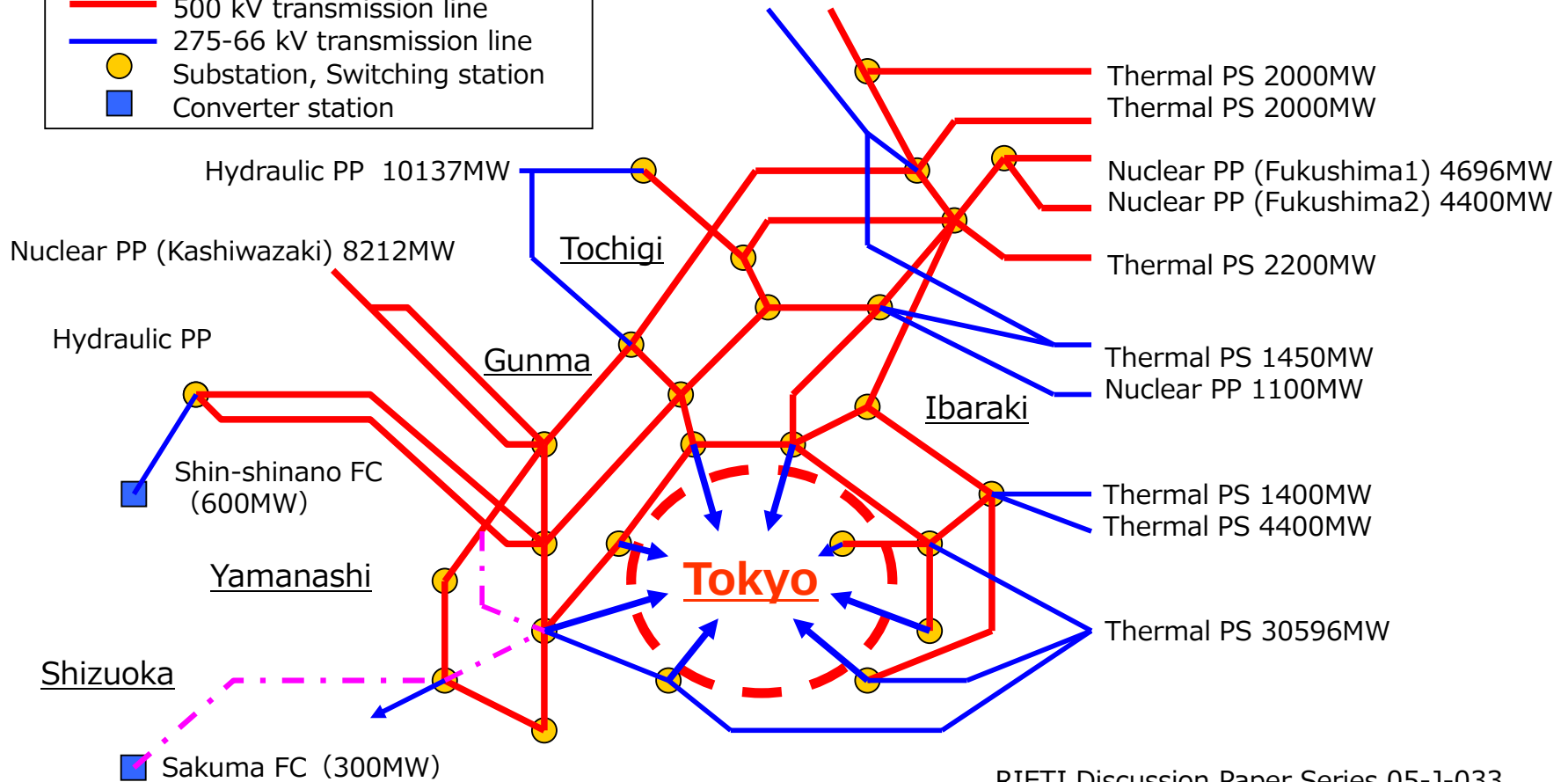
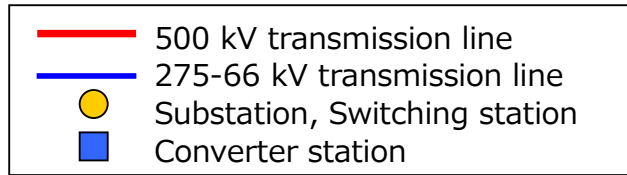
Background

Japan's Power grid and HTS cable



Power transmission grid (Japan)

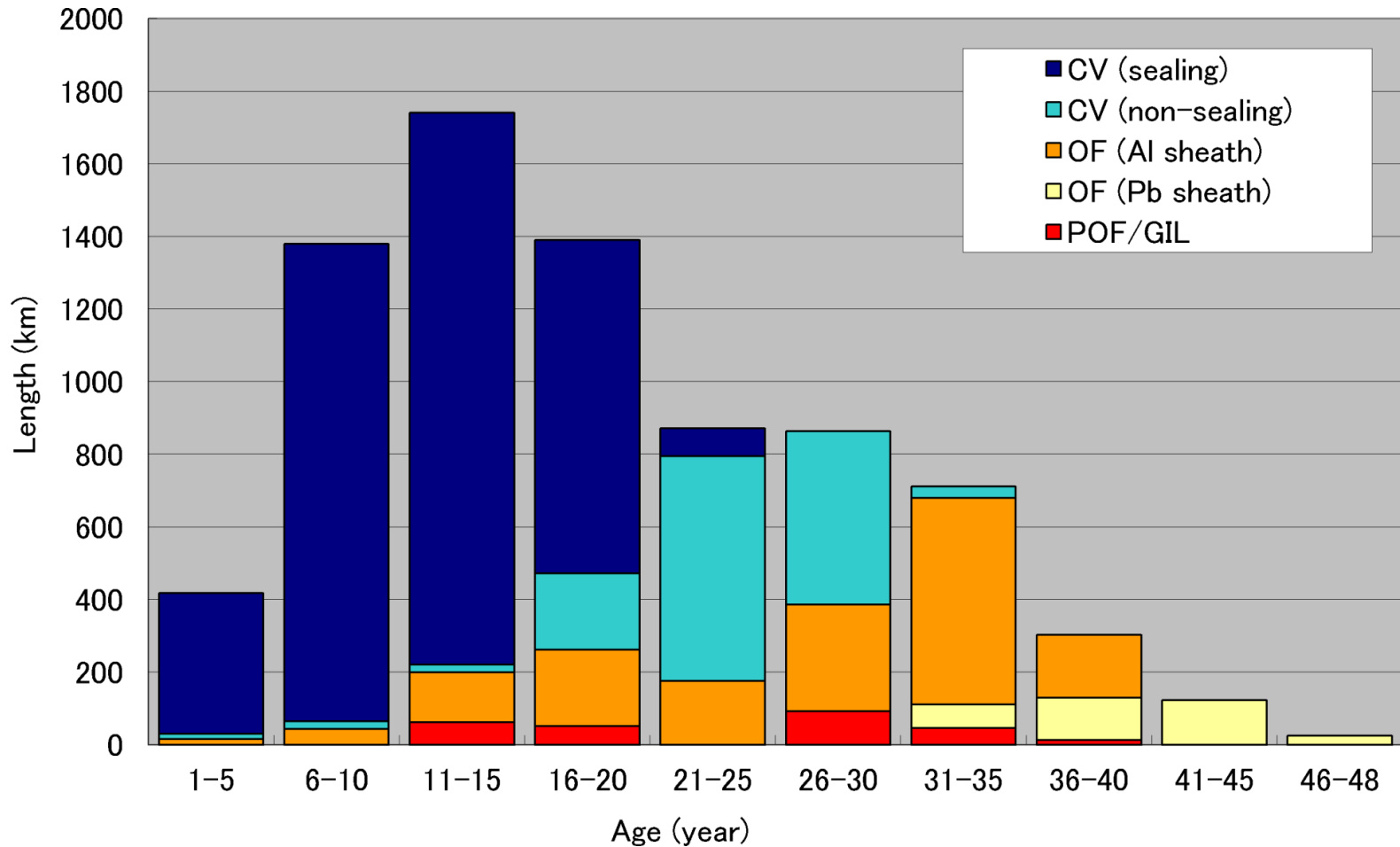
- Power stations → Orbital lines : 500 kV overhead lines
- Orbital lines → Urban area : 275~66 kV underground cables



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Power transmission grid (Japan)



- For OF cables, 20 years have passed since the installation.
- The replacement of OF cables is planned around 2020.

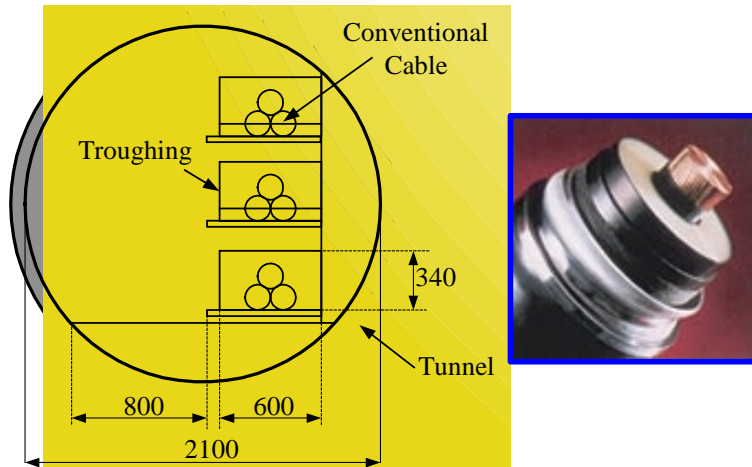


Motivation for HTS cables

Replacement of old OF cables with increasing capacity

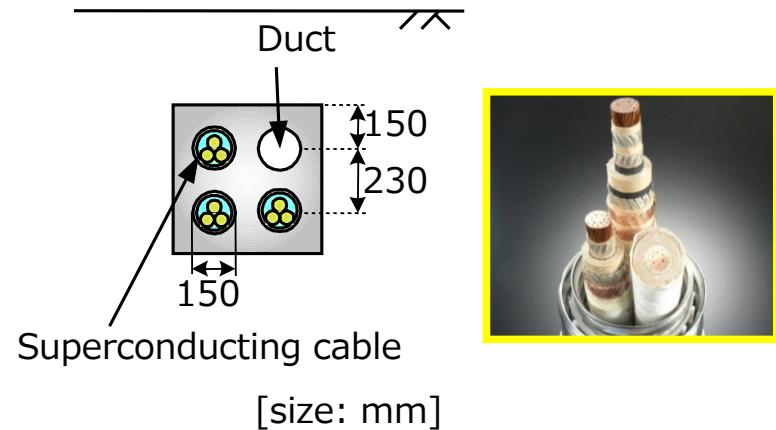
CV cables

Tunnel image
275kV, 700MVA/3cct



HTS cables

Duct installation image
66kV, 700MVA/3cct



Installed within existing conduits

Reduction of initial costs of HTS cable system

"High density" → reduction of civil engineering costs

"Low loss" → reduction of cooling system capacity



Development of HTS cables @SEI

1993

3-ph. energization
(7m, 1kA)



1995

Withstand test
(50m, 66kV)



1996-1999

30m prototype test
(66kV-1kA, 1-ph.)



2000

Long-term test of 100m
3-in-One HTS cable
(66kV-1kA, 114MVA)



2004

Over-pressure



2006

KEPCO project
(100m, 22.9kV-1.25kA)



2006

ALBANY project
"World's first in-grid"
(350m, 34.5kV-0.8kA)



2007-2012

Yokohama project
(250m, 66kV-3kA)



Demonstration Project

Japan's First Live Power Transmission



Outline

High temperature superconducting cable demonstration project

July 2007 ~ March 2014 (7 years)

Purpose

- To verify the **reliability and stability of HTS cable operation** in a live grid (**one year operation**)
 - System controllability for load fluctuation
 - Monitoring and alarming system
 - Maintenance method while cable is online

Budget

3.1 B¥ (26 M\$) for 7 years

Member

NEDO (Project management)

TEPCO (Utility, Project leader)

Sumitomo Electric (Cable manufacturer)

Mayekawa Co. (Cooling system manufacturer)



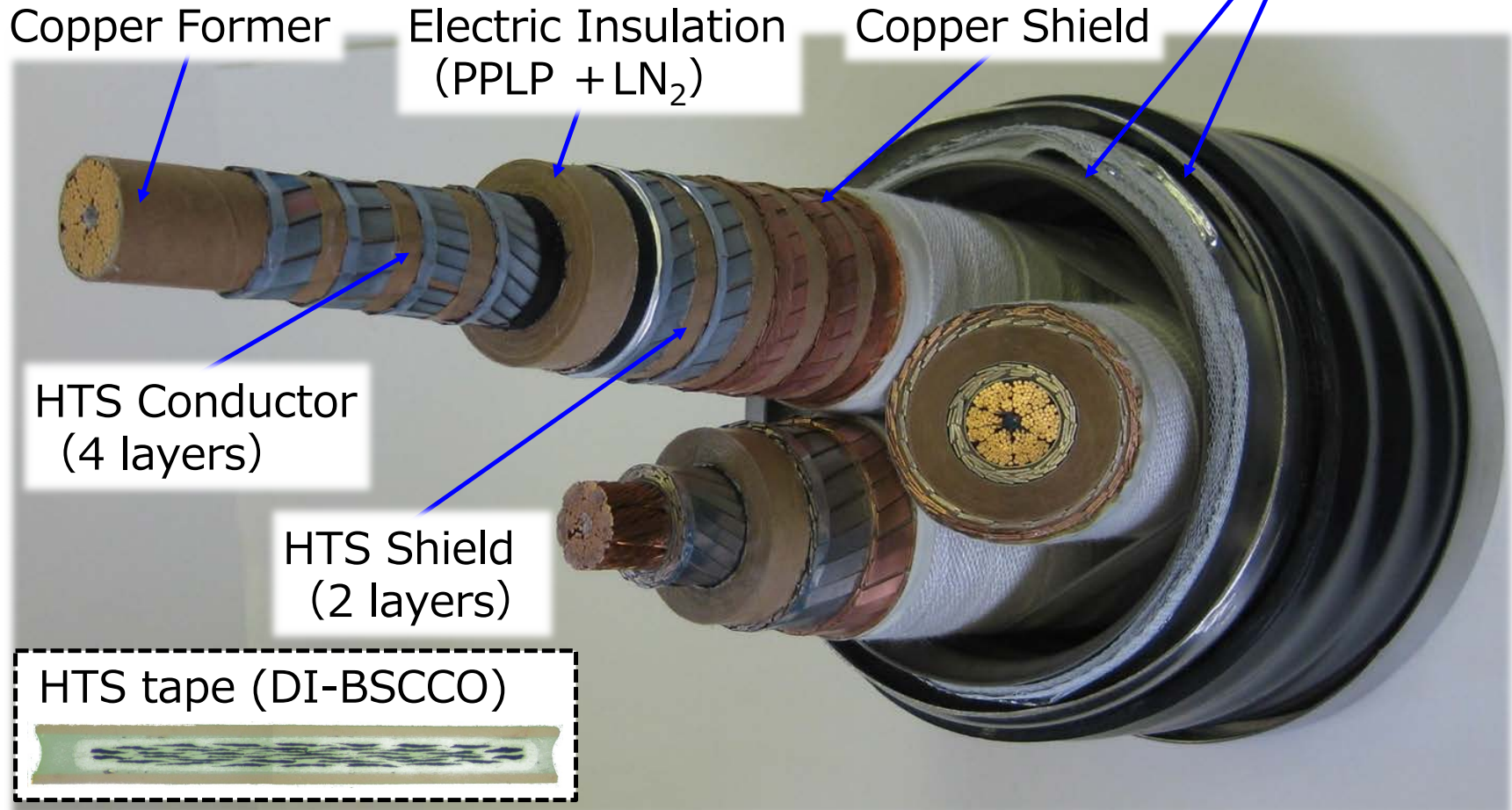


Cable structure

3-in-One Type HTS Cable

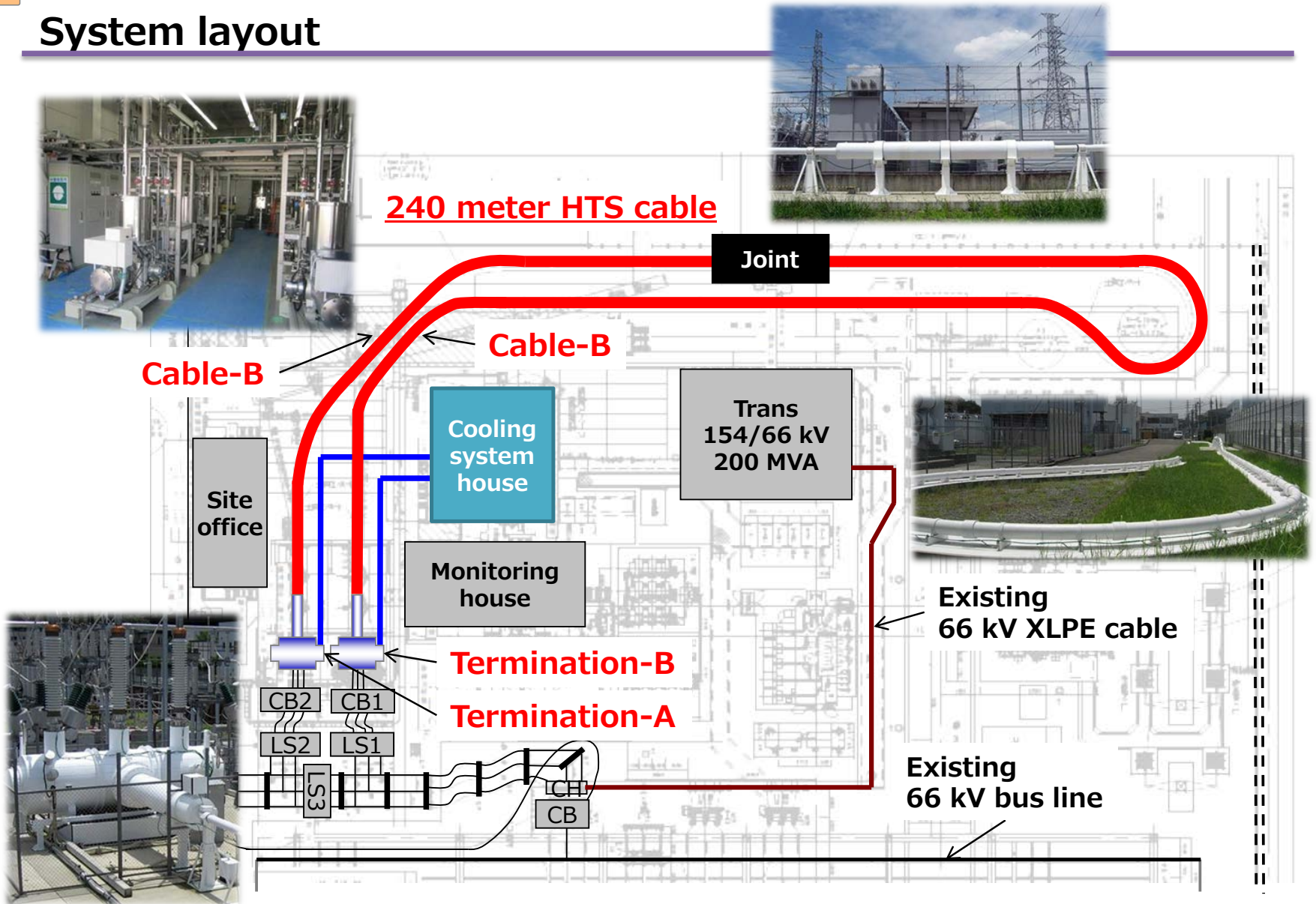
Three cores are housed in one cryostat

Stainless Steel
Double Corrugated Cryostat





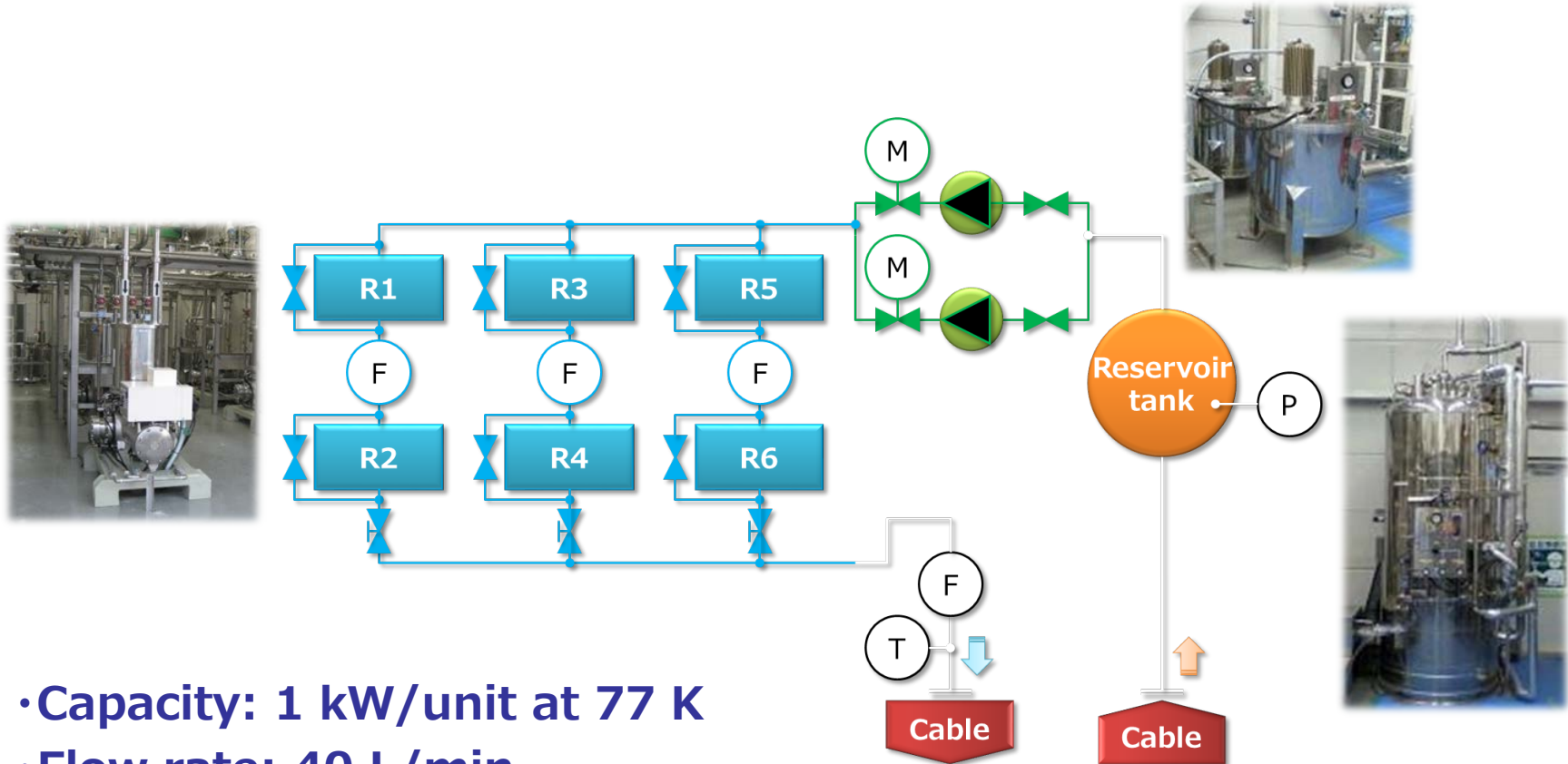
System layout





Cooling system

6 refrigerators and 2 circulation pumps for redundancy



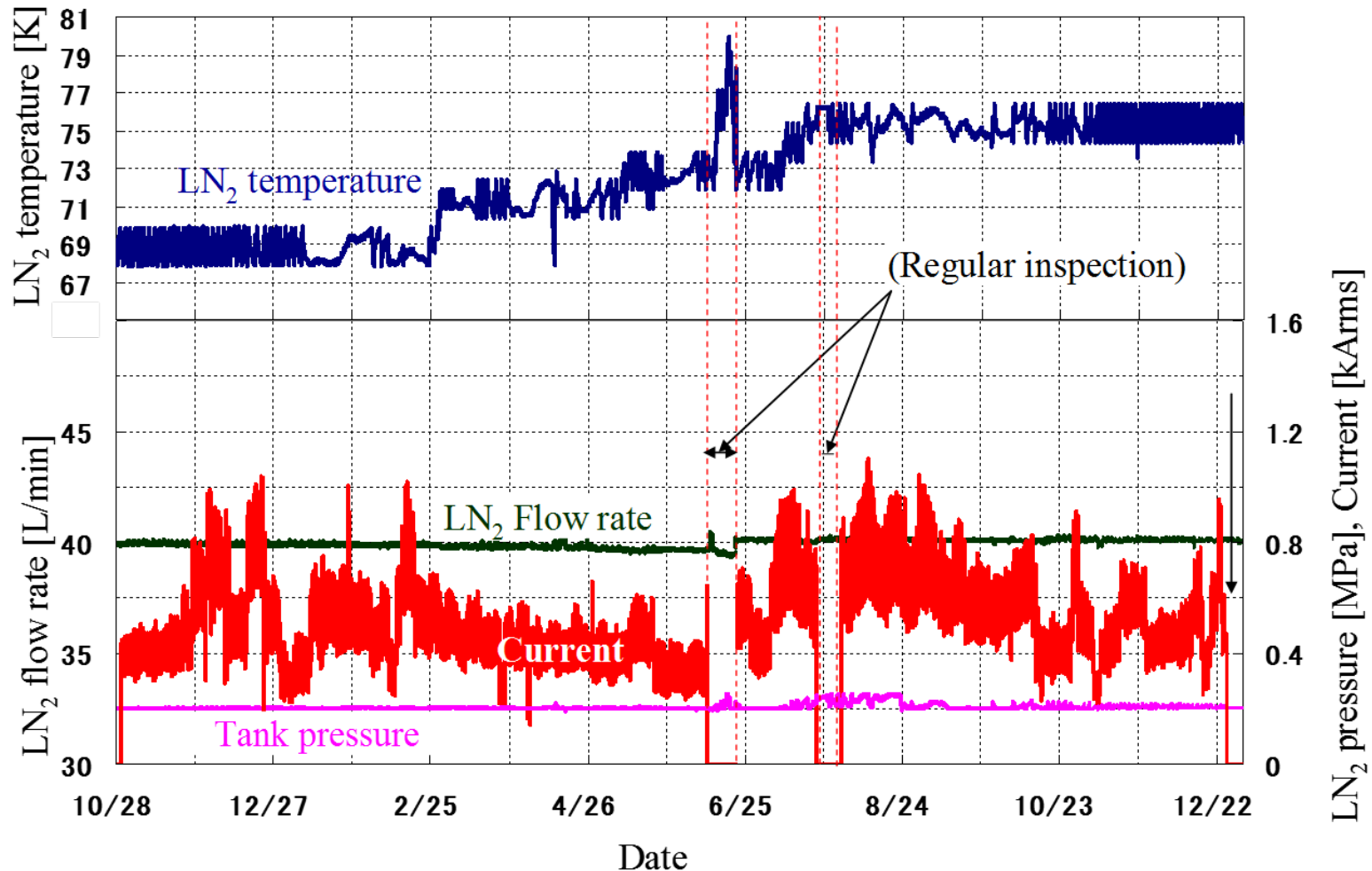
- Capacity: 1 kW/unit at 77 K
- Flow rate: 40 L/min
- Pressure: 0.2~0.25 MPaG
(Internal pressure of the reservoir tank)

October 29, 2012
15:22
SW ON





In grid operation (October 2012 – December 2013)

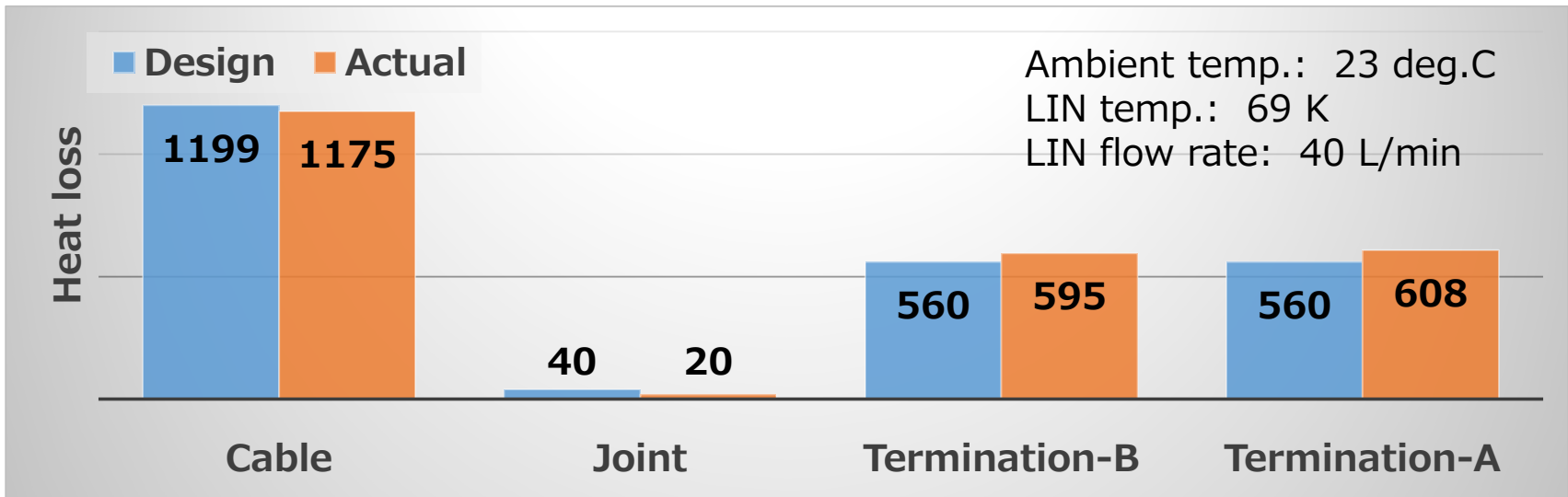


□ The cable transmitted electricity to 70,000 house holders without any unplanned interruptions or failures.



① Heat loss at no load

Heat loss from ambient is measured
and has good agreement with design (2.4 kW)



Cable

Straight section: 3 W/m

Bending section: 10 W/m

→increase by side force

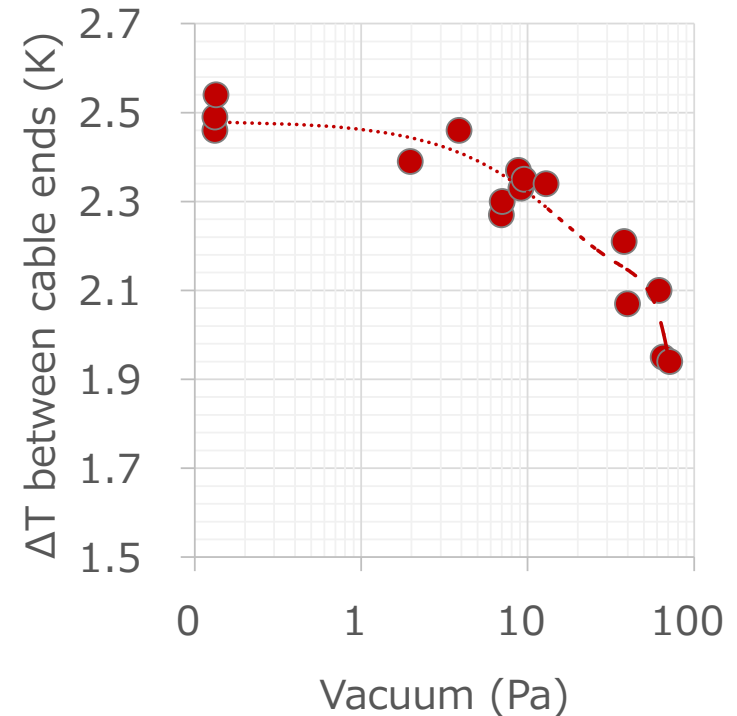
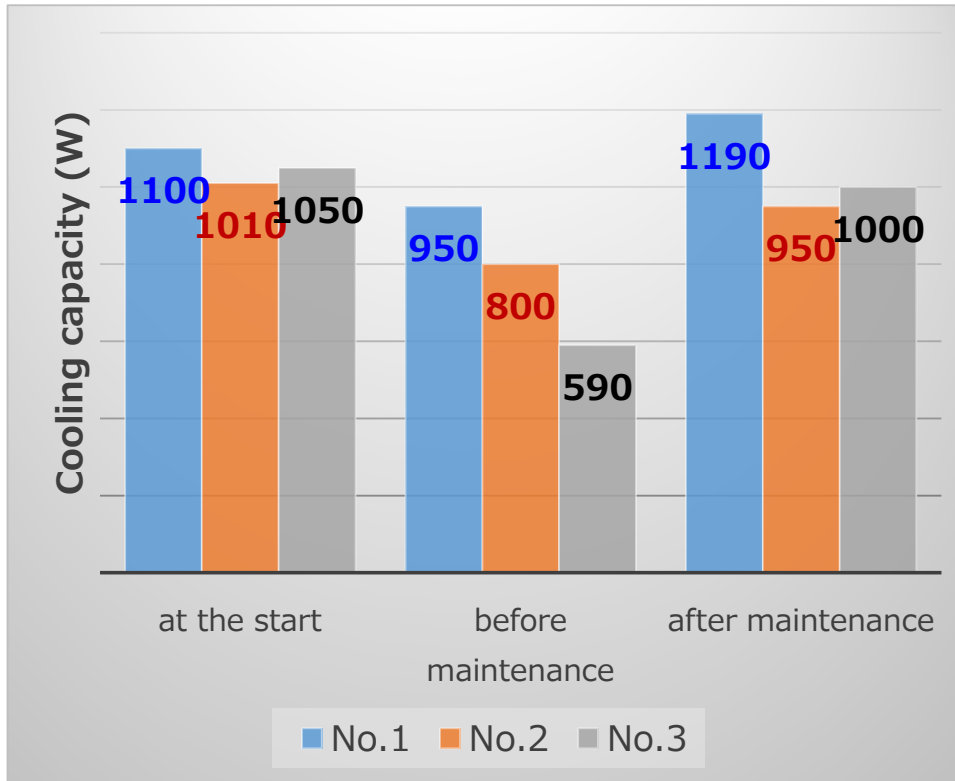


□ Heat loss reduction is essential for real product



② Performance of refrigerator

Cooling capacity degraded during in-grid operation



- Evacuating vacuum vessel: 30~100 W/unit improving
- Factory's maintenance: 150~400 W/unit improving
- The improvement maintenance interval is essential



③ Performance of cooling system

$$\text{System COP} = [\text{cooling power}] / [\text{power consumption}]$$
$$= 0.042$$

Cooling power	2.53 kW
Power consumption	60.32 kW
(Refrigerator)	55.38 kW
(LIN pump)	0.28 kW
(Cooling water)	4.66 kW


❑ For bringing HTS profit into commercial use, system COP must reach to 0.1 or more

- Improve refrigerator efficiency
- Reduce number of valves and piping



Remaining issues

Items	Results	Future efforts
Cryostat	Straight: 3 W/m Bending: 10 W/m	<u>Development of low heat loss cryostat</u> • 1.0 W/m level
Refrigerator	Increase of heat loss and degradation of cooling power (vacuum degradation)	<u>Improvement of performance of refrigerator</u> <u>(Brayton refrigerator system)</u> • Higher efficiency • Larger cooling capacity • Longer maintenance interval
Safety verification	No serious accident	<u>Verification of safety and reliability against accidents</u> • Ground fault • Short-circuit current • Cryostat damage



New Project (2014-2016) **-safety and reliability-**



Outline

Studies on the safety and reliability of the next-generation power transmission system

July 2014 ~ March 2017 (3 years)

Purpose

- ❑ To verify **the safety and reliability of HTS cables at accidents** by conducting model tests with actual dimension cable for 22 kV, 66kV and 275 kV class.
- ❑ To develop **5 kW class Brayton refrigerator system** with higher performance and to confirm its stable operation in the grid at Asahi SS.

Budget

1.2 B¥ (10 M\$) for 3 years

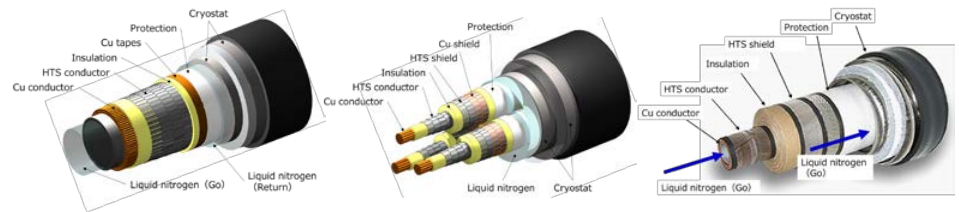
Member

NEDO (Project management)

TEPCO (Utility, Project leader)

Sumitomo Electric, Furukawa Electric, Fujikura (Cable manufacturer)

Mayekawa Co. (Refrigerator manufacturer)





Cable specifications

Items	22 kV/12 kA	66 kV/2 kA	275 kV/3 kA
Structure	<p>Single</p>	<p>3-in-One</p>	<p>Single</p>
Made by	SEI	SEI	Furukawa, Fujikura
Application	Feeder line of generator	Urban underground	Urban underground
Neutral grounding	Resistance	Resistance	Solid
Ground fault current	about 100 A	~ 1500 A	~ 31.5 kA (underground) ~ 63 kA (overhead)
Short-circuit current	~ 63 kA	~ 31.5 kA	~ 63 kA



Member and research items

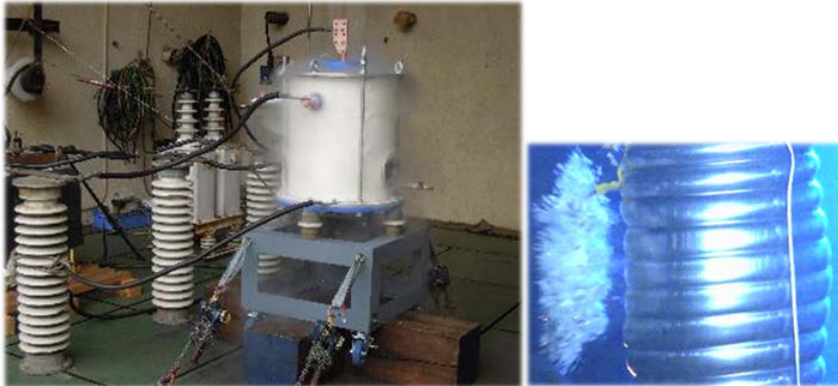
Research items		TEPCO	SEI	Furukawa	Fujikura	MYCOM
① : Testing for Safety and Reliance						
Design and Plan of testing method		◎	○	○	○	○
Short-circuit current test	22 kV		◎			
	66 kV		◎			
	275 kV			◎	○	
Ground fault test	66 kV		◎			
	275 kV			◎	○	
Cryostat damage test	Vacuum deterioration		◎	◎		
	LN ₂ leakage		◎			
② : Development of High Performance Cooling System						
Low loss cryostat		○	○			◎
High efficiency cooling system		○	○			◎
③ : Study on recovery method						
		○	◎	○		○



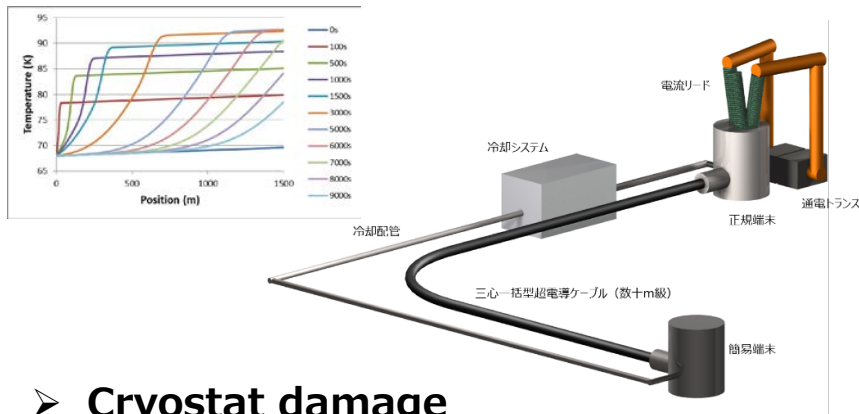
Research items

Safety & reliability verification

➤ Ground fault



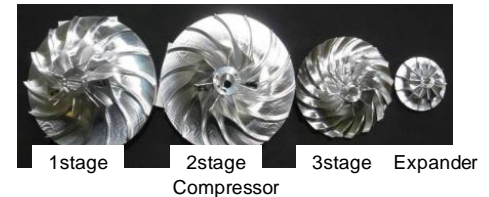
➤ Short-circuit current



➤ Cryostat damage

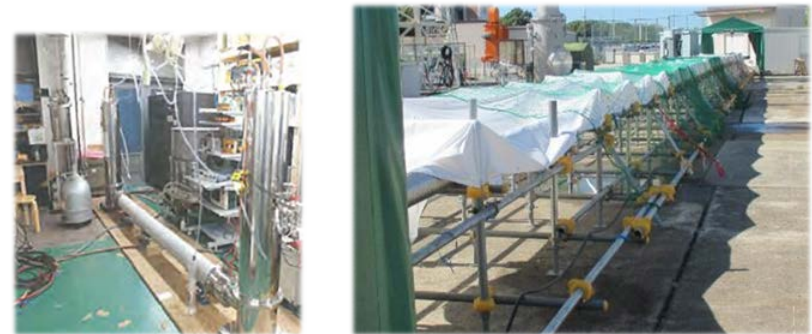
Brayton refrigerator system

- Large capacity: 5 kW
- High COP: 0.1
- Maintenance interval: 30,000 H



Low loss cryostat

- Heat loss: 1.0 W/m





Conclusions

■ Demonstration project

- Stability and reliability in normal operation has been verified by real grid interconnection tests.
- Development of a high efficiency cooling system and a low loss cryostat is essential for practical use.

■ New cable project

- The aim is to verify and improve the safety and reliability of HTS cable systems in the event of the following accidents:
(1) ground fault, (2) short-circuit current, (3) cryostat failure.
- We are also developing technologies such as (4) a low heat loss cryostat and (5) a high efficiency cooling system.