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Advancing Superconductor Technology for High Field Applications: Current State and Emerging Trends

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With special thanks to Amalia Ballarino, Bernardo Bordini, Luca Bottura and Thierry Boutboul (CERN) for the exciting collaborations in view of future colliders, to Davide Nardelli (Bruker) and Davide Uglietti (EPFL) for the very instructive exchanges and to my great team at UNIGE, Romain Babouche, Marco Bonura, Gianmarco Bovone, Florin Buta, Pablo Cayado, Francesco Lonardo, Celia Lucas and Damien Zurmuehle

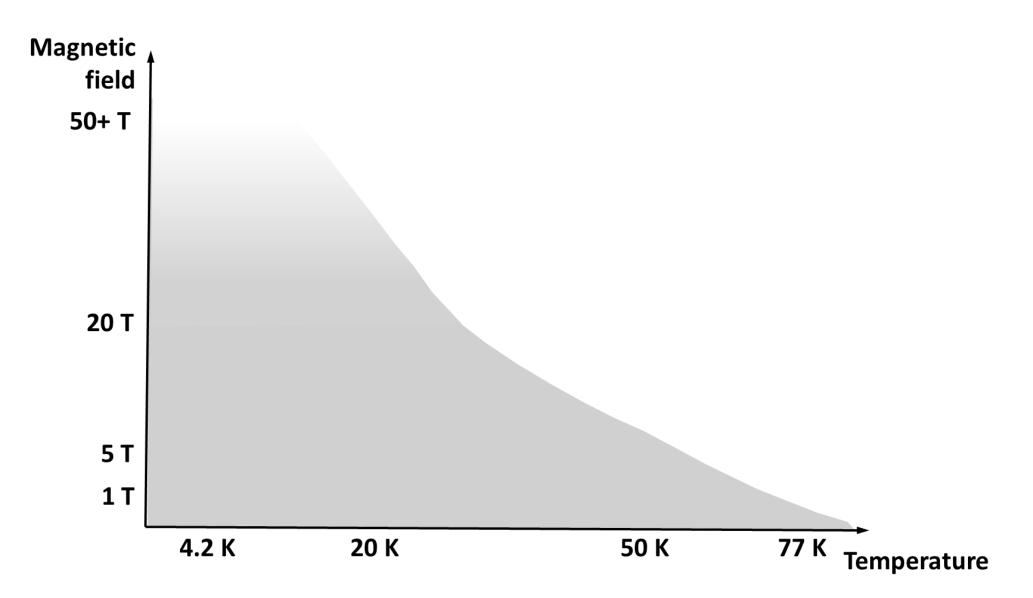
Outline

- What we do today and aim to achieve in the near future with superconductors
 - Focus on high magnetic field applications
- Which future for Low Temperature Superconductors (LTS) ?
 - Towards the <u>ultimate performance of Nb₃Sn</u> for a Future Circular Collider
- Which future for High Temperature Superconductors (HTS) ?
 - The technology-pull towards <u>magnetic fields beyond the reach of LTS</u> and the opportunity for <u>higher operating temperatures</u>
- Conclusions

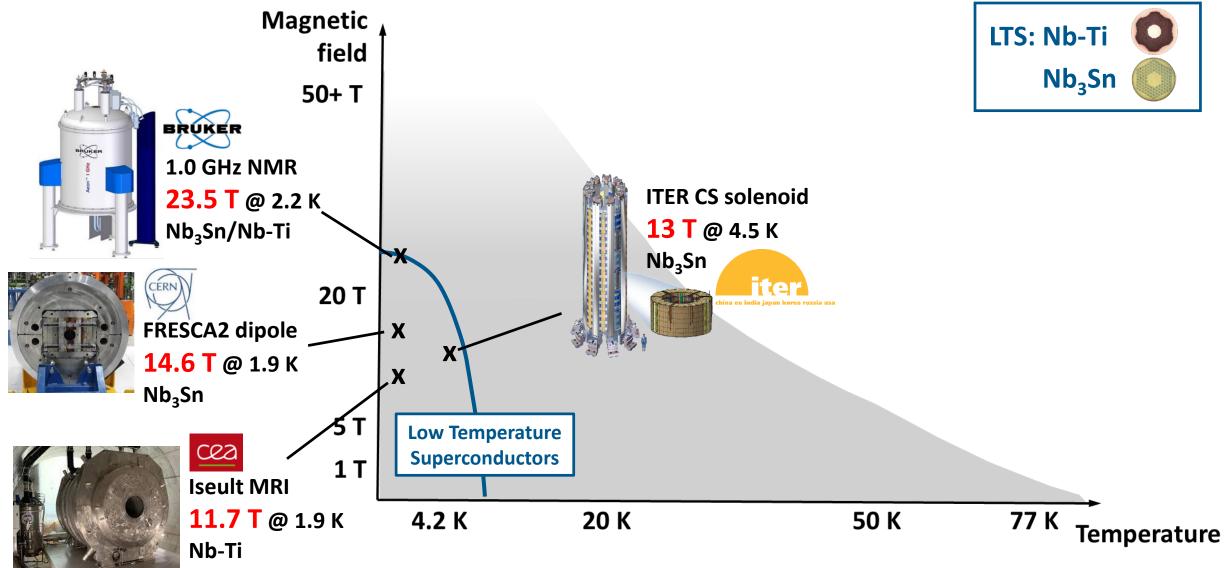
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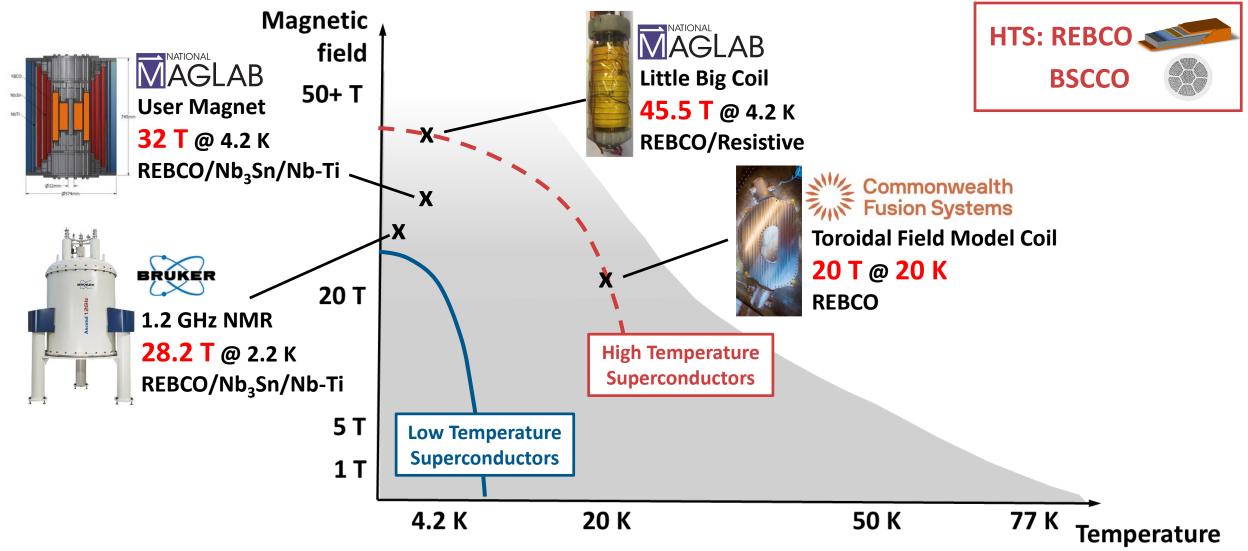
Field-temperature phase diagram of technical superconductors



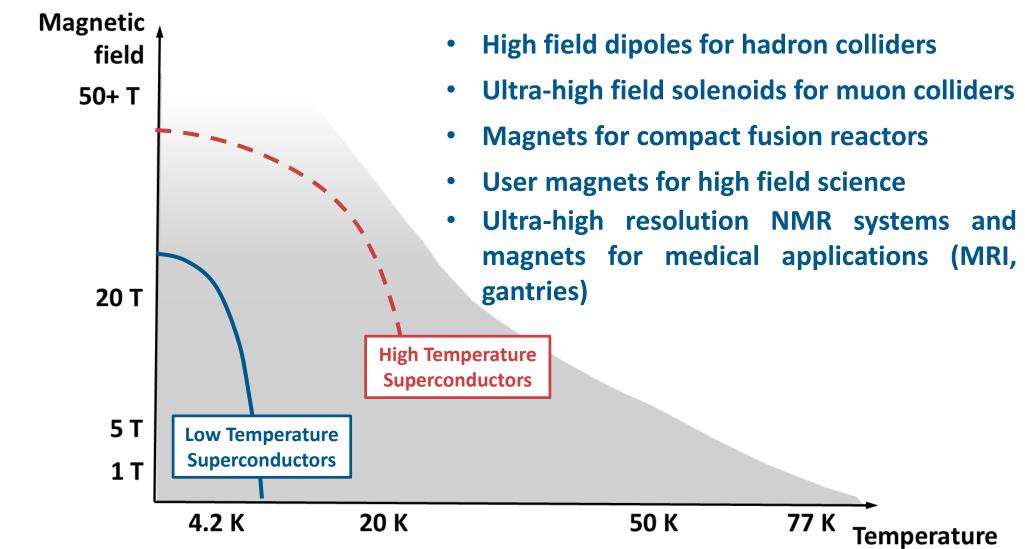
High field applications of Low Temperature Superconductors Field-temperature phase diagram of technical superconductors



High field applications of <u>High Temperature Superconductors</u> Field-temperature phase diagram of technical superconductors

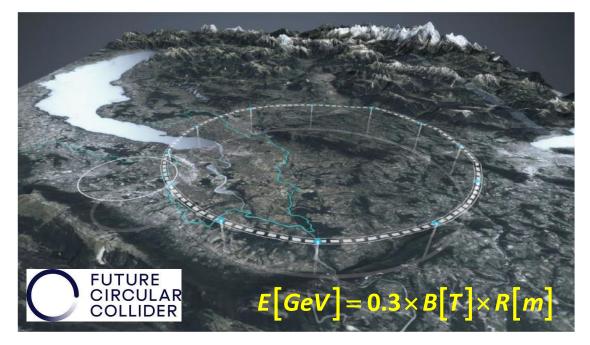


The application's pull towards higher magnetic fields Field-temperature phase diagram of technical superconductors

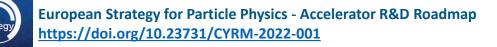


The call for High Field Magnets from High Energy Physics Targets for a future 100 TeV hadron collider

Next-generation Energy-Frontier Particle Accelerators are intended to collide particles at energies of ~10 TeV pCM (parton center-of-mass energy), corresponding to proton-proton collisions in the 100 TeV range.



- The baseline of the FCC study is a 91 km-ring
- 14+ T-dipoles based on Nb₃Sn would give 85-90 TeV
- 20 T-dipoles based on HTS would give ~120 TeV



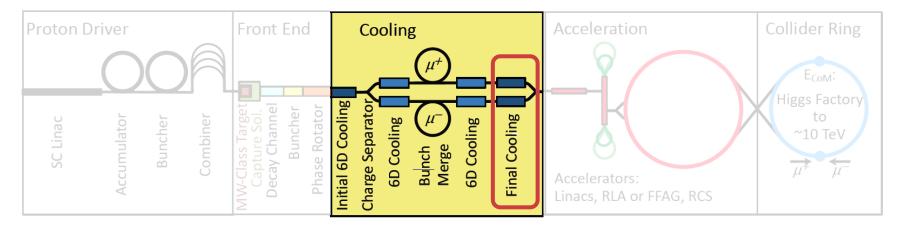
| parameter | FCC-hh |
|--|------------------------------------|
| collision energy cms [TeV] | 85 - 120 |
| dipole field [T] | 14 (Nb ₃ Sn) – 20 (HTS) |
| circumference [km] | 90.7 |
| arc length [km] | 76.9 |
| beam current [A] | 0.5 |
| bunch intensity [10 ¹¹] | 1 |
| bunch spacing [ns] | 25 |
| synchr. rad. power / ring [kW] | 1020 - 4250 |
| SR power / length [W/m/ap.] | 13 - 54 |
| long. emit. damping time [h] | 0.77 – 0.26 |
| peak luminosity [10 ³⁴ cm ⁻² s ⁻¹] | ~30 |
| events/bunch crossing | ~1000 |
| stored energy/beam [GJ] | 6.1 - 8.9 |
| Integrated luminosity/main IP [fb ⁻¹] | 20000 |

Adapted from <u>M. Benedikt, FCC Week 2024</u>

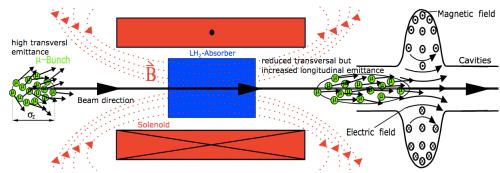
The call for High Field Magnets from High Energy Physics The concept for a high-energy muon collider



The Muon Collider is a particle collider for searches of new physics based on collisions of muons, particles with a lifetime of 2.2 µs! Muon beams require rapid capture and acceleration within their short lifetime



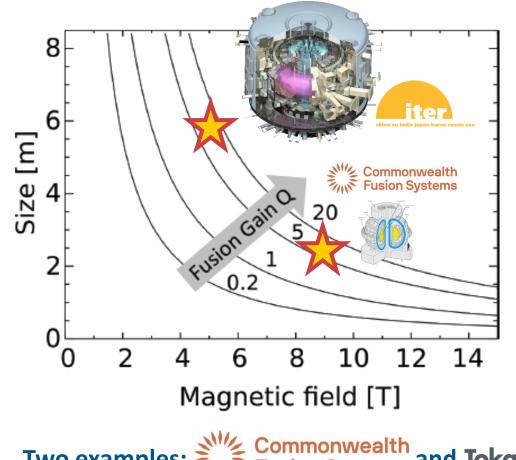
An entire zoo of superconducting magnets is needed for capturing pions, cooling muons and for the acceleration and collision rings



Muons are cooled through interaction with light matter and subsequent acceleration by RF cavities. Solenoids of 40 T to 60 T with a bore of 50 mm, only achievable with HTS, are required to meet the specification on the transverse emittance

According to the last P5 report, a 10 TeV muon collider is considered as an option for bringing energy frontier colliders back to US
Report of the 2023 Particle Physics Project Prioritization Panel
https://doi.org/10.2172/2368847

The call for High Field Magnets from Fusion Towards high-gain small-size fusion reactors

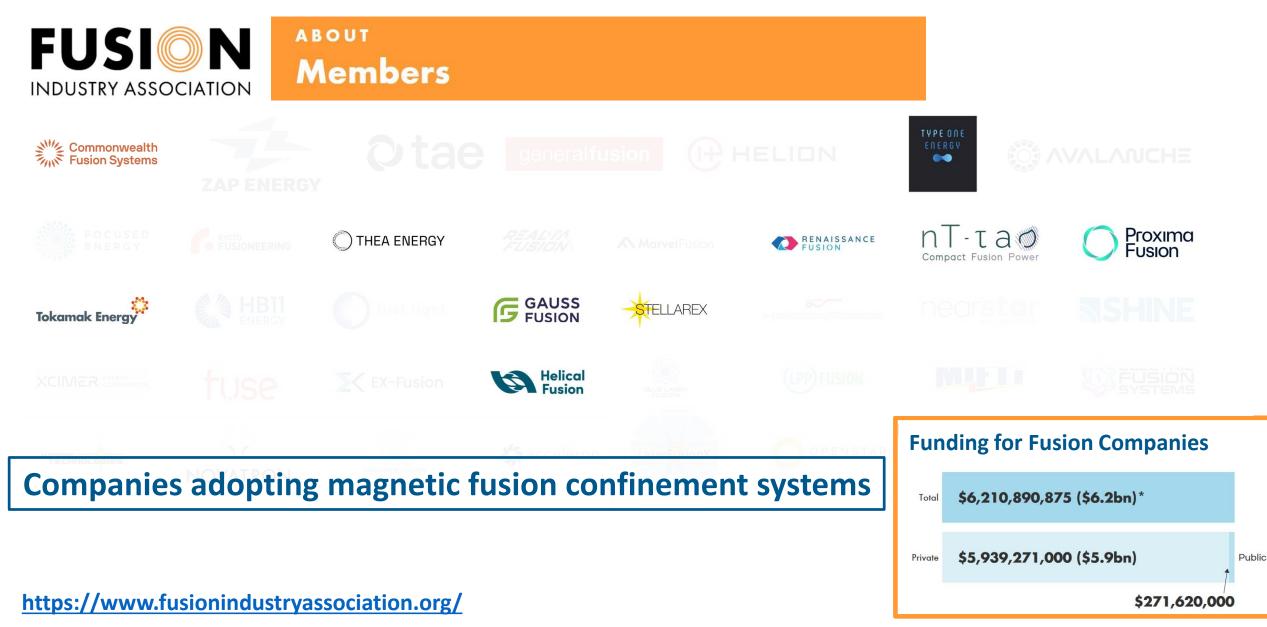


HTS are making possible new designs of compact fusion reactors because of two technical advantages with respect to LTS

- Higher critical fields, as the fusion power density in a tokamak is proportional to B⁴
- 2. The possibility to operate at higher temperatures, > 4 K, with a large margin that would allow withstanding the neutron heating and lower the cryogenic costs

Two examples: Commonwealth Fusion Systems and Tokamak Energy are both developing magnets for plasma confinement with peak fields at 20 T on the superconductor and operation in the 20 K range

Energy from Fusion: <u>an emerging industrial business</u>



Compact fusion Start-ups in China Growing competitors in the race to fusion power



Test of HH70 at Energy Singularity in June 2024

| Company | Founded in | Technology | Fund rising |
|--------------------|------------|-------------------|-------------|
| ENN | 2019 | Spherical Tokamak | 120 M€ |
| Startorus | 2021 | Spherical Tokamak | n/a |
| Energy Singularity | 2021 | Compact Tokamak | 100 M€ |
| Neo Fusion | 2023 | N/A | 640 M€ |
| | | | |

ENN's Spherical Tokamak device EXL-50

The call from High Field Science Superconducting magnets for sustainable user facilities

High Magnetic Field Laboratories have as a goal to develop all-superconducting user magnets in the 40 T range. These magnets are intended to replace the current resistive ones, leading to a significantly lower energy consumption and to new scientific possibilities



I. Dixon, <u>IMCC Annual Meeting 2022</u> K. Amm, <u>FCC Week 2024</u>



F. Debray, HiTAT Workshop 2023

A common strategy towards 40 T

- **REBCO high field insert**
- commercial LTS outsert 12-15 T

The call for higher resolution in NMR spectroscopy A commercial application of ultra-high fields

Higher fields in NMR magnets lead to

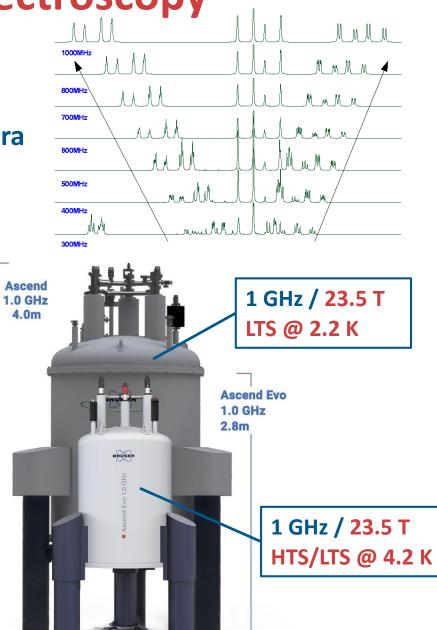
- better resolution, i.e. better peak separation in the NMR spectra
- better signal to noise ratio



REBCO is the enabling technology for NMR magnets up to 28.2 T (HTS/LTS hybrid, 2.2 K) proton resonance frequency of 1.2 GHz

Next target is 1.3 GHz, 30.5 T

REBCO enables also NMR systems with reduced footprint compared to all LTS solutions

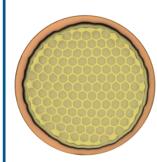


P. Vonlanthen, ASC 2022

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Industrial fabrication of multifilamentary Nb₃Sn wires Three technologies developed at industrial scale



Bronze Process Sn source: Cu-Sn alloy Low Critical Current Density (J_c) Limited by the solubility of Sn in Cu

Presently produced by

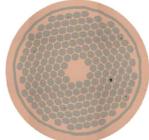




Internal Sn Diffusion Process

Sn source: metallic Sn

High Critical Current Density (J_c**)**



Powder-In-Tube (PIT) method

Sn source: NbSn₂ and Sn powders

Kiswire

LUVATA

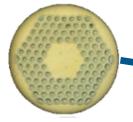


Western Superconducting Technologies Co.,Ltd.

Used for NMR spectrometers, ITER magnets, HL-LHC magnets, laboratory magnets

The experience of HL-LHC on Nb₃Sn accelerator magnets

- HL-LHC represent the first experience with a production of Nb₃Sn-based accelerator magnets
- More than 150 coils built at CERN and in the US
- The scaling of the MQXF quadrupole up to 7 m-long prototypes was successful
- Magnets are working also at 4.5 K





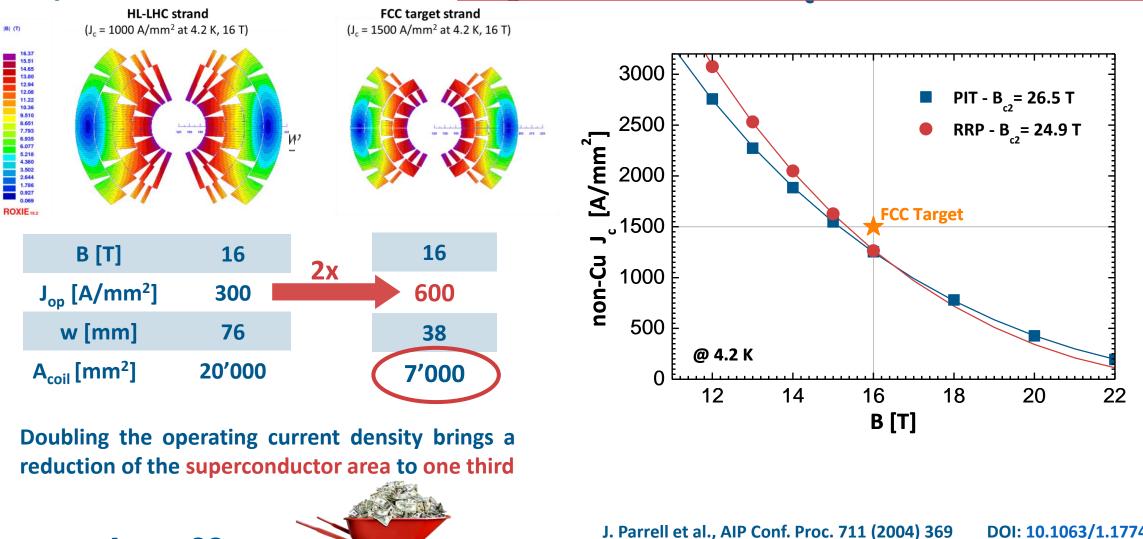
Section of a Nb₃Sn dipole magnet



https://home.cern/news/news/accelerators/hilumi-news-72m-long-niobium-tin-quadrupole-magnet-manufactured-cern

T. Boutboul et al., IEEE TASC 19 (2009) 2564

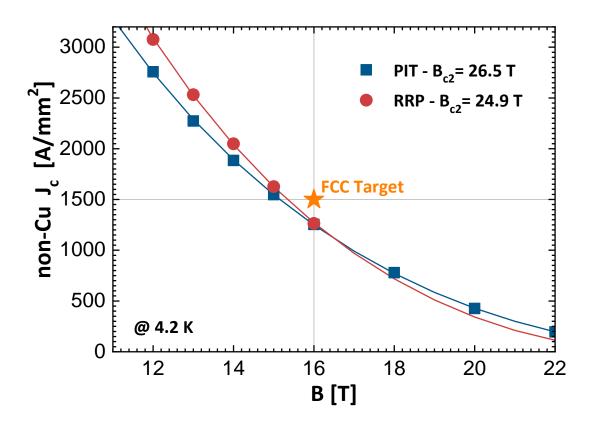
Towards the ultimate performance of Nb₃Sn for the FCC-hh Dipoles at B = 16 T based on Nb₃Sn with a non-Cu J_c(4.2K, 16 T) = 1'500 A/mm²



 $A_{coil} \propto SC mass \propto$

DOI: <u>10.1063/1.1774590</u> DOI: <u>10.1109/TASC.2009.2019017</u>

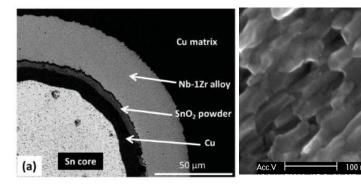
Strategies to increase the critical current density of Nb₃Sn The Internal Oxidation method - Critical current density $\propto 1/(\text{grain size})$



Idea from Benz (1968) of an Internal Oxidation to form fine precipitates in Nb to impede the Nb₃Sn grain growth Benz, Trans. Metall. Soc. AIME, <u>242</u> (1968) 1067-1070

Use of a Nb-alloy containing Zr or Hf: Zr and Hf have stronger affinity to oxygen than Nb

Oxygen supply added to the composite: oxidation of Zr (Hf) and formation of nano- ZrO_2 (HfO₂)



The Ohio State University

 Image: The first evidence of average grain size reduced

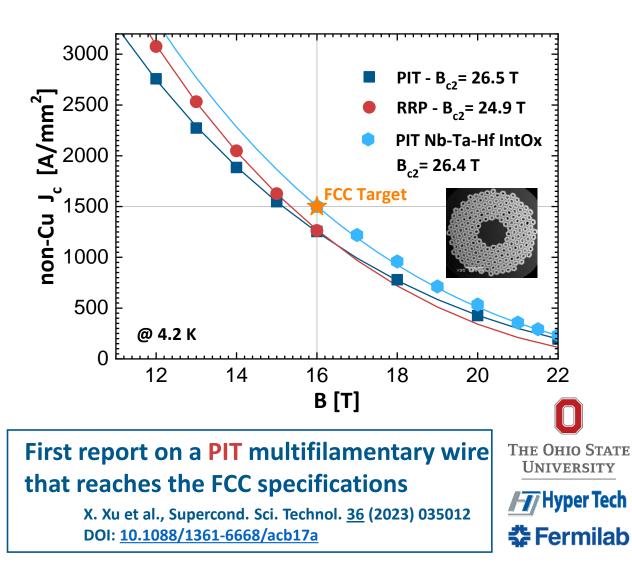
 17
 down to ~ 50 nm (vs ~ 100 nm in regular wires)

 17
 X. Xu et al., APL 104 (2014) 082602
 DOI: 10.1063/1.4866865

 X. Xu et al., Adv. Mat. 27 (2015) 1346
 DOI: 10.1002/adma.201404335

J. Parrell et al., AIP Conf. Proc. <u>711</u> (2004) 369 T. Boutboul et al., IEEE TASC <u>19</u> (2009) 2564 DOI: <u>10.1063/1.1774590</u> DOI: <u>10.1109/TASC.2009.2019017</u>

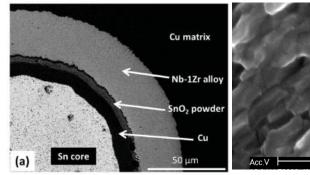
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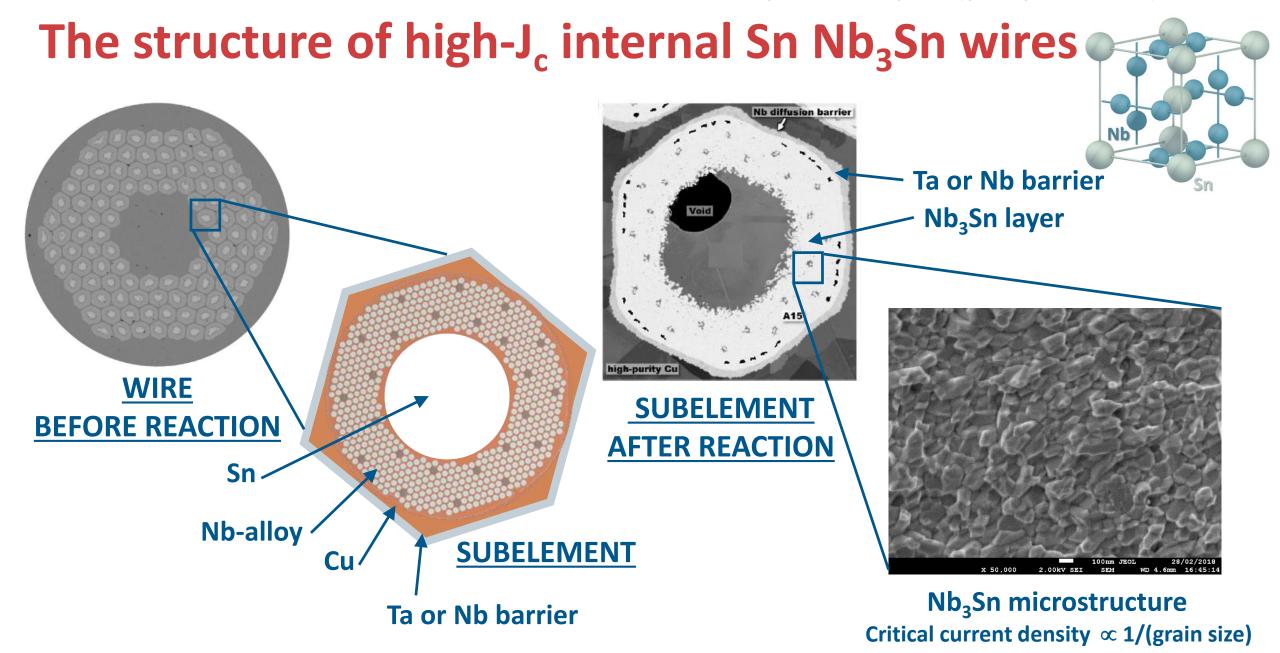
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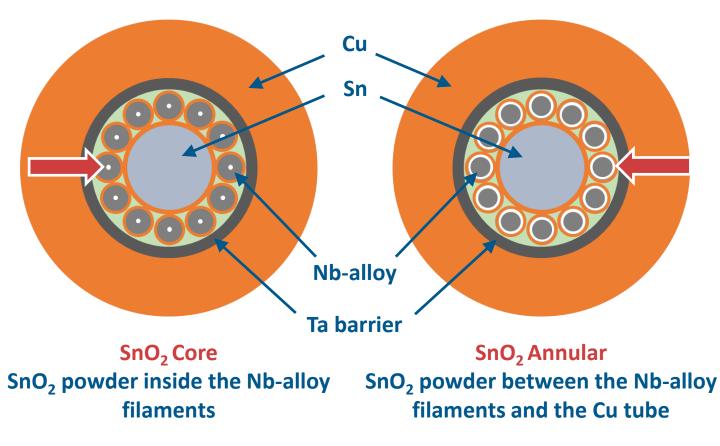
 X. Xu et al., Adv. Mat. 27 (2015) 1346



Internal Oxidation of <u>test-bed Internal Sn subelements</u>

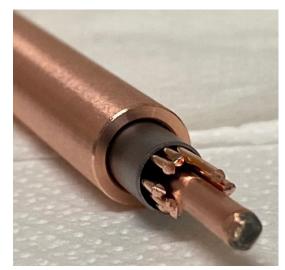
12-filament wires with an internal Sn source

Two possible configurations for the oxygen source



| Nb-alloy | Oxide configuration |
|----------------------------------|--------------------------|
| Nb-7.5wt% <mark>Ta</mark> (REF.) | None |
| Nb-7.5wt%Ta-1wt%Zr | None |
| | SnO ₂ Core |
| Nb-7.5wt%Ta-2wt%Hf | None |
| | SnO ₂ Core |
| | SnO ₂ Annular |

Two commercial ternary alloy were tested with 1wt%Zr and 2wt%Hf



HT: 550°C x 100h + 650°C x 200h

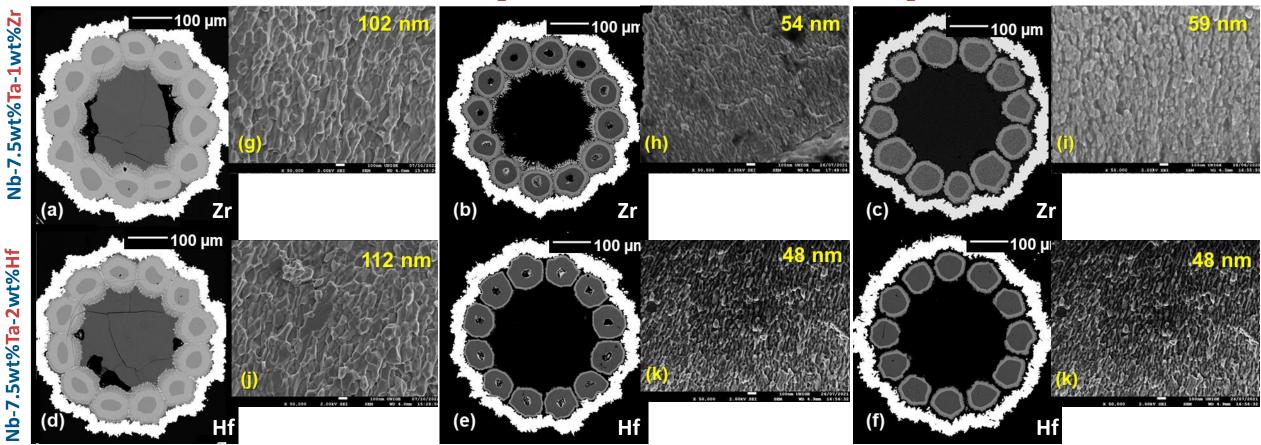
Internal Oxidation of test-bed Internal Sn subelements

12-filament wires with an internal Sn source

w/o oxygen source

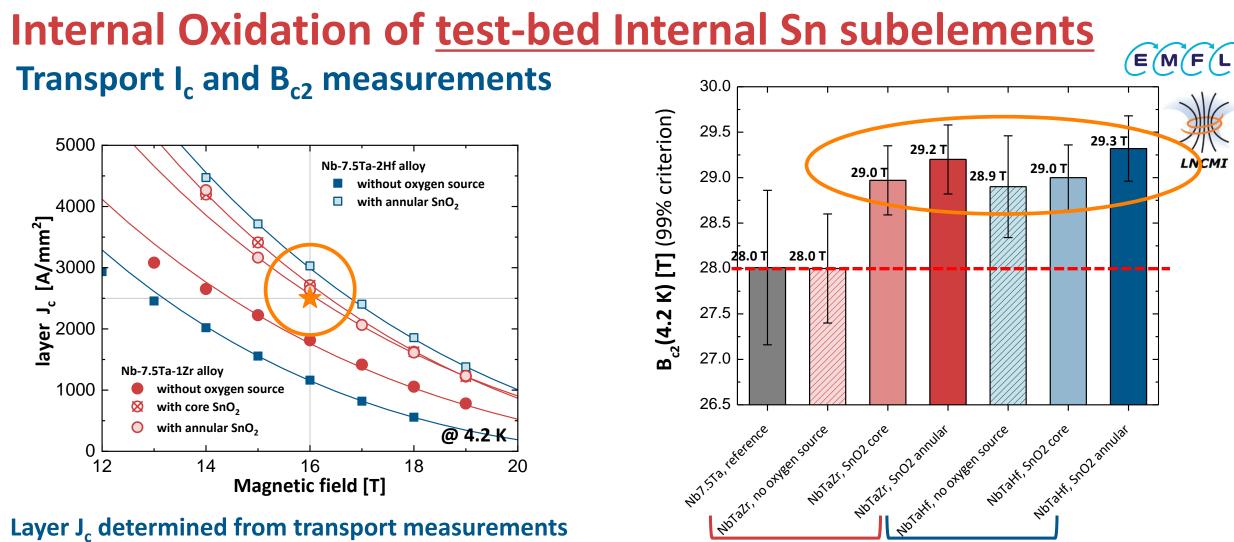
SnO₂ Core

SnO₂ Annular



Internal oxidation leads to a refinement of the grain size from ~100 nm to ~50 nm regardless of the oxygen source configuration G. Bovone *et al.*, Supercond. Sci. Tech. <u>36</u> (2023) 095018

DOI: <u>10.1088/1361-6668/aced25</u>



Layer J_c determined from transport measurements

FCC layer J_c (4.2K,16T) = 2'500 A/mm² considering 60% of Nb₃Sn in the non-Cu area

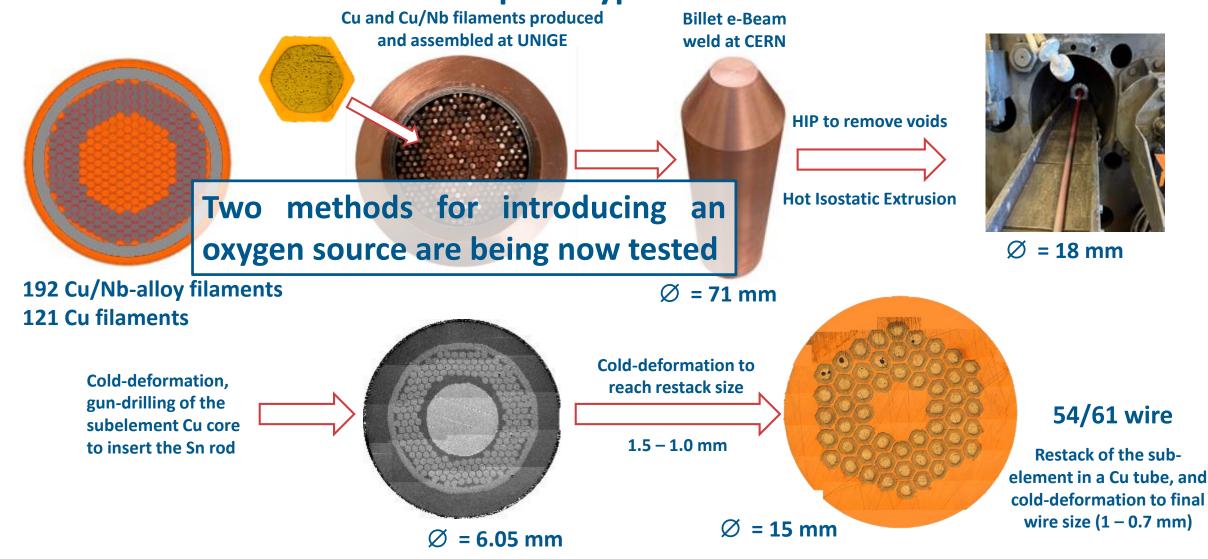
G. Bovone et al., Supercond. Sci. Tech. 36 (2023) 095018 DOI: 10.1088/1361-6668/aced25

R(B) tests performed up to 33 T at LNCMI-Grenoble confirm that the record high B_{c2} values are achieved both with Hf and Zr

Nb-Ta-Hf

Nb-Ta-Zr

Towards the development of multifilamentary wires From test-bed subelements to prototype wires with Internal Oxidation



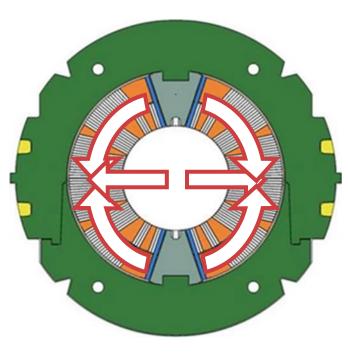
Increasing the non-Cu J_c beyond state of the art is a necessary condition to get 16 T dipoles, but it is **not sufficient**

Other crucial conductor requirements:

• Have high tolerance to stress

- Be safe in case of magnet quench
- Have low magnetization
- Have a low price...

Stress management is key for Nb₃Sn-based accelerator magnets

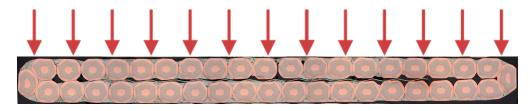


Electromagnetic forces in an accelerator magnet

- The azimuthal component accumulates at the midplane of the coil, with a magnitude of many hundreds kN/m
- The radial component pushes the coil outwards with a maximum displacement localized again at the midplane
- The longitudinal component tends to elongate the coil

The combination of these forces with the pre-compression and the thermomechanical effects exposes the brittle and strain sensitive Nb₃Sn to the risk of degradation

All design options developed for the 16 T dipoles for a future 100 TeV collider share a peak stress in the range of 150-200 MPa at operation, with the main component in the transverse direction of the Nb₃Sn Rutherford cables



Irreversible reduction of the critical current after unload Mechanisms responsible for the performance degradation

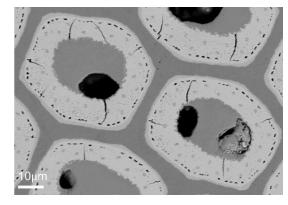
Two mechanisms govern the permanent reduction of the critical current

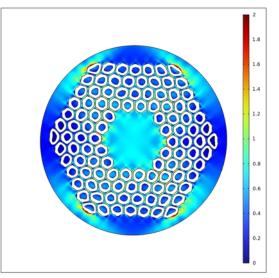
• Formation of cracks in the Nb₃Sn filaments

Cracks generate <u>a reduction of the current carrying cross</u> <u>section</u> $\Rightarrow I_c^{unload}/I_{c0}$ is independent of the magnetic field

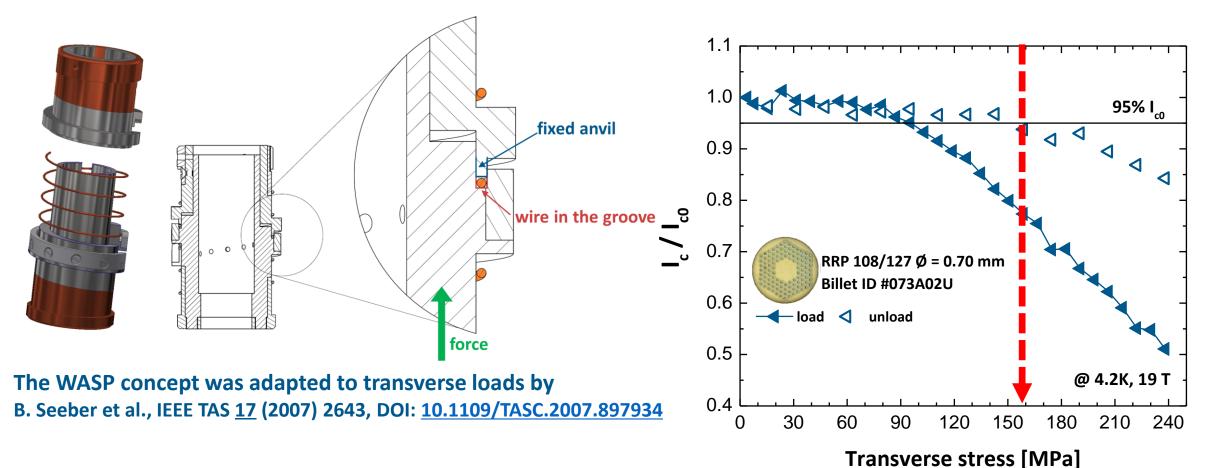
 Plastic deformation of the Cu matrix and residual stress on the Nb₃Sn filaments

Residual stress induces <u>a permanent reduction of B_{c2} </u> after unload $\Rightarrow I_c^{unload}/I_{c0}$ depends on of the magnetic field





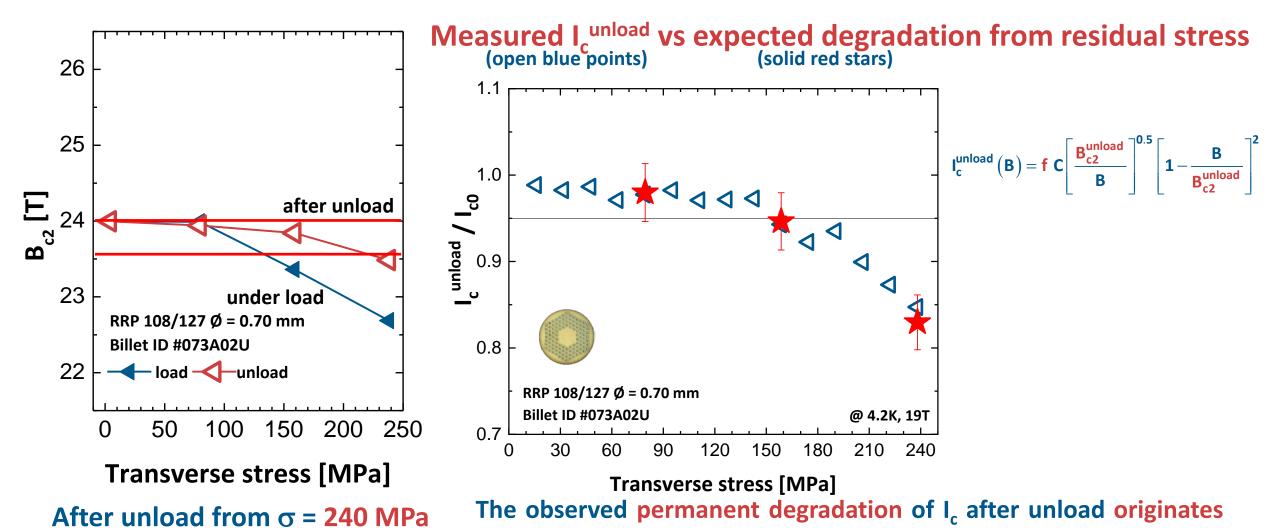
Tolerance to transverse stress of a single wire Electromechanical tests on Nb₃Sn wires impregnated with epoxy



The irreversible limit is defined at the force level leading to a 95% recovery of the initial I_c after unload Here the irreversible stress limit is σ_{irr} (B=19T)= 155 MPa (force dived by groove area)

IEEE-CSC, ESAS and CSSJ SUPERCONDUCTIVITY NEWS FORUM (global edition), Issue No. 56, Sept 2024. Plenary presentation given at ICEC-ICMC 2024, July 2024, Geneva, Switzerland.

Comparison of B_{c2} **under load** and <u>after unload</u>

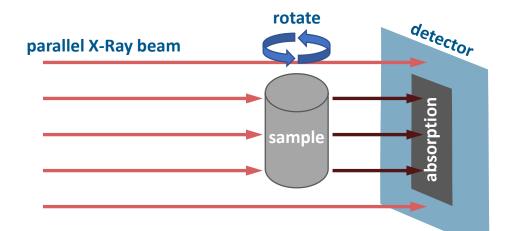


mainly from the residual stress

 $\Delta B_{c2}^{unload} \approx 0.5 T$

CS *et al.,* Supercond. Sci. Technol., <u>36</u> (2023) 075001 DOI: <u>10.1088/1361-6668/acca50</u> The effect of cracks seems negligible up to very high transverse stress values

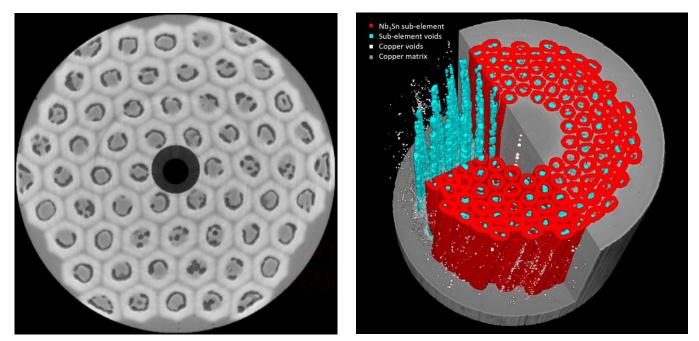
X-ray tomography and Machine Learning for crack detection An independent confirmation of the conclusions



- X-ray photon energy = 80 keV
- 360° rotation of the sample
- 10'000 projections
- 2560 x 2160 pixels
- 0.57 μm/pixel resolution



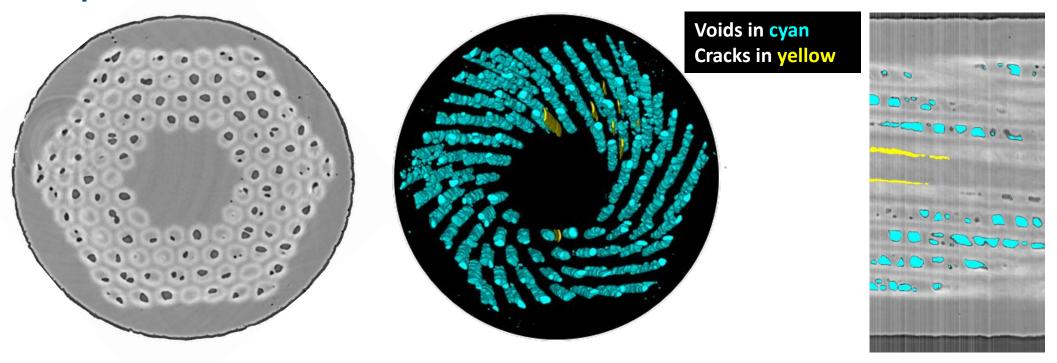
Marta MAJKUT Alexander RACK



A novel, non-destructive and non-invasive method to investigate the internal structure of high-performance Nb₃Sn wires combines X-ray microtomography with machine-learning algorithms

T. Bagni et al., Sci. Reports 11 (2021) 7767 DOI: 10.1038/s41598-021-87475-6

X-ray tomography and Neural Networks for crack detection An independent confirmation of the conclusions



An analysis based on Convolutional Neural Networks was performed on the tomographic scan of the exact same sample used for the I_c vs σ test, after unload from 240 MPa

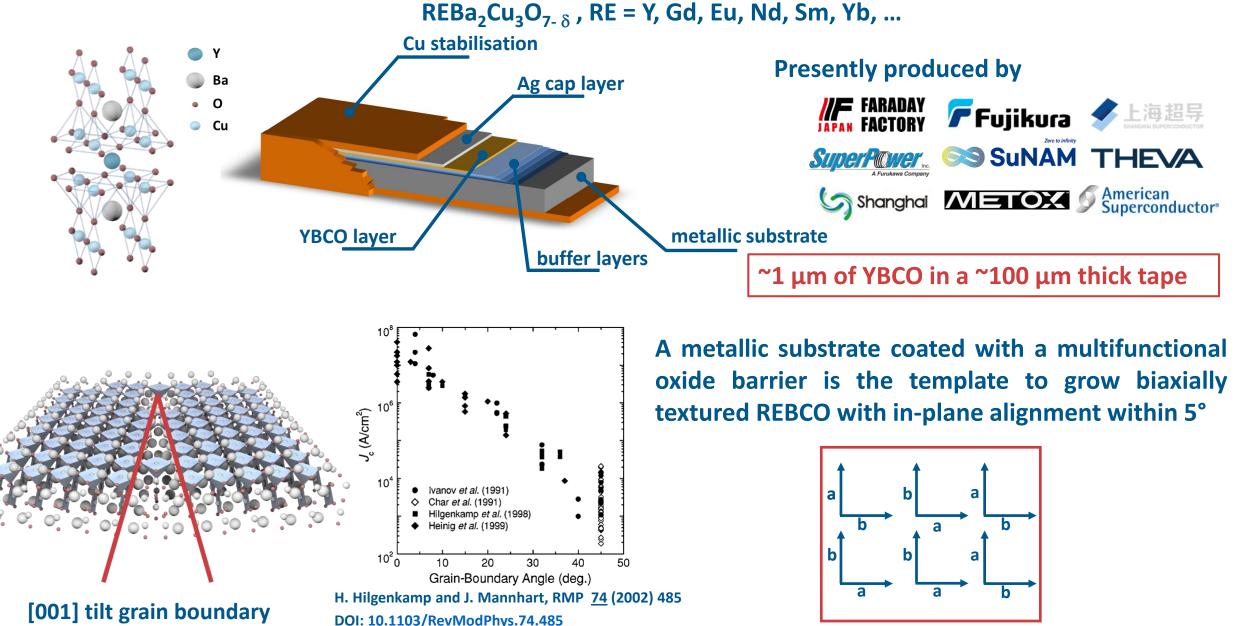
Very few cracks were detected, none of them interrupting the subelements and responsible for the measured degradation by 15% of I_c

T. Bagni et al., Supercond. Sci. Technol., 35 (2022) 104003 DOI: 10.1088/1361-6668/ac86ac

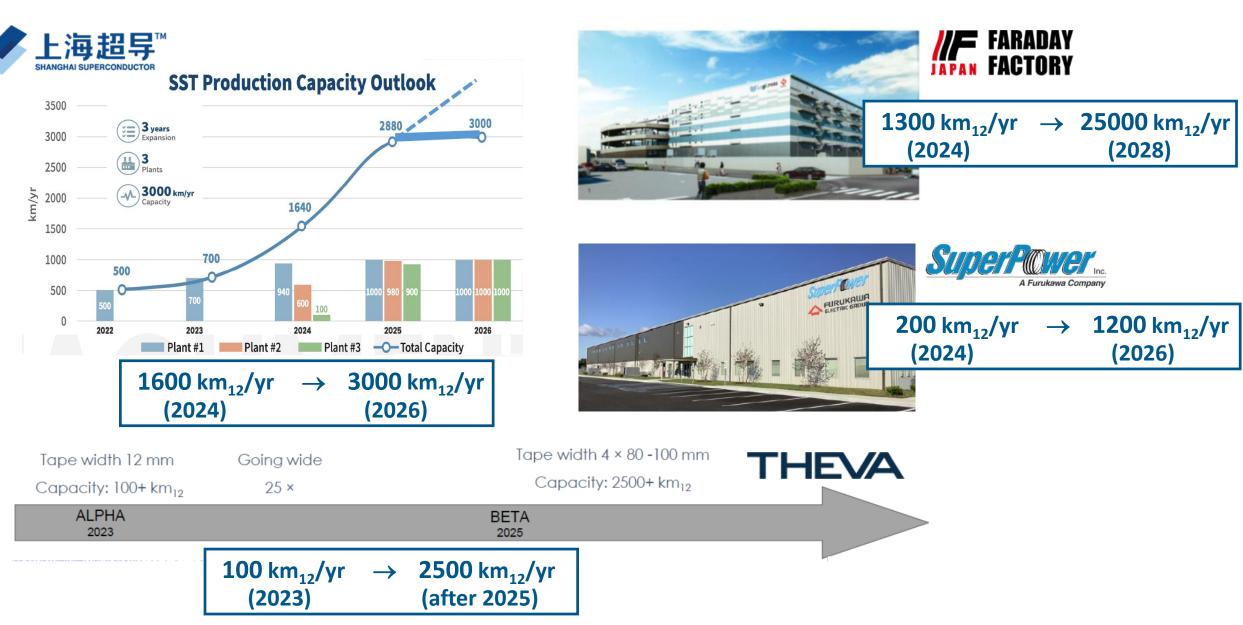
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Industrial fabrication of REBCO coated conductors



Fusion-driven expansion of REBCO production capacity

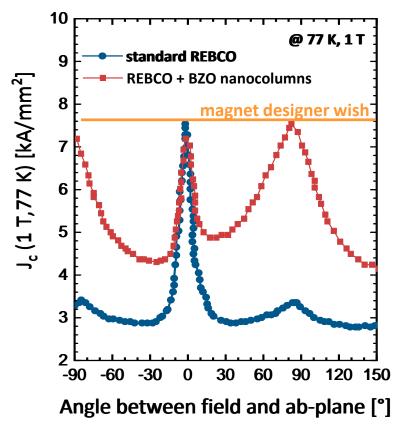


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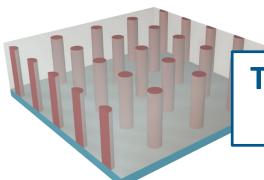
Tailoring the critical current density of REBCO Anisotropy, Intrinsic and Artificial defects and their Dimensionality

Intrinsic defects, e.g. point defects (0D), grain boundaries (2D), stacking faults (3D), are native pinning centers

Tailored artificial defects, e.g. nanocolumns (1D) and nanoparticles (3D), can be introduced to reduce anisotropy and enhance performance



BaZrO₃ (BZO) and BaHfO₃ (BHO) precipitate in the form of nanocolumns oriented along the c-axis of REBCO



J. Driscoll *et al.*, Nat. Mat. <u>3</u> (2004) 439 DOI: <u>10.1038/nmat1156</u> A. Goyal *et al.*, SUST <u>18</u> (2005) 1533 DOI: <u>10.1088/0953-2048/18/11/021</u>

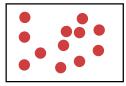
The approach varies from one manufacturer to the others

point defects

grain boundaries

stacking faults

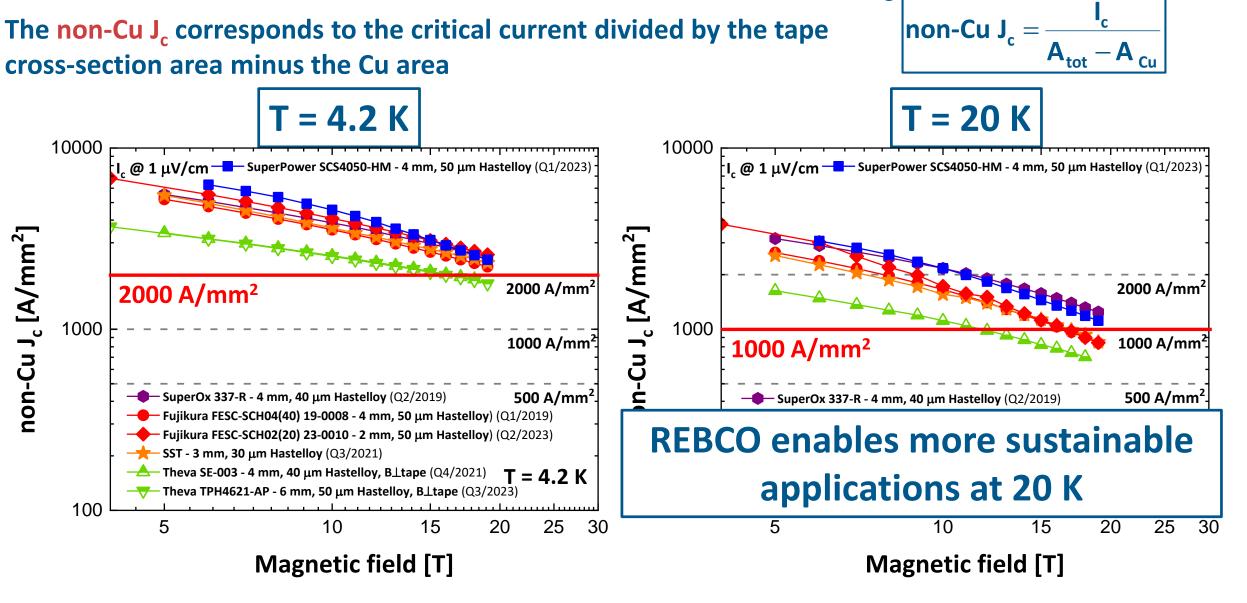
nanoparticles



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B

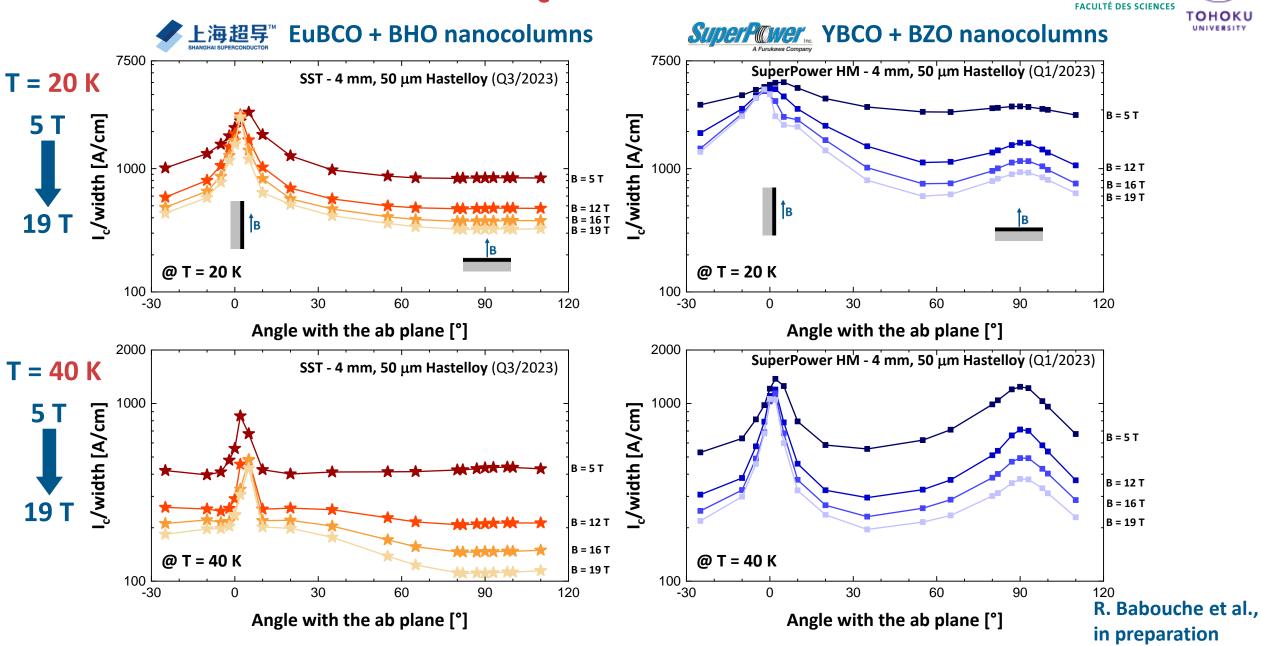
Comparison of the performance: non-Cu J



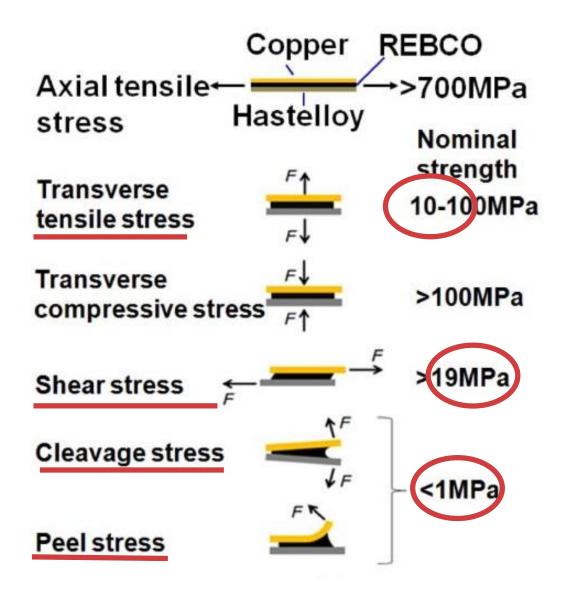
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Angular dependence of I_c: very fresh results



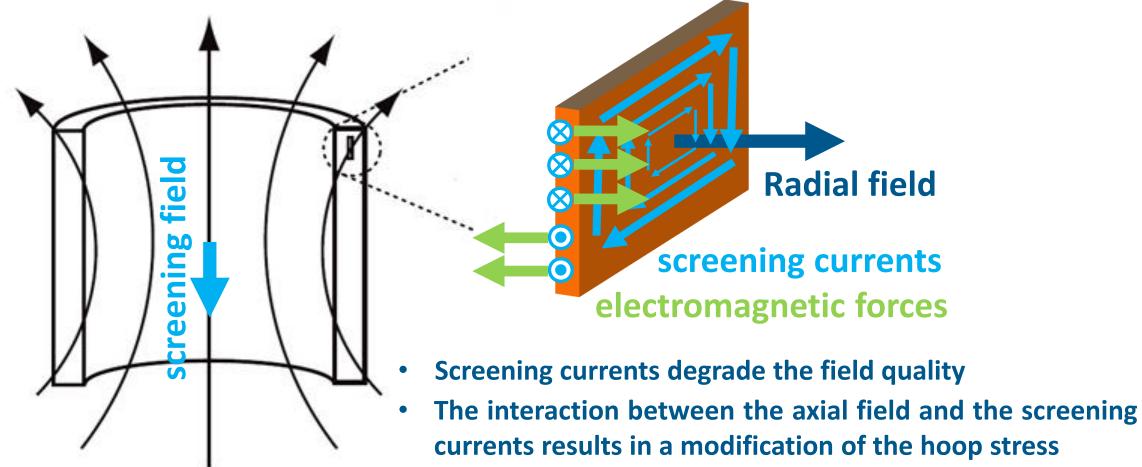
High in-field J_c is not sufficient for UHF magnets A short note on the mechanical properties



- REBCO tapes are inherently prone to delamination
- Adhesion between layers seems to be process dependent
- A standardized process to determine the properties of the tapes is missing

H. Maeda, and Y. Yanagisawa, IEEE Trans. Appl. Supercond., 24 (2014) 4602412 DOI: <u>10.1109/TASC.2013.2287707</u>

High in-field J_c is not sufficient for UHF magnets Screening Currents, Field Quality and Conductor Degradation



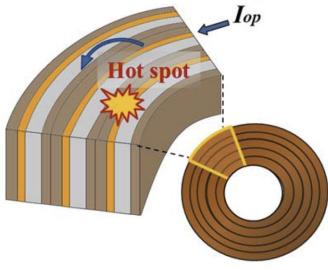
• Local Lorentz force due to the screening currents can be source of delamination force

IEEE-CSC, ESAS and CSSJ SUPERCONDUCTIVITY NEWS FORUM (global edition), Issue No. 56, Sept 2024. Plenary presentation given at ICEC-ICMC 2024, July 2024, Geneva, Switzerland.

Some lessons learned from REBCO magnet R&D

The No-Insulation (NI) winding technique of REBCO coils

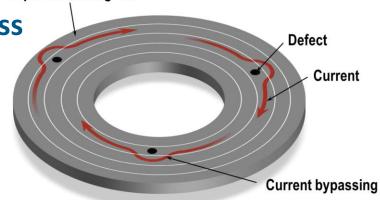
A new paradigm with advantages and drawbacks



Compact winding → very high current density in the winding

 $\begin{array}{c} \text{Self-protecting} \rightarrow \text{turn-to-turn bypass of quench current} \\ \text{(in principle)} \end{array} \rightarrow \text{turn-to-turn bypass} \end{array}$

of current in case of local I_c drop



S. Hahn et al., *IEEE Trans. Appl. Supercond.*, <u>21 (2011)</u> 1592 DOI: <u>10.1109/TASC.2010.2093492</u>

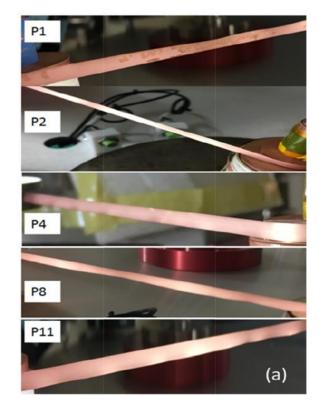
U. Bong et al., Supercond. Sci. Technol. <u>34</u> (2021) 085003 DOI: <u>10.1088/1361-6668/ac0759</u>

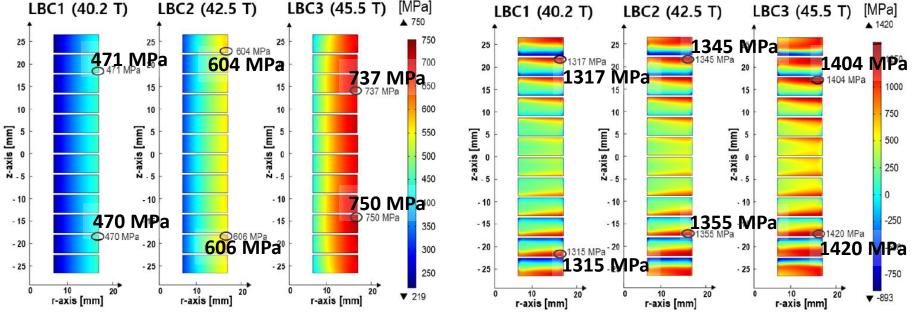
A major drawback comes from the charging delays, which can be mitigated by Partial/Metal/Smart Insulation

Other known drawbacks: unbalanced forces, induced overstresses

Lesson learned from REBCO magnet R&D Post-mortem analysis of REBCO tapes from ultra-high field test coils at MAGLAB

Three non-insulated Little Big Coils (35 mm OD, 14 mm ID and 50 mm length) tested in the 37 mm diameter cryostat of the 31 T Bitter magnet at NHMFL





Calculated hoop stress distribution without screening currents

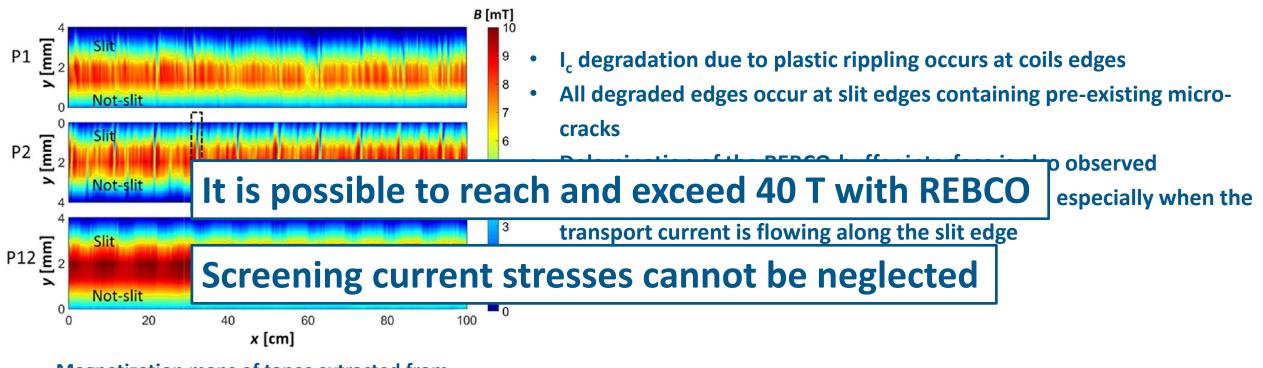
Calculated hoop stress distribution with screening currents

Conductor plastic deformation occurs at nominal JBR stress levels below the yield stress of Hastelloy, ~1 GPa @ 4 K

X. Hu *et al.,* SuST <u>33</u> (2020) 095012 DOI: <u>10.1088/1361-6668/aba79d</u>

Lesson learned from REBCO magnet R&D Post-mortem analysis of REBCO tapes from ultra-high field test coils at MAGLAB

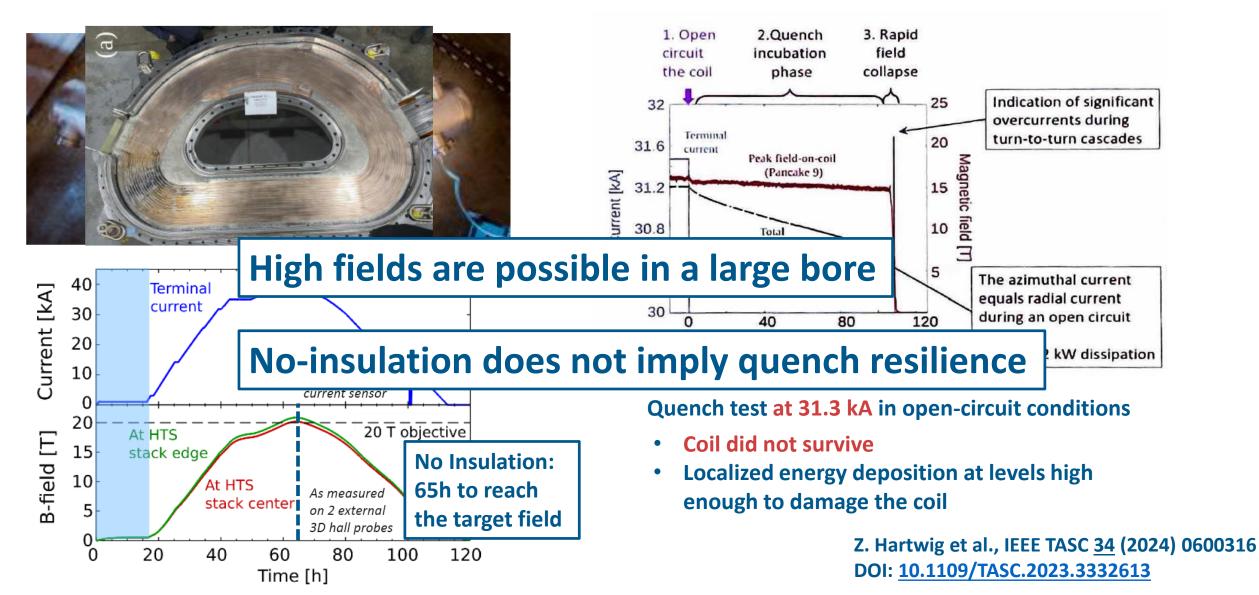
Three no-insulation Little Big Coils (35 mm OD, 14 mm ID and 50 mm length) tested in the 37 mm diameter cryostat of the 31 T Bitter magnet at NHMFL



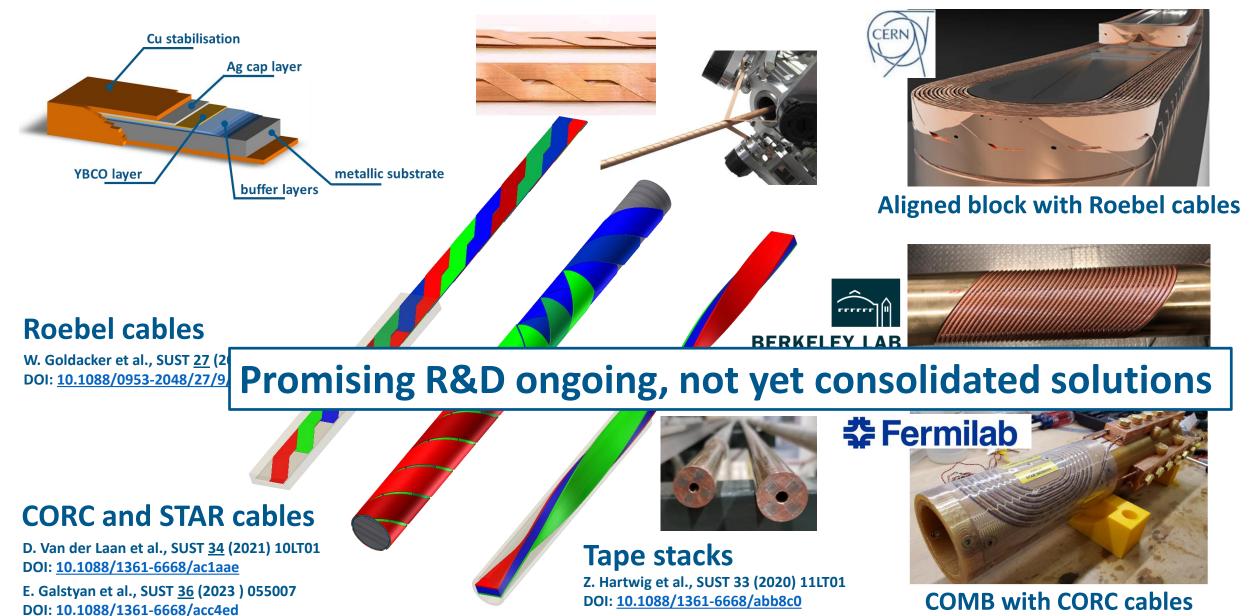
Magnetization maps of tapes extracted from LBC2 with evident signs of degradation

X. Hu *et al.,* SuST <u>33</u> (2020) 095012 DOI: <u>10.1088/1361-6668/aba79d</u>

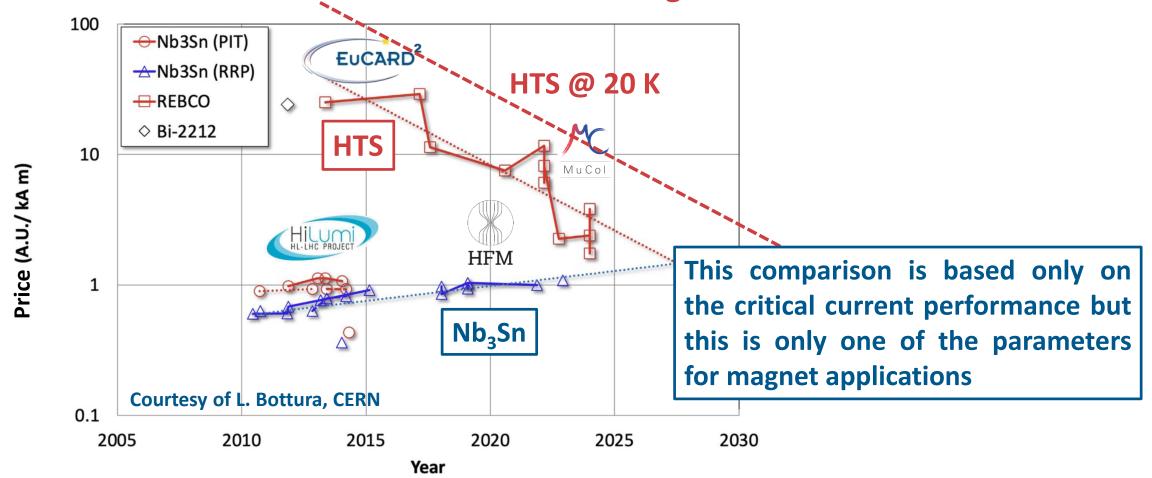
Lesson learned from REBCO magnet R&D The quench test of the 20 T/ 20 K no-insulation SPARC Toroidal Field Model Coil



From REBCO tapes to REBCO-based dipole magnets



Some considerations on price: Nb₃Sn vs REBCO



Price (arbitrary units) per unit length and current for Nb₃Sn and HTS (mainly REBCO), based on CERN orders and requests

The normalization is done for B = 12 T (// c-axis for REBCO) and T = 4.2 K

Conclusions

- LTS currently dominate the superconductor market, driven by MRI, NMR spectroscopy, and large-scale scientific projects. Nb₃Sn continues to lead in high-field applications.
- Efforts to achieve compact accelerator dipoles with B > 14 T for the Future Circular Collider are pushing Nb₃Sn to its ultimate performance.
- Internal oxidation has emerged as a practical solution to enhance J_c, with ongoing development to implement this technology in industrial wires. But the improved transport properties must be accompanied by mechanical robustness.
- The FCC would require a significant procurement of advanced Nb₃Sn wire (approximately 10'000 tons) and is the primary driver of this development. Who else could benefit from this advancement?
- HTS has the potential for higher operating fields and/or higher operating temperatures.
- **REBCO** is becoming available at affordable prices from multiple sources, driven by private fusion programs.
- There is still much to learn about using REBCO in magnets. Challenges include tape geometry, intrinsic anisotropy, layered structure, and large filament size.
- No major roadblocks have emerged so far, but there is still a long way to close the technology gap with LTS magnets. If we maintain momentum, breakthroughs will come.

ICEC/ICMC

29th International Cryogenic Engineering Conference International Cryogenic Materials Conference 2024 July 22-26, 2024, Geneva, Switzerland

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Thank you for the attention !

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